



MOISTURE

What is the Effect on HMA?



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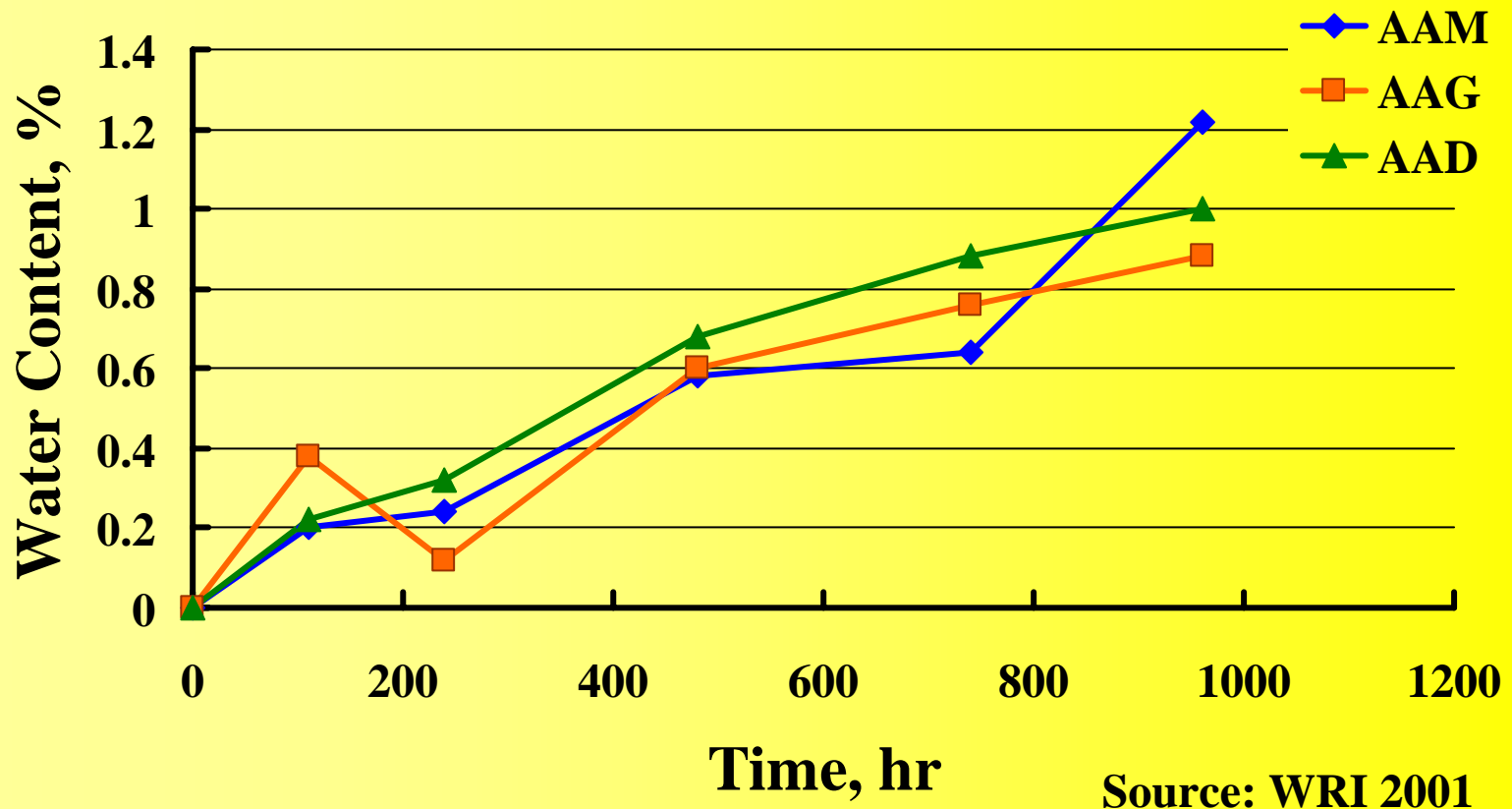
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MOISTURE EFFECT

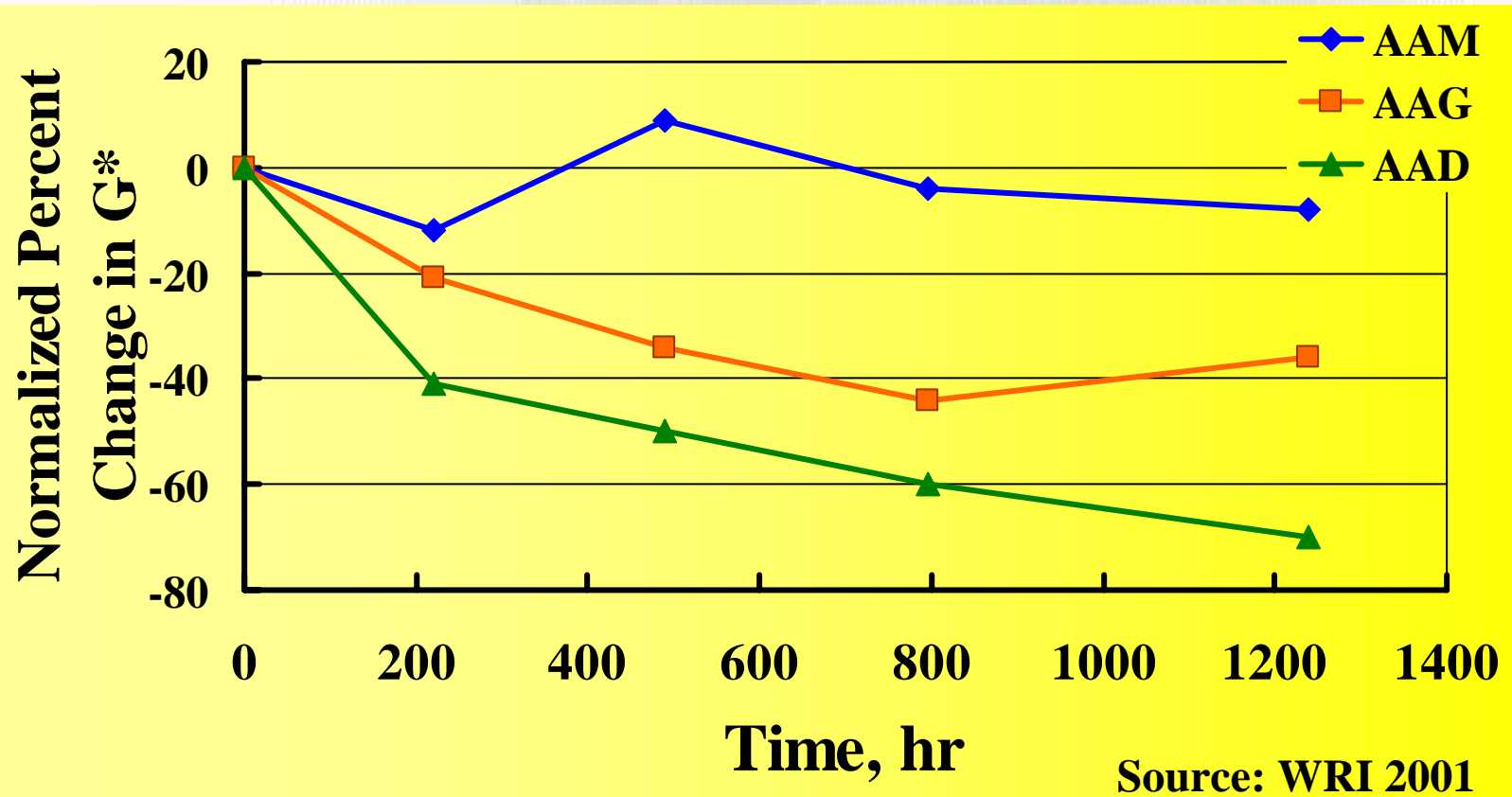
Moisture Enters the Asphalt Binder and Reduces the Stiffness During Construction and Remains for a Short Time After Construction



ABSORPTION OF WATER BY ASPHALT BINDER



ROLE OF MOISTURE ON ASPHALT BINDER STIFFNESS



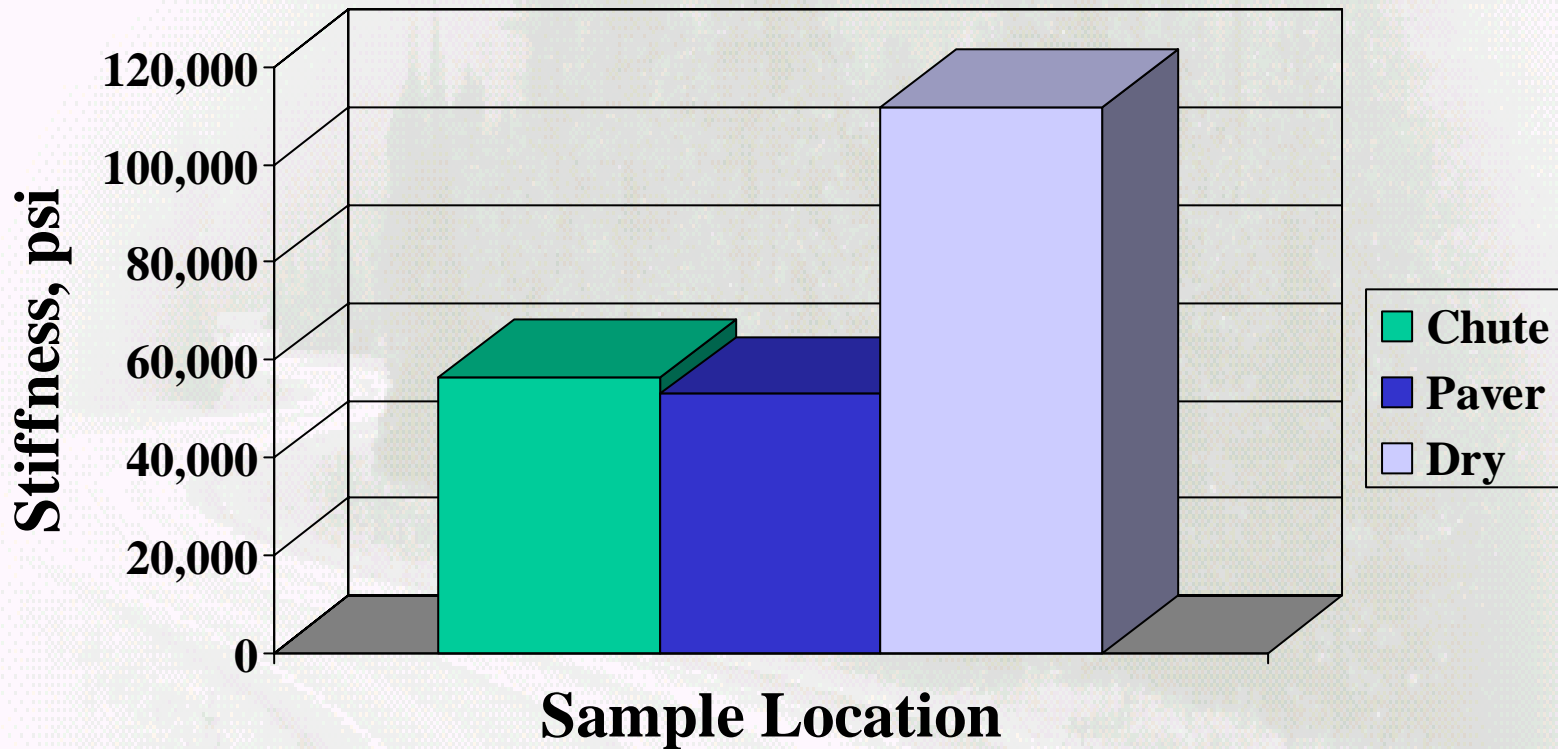








MIX STIFFNESS















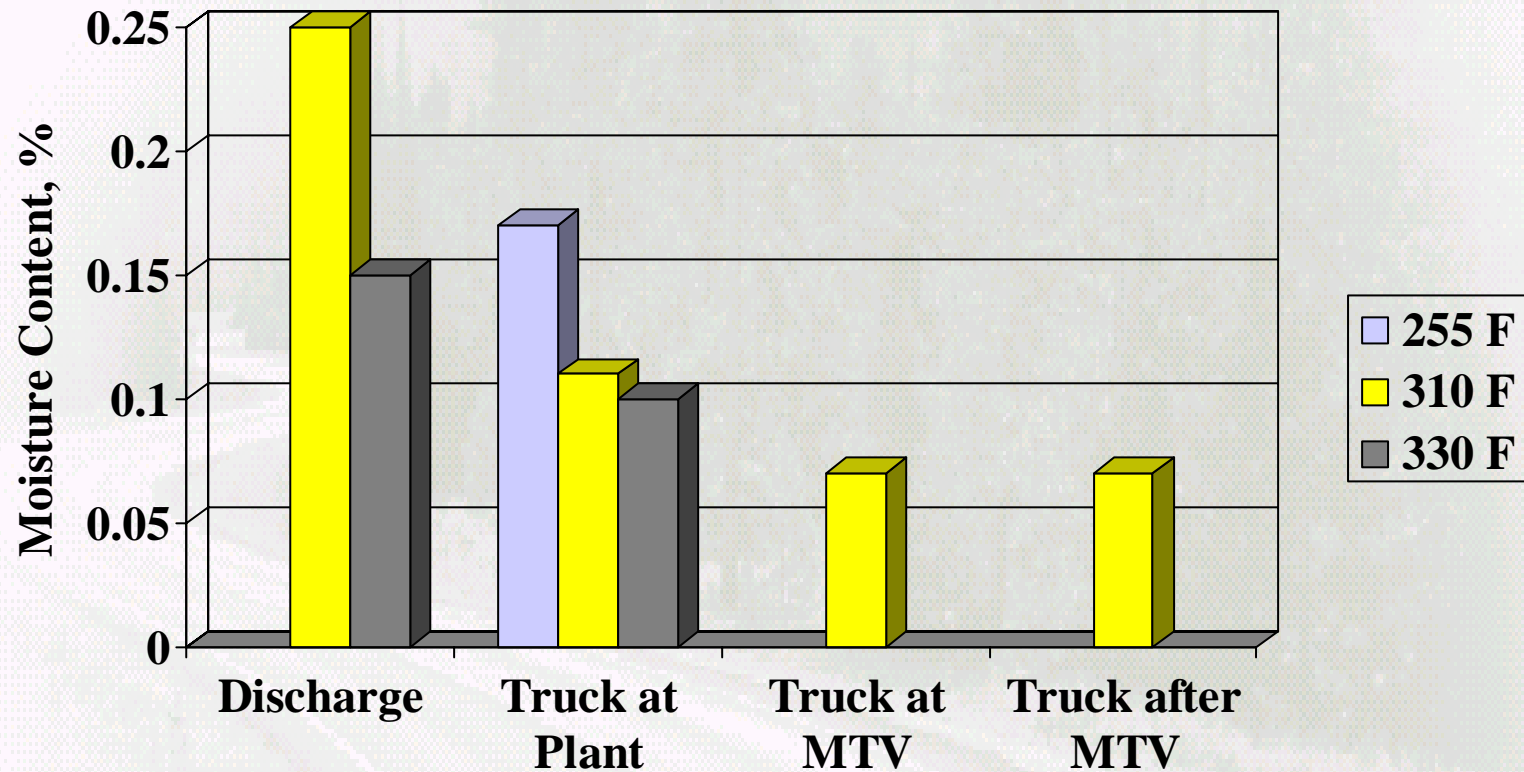


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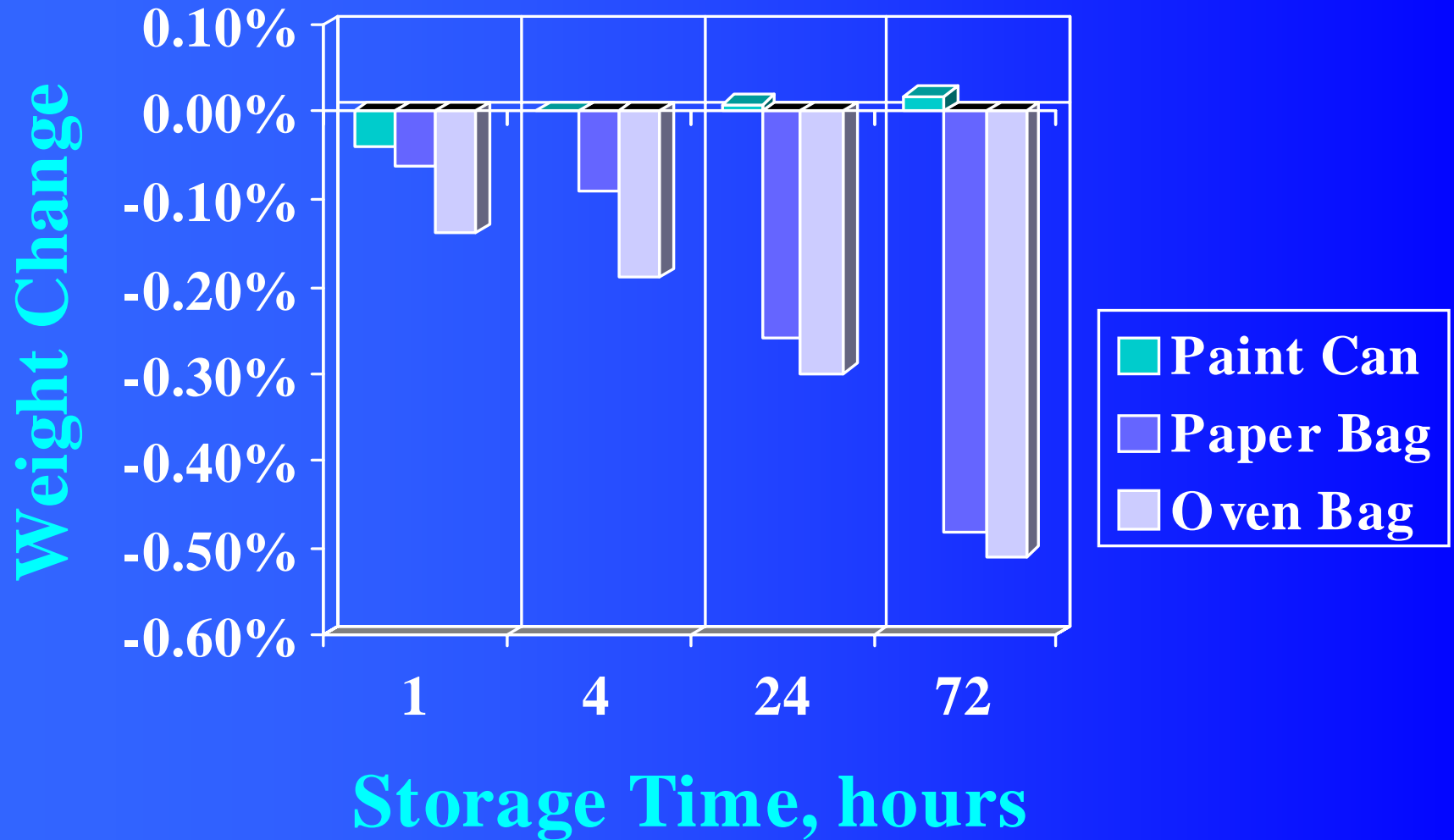


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Moisture Content



Methods of Storing Moisture Samples



Unsealing...

- After the designated time, samples weighed before being unsealed...



Conclusion:

Best Method

Sealed paint can

Storage times

Up to 72 hours





Determining Entrapped Moisture in Asphalt Mixtures

**Evaluation of Storage Container
Time From Sampling**

Shay C. Emmons, Asphalt Institute

Objectives:

- **Develop method to entrap moisture in mixtures in the laboratory**
- **Develop a recommendation for**
 - **Sample container**
 - **Sample storage time**
- **Recommend method of measuring moisture**

Procedure:

- Crushed chert mix with 2.9% absorption
- Placed in 5 gallon plastic buckets
- Covered in water and soak 24 hours.



After Soaking...

- Aggregate and water were transferred into a pail-mixer
- Residual material on the sides of the plastic bucket was also rinsed into the mixer



Mixing Begins...

- The pail-mixer was then activated to continually mix the aggregate while rapidly heating the wet material with a large propane torch



Monitoring Temperature...

- Periodically, the temperature of the aggregate was tested with an infrared temperature gun



Adding the Binder...

- When temperature reached 290°F, 6.8% AC poured into mixer
- Mixed until fully-coated
(approximately 90 seconds)



Splitting the Sample...

- Immediately quartered into four samples

