Digital Halftoning

- Many image rendering technologies only have binary output. For example, printers can either "fire a dot" or not.
- Halftoning is a method for creating the illusion of continuous tone output with a binary device.
- Effective digital halftoning can substantially improve the quality of rendered images at minimal cost.

Thresholding

- Assume that the image falls in the range of 0 to 255.
- Apply a space varying threshold, T(i, j).

$$b(i,j) = \begin{cases} 255 & \text{if } X(i,j) > T(i,j) \\ 0 & \text{otherwise} \end{cases}$$

- What is X(i, j)?
- Lightness
 - Larger \Rightarrow lighter
 - Used for display
- Absorptance
 - Larger \Rightarrow darker
 - Used for printing
- X(i, j) will generally be in units of absorptance.

Constant Threshold

- Assume that the image falls in the range of 0 to 255.
- $255 \Rightarrow Black \text{ and } 0 \Rightarrow White$
- The minimum squared error quantizer is a simple threshold

$$b(i,j) = \begin{cases} 255 & \text{if } X(i,j) > T \\ 0 & \text{otherwise} \end{cases}$$

where T = 127.

• This produces a poor quality rendering of a continuous tone image.

The Minimum Squared Error Solution

- Threshold each pixel
 - Pixel> 127 Fire ink
 - Pixel ≤ 127 do nothing

Original Image



Ordered Dither

- For a constant gray level patch, turn the pixel "on"in a specified order.
- This creates the perception of continuous variations of gray.
- An $N \times N$ index matrix specifies what order to use.

$$I_2(i,j) = \begin{bmatrix} 1 & 2\\ 3 & 0 \end{bmatrix}$$

• Pixels are turned on in the following order.



Implementation of Ordered Dither via Thresholding

• The index matrix can be converted to a "threshold matrix" or "screen" using the following operation.

$$T(i,j) = 255 \frac{I(i,j) + 0.5}{N^2}$$

• The $N \times N$ matrix can then be "tiled" over the image using periodic replication.

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T(i \operatorname{mod} N, j \operatorname{mod} N)
```

• The ordered dither algorithm is then applied via thresholding.

$$b(i,j) = \begin{cases} 255 & \text{if } X(i,j) > T(i \mod N, j \mod N) \\ 0 & \text{otherwise} \end{cases}$$

Clustered Dot Screens

- Definition: If the consecutive thresholds are located in spatial proximity, then this is called a "clustered dot screen.
- Example for 8×8 matrix:

62	57	48	36	37	49	58	63
56	47	35	21	22	38	50	59
46	34	20	10	11	23	39	51
33	19	9	3	0	4	12	24
32	18	8	2	1	5	13	25
45	31	17	7	6	14	26	40
55	44	30	16	15	27	41	52
61	51	12	20	00	49	52	60

Example: 8 × 8 **Clustered Dot Screening**



• Only supports 65 gray levels.

Example: 16×16 **Clustered Dot Screening**



• Support a full 257 gray levels, but has half the resolution.

Properties of Clustered Dot Screens

- Requires a trade-off between number of gray levels and resolution.
- Relatively visible texture
- Relatively poor detail rendition
- Uniform texture across entire gray scale.
- Robust performance with non-ideal output devices
 - Non-additive spot overlap
 - Spot-to-spot variability
 - Noise

Dispersed Dot Screens

• Bayer's optimum index Matrix (1973) can be defined recursively.

$$I_{2}(i,j) = \begin{bmatrix} 1 & 2 \\ 3 & 0 \end{bmatrix}$$
$$I_{2n} = \begin{bmatrix} 4 * I_{n} + 1 & 4 * I_{n} + 2 \\ 4 * I_{n} + 3 & 4 * I_{n} \end{bmatrix}$$

• Examples

			21	37	25	41	22	38	26	42
			53	5	57	9	54	6	58	10
	5 9 6 10)	29	45	17	33	30	46	18	34
1 2	13 1 14 2		61	13	49	1	62	14	50	2
3 0	7 11 4 8		23	39	27	43	20	36	24	40
	15 3 12 0		55	7	59	11	52	4	56	8
			31	47	19	35	28	44	16	32
			63	15	51	3	60	12	48	0
		l								
2×2	4×4					8 >	< 8			

- Yields finer amplitude quantization over larger area.
- Retains good detail rendition within smaller area.

Example: 8 × 8 **Bayer Dot Screening**



• Again, only 65 gray levels.

Example: 16 × 16 **Bayer Dot Screening**



- Doesn't look much different than the 8×8 case.
- No trade-off between resolution and number of gray levels.

Example: 128×128 **Void and Cluster Screen** (1989)



• Substantially improved quality over Bayer screen.

Properties of Dispersed Dot Screens

- Eliminate the trade-off between number of gray levels and resolution.
- Within any region containing K dots, the K thresholds should be distributed as uniformly as possible.
- Textures used to represent individual gray levels have low visibility.
- Improved detail rendition.
- Transitions between textures corresponding to different gray levels may be more visible.
- Not robust to non-ideal output devices
 - Requires stable formation of isolated single dots.

Error Diffusion

- Error Diffusion
 - Quantizes each pixel using a neighborhood operation, rather than a simple pointwise operation.
 - Moves through image in raster order, quantizing the result, and "pushing" the error forward.
 - Can produce better quality images than is possible with screens.





• Equations are

$$\begin{split} b(i,j) &= \begin{cases} 255 & \text{if } \tilde{f}(i,j) > T \\ 0 & \text{otherwise} \end{cases} \\ e(i,j) &= \tilde{f}(i,j) - b(i,j) \\ \tilde{f}(i,j) &= f(i,j) + \sum_{k,l \in S} h(k,l) e(i-k,j-l) \end{split}$$

- Parameters
 - Threshold is typically T = 127.
 - h(k,l) are typically chosen to be positive and sum to 1

1-D Error Diffusion Example

•	$\tilde{f}(i)$	\Rightarrow	circ	les
	$J (\cdot)$			

• $b(i) \Rightarrow \text{boxes}$



Two Views of Error Diffusion

- Two mathematically equivalent views of error diffusion
 - Pulling errors forward
 - Pushing errors ahead
- Pulling errors forward
 - More similar to common view of IIR filter
 - Has advantages for analysis
- Pushing errors ahead
 - Original view of error diffusion
 - Can be more easily extended to important cases when weights area time/space varying

ED: Pulling Errors Forward

1. For each pixel in the image (in raster order)

(a) Pull error forward

$$\tilde{f}(i,j) = f(i,j) + \sum_{k,l \in S} h(k,l) e(i-k,j-l)$$

(b) Compute binary output

$$b(i,j) = \begin{cases} 255 & \text{if } \tilde{f}(i,j) > T \\ 0 & \text{otherwise} \end{cases}$$

(c) Compute pixel's error

$$e(i, j) = f(i, j) - b(i, j)$$

$$e(i - 1, j - 1)$$

$$e(i - 1, j - 1)$$

$$e(i - 1, j + 1)$$

$$\tilde{f}(i, j) = f(k, j) + \sum_{k,l} h(k, l)e(i - k, j - l)$$

2. Display binary image b(i, j)

ED: Pushing Errors Ahead

- 1. Initialize $\tilde{f}(i,j) \leftarrow f(i,j)$
- 2. For each pixel in the image (in raster order)(a) Compute

$$b(i,j) = \begin{cases} 255 & \text{if } \tilde{f}(i,j) > T \\ 0 & \text{otherwise} \end{cases}$$

(b) Diffuse error forward using the following scheme

$$e = \tilde{f}(i, j) - b(i, j) \qquad \tilde{f}(i, j + 1) \\ + = h(0, 1) * e$$

$$\tilde{f}(i + 1, j - 1) \\ + = h(1, -1) * e$$

$$\tilde{f}(i + 1, j) \\ + = h(1, 0) * e$$

$$\tilde{f}(i + 1, j + 1) \\ + = h(1, 1) * e$$

3. Display binary image b(i, j)

Commonly Used Error Diffusion Weights

• Floyd and Steinberg (1976)

• Jarvis, Judice, and Ninke (1976)

			7/48	5/48
3/48	5/48	7/48	5/48	3/48
1/48	3/48	5/48	3/48	1/48

Floyd Steinberg Error Diffusion (1976)

• Process pixels in neighborhoods by "diffusing error" and quantizing.









Quantization Error Modeling for Error Diffusion



- Quantization error is commonly assumed to be:
 - Uniformly distributed on [-0.5, 0.5]
 - Uncorrelated in space
 - Independent of signal $\tilde{f}(i, j)$

$$-E\left[e(i,j)\right]=0$$

 $-E[e(i,j)e(i+k,j+l)] = \frac{\delta(k,l)}{12}$

Modified Error Diffusion Block Diagram

• The error diffusion block diagram can be rearranged to facilitate error analysis



Error Diffusion Spectral Analysis

• So we see that

$$b(i,j)=f(i,j)-(\delta(i,j)-h(i,j))*e(i,j)$$

rewriting ...

$$f(i,j) - b(i,j) = \underbrace{(\delta(i,j) - h(i,j))}_{\text{high pass filter}} * \underbrace{e(i,j)}_{\text{quantization error}}$$

- Display error is f(i, j) b(i, j)
- Quantization error is e(i, j)
- Display error is a high pass version of quantization error
- Human visual system is less sensitive to high spatial frequencies

Error Image in Floyd Steinberg Error Diffusion

• Process pixels in neighborhoods by "diffusing error" and quantizing.



Quantizer Error Image

Correlation of Quantization Error and Image

- Quantizer error spectrum is unknown
- Quantizer error model

$$E(\mu, \nu) = \rho F(\mu, \nu) + R(\mu, \nu)$$

= ρ (Image) + (Residual)

– ρ represents correlation between quantizer error and image

Weight	ρ
1-D	0.0
Floyd and Steinberg	0.55
Jarvis, Judice, and Ninke	0.8

• Using this model, we have

$$\begin{split} B(\mu,\nu) \ &= \ F(\mu,\nu) - (1-H(\mu,\nu)) \, E(\mu,\nu) \\ &= \ [1-\rho \, (1-H(\mu,\nu))] \, F(\mu,\nu) + \text{noise} \end{split}$$

• This is unsharp masking

Additional Topics

- Pattern Printing
- Dot Profiles
- Halftone quality metrics
 - Radially averaged power spectrum (RAPS)
 - Weighted least squares with HVS constrast sensitivity function
 - Blue noise dot patterns
- Error diffusion
 - Unsharp masking effects
 - Serpentine scan patterns
 - Threshold dithering
 - TDED
- Least squared halftoning
- Printing and display technologies
 - Electrophotographic
 - Inkjet