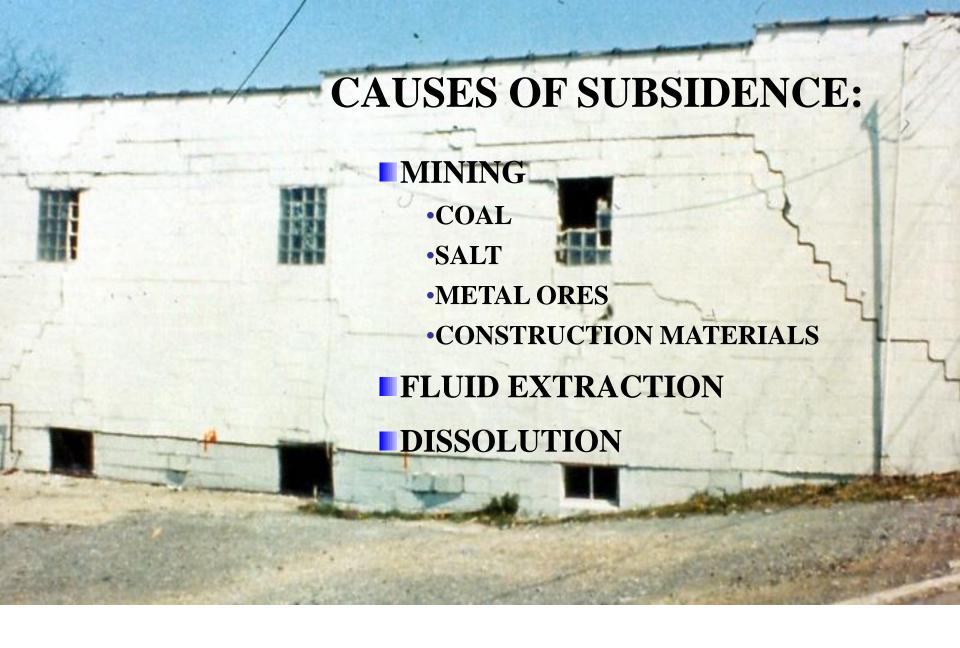
PURDUE GEOTECHNICAL SOCIETY WORKSHOP APRIL 8, 2011

SUBSIDENCE RISK & MITIGATION





ACTIVE COAL MINE AT DEPTH OF 300 FT.

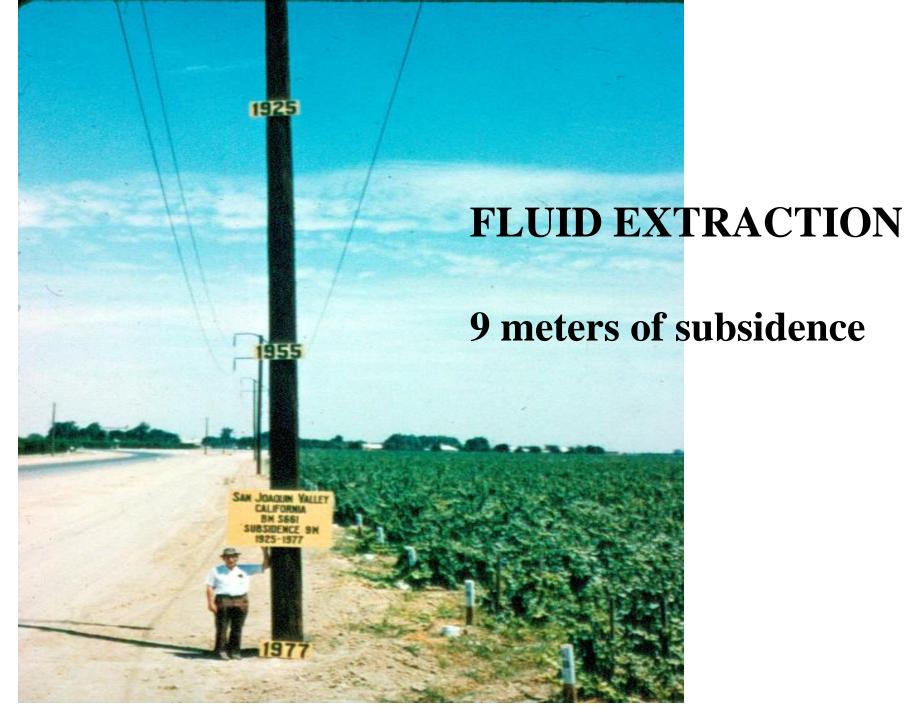


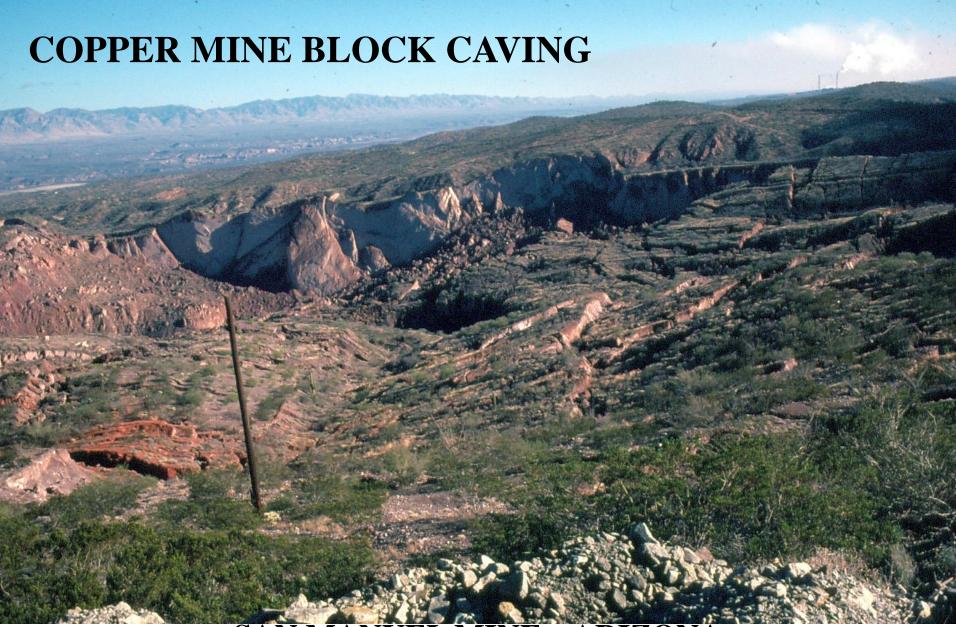
SALT SOLUTION SINKHOLE

GROS ISLE, MICHIGAN

SALT SOLUTION MINING AT DEPTH OF 1000 FEET.

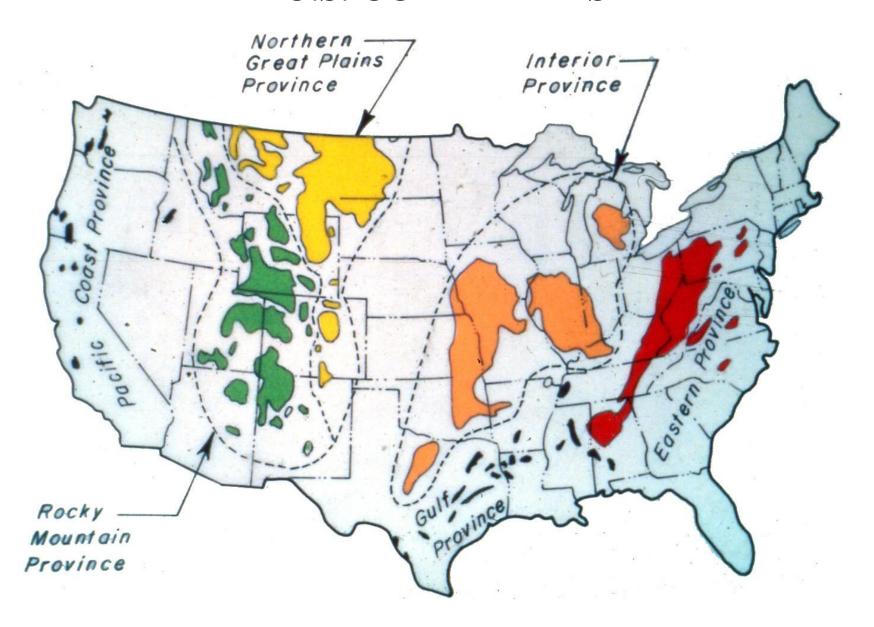






SAN MANUEL MINE – ARIZONA

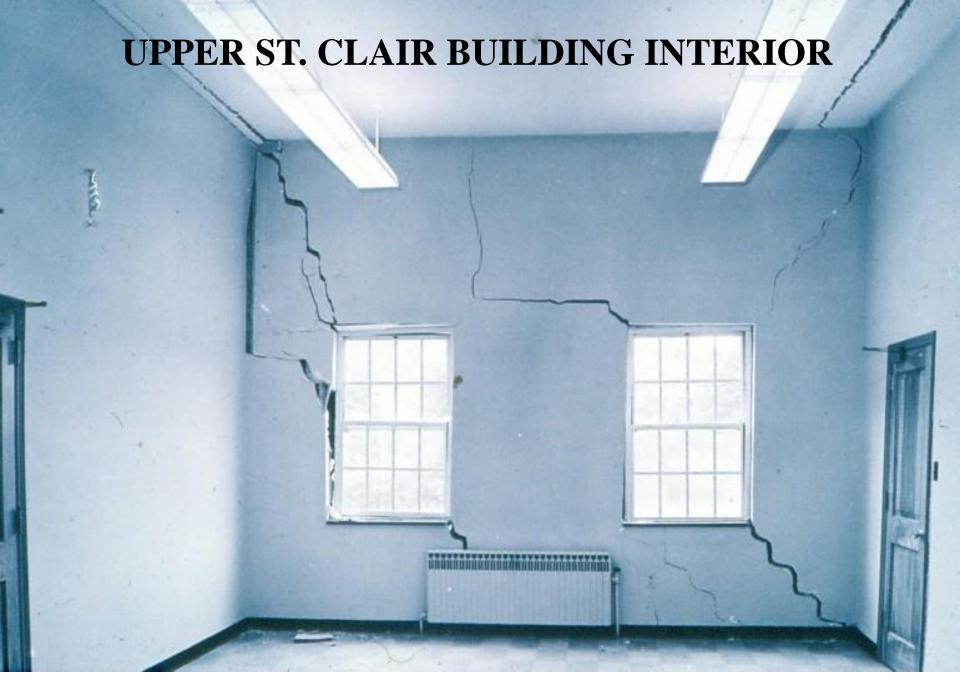
U.S. COAL FIELDS



EXAMPLES OF SUBSIDENCE DAMAGE



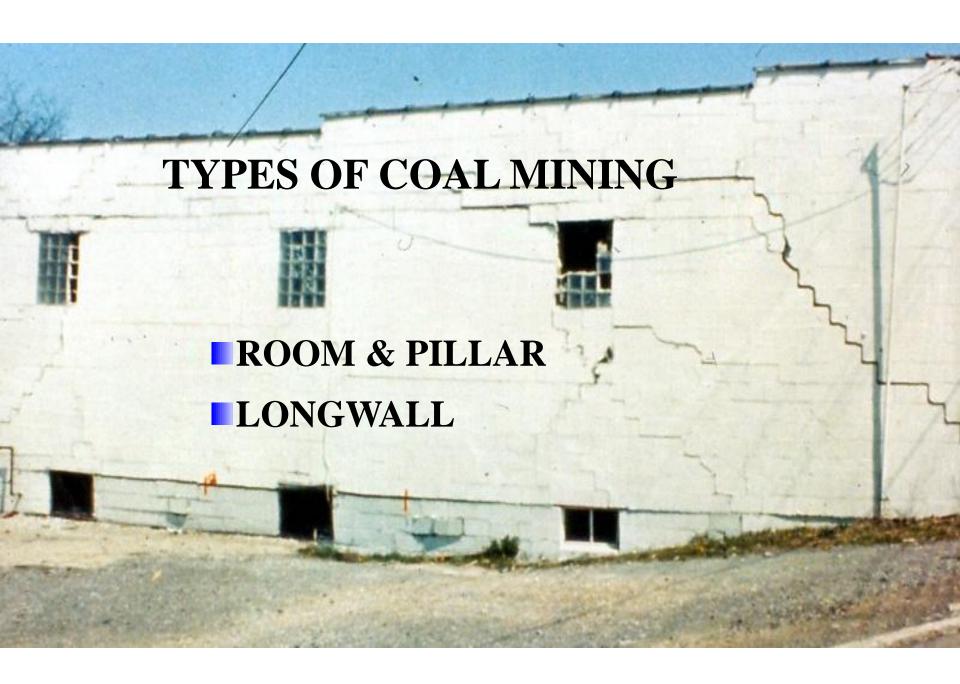
DEPTH OF MINE = 110 FEET

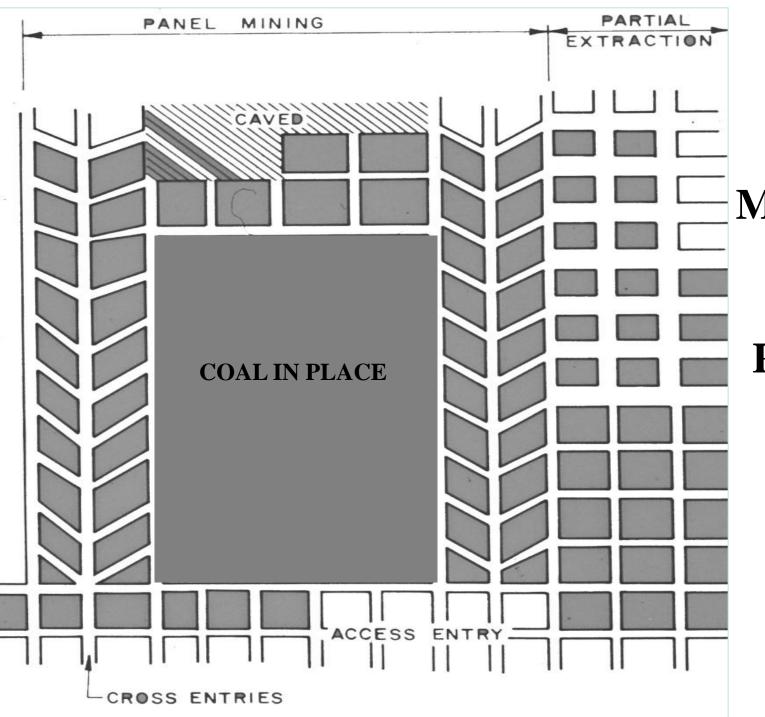




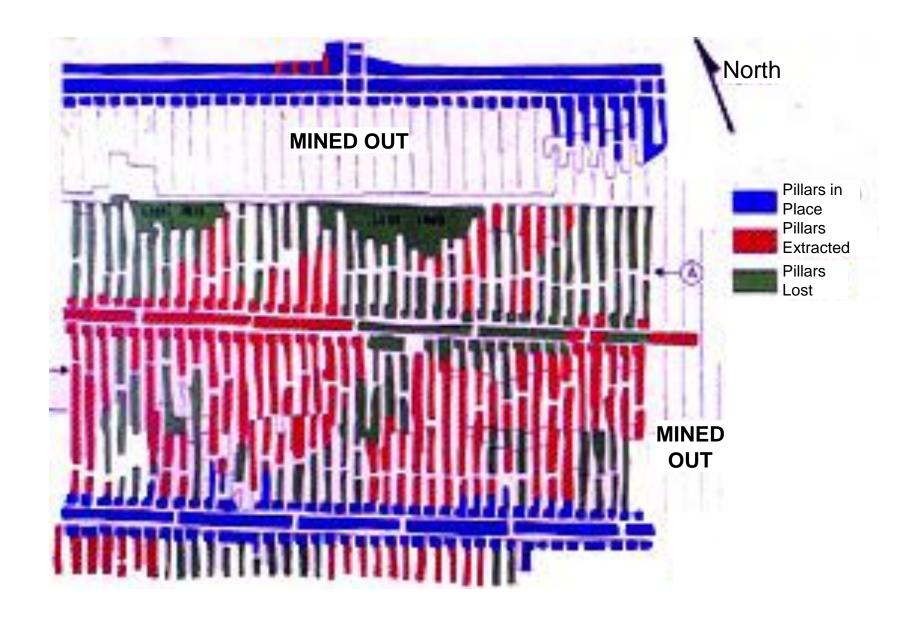
SUBSIDENCE OVER ABANDONED MINE – UPPER FREEPORT

COAL AT DEPTH OF 175 FEET



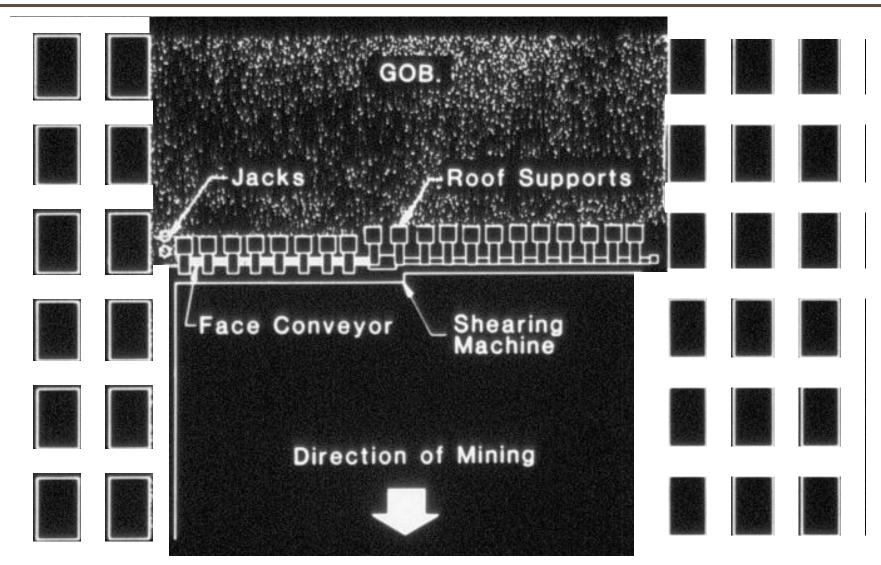


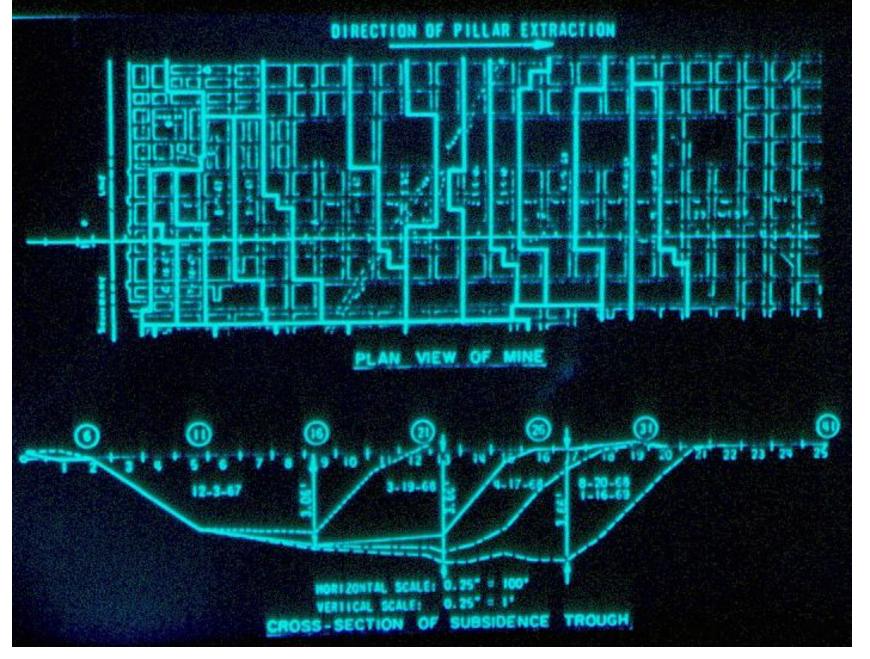
MODERN ROOM AND AND PILLAR MINE



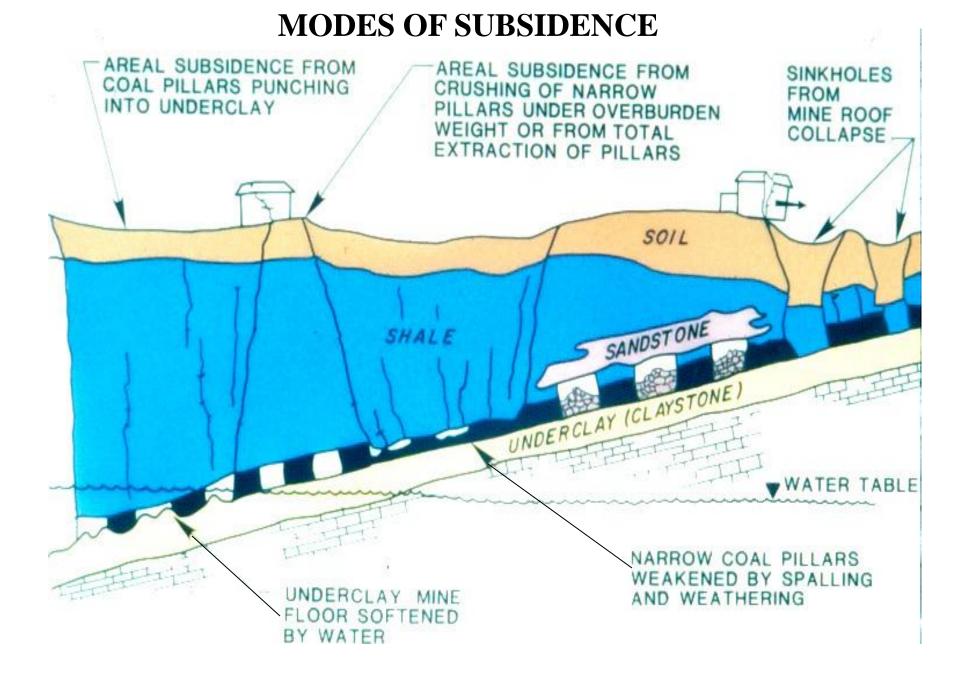
EARLY ROOM & PILLAR MINE

Typical Long Wall Mining Plan





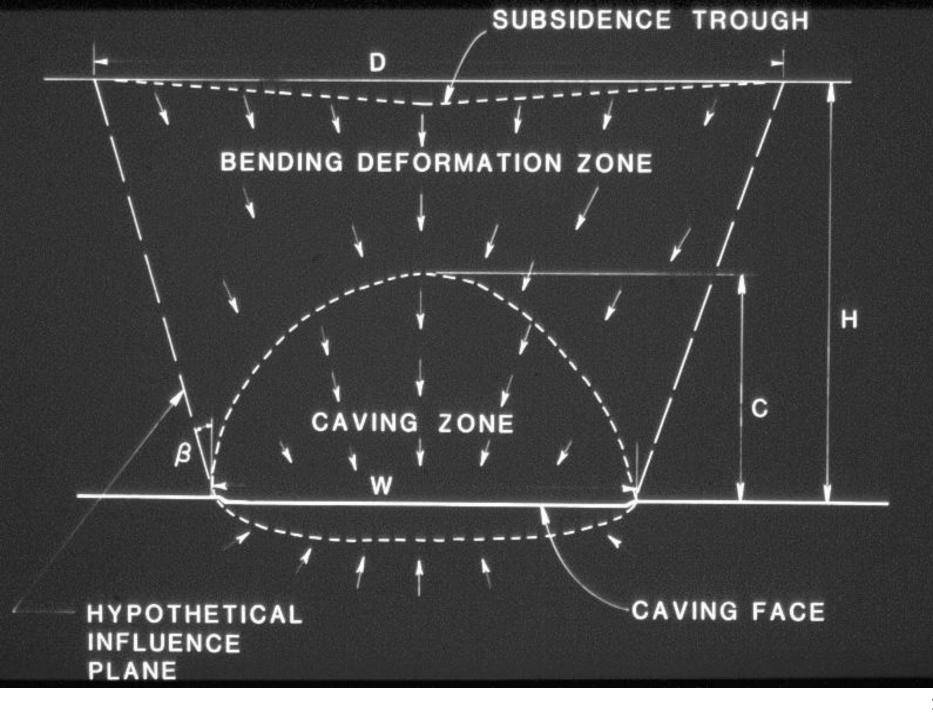
LONGWALL SUBSIDENCE - 90% OF MINED THICKNESS.

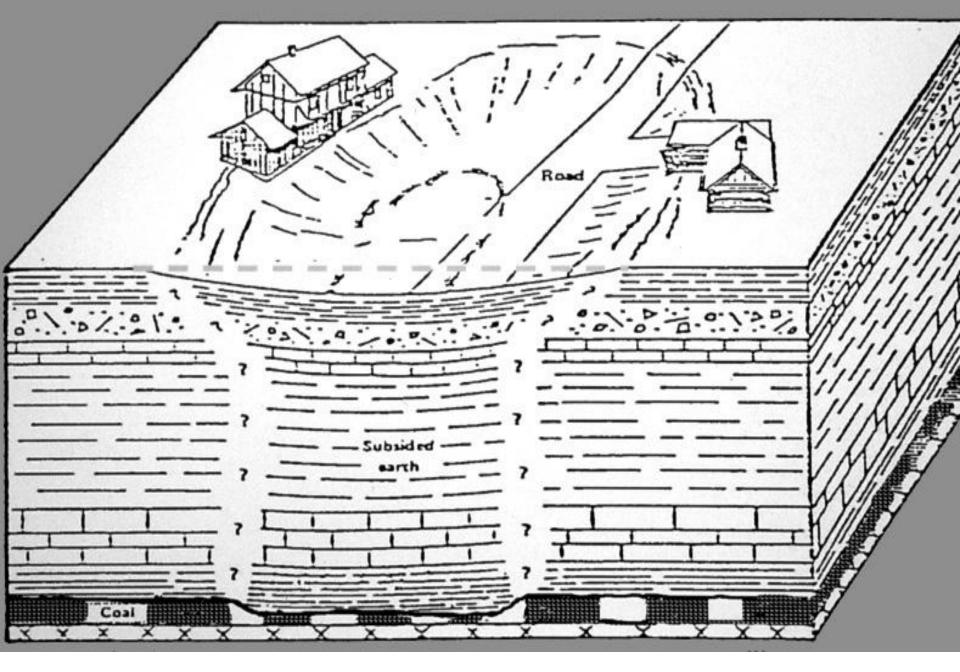




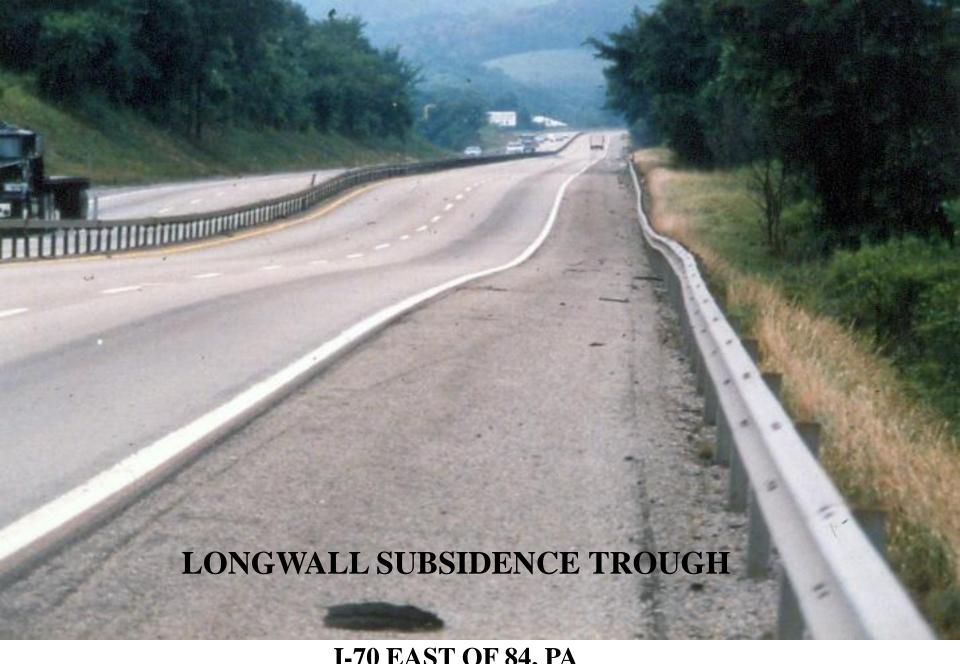


SINKHOLE DAMAGE





SCHEMATIC OF TROUGH SUBSIDENCE

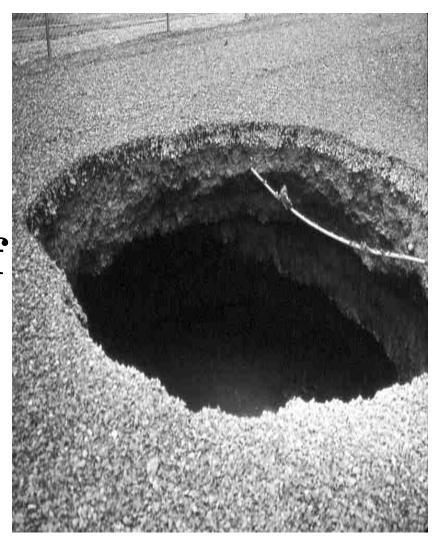


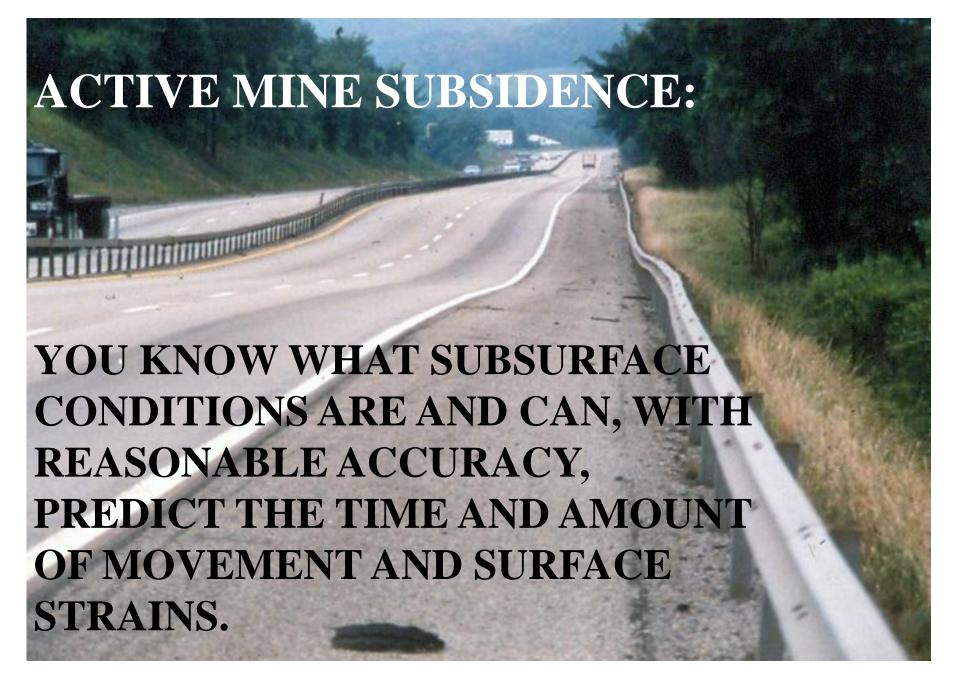
I-70 EAST OF 84, PA

DEPTH TO MINE = **FEET**

Subsidence Risk Evaluation

- Will Subsidence Occur? When?
- What Mode?
- What Magnitude of Movements can be Expected?
- Is it Possible to Prevent or Reduce its Effect?





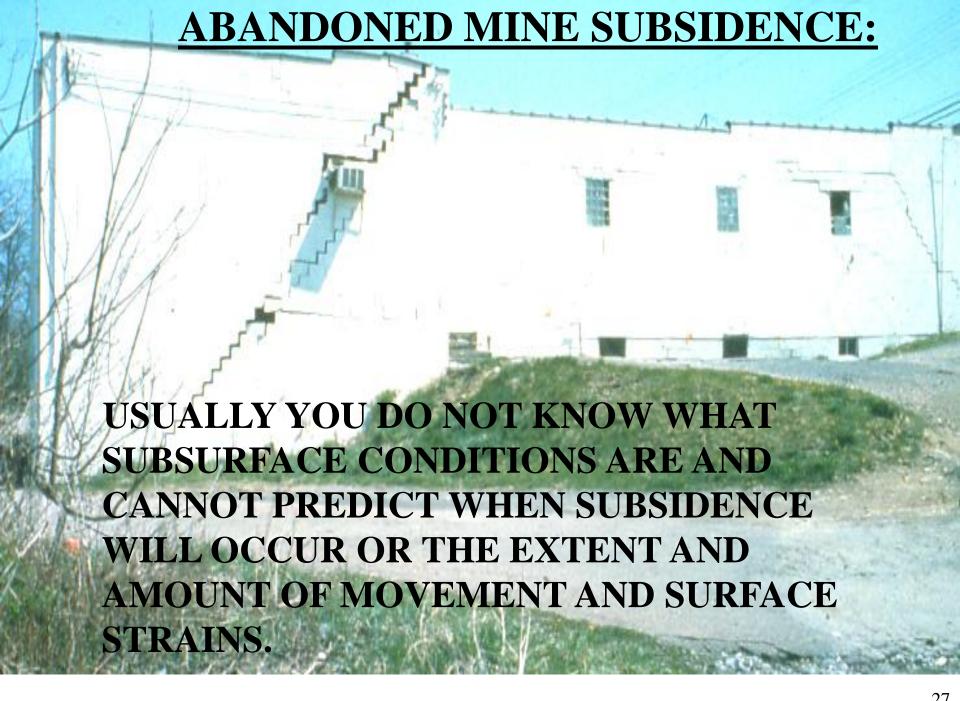
Subsidence over Abandoned Coal Mines

70,000 Abandoned or Inactive Coal Mines in the U.S.

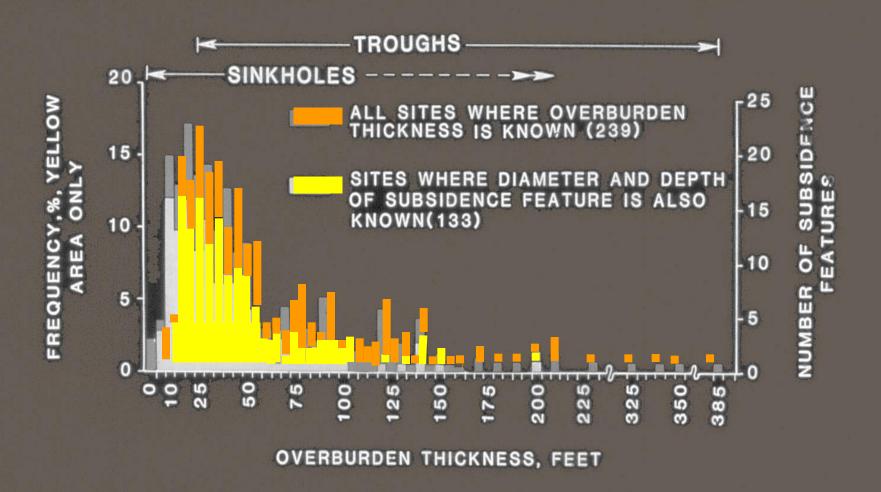




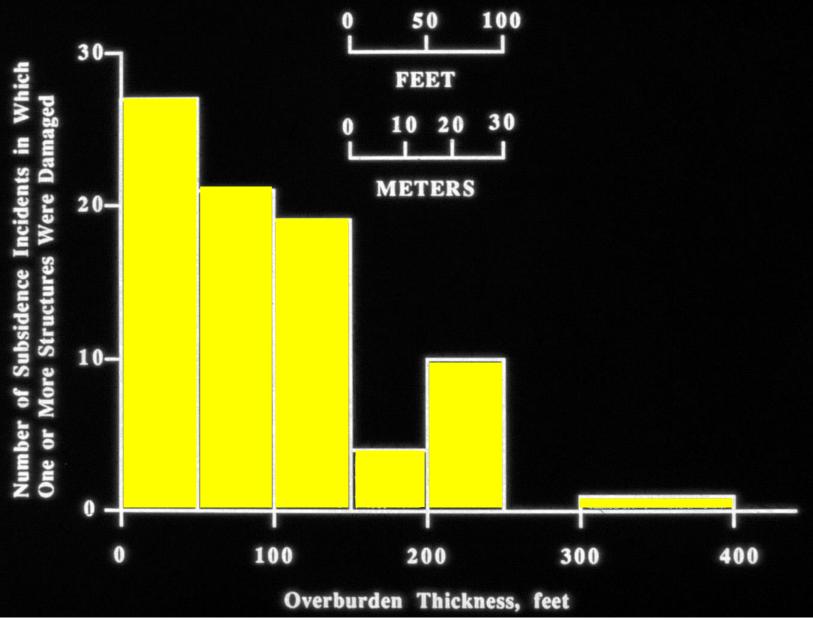
ABANDONED MINE IN PITTSBURGH COAL



NOTE:
OVERBURDEN THICKNESSES ARE NOMINAL VALUES FOR THE RESPECTIVE SITES.
THE MAXIMUM OVERBURDEN THICKNESS AT ANY SITE IS 450 FEET.(SITE 1200)



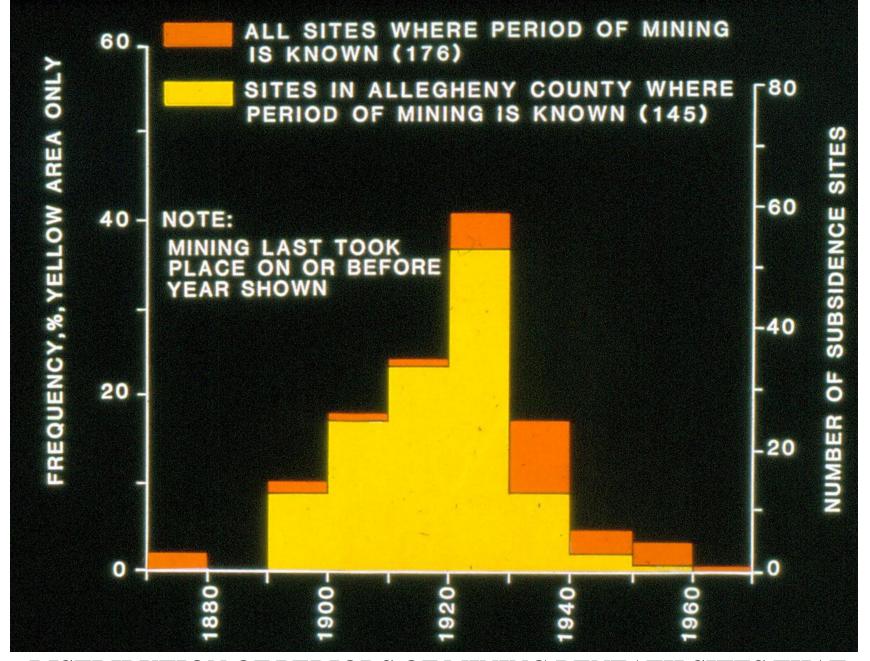
OVERBURDEN THICKNESS AT SUBSIDENCE SITES



OVERBURDEN THICKNESS AT SITES OF STRUCTURAL DAMAGE DUE TO SUBSIDNECE

Concept no. 1 – No Safe Subsidence Intervals

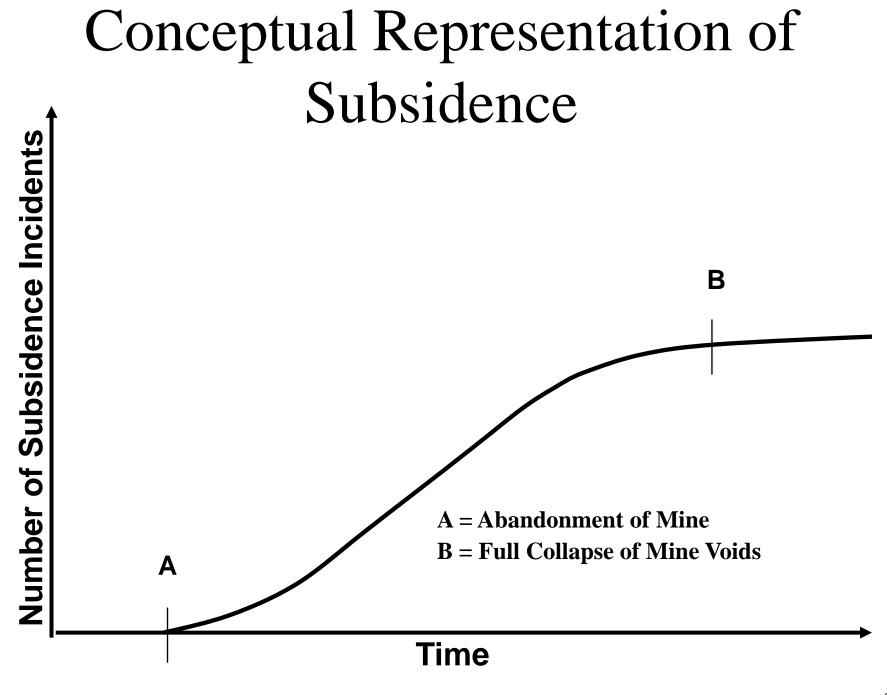
- Unless total extraction has been achieved, there is no interval above an abandoned mine that is necessarily safe from subsidence, or that reduces severity of damage.
- Increased intervals above mine level, however, exhibit a reduced frequency of subsidence.

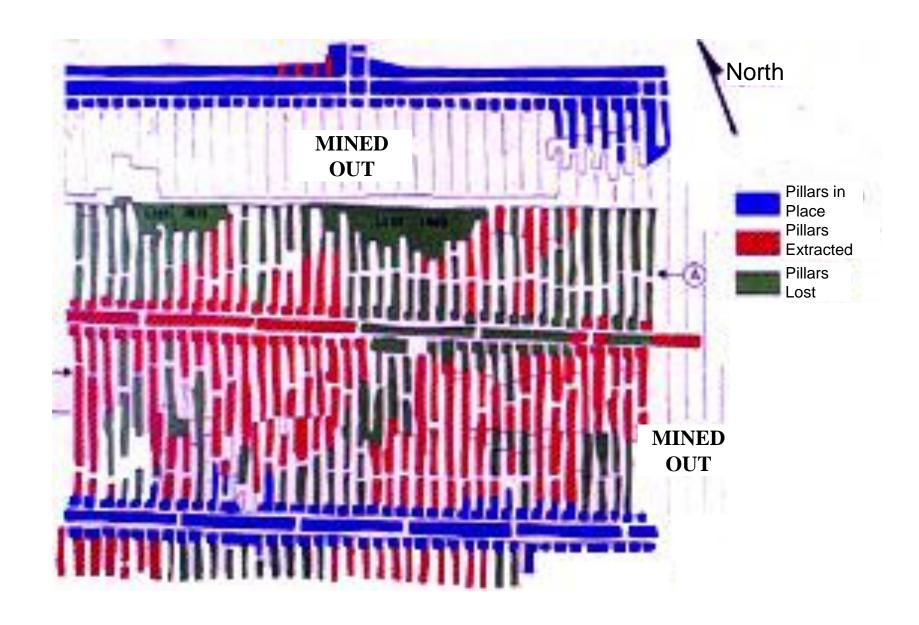


DISTRIBUTION OF PERIODS OF MINING BENEATH SITES THAT LATER EXPERIENCED SUBSIDENCE – PITTSBURGH COAL STUDY

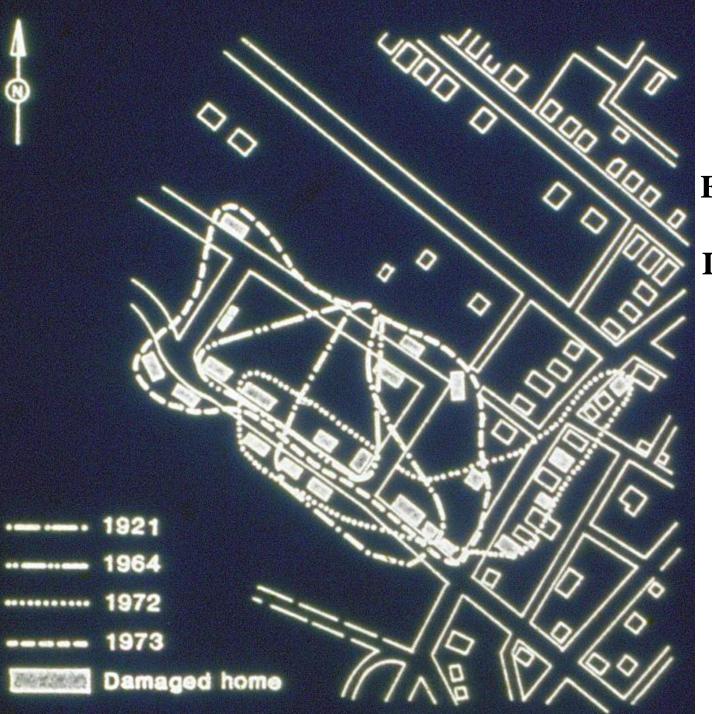
Concept no. 2 – Subsidence Timeline

Unless total extraction has been achieved, subsidence may occur long after mining, and subsidence may not be limited to a single episode.

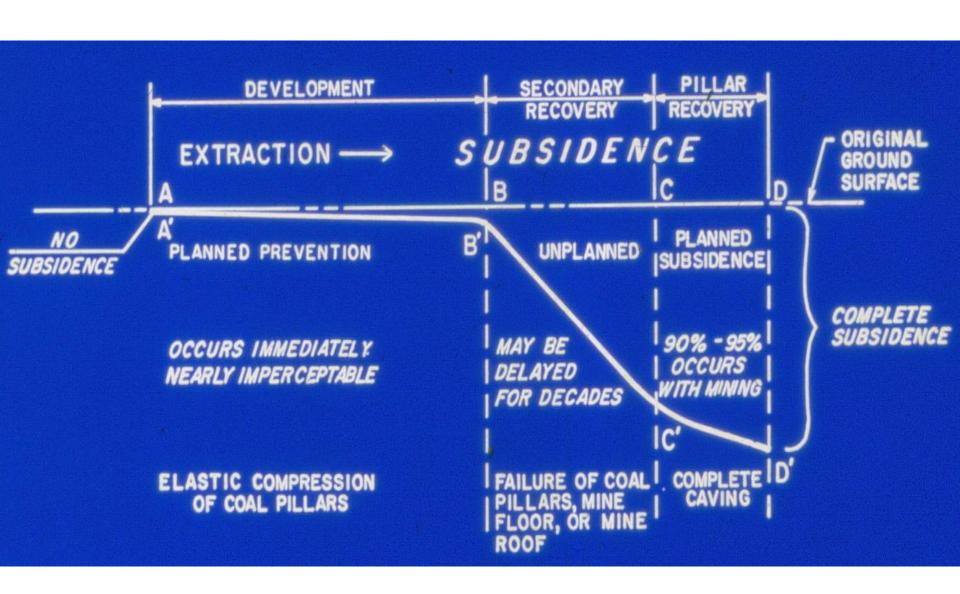




MAP OF 1909 MINE – 78% EXTRACTION



COMMUNITY
THAT HAS
EXPERIENCED
MULTIPLE
INCIDENTS OF
ABANDONED
MINE
RELATED
SUBSIDENCE



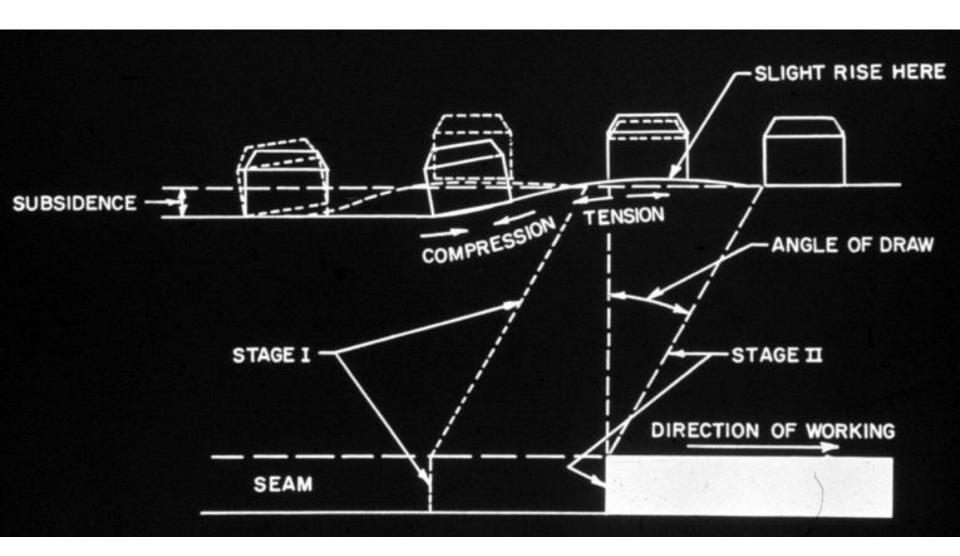
Summary for Abandoned Mines

Above abandoned mines there are no means available as yet to predict exactly when or where subsidence might take place; and so subsidence must generally be expected anywhere unless it can be proved that the area has not been mined, that long term pillar support has been provided or that the mine voids are fully collapsed.

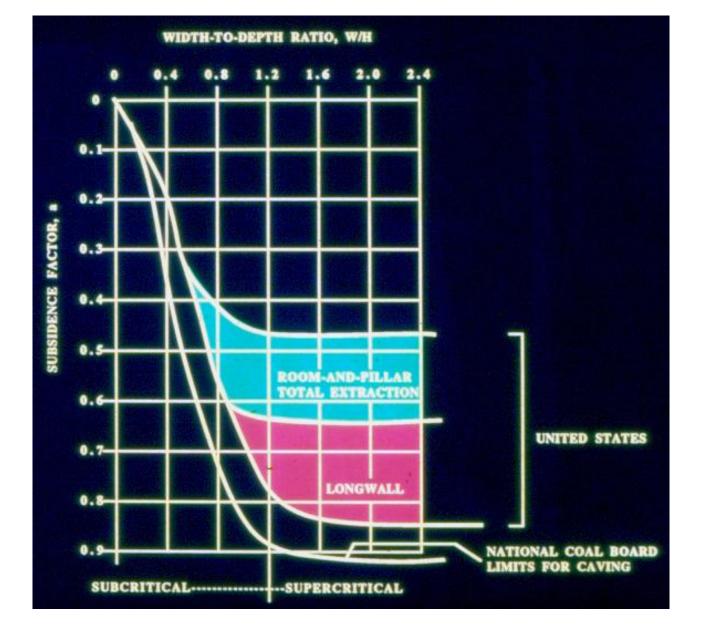
Active Coal Mines

Damage is similar to abandoned mines but more predictable.

Longwall mining results in about 50% of U.S. underground production.



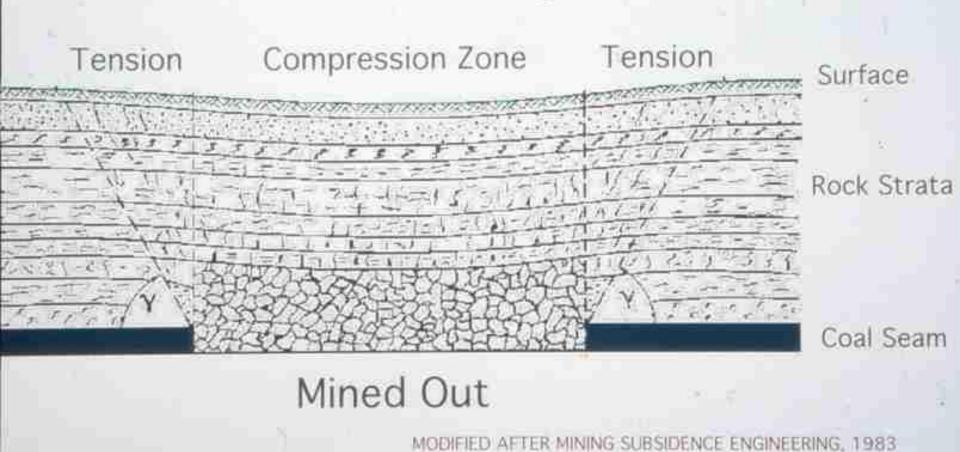
DEVELOPMENT OF SUBSIDENCE TROUGH AND CHANGES IN STRAIN WITH MINING ADVANCE

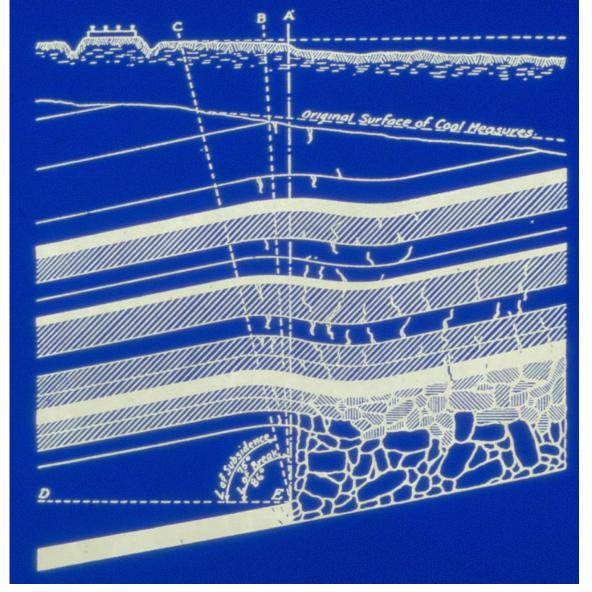


SUBSIDENCE FACTOR

STRATA MOVEMENT

Subsidence Trough

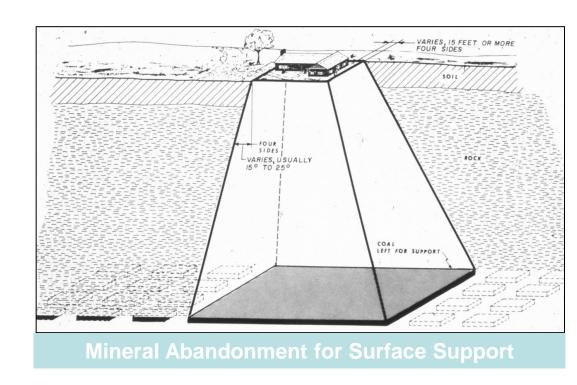




WITH FULL EXTRACTION EITHER LONGWALL OR RETREAT ROOM AND PILLAR, SURFACE SUBSIDENCE OCCURS REGARDLESS OF THE DEPTH OF THE MINE. SUBSIDENCE OVER LONGWALL MINES AT DEPTHS OF 2000 FEET CAN BE 90 PERCENT OF THE MINE SEAM THICKNESS. 42

Subsidence Prevention & Control Alternatives

- Selective Support
- Mine Filling
- Subsidence Resistant Designs
- Avoidance
- Mineral Abandonment

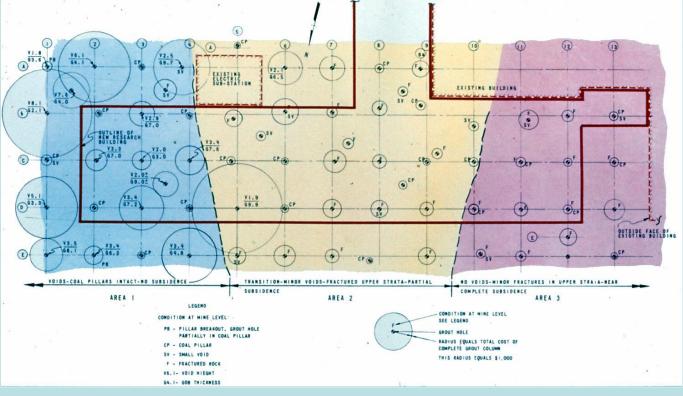


Subsidence prevention and control alternatives are site specific depending on:

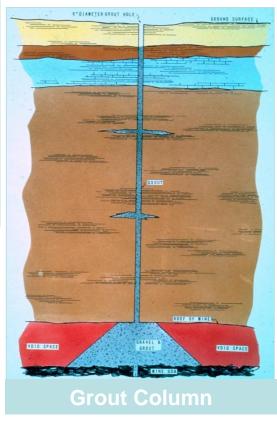
- Geology
- ■Amount of coal mined extraction ratio
- Conditions at mine level
- Proposed land use
- **Acceptable risk**

Selective Support Methods

- Grout Columns
- Piers Built within the Mine
- Deep Foundations
 - Drilled Piers
 - Piles



Plan of Grout Columns



Filling Methods for Void Elimination

- Hydraulic Backfilling
 - Controlled Flushing
 - Remote Flushing
 - Pumped Slurry Injection
- Pneumatic Backfilling
 - Controlled Backfilling
 - Remote Backfilling
- Grouting
- Over-excavation and Backfill
- Dynamic Compaction
- Blasting

Subsidence Prevention and Control Summary

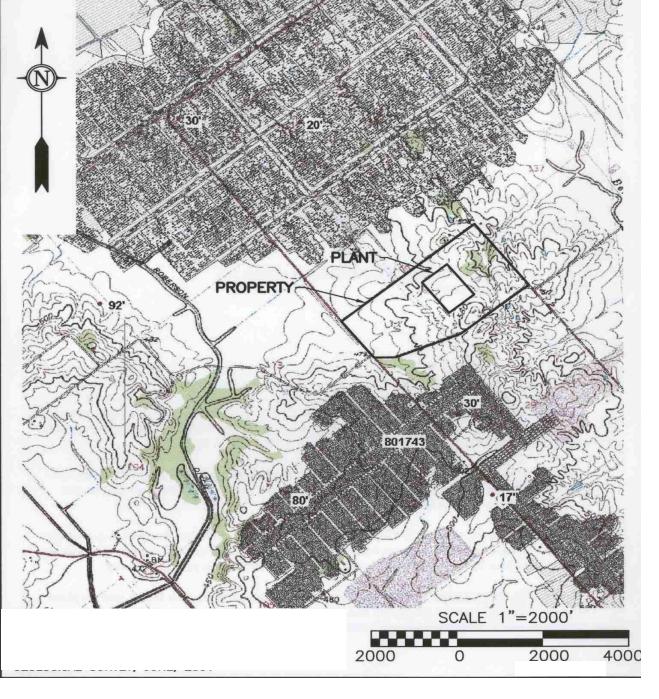
The subsidence specialist should present the owner with the technical facts, the estimated risk, and the costs of alternates.

The owner must decide how to spend the available funds.

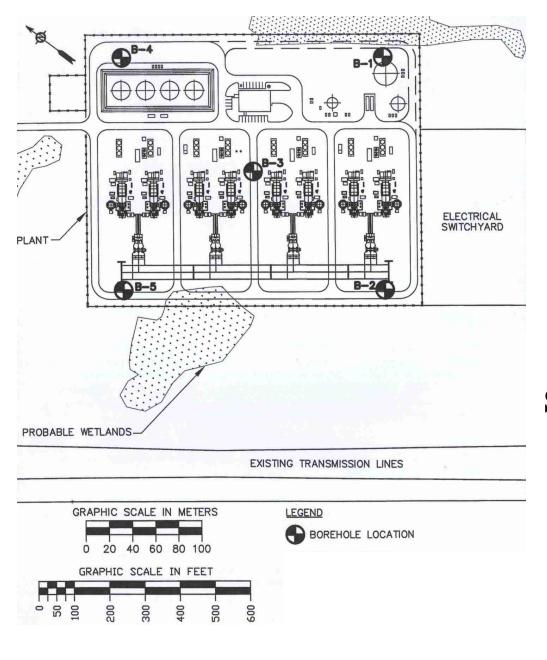
EXPLORATION

MOST GEOPHYSICAL TECHNIQUES ARE OF LITTLE VALUE IN COAL MINE SUBSIDENCE EVALUATIONS.

ONE THAT CAN BE USEFUL IS THE STOLAR RADIO IMAGING METHOD (RIM). IN THIS METHOD AN **ELECTROMAGNETIC (EM) WAVE TRAVELS THROUGH** THE COAL BETWEEN THE CONDUCTIVE ROOF AND FLOOR MATERIAL. THE WAVE TRAVELS FROM TRANSMITTER TO A COMPANION RECEIVER, DECAYING IN SIGNAL STRENGTH AS A FUNCTION OF DISTANCE. IN A HOMOGENEOUS COAL SEAM THE EM WAVE DECAYS WITH DISTANCE TRAVELED AT A FIXED RATE. IF ANOMALIES EXIST ALONG THE WAVE PATH AN INCREASED DECAY RATE WILL BE MEASURED.



AT A PROPOSED PLANT SITE IN **INDIANA LOCATED BETWEEN TWO** MINED PARCELS **A RIM SURVEY WAS VERY** HELPFUL. **GEOLOGY INFORMATION INDICATED THE COAL THINNED** IN THE AREA OF THE PROPOSED PLANT.



FIVE BORINGS ON A **SITE 900 BY 800 FEET CONFIRMED THE COAL WAS PROBABLY** TOO THIN TO MINE. **HOWEVER, POOR CORE RECOVERY IN** ONE HOLE COULD HAVE BEEN DUE TO MINING. A RIM **SURVEY THRUGH THE** COAL SEAM FROM THE FIVE BORINGS SHOWED THE COAL WAS CONTINUOUS. THE INTERVAL BETWEEN BORINGS WAS UP TO 750 FEET.