

# FAIR OAKS DAIRY FARMS/PRAIRIE'S EDGE DAIRY FARMS, LLC



# OUR LAND HISTORY

- Area has a long history of large cattle operations
- Original purchase was @9200 acres from Prudential
- Sold the owners on soil sampling/mapping/lime application
- Irrigation came to the area in a large way on this farm
- Highly Variable soils

# DAIRY HISTORY

- Large parcel was identified due to size and location. I-65 very instrumental to future plans.
- Owned primarily by 3 families
- Construction began in '99
- First 4 dairies were finished in 18 months
- First digester was installed in '03
- Central Digester (II) was operational in '08

# CENTRAL DIGESTER COMPONENTS

- Digestion
- Gas Upgrading/Generation
- Fiber Separation
- Nutrient Recovery

# DIGESTION

- DVO 3 cell
- 280x300
- Heat before digester using waste heat from GUS and Generator

# GUS/GENERATOR

- Greenlane Gas Upgrading system

Gas Upgrading Skid (G.U.S.)



Greenlane



# GAS UPGRADING SKID

*Fleet of 42 long-range  
CNG trucks—one of the  
largest CNG fleets in the  
US*

*Running 20,000+ miles a day on CNG delivering milk through the Midwest*



*On-farm anaerobic  
digester provides  
1.5M DGE of gas a  
year to station.*

# GENERATOR



V-20 Jenbacher model 320 rated at 1060 KW



# FIBER SEPARATION

- Fiber dewatered as the flow of manure travels to the Trident System
- Fiber used currently as bedding material for the dairy cows.
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# TRIDENT NUTRIENT RECOVERY SYSTEMS



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- Step One
  - **Proper Fiber Removal-** Instrumental in performance of the System, must send to the DAF the correct size fiber to optimize float and nutrient extraction .

# TRIDENT NUTRIENT RECOVERY SYSTEMS

- Step Two

- Polymerization/DAF—The remaining liquid after fiber separation is sent to the DAF(dissolved air floatation) for nutrient extraction
- Enroute to the DAF the liquid manure is polymerized, creating large durable flocs to remove the remaining fine particles.
- Inside the DAF the floc is met with micronized air, the bubbles are measured in microns, and their larger surface area allows for maximum lift of the Phosphorous heavy floc

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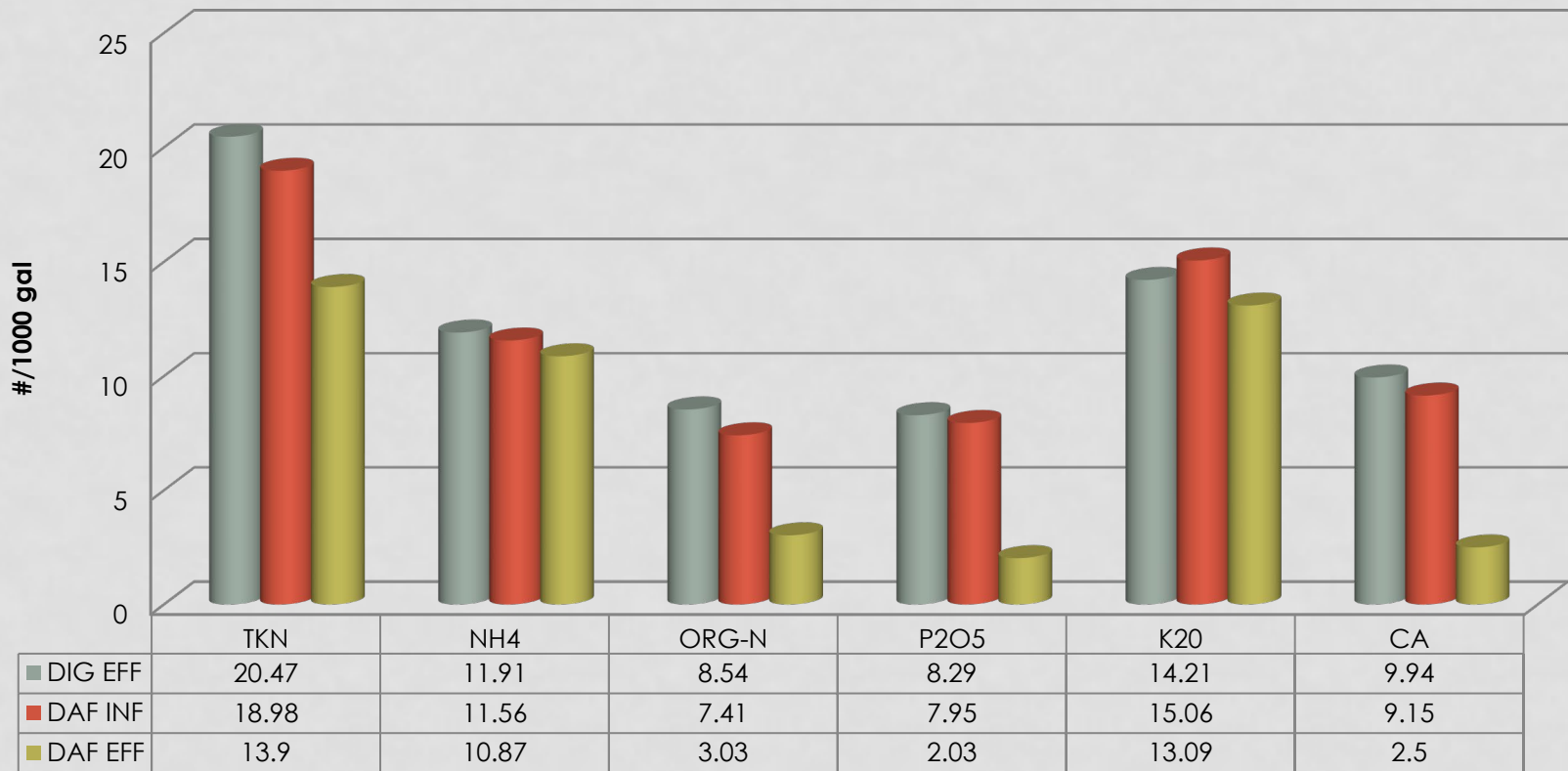
- Step Three
  - The **key** to the Process
  - MD Press
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- Dewateres the Float from the DAF, creates a 22%-26% DM solid

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**DIG EFF>>DAF EFF**



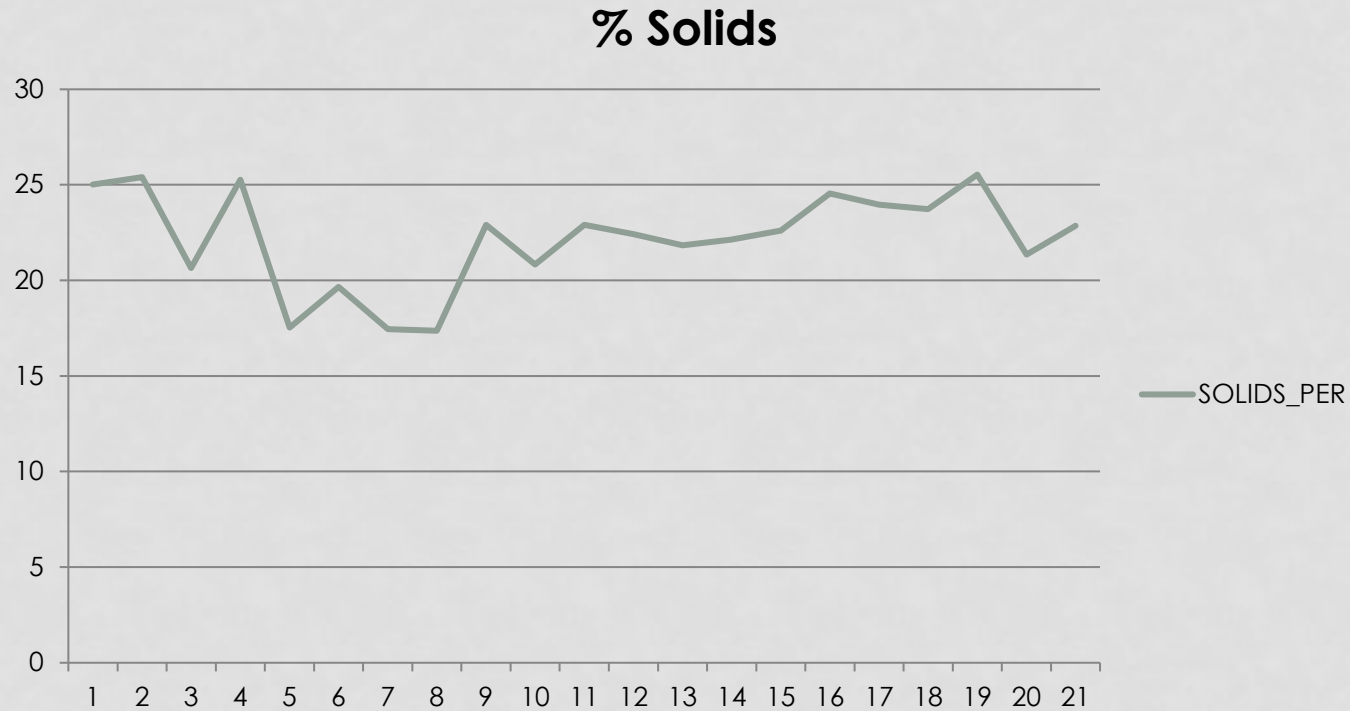


# TRIDENT NUTRIENT RECOVERY SYSTEMS

	TS	TKN	P	K
DIGESTER EFFLUENT AVERAGE	4.10%	0.24%	0.05%	0.14%
DAF INFLUENT AVERAGE	2.63%	0.20%	0.04%	0.13%
DAF EFFLUENT AVERAGE	1.09%	0.15%	0.01%	0.12%
DIGESTER SOLIDS AVERAGE	23.39%	0.87%	0.35%	0.17%
DAF TO DIGESTER EFFLUENT REDUCTION	73.30%	39.41%	81.00%	13.14%

# TRIDENT NUTRIENT RECOVERY SYSTEMS

- Hi-P Solids



# TRIDENT NUTRIENT RECOVERY SYSTEMS

**P2O5\_LBS**



# TRIDENT NUTRIENT RECOVERY SYSTEMS

- System Benefits
  - Haul less water/increase efficiency of Application methods
  - Proper Nutrient Placement
  - More Uniform liquid application due to less solids going to your pivot, irrigation guns, drag line or tanker operations.
  - Less solids settling in storage structures
  - Another step in the process to monetize manure.