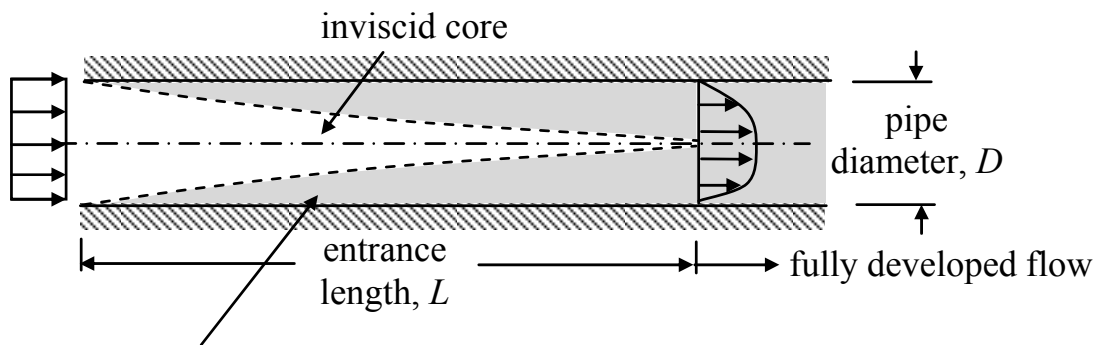


## Pipe Flows – Introduction



(Image from: <https://www.theprocesspiping.com/introduction-to-piping-system/>)

## Pipe Flows – Introduction



The shaded regions are where viscous stresses are important (the boundary layer).

laminar flow:  $L/D \approx 0.06 \text{ Re}_D$

turbulent flow:  $L/D \approx 4.4 \text{ Re}_D^{1/6}$

For many engineering flows:

$$10^4 < \text{Re}_D < 10^5 \Rightarrow 20 < L/D < 30$$

**Interesting trivia:** Pumping costs are typically between 16%<sup>1</sup> and 40%<sup>2</sup> of an industrial facility's energy usage.

(1) [https://www.energy.gov/sites/prod/files/2014/05/f16/reduce\\_pumping\\_costs.pdf](https://www.energy.gov/sites/prod/files/2014/05/f16/reduce_pumping_costs.pdf)

(2) <http://pumps.org/EnergyEfficiency.aspx>