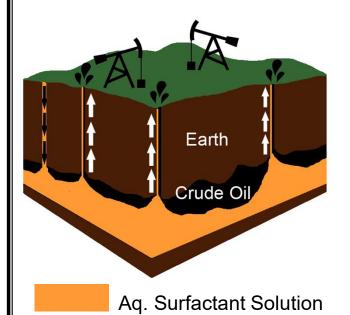
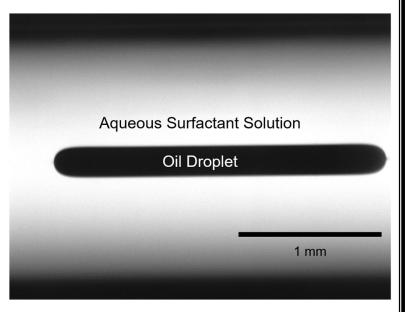
Phase Behavior and Interfacial Tension of Pre-Equilibrated Mixtures of Aqueous Solutions of a Commercial Surfactant and Crude Oil







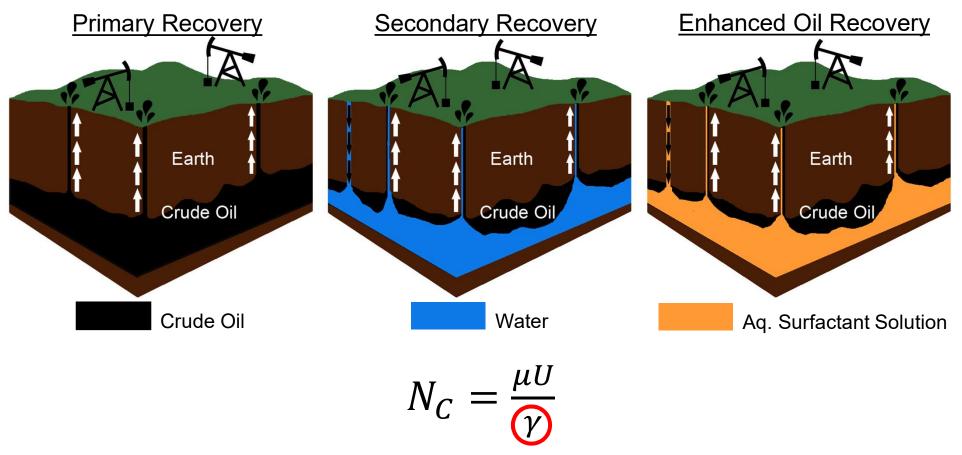
Jaeyub Chung[†] Bryan W. Boudouris^{†,‡} and Elias I. Franses[†]

†Charles D. Davidson School of Chemical Engineering and ‡Department of Chemistry **Purdue University**





Injection of Surfactant Solution Increases Oil Recovery



(μ: Fluid Viscosity; U: Fluid Velocity; γ: Interfacial Tension)

Injection of aqueous surfactant solutions, usually with polymer in brine, can dramatically improve the oil recovery.

Uren, L.C.; Fahmy, E.H. *Trans. AIME* **1927**, *77*, 318–335.

Sheng, J.J. *Modern Chemical Enhanced Oil Recovery: Theory and Practice;* Gulf Professional Publishing **2010**. Hirasaki, G.J.; Miller, C.A.; Puerto, M.C. *Soc. Pet. Eng. J.* **2011**, *16*, 889–907.

Model Surfactant and Surfactant of Interest

TritonTM X-100 (TX100)

$$O \left\{ \begin{array}{c} O \\ O \end{array} \right\}_{n=3-17}^{H}$$

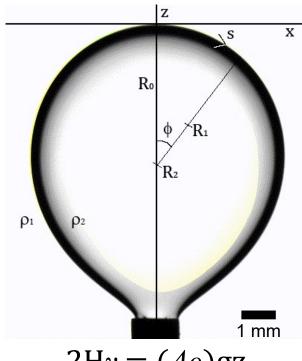
$$C_nH_{2n+1} - (PO)_m - SO_3-Na^+$$

- Nonionic surfactant
- CMC = 0.24 mM (150 ppm)
- For procedural calibration

- Anionic surfactant
- 80 wt% active
- n, m = 13 (on average)
- PO = propylene oxide

Methods for Measuring ST and IFT

Emerging Bubble/Drop Methods (EBM/EDM)

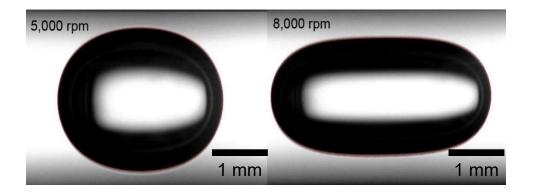


 $2H\gamma = (\Delta \rho)gz$

H: Curvature, γ : ST or IFT, $\Delta \rho$: Density Difference

- Used for DST and DIFT (≥ 1 mN m⁻¹)
- Area can be perturbed quickly by drop volume change to follow ST or IFT relaxation.

Spinning Bubble/Drop Methods (SBM/SDM)

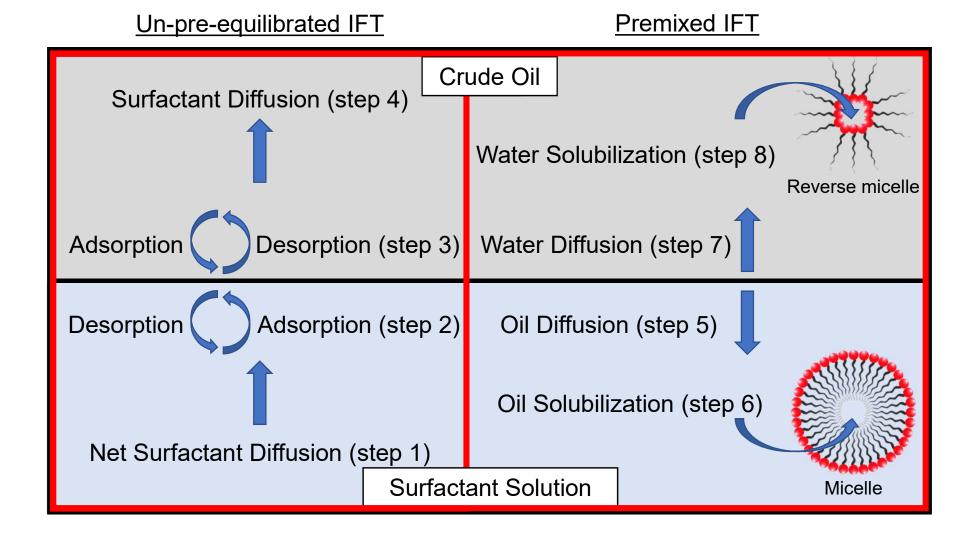


$$\gamma \cong \frac{(\rho_1 - \rho_2)\omega^2 R^3}{4} \ (L \ge 8R)$$

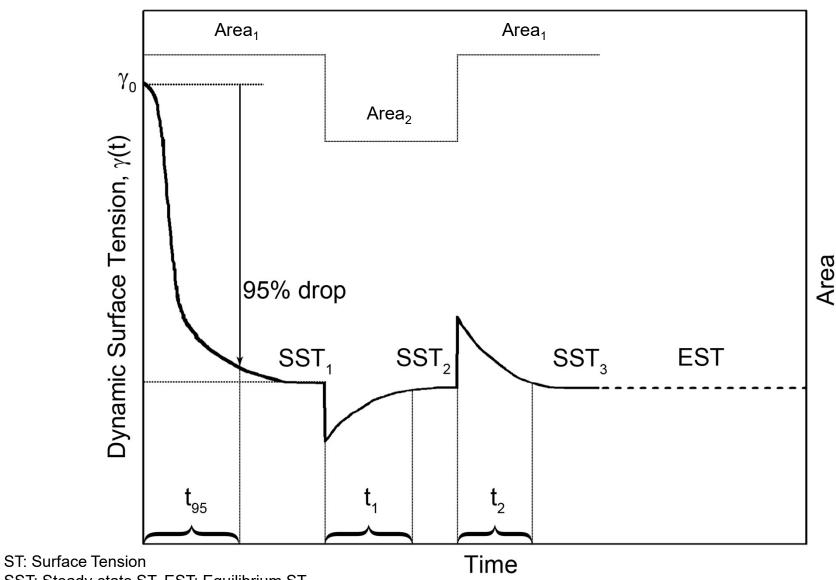
L: length of the drop, R: maximum radius of the drop ω : Rotation Frequency, ρ : Density

- Used for both DST and DIFT (≤ 1 mN m⁻¹)
- Area can be perturbed abruptly by changing rotation frequency to follow tension relaxation.

Possible Mechanisms of IFT Equilibration

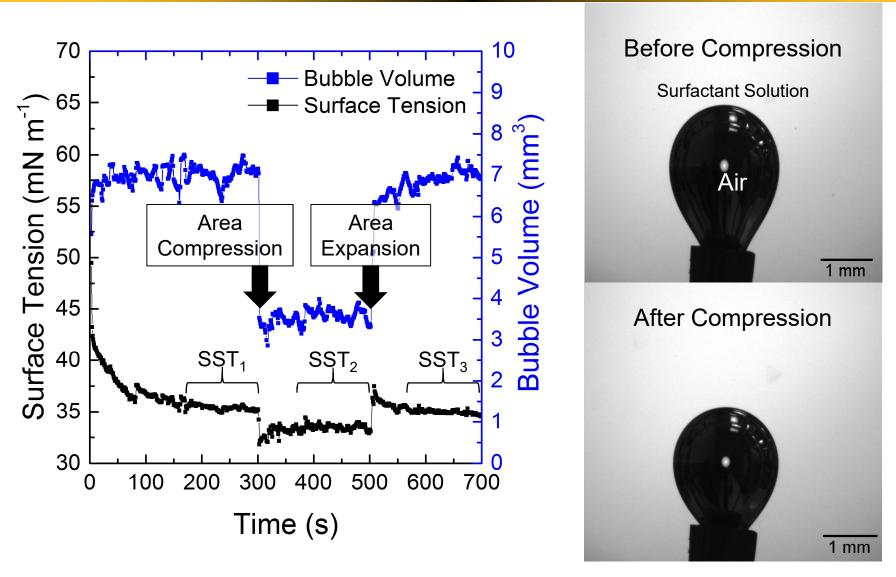


Area Perturbations Test The Stability of Steady-state Tension Values



SST: Steady-state ST, EST: Equilibrium ST

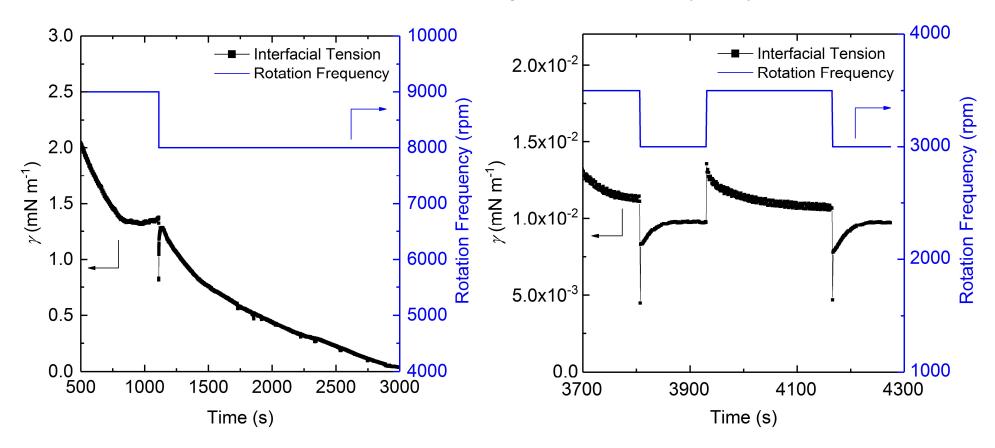
DST Data After Area Perturbations



SST₁ ≈ SST₂ ≈ SST₃ = Equilibrium Surface Tension (EST) = 35 mN·m⁻¹

IFT Relaxation After Area Perturbations

S13D 20 ppm in Brine Against Crude Oil (SDM)



- Area perturbation tests are important for testing the stability of the steady-state IFTs.
- Adsorbed surfactant layer on the interfaces are inferred to be monolayer.

Examination of Premixed Systems

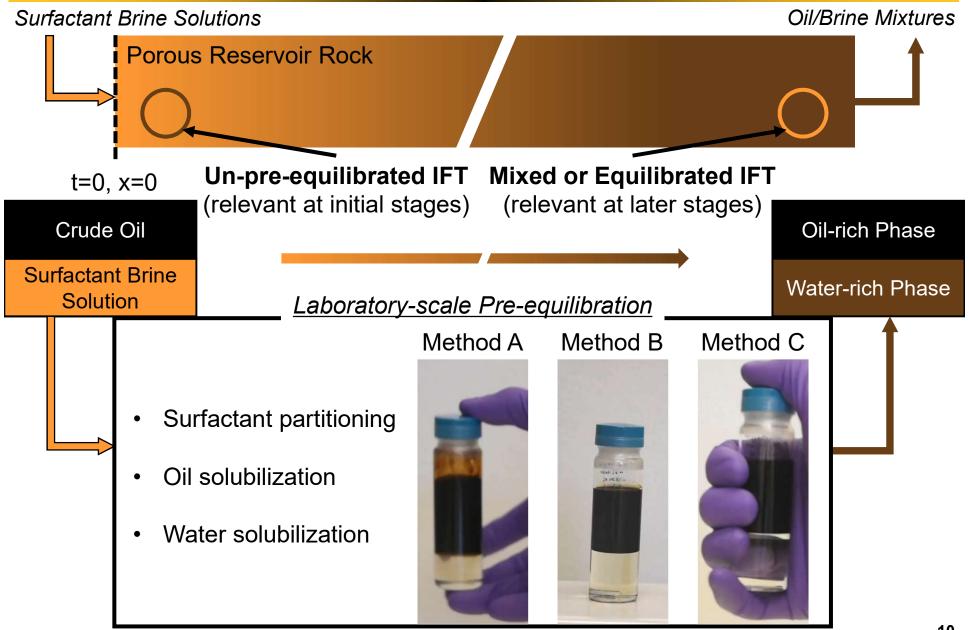
Pre-equilibrated IFT

Crude Oil Water-in-oil Solubilization (step 8) Reverse micelle Water Diffusion (step 7) Oil Diffusion (step 5) Oil-in-water Solubilization (step 6) **Surfactant Solution** Micelle

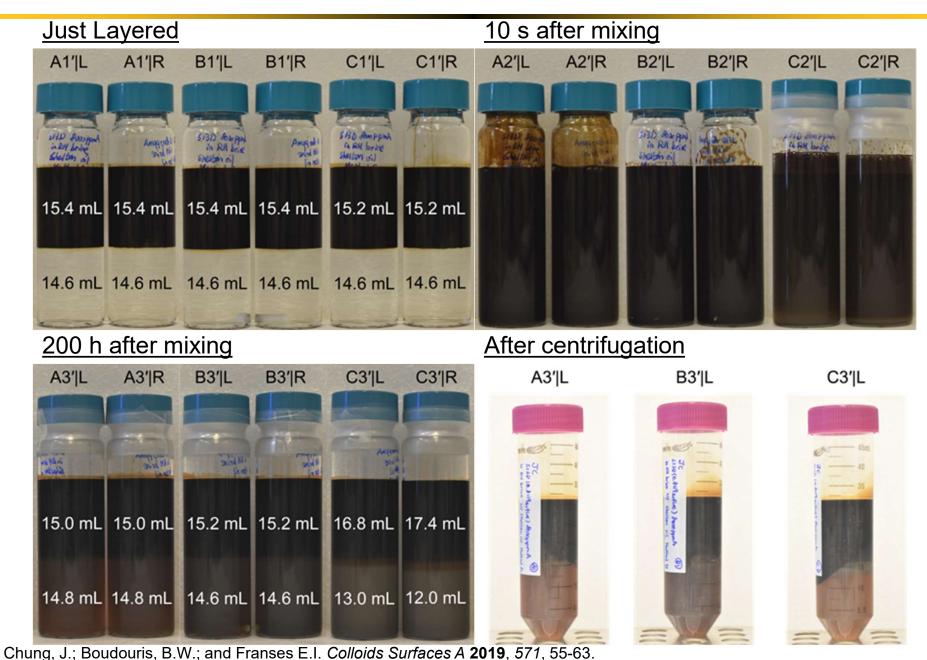
<u>Additional Issues for the Premixed Systems</u>

- 1. Partitioning of components in each phase
 - Quantification of surfactant
 - Volume ratio of each phase
- 2. Solubilization of components into micelles
 - Distinguish solubilization/dissolution
 from emulsification
- 3. Effect of surfactant components
- 4. Effect of surfactant structures

Laboratory-scale Pre-equilibration



Pre-equilibration Results for Brine Systems



Shaking by Hand Provides Mixtures Closer to the Equilibrium

	Surfactant			EIFT	
Mixing	Concentration	$C_{T,o}$	Before	After	
Method	In the Bottom Layer	$\frac{C_{T,o}}{C_{T,w}}$	Mixing	Mixing	
	(ppm)		(× 10 ⁻³ mN·m ⁻¹)	(× 10 ⁻³ mN·m ⁻¹)	
(A) Mild Mixing	8,000 ± 100	(< 0.009)	14 ± 1	16 ± 1	
(B) Magnetic Stirring	7,900 ± 100	(< 0.021)	14 ± 1	37 ± 2	
(C) Shaking by Hand	4,300 ± 100	1.07	14 ± 1	387 ± 7	

- Only two phases were observed for all mixtures.
- Method C produced mixtures closest to the phase equilibrium.
- EIFT varies significantly among three mixing methods. EIFT was higher for Method B
 than for Method A, and much higher for Method C.

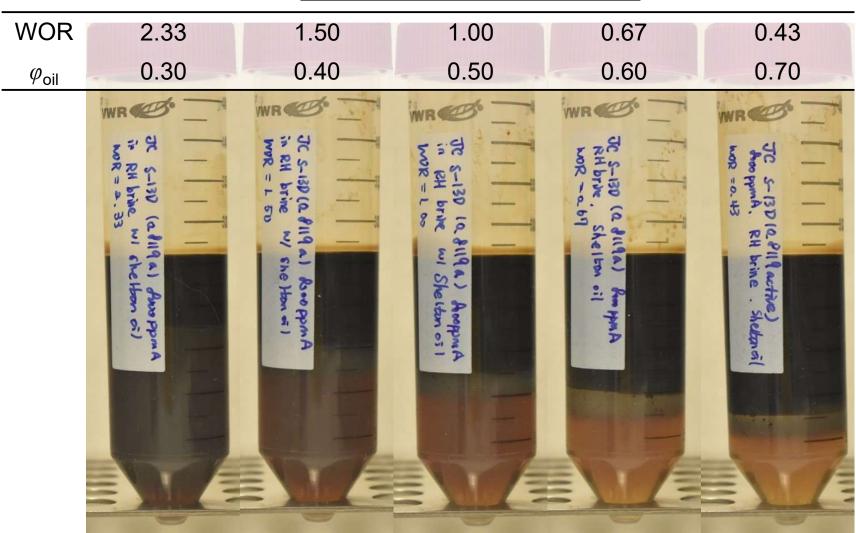
Effect of the WOR or Oil Volume Fraction (φ) To Phase Behavior

S13D 1 % in brine with crude oil

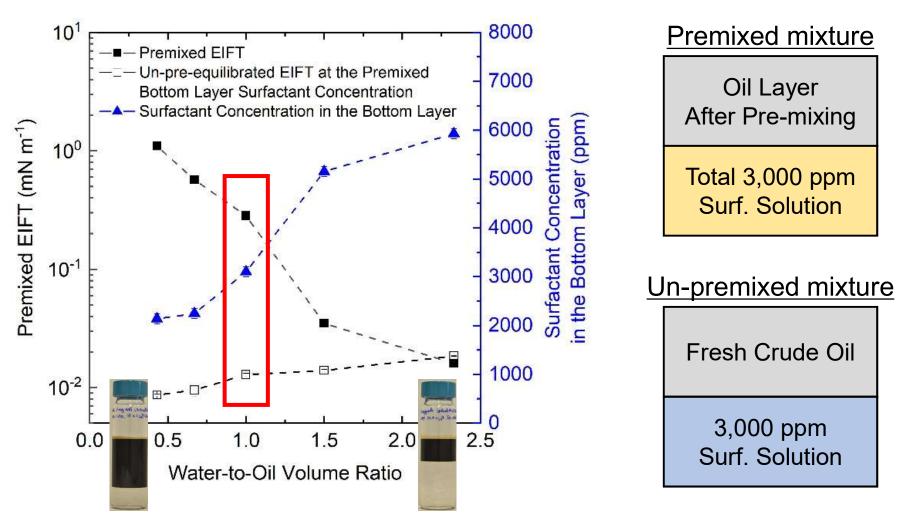
	5 13D 1 % in brine with crude oil								
WOR	2.33	1.50	1.00	0.67	0.43				
$arphi_{oil}$	0.30	0.40	0.50	0.60	0.70				
	Millautius) Scarppon A Millautius) Scarppon A Millautius) Work and Millautius)	wo cally active) for	180 (e. 811 9 agting) 158 mg	Millactive) forogram. Moil. Poil = 0.60. Migs	Non oil. Poil = 0.70. Will				

Effect of the WOR or Oil Volume Fraction (φ) on Phase Behavior After Centrifugation

S13D 1 % in brine with crude oil

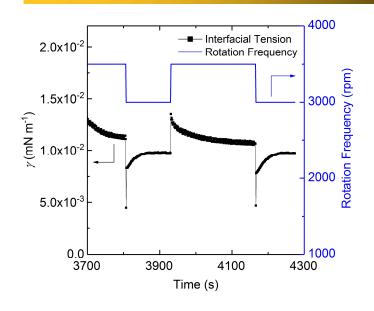


Effect of WOR on Phase Behavior and EIFT

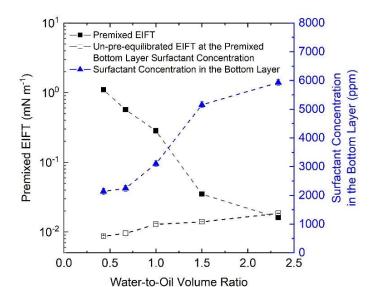


- As the WOR decrease, or as φ increase, more surfactant partitions into the oil phase.
- Partitioning of various surfactant components is inferred to be preferential.

Conclusions



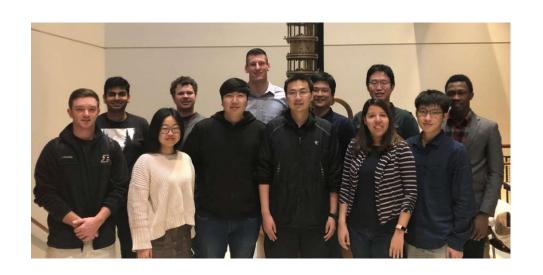
- Area perturbation tests stability of the steadystate tension values so that reliable equilibrium tension values can be established.
- Adsorbed surfactant layer on the interfaces are inferred to be monolayer based on the tension relaxation behavior after each area perturbation.



- Premixed EIFTs can be different from un-preequilibrated EIFTs. Such differences are due to preferential surfactant component partitioning in oil for multicomponent surfactants.
 - No single EIFT value can fully characterize the performance of a surfactant formulation for surfactant water flooding. Therefore, One should determine how EIFT may vary with the WOR in order to infer or predict the performance of a surfactant formulation in a surfactant water flooding applications.

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