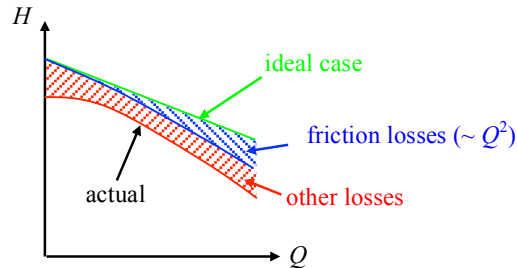


The derivation for the ideal case is not covered in this course.

- b. In an actual flow, losses occur within the pump due to friction with the blades (which varies with  $Q^2$ ), flow separation, impeller blade-shroud clearance flows, and other 3D flow effects.



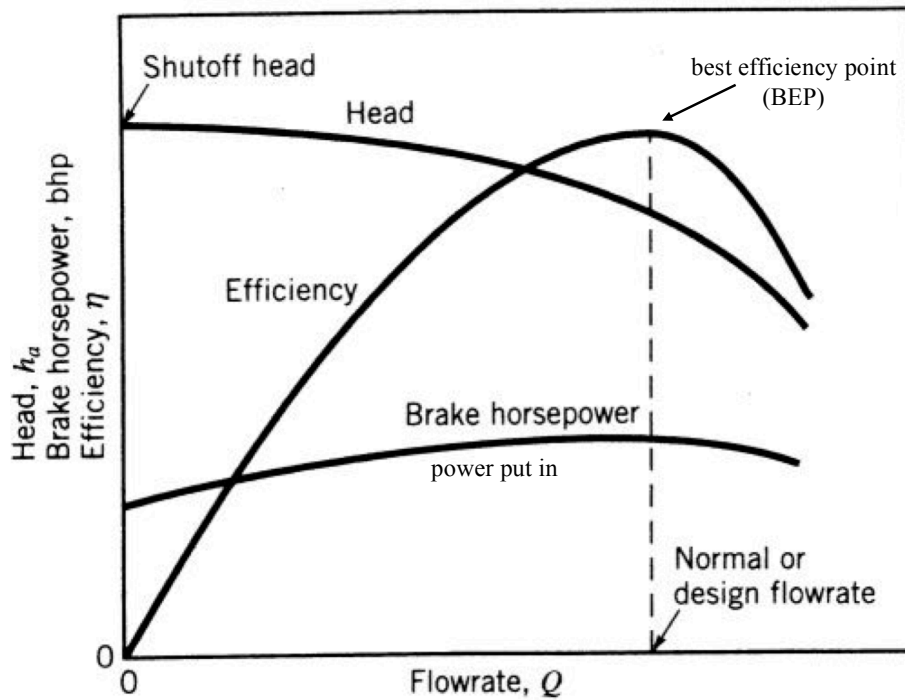
A quadratic curve is often used to fit experiment pump head curves:  $H = H_0 - A Q^2$ .

5. **Pump efficiency** is defined as:

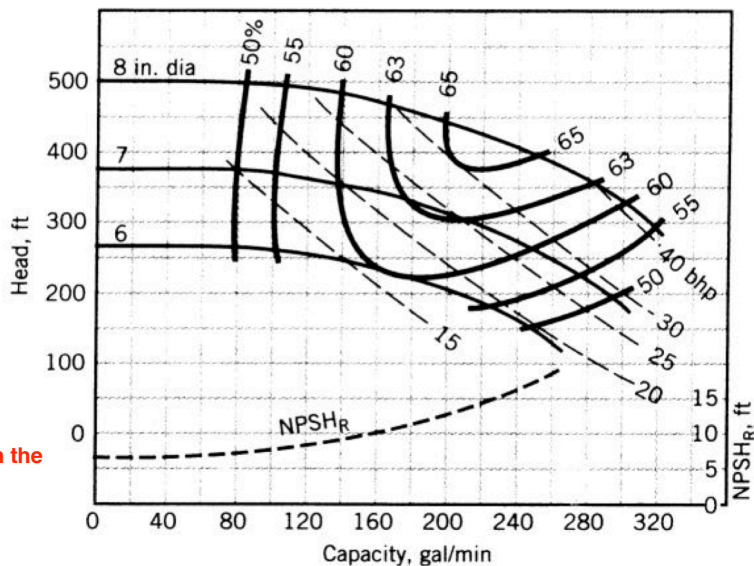
$$\eta_p \equiv \frac{\dot{m}gH}{\omega T}$$

$\longleftarrow$  water or hydraulic horsepower (power you get out)  
 $\longleftarrow$  brake horsepower (power you put in)

- a. typical pump efficiencies:  $\eta_p = 85\%$  (well-designed) –  $60\%$  (poorly-designed)  
 b. As pump size  $\downarrow$ , the ratio of surface area to volume  $\uparrow \Rightarrow$  frictional losses  $\uparrow \Rightarrow \eta_p \downarrow$ .



(From Munson, B.R., Young, D.F., and Okiishi, T.H., *Fundamentals of Fluid Mechanics*, 3<sup>rd</sup> ed., Wiley.)



We'll cover  
NPSH later in the  
course.

■ **FIGURE 12.12** Performance curves for a two-stage centrifugal pump operating at 3500 rpm. Data given for three different impeller diameters.

(From Munson, B.R., Young, D.F., and Okiishi, T.H., *Fundamentals of Fluid Mechanics*, 3<sup>rd</sup> ed., Wiley.)