

PAVEMENT DESIGN

1. **ESAL calculations.** 988 containers per week on 3-S2 trucks. Empty containers weigh 4000 lbs. 55 percent of the containers are loaded to 50,000 lbs. Switch to 3-S2-4?

| Truck type | Unloaded weight | Max. Gross Weight | Steering axle load | Max. number of containers | |
|------------|-----------------|-------------------|--------------------|---------------------------|--|
| 3-S2 | 30,000 lbs | 80,000 lbs. | 12,000 lbs. | 1 | |
| 3-S2-4 | 47,000 lbs. | 148,000 lbs. | 12,000 lbs. | 2 | |

A truck's load is distributed equally over all non-steering axles.

3-S2 is 12K-11K-11K unloaded and 12K-34K-34K loaded.

3-S2-4 is 12K-10.75K-10.75K-10.75K-10.75K unloaded and 12K-33.75K-33.75K -33.75K-33.75K loaded.

- A. (10 points) If all containers are now carried by 3-S2's, how many ESALs per week are applied to the concrete access road to the port?

| | | Axle | Design lane | | | |
|---|-----------|------|----------------|-----------|-----------|----------|
| i | kips/axle | Type | freq/week N(i) | ESAL/axle | ESAL/week | |
| 1 | 12 | S | 988 | 0.198 | 195.160 | |
| 2 | 11 | T | 889 | 0.021 | 18.407 | |
| 3 | 34 | T | 1087 | 1.889 | 2053.399 | |
| | | | | | | 2266.966 |

- B. (10 points) If all containers were instead carried by 3-S2-4's, how many ESALs per week would be applied to the concrete access road?

| | | Axle | Design lane | | | |
|---|-----------|------|----------------|-----------|-----------|----------|
| i | kips/axle | Type | freq/week N(i) | ESAL/axle | ESAL/week | |
| 1 | 12 | S | 494 | 0.198 | 97.580 | |
| 2 | 10.75 | T | 889.2 | 0.019 | 16.790 | |
| 3 | 33.75 | T | 1086.8 | 1.834 | 1993.668 | |
| | | | | | | 2108.037 |

Sample calc for 3-S2-4 i=2: kips/axle = ((47-(2*4))-12)/4 = 10.75

For freq/wk: (988 ctrs/2 ctrs per truck) * 4 Tandem axles * 0.45 empty = 889.2

For ESAL/axle by (9.3): $\left(\frac{10.75}{29}\right)^4 = 0.0189$.

2. **Flexible pavement design.** Lifetime ESALs = 6.1 million, R = 95 percent, S.D. = 0.35, ΔPSI = 1.9, M_R values of 18,580 psi (base), 14,590 psi (subbase), and 2300 psi (subgrade).

- A. (15 points) Using the design chart, SN₃ = 6.5, SN₂ = 3.5 and SN₁ = 3.2, or values close to these.

- B. (15 points) a₁=0.43, a₂=0.13, a₃=0.09 in (9.6). SN₁ = a₁ * d₁; 3.2 = 0.43 d₁; d₁ = 7.44 " → 7.5".
SN₂ = a₁d₁ + a₂d₂; 3.5 = (0.43*7.5) + (0.13 * d₂); d₂ = (3.5-3.225)/0.13 = 2.11" → 2.5" → 6.0" by Table 9.7. SN₃ = a₁d₁ + a₂d₂ + a₃d₃; 6.5 = (0.43*7.5) + (0.13 * 6.0) + (0.09 * d₃);
d₃ = (6.5 - 3.225 - 0.78)/0.09 = 27.72" → 28.0"

- C. (10 points) Cost per lane-mile-inch for each layer in Part B.

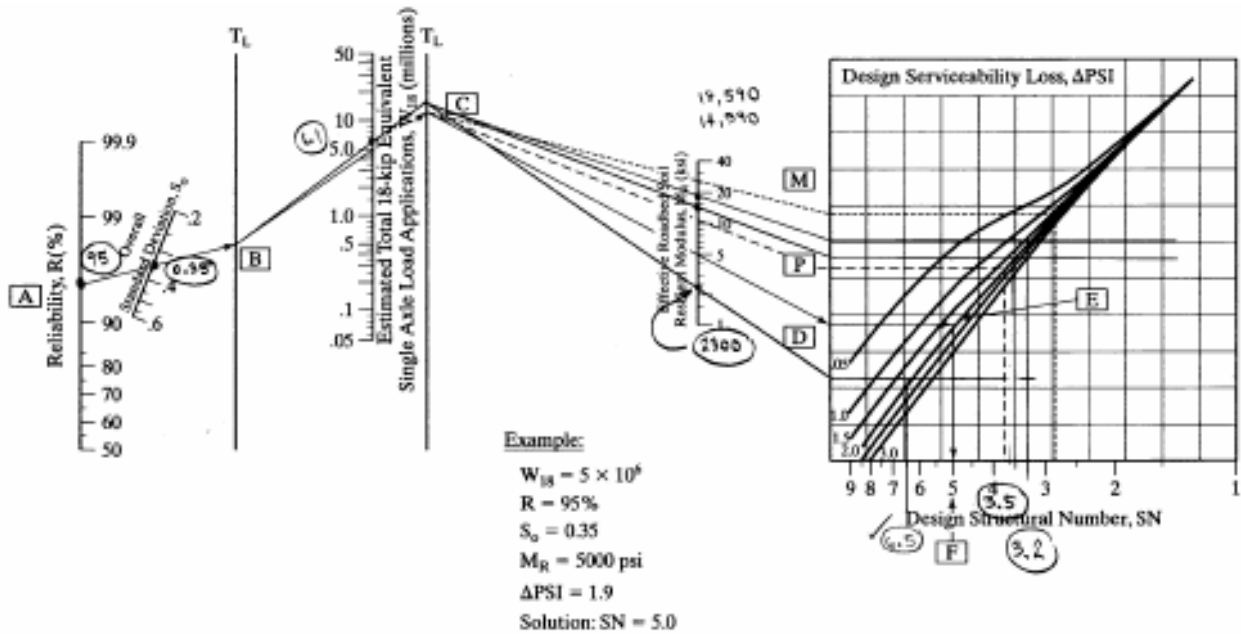
| Material | S.G. | lbs/cu ft | tons/la- mi/in. | \$/ton | \$/la- mi/in. |
|-------------------------------|------|-----------|--------------------|--------|------------------|
| Hot A.C. | 2.65 | 165.36 | 436.55 | 90.00 | 39289.54 |
| Emulsion/aggregate-bituminous | 2.70 | 168.48 | 444.79 | 13.00 | 5782.23 |
| Coarse Aggreg. | 2.30 | 143.52 | 378.89 | 7.00 | 2652.25 |
| Excavation | | | \$/cu yd: | 3 | 586.67 |

Total pavement cost for one lane-mile, with excavation and earthwork costs at \$3/CY.

| Layer | D(i) to use | \$/la-mi |
|----------------|-------------|------------------|
| Surface 2"-4" | 7.50 | \$294,672 |
| Base 4"-10" | 6.00 | \$ 34,693 |
| Subbase 4"-10" | 28.00 | \$ 74,263 |
| Excavation | 41.50 | \$ 24,347 |
| Total: | | \$427,975 |

D. (10 points) Using the minimum thicknesses of d_1 and d_2 allowed in FTE Table 9.7, show how to find d_3 . How much would this pavement design cost to construct? Include excavation and earthwork costs at \$3/CY.

| Layer | SN(i) | a(i) | D(i) | D(i) to use | \$/la-mi |
|----------------|-------|------|-------|-------------|------------------|
| Surface 2"-4" | 3.20 | 0.43 | 7.44 | 3.50 | \$137,513 |
| Base 4"-10" | 2.00 | 0.13 | 15.35 | 6.00 | \$ 34,693 |
| Subbase 4"-10" | 4.22 | 0.09 | 46.83 | 47.00 | \$124,656 |
| Excavation | | | | 56.50 | \$ 33,147 |
| Total: | | | | | \$330,009 |



3. (20 points) **Rigid pavement design.** $S'_c = 926$ psi, $J = 3.2$, $E_c = 4.1 \times 10^6$ psi, $k = 100$ pci, and $C_d = 1.0$. Using the design charts, the concrete slab must be (approximately) 8.2" thick. Round up to 8.5".

