Natural gas, with the thermodynamic properties of methane, flows in an insulated, underground pipeline of 0.6 m diameter. The gage pressure at the inlet to a compressor station is 0.5 MPa; the outlet pressure is 8.0 MPa (gage). The gas temperature and speed at inlet are 13 °C and 32 m/s, respectively. The compressor's efficiency is 85%.

- a. Calculate the mass flow rate of natural gas through the pipeline.
- b. Evaluate the gas temperature and speed at the compressor outlet.
- c. Calculate the power required to drive the compressor.

SOLUTION:

First determine the mass flow rate.

$$\dot{m} = \rho_i V_i A_i = \frac{p_i}{RT_i} V_i \frac{\pi}{4} D_i^2 \tag{1}$$

where the subscript "*i*" refers to the inlet conditions and $p_i = (0.5 \text{ MPa} + 101 \text{ kPa}) = 6.0*10^5 \text{ Pa}$

$$p_i = (0.5 \text{ MPa} + 101 \text{ kPa}) = 6.0$$

$$R = 518.3 \text{ J/(kg·K)}$$

$$T_i = (13 + 273) \text{ K} = 286 \text{ K}$$

$$V_i = 32 \text{ m/s}$$

$$D_i = 0.6 \text{ m}$$

$$\therefore \dot{m} = 3.7 * 10^1 \text{ kg/s}$$

The temperature at the exit may be found by applying the isentropic relations for a perfect gas across the compressor and making use of the compressor's efficiency. Note that for methane, the specific heat ratio is $\gamma = 1.31.$ т

$$\frac{T_{o,\text{isen}}}{T_i} = \left(\frac{p_o}{p_i}\right)^{\frac{\gamma-1}{\gamma}} \Rightarrow T_{o,\text{isen}} = T_i \left(\frac{p_o}{p_i}\right)^{\frac{\gamma-1}{\gamma}} \qquad T \quad \text{o,isen o} \quad \text{o,$$

The term $T_{o,isen}$ assumes an isentropic process through the compressor. However, we know that the compressor isn't 100% efficient so, from the definition of the efficiency,

$$\eta_C = \frac{W_{\text{on gas,isen}}}{\dot{W}_{\text{on gas,actual}}},$$
(3)

where the power acting on the gas is found from the 1st Law,

$$\dot{m}_{o} \left(h + \frac{1}{2} V^{2} \right)_{o} - \dot{m}_{i} \left(h + \frac{1}{2} V^{2} \right)_{i} = \dot{Q}_{into} + \dot{W}_{on gas},$$
(4)

$$\dot{W}_{\text{on gas}} = \dot{m} \Big[\left(h_o - h_i \right) + \frac{1}{2} \left(V_o^2 - V_i^2 \right) \Big] \text{ (assuming adiabatic operation and } \dot{m} = \dot{m}_i = \dot{m}_o \text{ from COM}, \quad (5)$$

$$\dot{W}_{\text{on gas}} = \dot{m} \Big[c_P \Big(T_o - T_i \Big) + \frac{1}{2} \Big(V_o^2 - V_i^2 \Big) \Big], \tag{6}$$

where the last expression is specifically for a perfect gas. Substituting into Eq. (3) and simplifying gives,

$$\eta_{c} = \frac{\dot{m} \left[c_{P} \left(T_{o,\text{isen}} - T_{i} \right) + \frac{1}{2} \left(V_{o,\text{isen}}^{2} - V_{i}^{2} \right) \right]}{\dot{m} \left[c_{P} \left(T_{o,\text{actual}} - T_{i} \right) + \frac{1}{2} \left(V_{o,\text{actual}}^{2} - V_{i}^{2} \right) \right]} = \frac{c_{P} \left(T_{o,\text{isen}} - T_{i} \right) + \frac{1}{2} \left(V_{o,\text{actual}}^{2} - V_{i}^{2} \right)}{c_{P} \left(T_{o,\text{actual}} - T_{i} \right) + \frac{1}{2} \left(V_{o,\text{actual}}^{2} - V_{i}^{2} \right)}.$$
(7)

Note that the change in the specific kinetic energy is generally much smaller than the change in the specific enthalpy so that the efficiency becomes,

$$\eta_C \approx \frac{c_P \left(T_{o,\text{isen}} - T_i \right)}{c_P \left(T_{o,\text{actual}} - T_i \right)} = \frac{T_{o,\text{isen}} - T_i}{T_{o,\text{actual}} - T_i},$$
(8)

$$T_{o,\text{actual}} = T_i + \frac{T_{o,\text{isen}} - T_i}{\eta_C} \,. \tag{9}$$

Using the given data along with $p_o = (8.0 \text{ MPa} + 101 \text{ kPa}) = 8.1 \times 10^6 \text{ Pa}$ (abs),

$$T_{o,\text{isen}} = 529 \text{ K}$$

$$T_o = 573 \text{ K}$$

Note that the subscript "actual" has been dropped for convenience.

The speed of the gas at the outlet may be found by applying conservation of mass across the compressor. 1

$$\dot{m}_{o} = \dot{m}_{i} \Rightarrow \rho_{o} V_{o} A_{o} = \rho_{i} V_{i} A_{i} \Rightarrow V_{o} = V_{i} \frac{\rho_{i}}{\rho_{o}} = V_{i} \frac{\binom{p_{i}}{RT_{i}}}{\binom{p_{o}}{RT_{o}}} = V_{i} \left(\frac{p_{i}}{p_{o}}\right) \left(\frac{T_{o}}{T_{i}}\right)$$

$$(10)$$

$$\therefore V_{o} = 4.7 \text{ m/s}$$

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Note that,

 $|c_p \Delta T| >> |\frac{1}{2} \Delta V^2|,$ (11)

where,

$$c_p = \frac{\gamma}{\gamma - 1} R \Rightarrow c_P = 2190 \text{ J/(kg·K)}, \tag{12}$$

so that the assumption in Eq. (8) is a good one.

The power required to drive the compressor may be found by applying conservation of energy across the compressor (Eq. (6)). Substituting the (non-isentropic) values gives:

$$\dot{W}_{\text{on gas}} = 23 \text{ MW}$$