



# **ASPHALT:** *a contractor's perspective on the environmentally sustainable pavement*

*Greening the Blacktop*



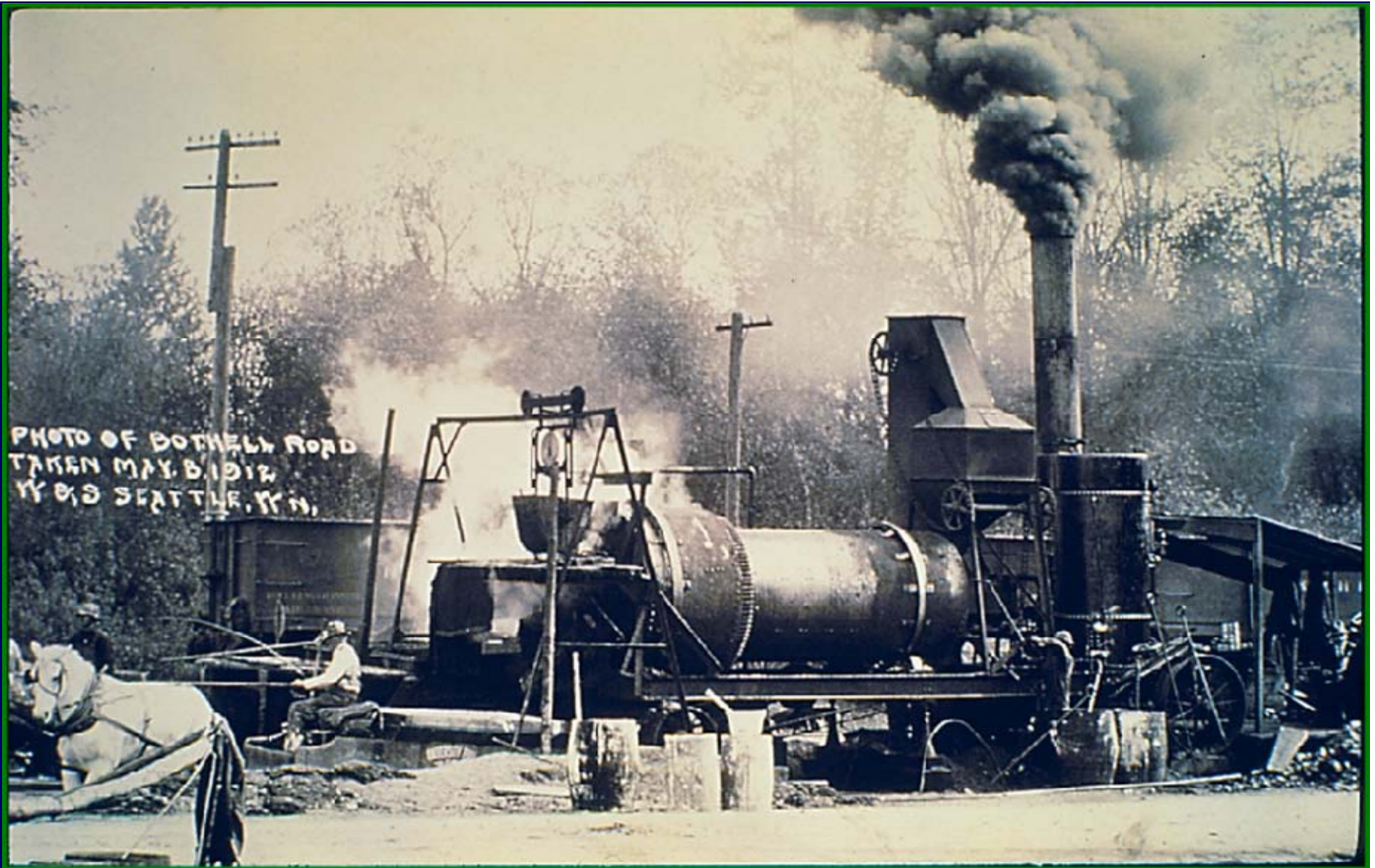
# ASPHALT:

*the environmentally sustainable pavement*

- Stormwater management / porous pavement
- UHI and reflective asphalt pavements
- Recycled materials / RAP
- Env. Performance and Carbon Footprints
- Warm Mix Asphalt

*a contractor's perspective*





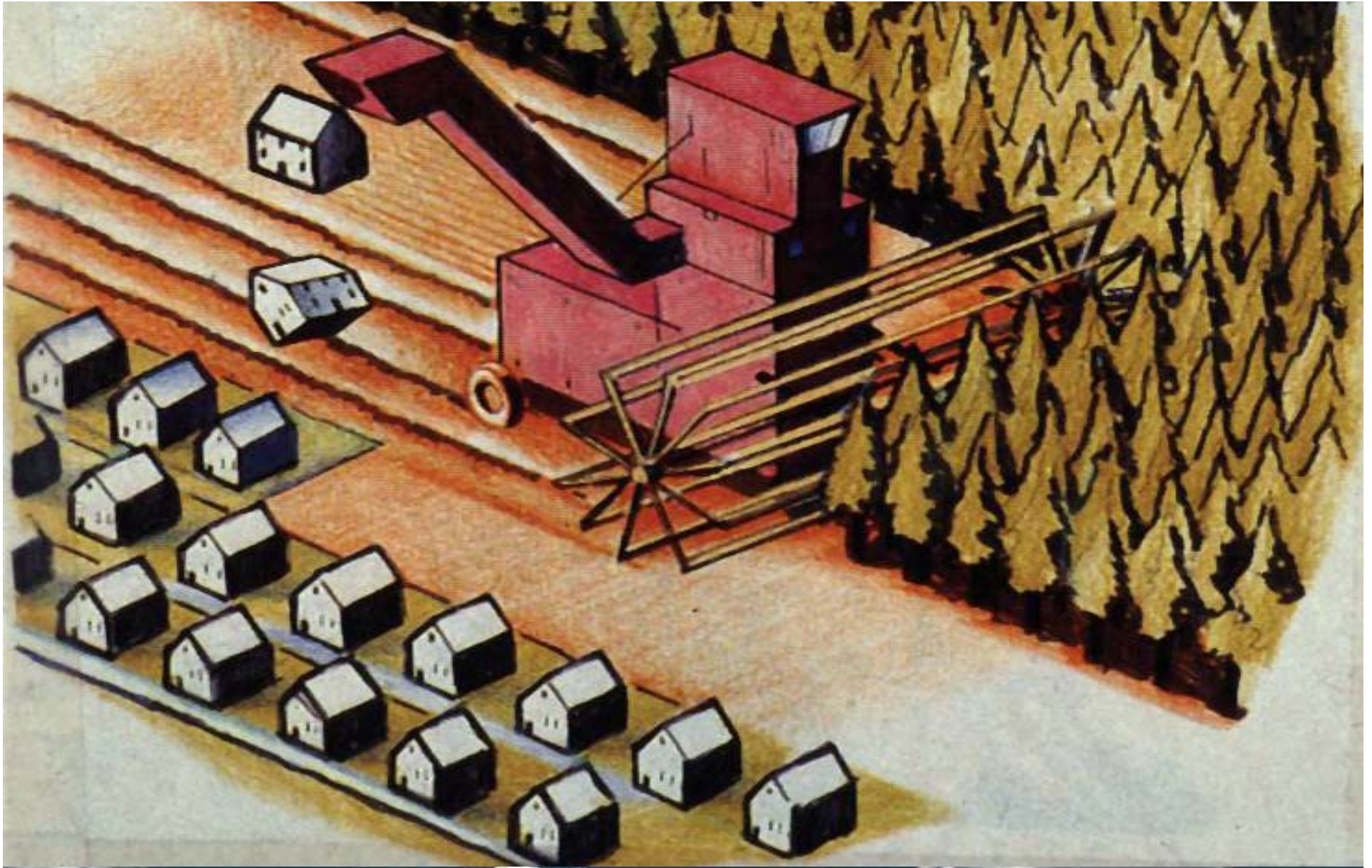
*early 1900s HMA plant*





*early 2000s HMA plant*





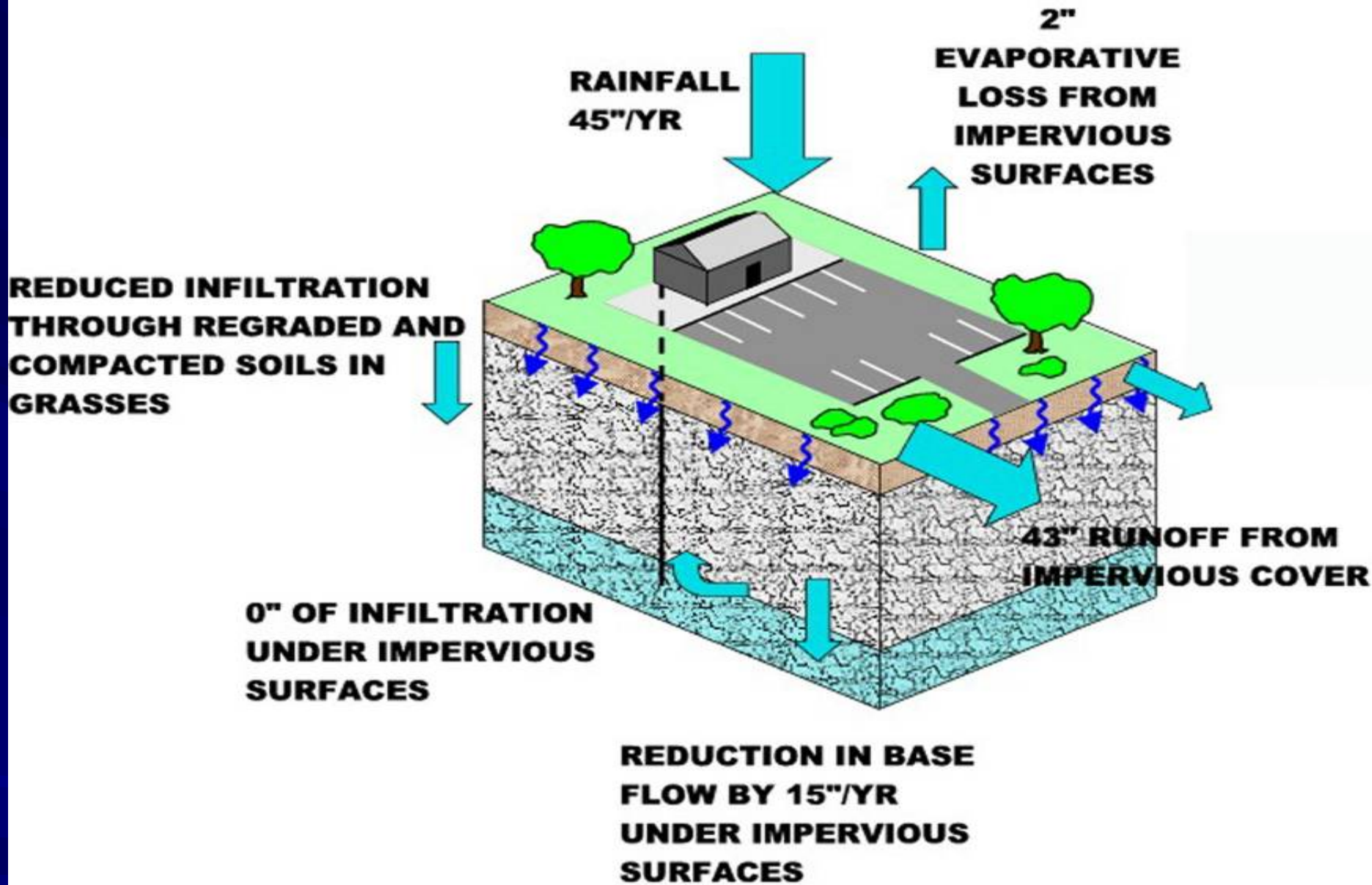
*urban development*





*urban development*





*stormwater management*



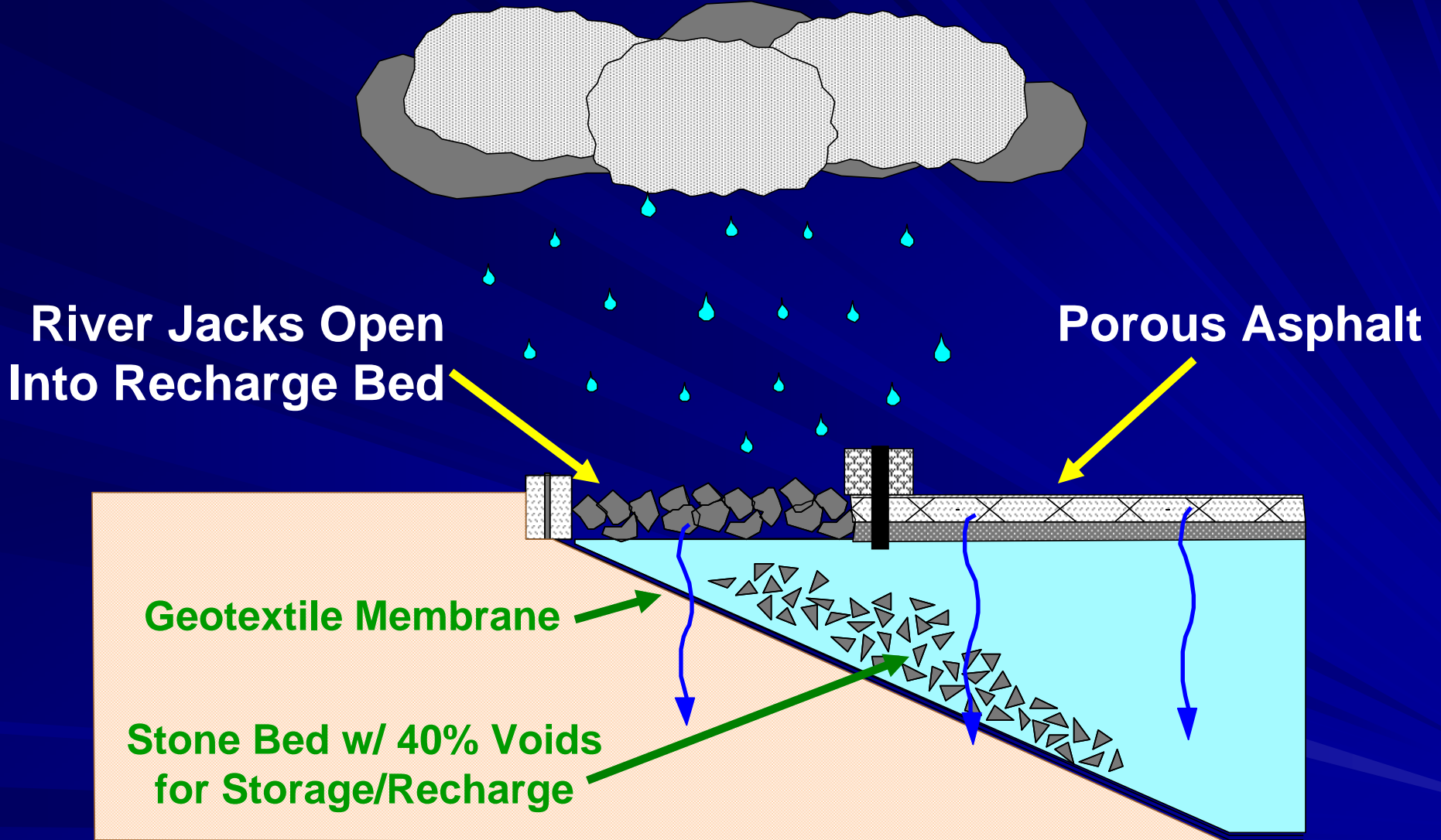


*stormwater management*





# Porous Pavement with Recharge Bed



*stormwater management*



*stormwater management*





**Standard Pavement**

**Porous Pavement**

**Univ. NC: add'l parking lot constructed ca. 2002**

*stormwater management*



# Benefits of Porous Pavement

## ■ Economic

- Reduces/Eliminates the land space consumed by conventional detention facilities
- Helps prevent excessive flooding and minimizes need for control measures

## ■ Aesthetic

- Eliminates the need for unsightly detention basins
- Preserves areas such as woods/open space

## ■ Environmental

- Limits peak stormwater discharge and improves water quality of any runoff
- Reduces amount of impervious surfaces

*stormwater management*



- **Dense-graded asphalt pavements were historically the standard for roadways**
  - Provides structure, strength, and smoothness
  - Smoothness can cause water overspray
- **Open-graded Friction Courses (OGFC) developed to minimize overspray**
  - Developed in the late 1940s (airports)
  - Pavement contains greater air voids
  - Thin OGFC pavement above dense-graded mat
- **OGFC Highly successful in minimizing accidents**
  - Calif-DOT identified a 50% decrease in deaths and 20% decrease in accidents after Hwy re-paved using OGFC
  - Other state statistics similar

*safer pavements*



# Spray Reduction: OGFC on Freeway



*safer pavements*



- **Vehicles on highways generate a significant amount of noise**
- **Noise from the tire / pavement interface accounts for over 75% of the vehicle noise**
- **Sound-walls are expensive and are only somewhat effective if placed in the line-of-sight**
  - They reduce noise minimally and only over certain distances from the roadway
  - Sound-walls can increase UHI effects because they decrease air movement across pavement surface
- **Traffic Noise can be significantly reduced using Open-Graded Friction Courses (OGFC)**

*quieter pavements*



# Noise Reduction: AR-OGFC on Highway

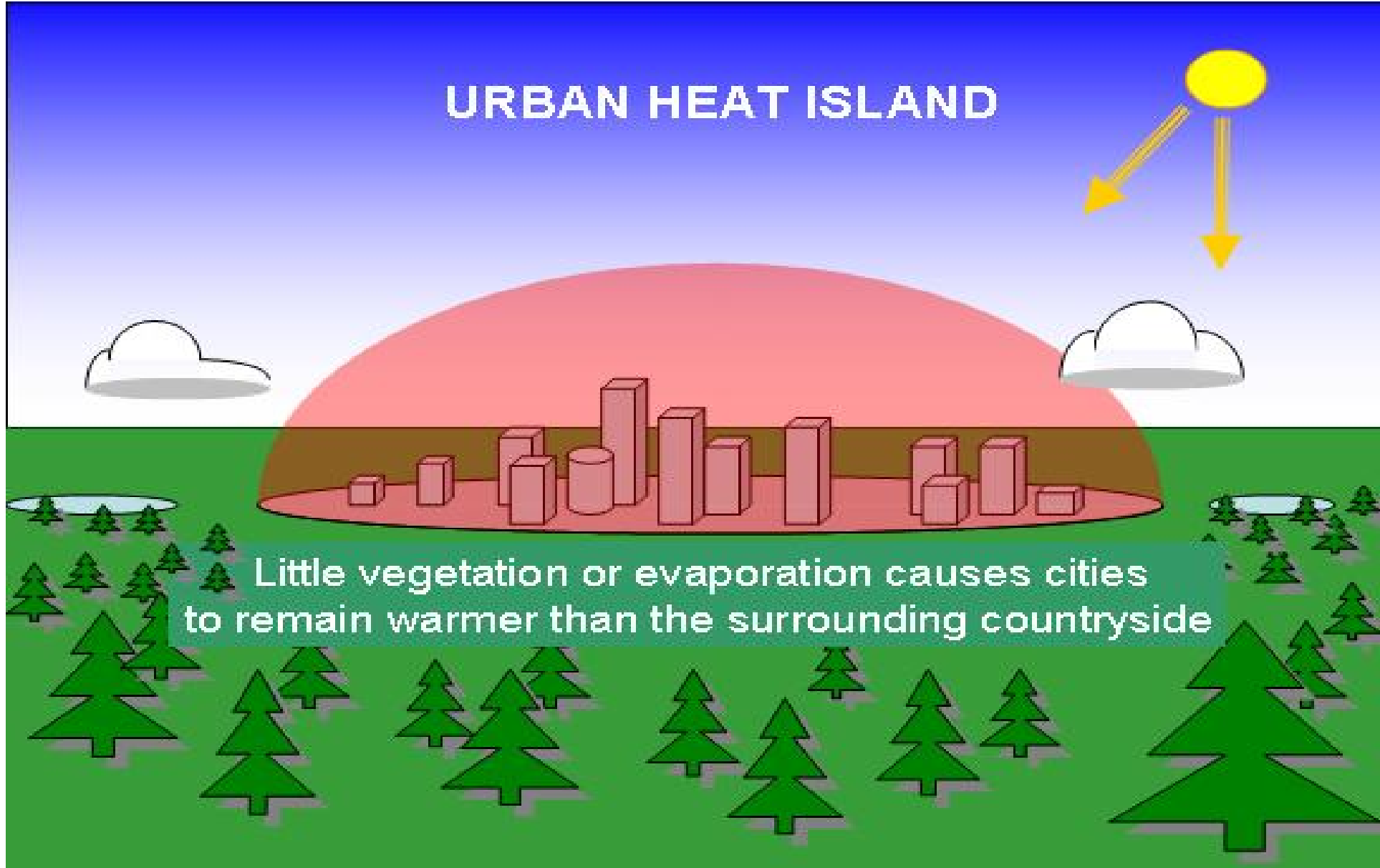


*quieter pavements*





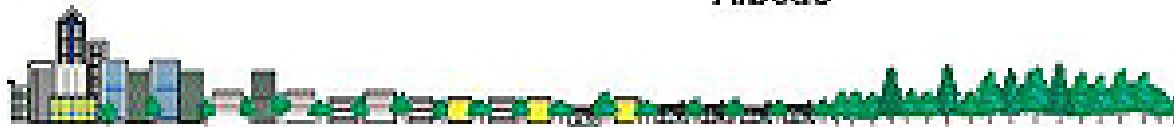
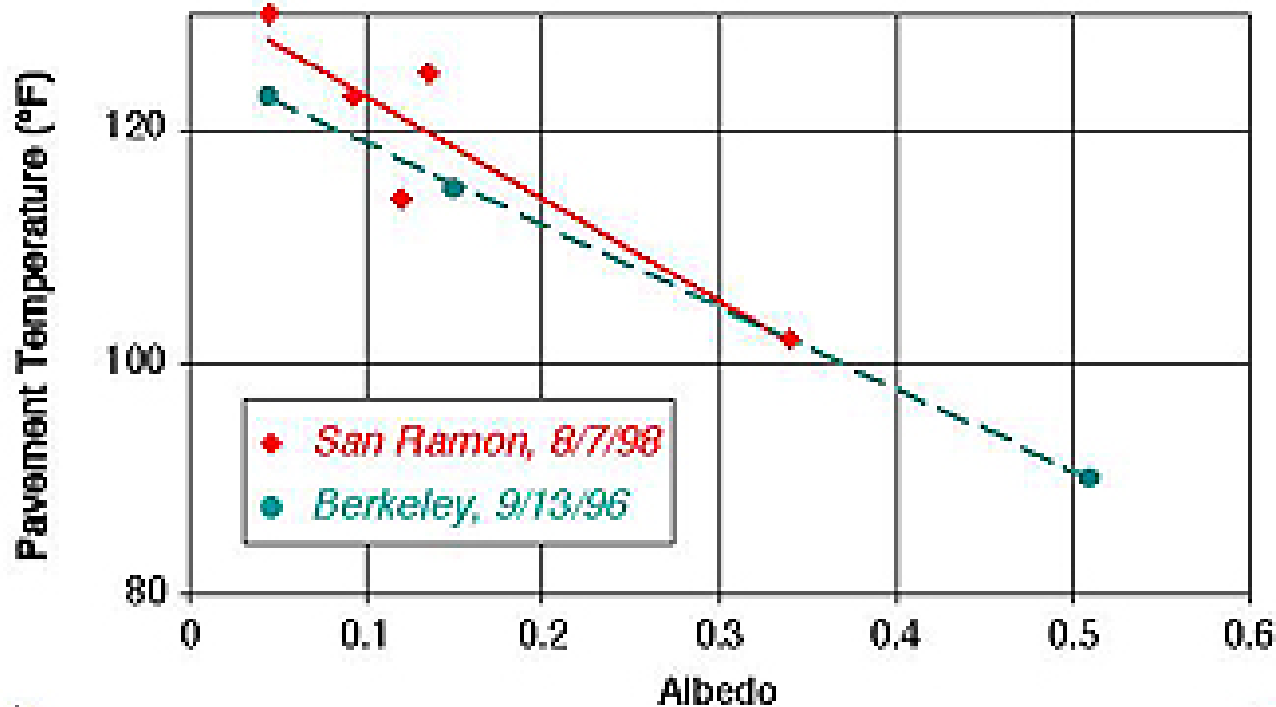
# URBAN HEAT ISLAND



*Urban Heat Islands*



# Pavement Temperatures vs. Albedos



*myth or reality ?*



**Location: University Dr., Tempe, AZ**  
**Time: 2:30pm, May 15, 2007**

**Albedo = .192**

**Surf. Temp = 131, 131.5, 130 (°F)**

**Age = >5 years**

**Traffic = light foot, cart and bicycle traffic**

**Albedo = .090**

**Surf. Temp = 129.9, 130.2, 128.4 (°F)**

**Age = >5 years**

**Traffic = constant traffic**

**FLIR**

**150**



**98**

**°F**

**Albedo = .036**

**Surf. Temp = 146.8, 143.3, 147.4 (°F)**

**Age = 3 days**

**Traffic = no traffic**



**NATIONAL CENTER of EXCELLENCE**  
**SMART INNOVATIONS FOR URBAN CLIMATE AND ENERGY**  
**ARIZONA STATE UNIVERSITY**

*reflectivity & temperatures*



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*reflectivity & temperatures*





*cooler pavements*



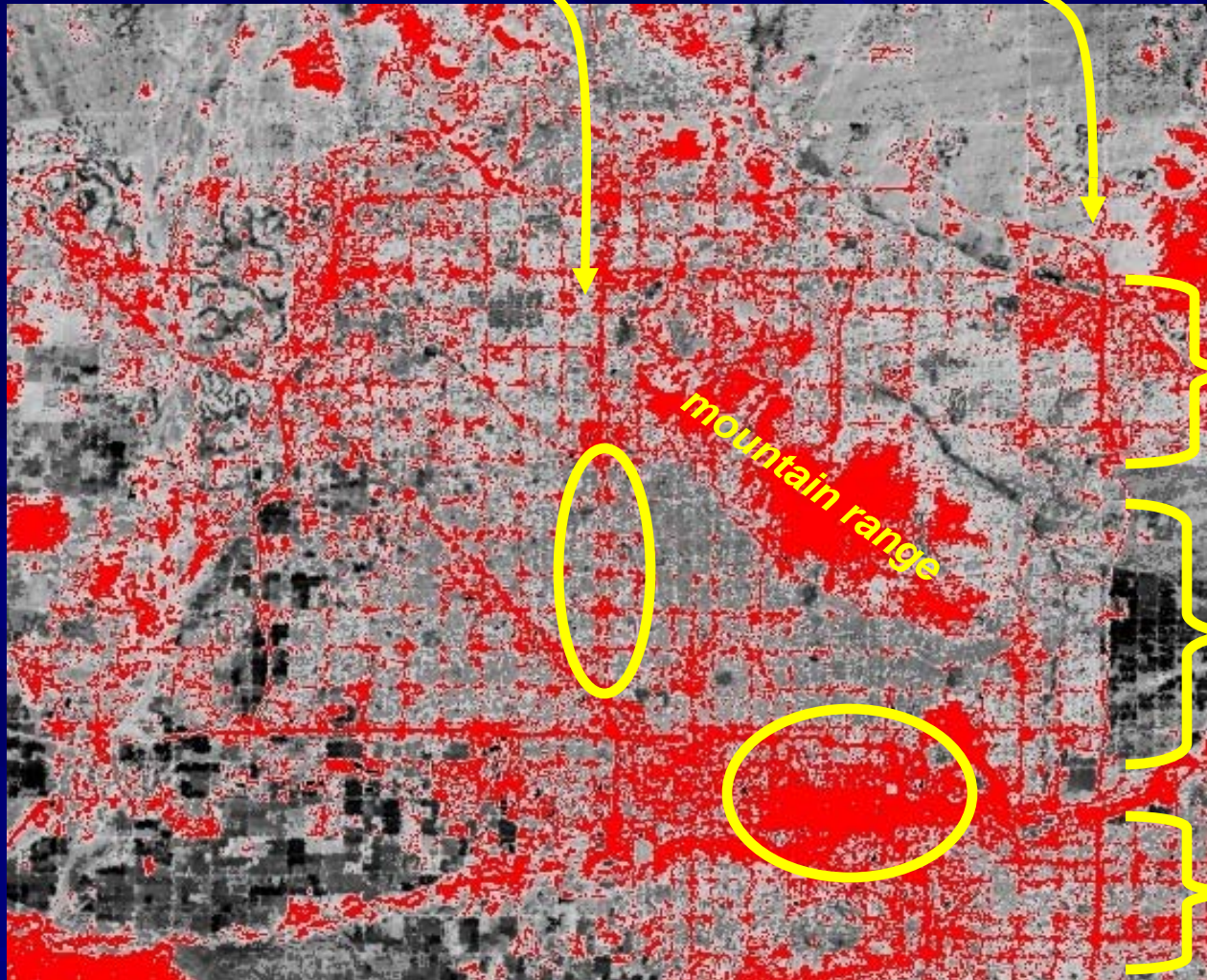


*cooler pavements*



Interstate

Highway

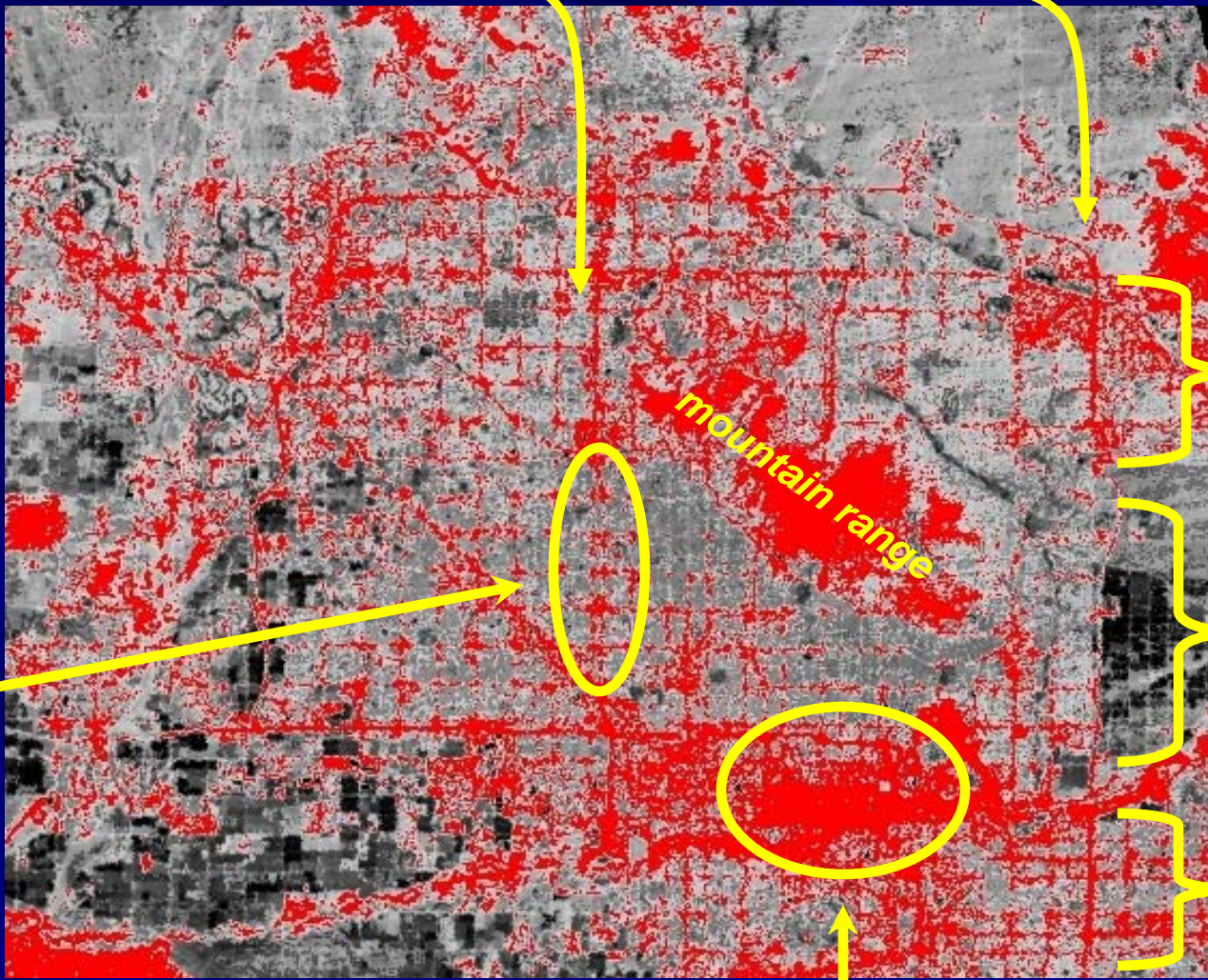


*cooler pavements*



Interstate

Highway



asphalt-based  
OGFC over  
reflective  
pavement

Below grade  
w/ sound walls

Above grade  
w/ landscape

Below grade  
w/ sound walls

Airport: 23-inch thick reflective pvmt

*cooler pavements*







# Heat Island Effect

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  - Community Actions
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  - Green Roofs
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  - Cool Pavements
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- Frequent Questions
- Glossary

## Cool Pavements

■ - Denotes link to glossary definition

There is no official standard or labeling protocol in the early stage.

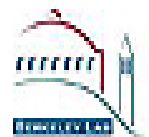
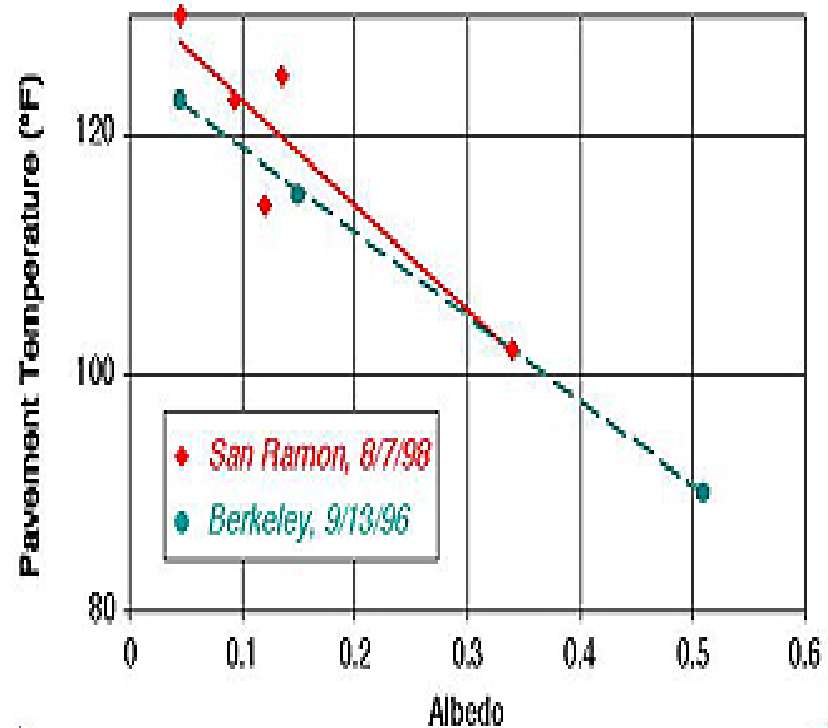
While studies show that pavements can be cooled by several factors. These include the impact of shade; the time of day; and the absorption by buildings of solar radiation.

There are situations, however, where cool pavements can be used that lower surface temperature and achieve energy savings on roadways with large expanses of paved surfaces.

Investigations of cool paving materials have shown that pavements with higher solar reflectance benefit from the cooling effect. Cool pavement construction are essential in applying either reflective or light-colored pavements.

Other factors affecting performance, such as the color of the pavement, the best solutions may occur where multiple strategies are used. Cool pavements can help with storm water runoff as well as provide shade for buildings.

# Pavement Temperatures vs. Albedos



# ? cooler reflective pavements ?





# Heat Island Effect

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## Cool Pavements

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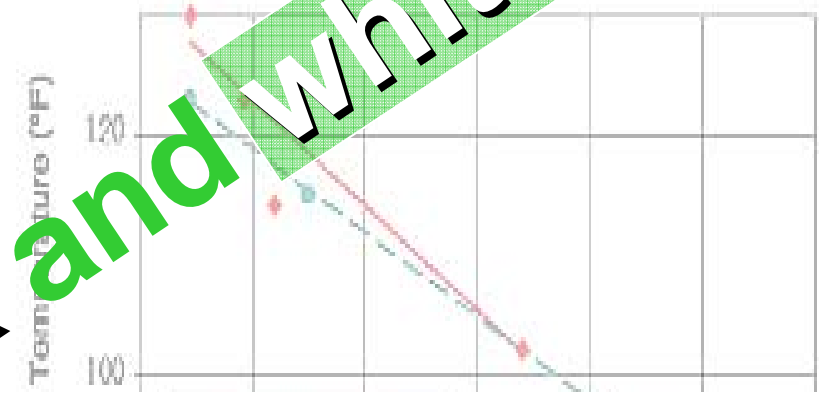
While studies show that pavements c several factors. These include the i time; and the absorption by buildi s

There are that lower roadways

Investiga pavement pavement constructi

Other fact the best s help with s

# Pavement Temperatures vs. Albedo



**It's NOT a black and white issue**

- pavement thickness
- material capacities
- surface vs. air temperatures
- pavement air voids (OGFC) cooler
- UHI does NOT cause Global Warming



? cooler reflective pavements ?



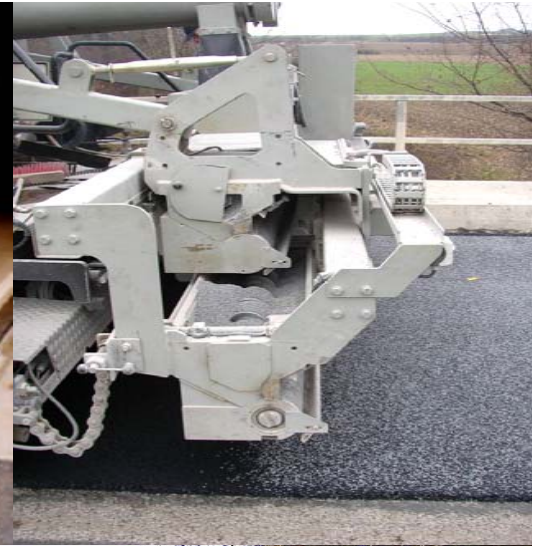
# Surface Chip Seals and Coatings: using reflective / light-colored chip / paints



*reflective pavements*



**“Gritting”:  
reflective chips  
and aggregate**



*reflective pavements*



# Shot-Blasting: abrading surface binder

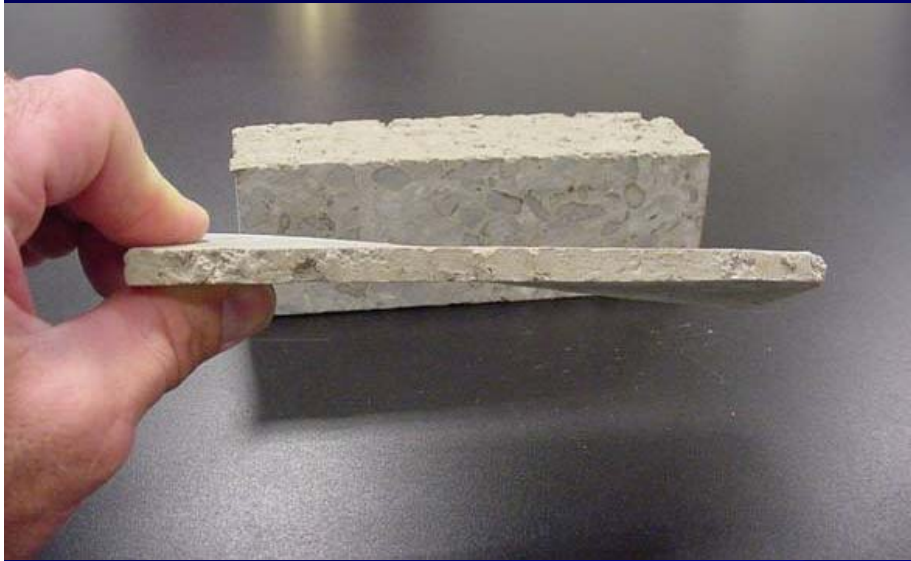


 **BLASTRAC**

*reflective pavements*



# Synthetic and Colored Binders: using reflective aggregates



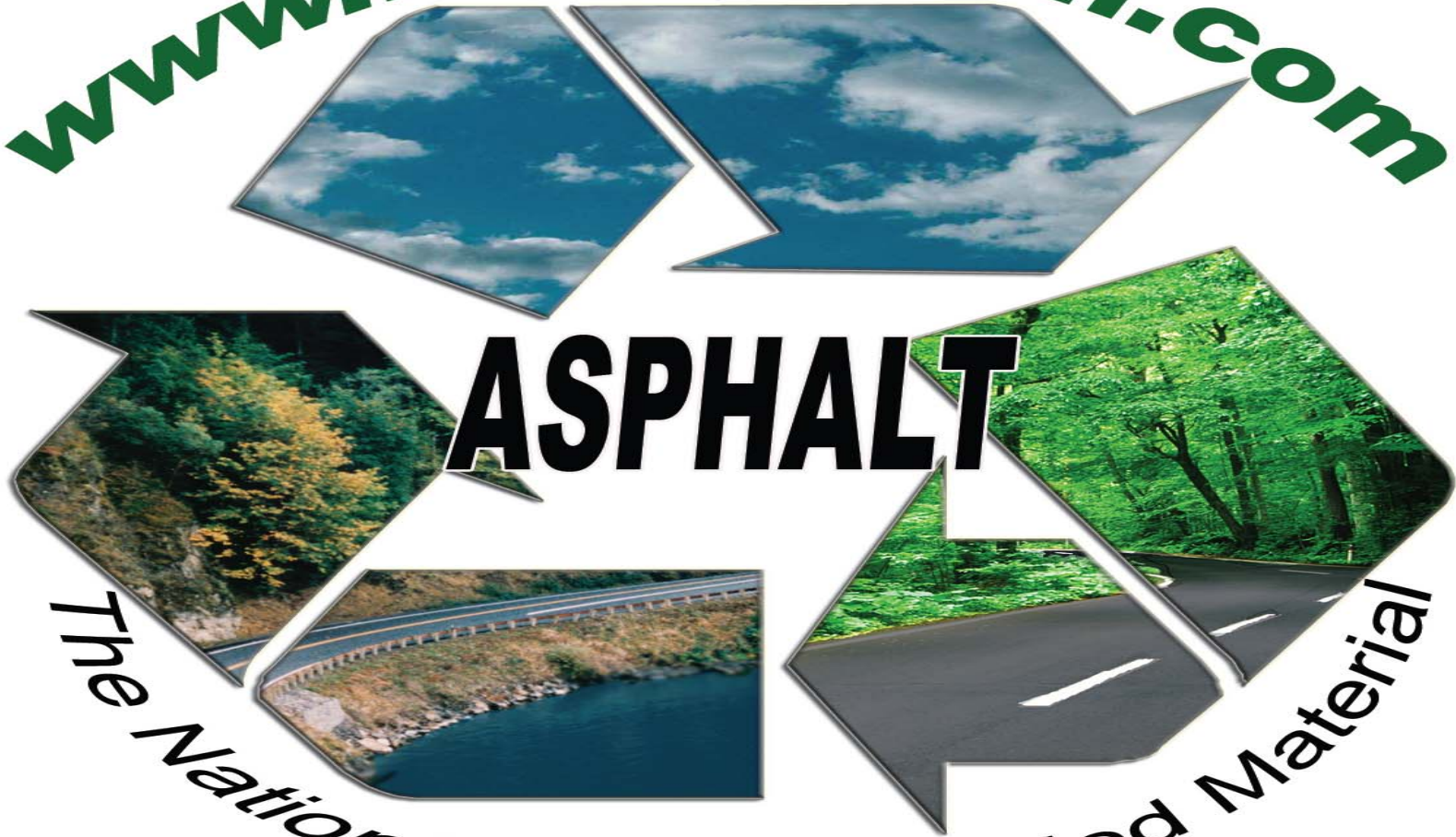
# Synthetic / Colored Binders: using reflective / colored aggregates



*reflective pavements*



[www.PaveGreen.com](http://www.PaveGreen.com)



The Nation's # 1 Recycled Material



*recycled pavement*





# Common Recycled Materials in Asphalt Pavements

- Shingles
- Crumb / Tire Rubber
- Glass
- Slag
- Foundry sand
- All are in different stages of utilization / evaluation

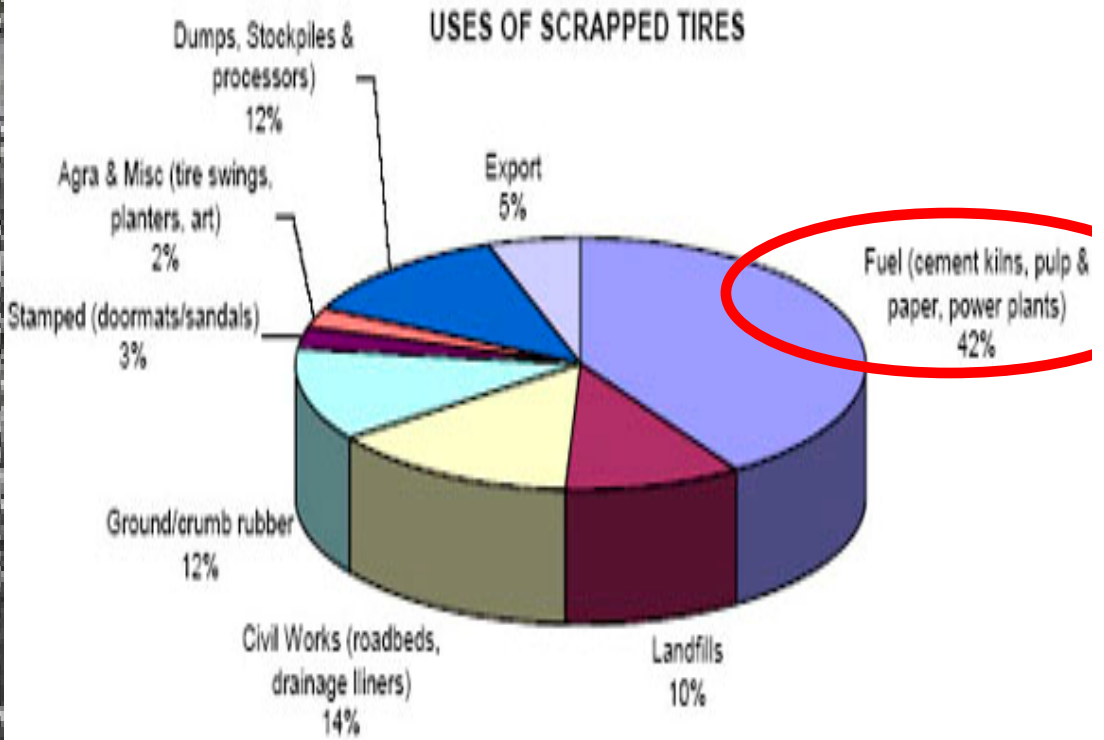
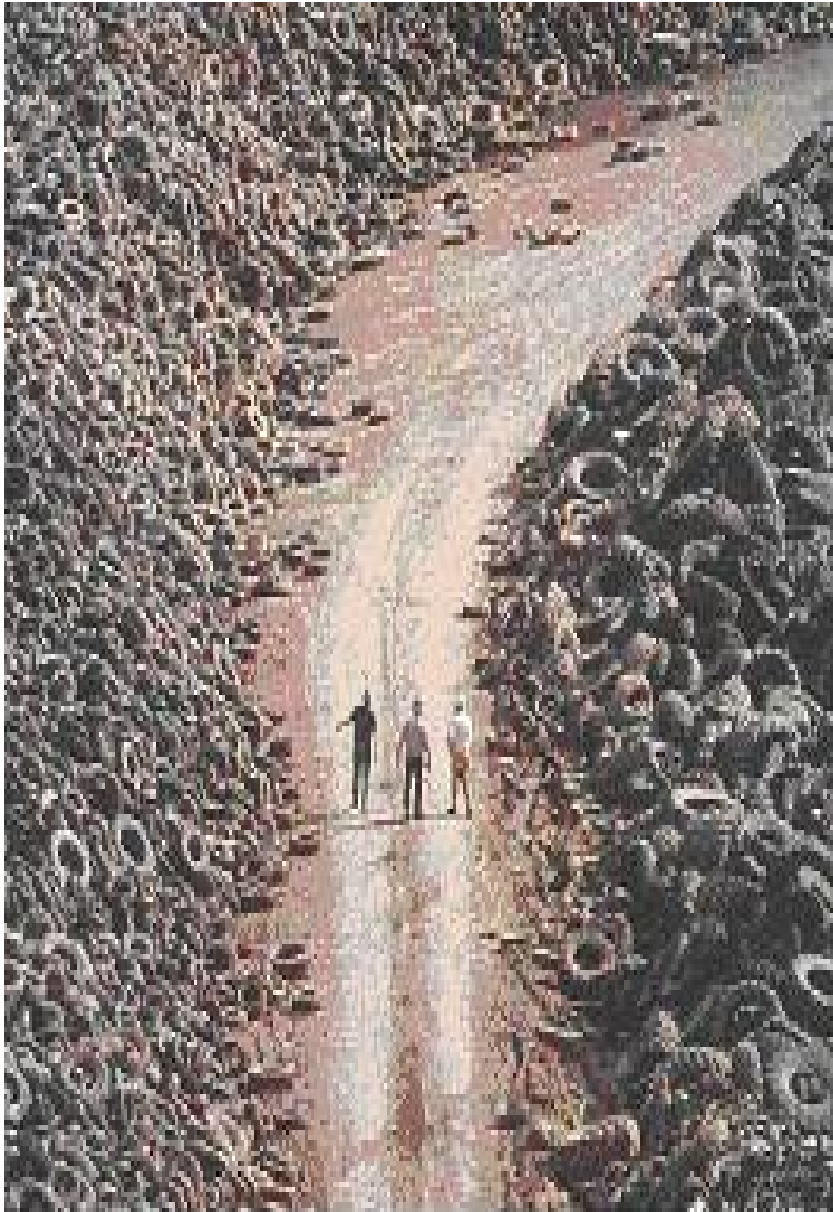
*recycled pavement*





*asphalt shingles*





*scrap tires*





*milling asphalt pavement*





*reclaimed asphalt pavement "RAP"*





*sizing RAP*





*sizing RAP*





*processing RAP*





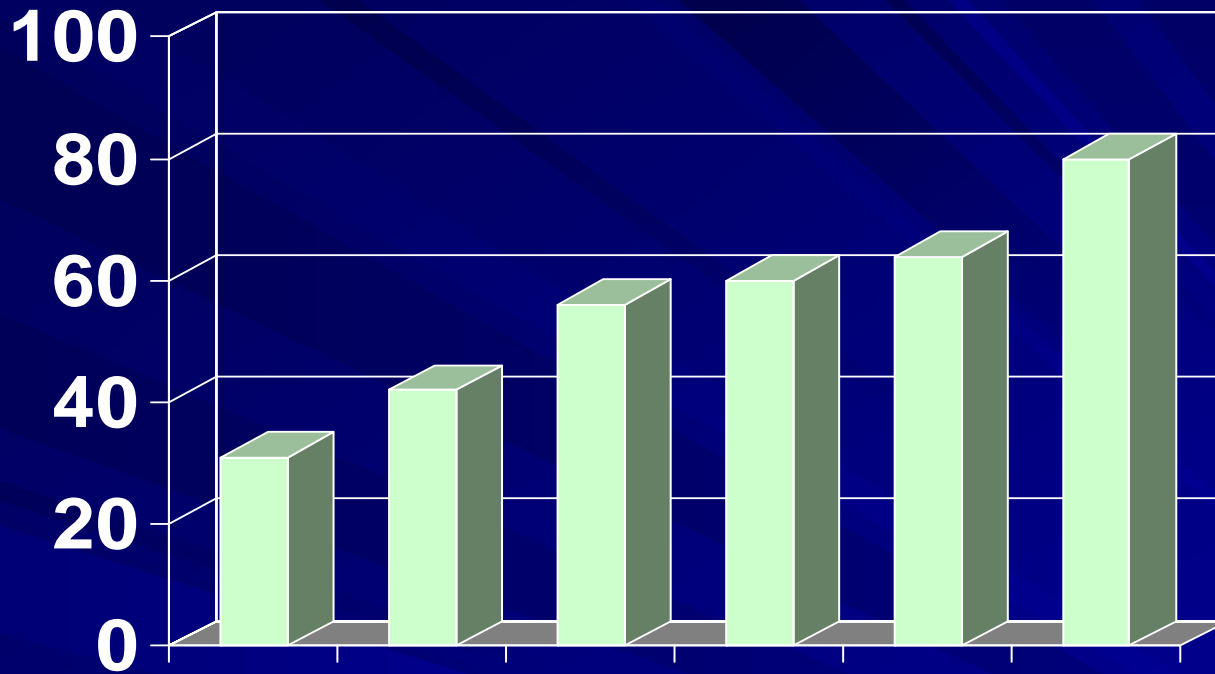
# Reclaimed Asphalt Pavement “RAP”

- Removed and/or reprocessed pavement materials containing asphalt and aggregates
- Over 80 percent of the asphalt pavement, removed each year for widening and resurfacing, is re-used
- Represents close to 100 million tons / year
- RAP is the Nation’s No. 1 recycled material in both total amount and percentage recycled

*recycled pavement*



Percent Recycled



Glass bottles

Paper

Newsprint

Aluminum cans

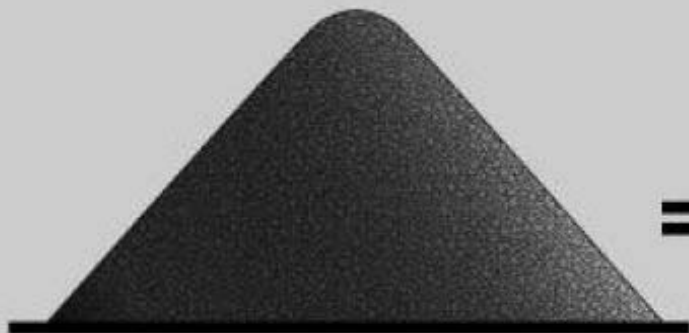
Scrap Steel

Asphalt Pymt

FHWA / USEPA Report to Congress,  
EPA/600/R-93/095.

*recycled pavement*



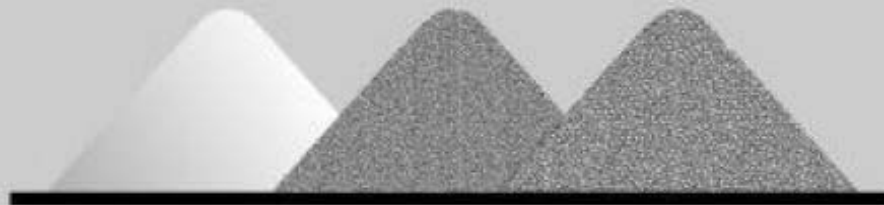


**30,000 Tons of RAP**

**=**



**70 - 6,000 Gallon Transport Trailers  
and 28,200 Tons of Clean Aggregate**



***RAP: sustainable & carbon neutral***





# BEES<sup>®</sup> 4.0

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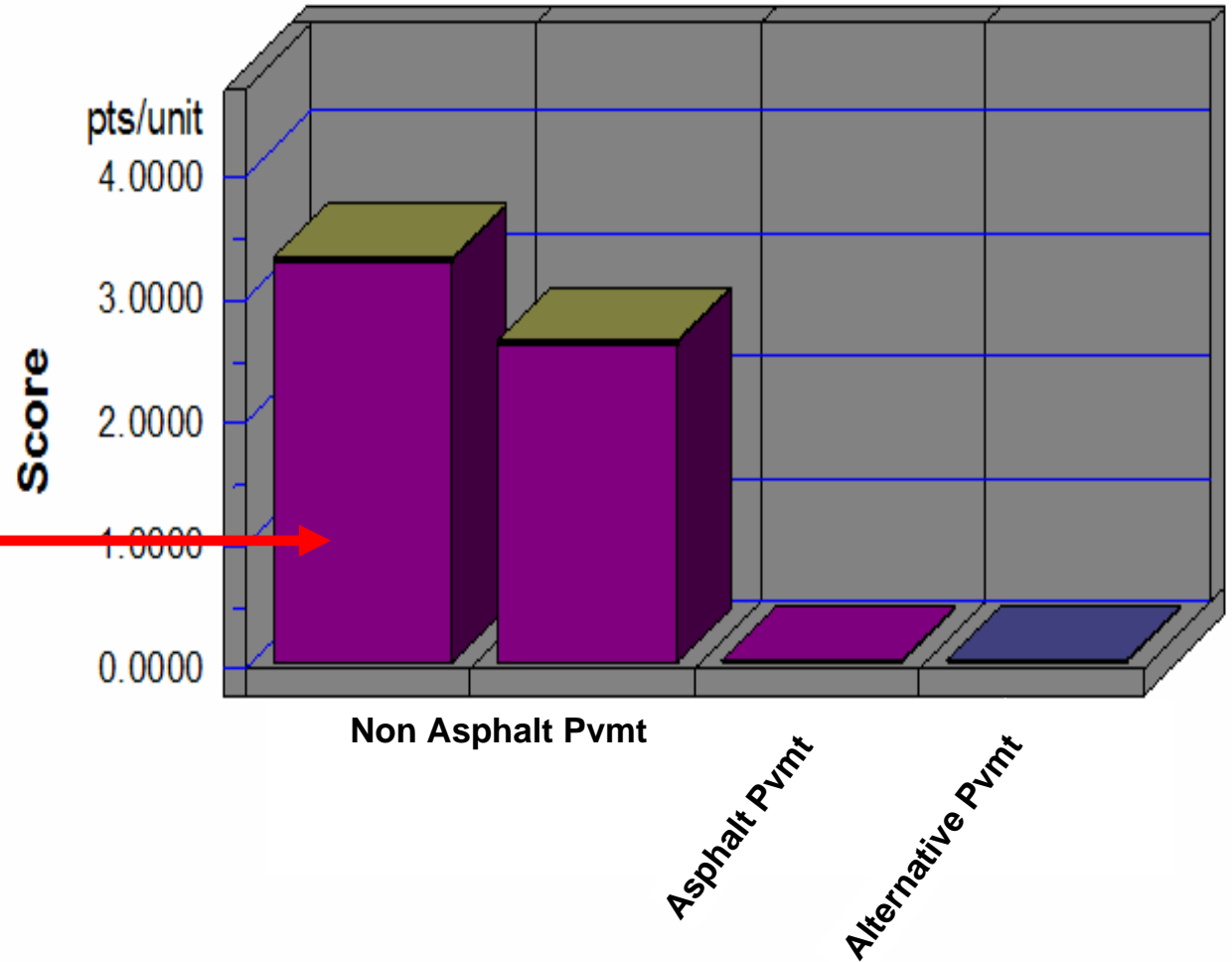
The **BEES** (Building for Environmental and Economic Sustainability) software brings to your fingertips a powerful technique for selecting cost-effective, environmentally-preferable building products. Developed by the NIST (National Institute of Standards and Technology) Building and Fire Research Laboratory the tool is based on consensus standards and designed to be practical, flexible, and transparent. Version 4.0 of the Windows-based decision support software, aimed at designers, builders, and product manufacturers, includes actual environmental and economic performance data for 230 building products.

*BEES: econ. & env. impacts*



# Environmental Performance

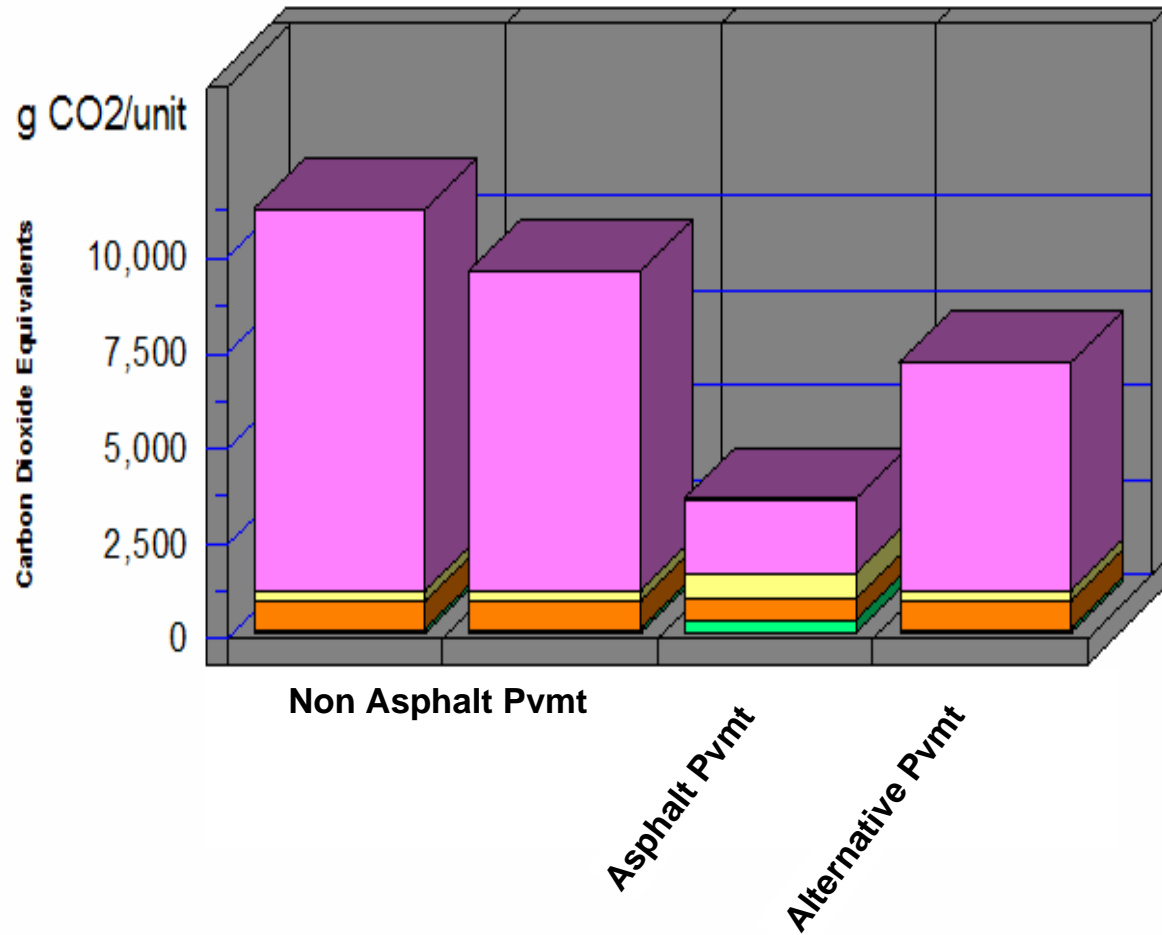
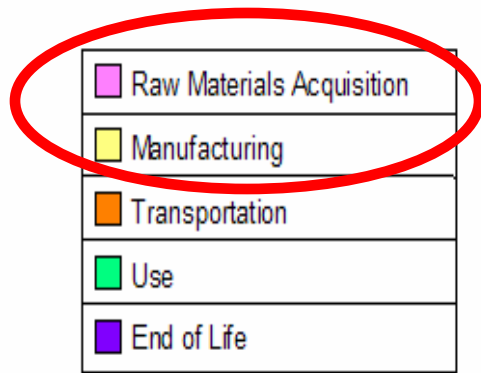
Acidification
Crit. Air Pollutants
Ecological Toxicity
Eutrophication
Fossil Fuel Depletion
Global Warming
Habitat Alteration
Human Health
Indoor Air
Ozone Depletion
Smog
Water Intake



Note: Lower values are better



# Global Warming by Life-Cycle Stage



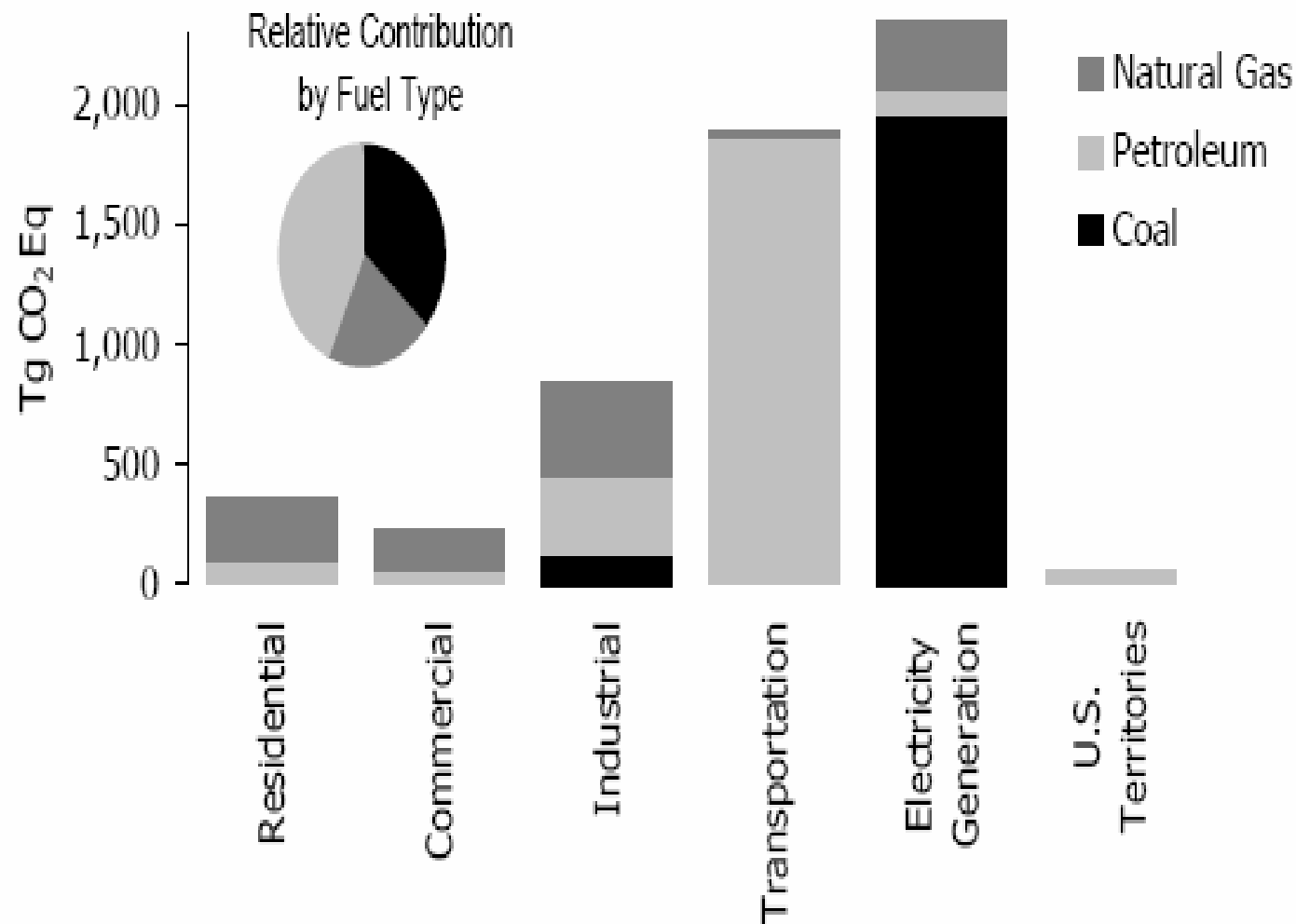
Note: Lower values are better



- CO2 emissions generally linked to energy expenditures; less energy → less CO2 emissions
- UHI may be “real” but is only local; NOT a contributor to Global Warming – *Sci. American*
- Avg. automobile emits ~ 6 tons CO2 annually
- Avg. HMA plant emits ~ 2,500 tons CO2 = 0.0023 Tg
- GHG emissions from HMA production pales in comparison to other industrial sources . . .

*carbon footprint: US sources*





Source: EPA 430-R-07-002 US GHG Emissions

Figure ES-6: 2005 CO<sub>2</sub> Emissions from Fossil Fuel Combustion by Sector and Fuel Type





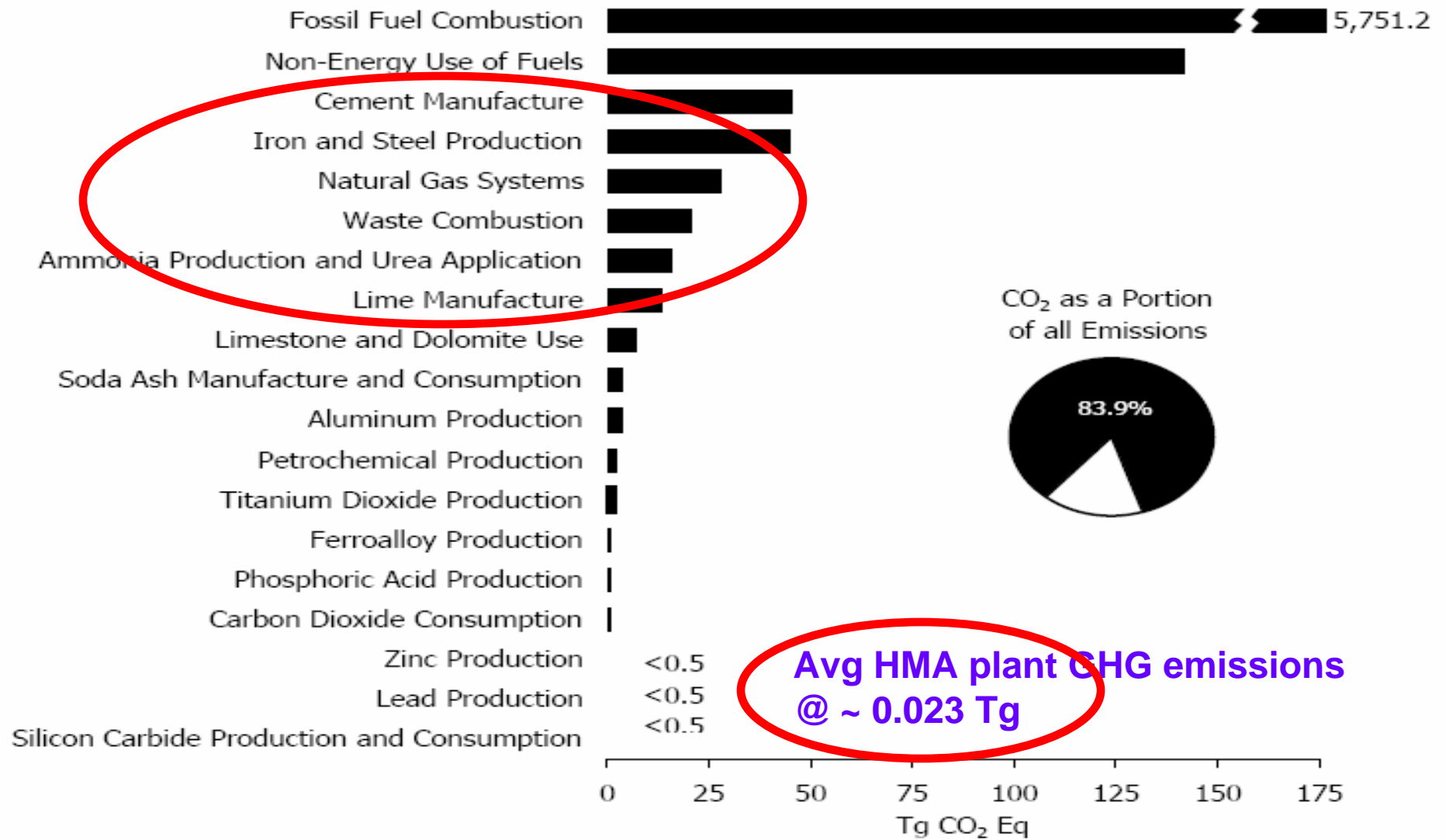
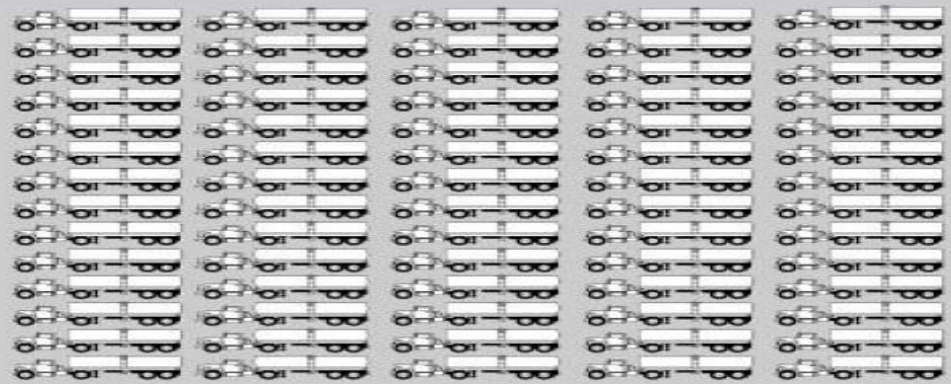
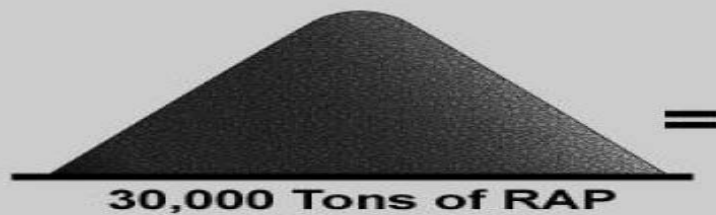


Figure ES-5: 2005 Sources of CO<sub>2</sub>

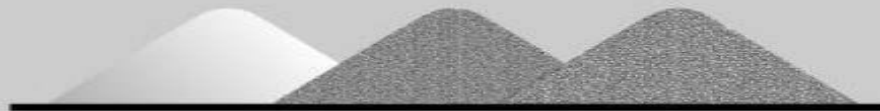
Source: EPA 430-R-07-002 US GHG Emissions



**The entire annual CO<sub>2</sub> / greenhouse gas emissions / carbon footprint from a typical hot-mix plant (~ 2,500 tons) could be totally offset by using 20 - 25% RAP in pavement mix designs -- accomplished by minimizing acquisition of energy intensive (natural) raw materials such as aggregate and petroleum asphalt.**

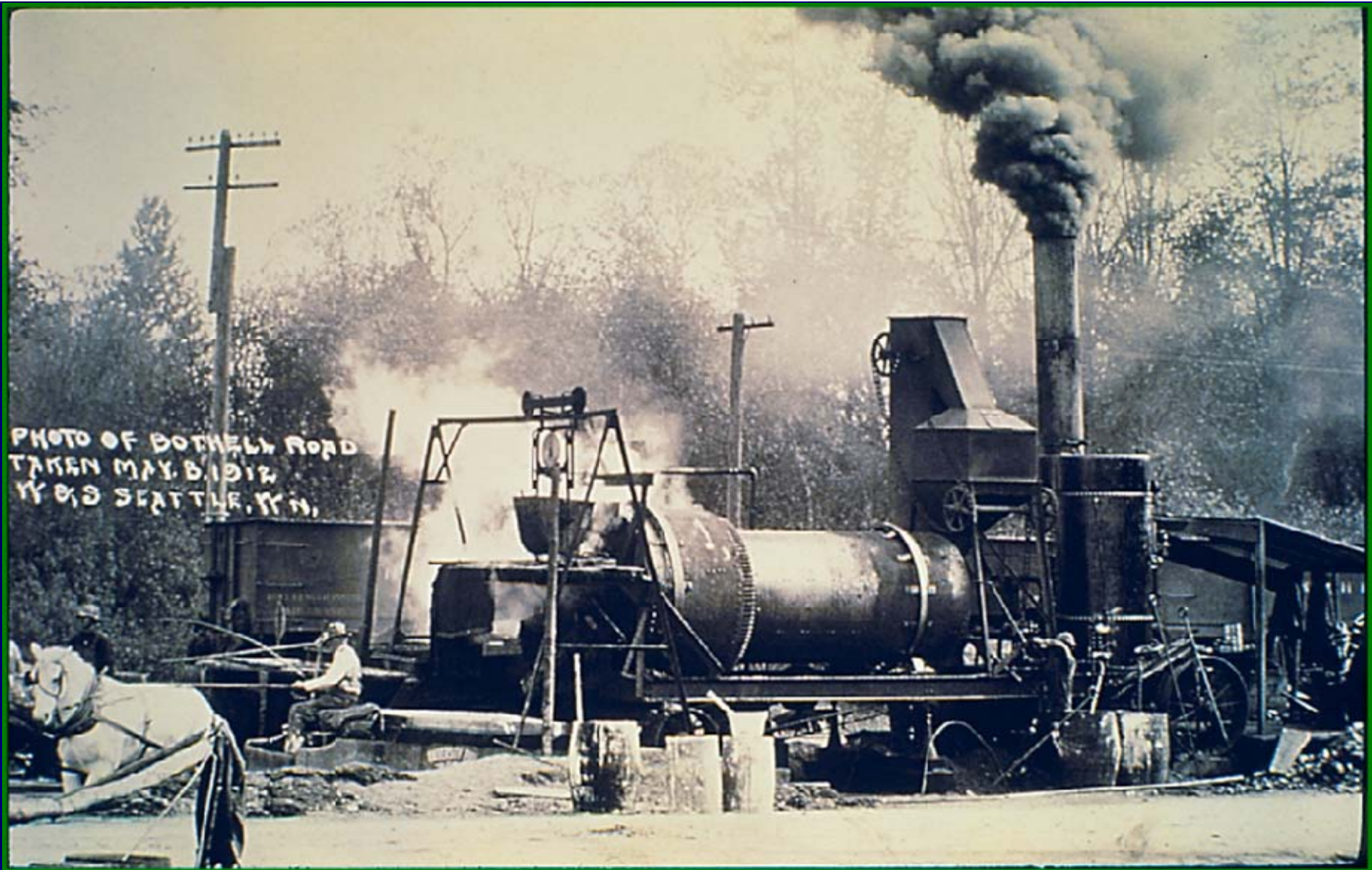


70 - 6,000 Gallon Transport Trailers  
and 28,200 Tons of Clean Aggregate



***RAP: sustainable & carbon neutral***





*continually changing technology . . .*





*to drive efficiency = \$\$ / env comp*



**This Street  
Paved With  
Environmentally  
Friendly  
Warm Mix Asphalt**

**York County**  
South Carolina



**Boggs**  
PAVING, INC.  
**GREEN**

*Warm Mix Asphalt ("WMA")*



- **Many different technologies**
  - Waxes, emulsions, and water foaming processes
  - Costs differ: some higher, some lower
- **End-result: to lower mix temperatures from 300 oF → ~ 250 oF (or lower)**
  - Less energy demand / fuel consumption
  - Less emissions: plant and field
- **Quantifying energy and emissions**
  - ~ 15% less fuel consumption (min.)
  - ~ 15% less CO2 emissions (min.)
  - Lower NOx, particulate, other emissions
- **States, Producers, Contractors, FHWA all interested**
  - Performance research and many field trials

*warm mix asphalt*



# ASPHALT:

## *the environmentally sustainable pavement*

- Porous pavements manage stormwater
- OGFCs are safe and quiet
- Reflective / OGFC / Porous can mitigate UHI
  - Remember: UHI doesn't cause Global Warming
- Asphalt pavts accept recycled goods / are recycled (RAP)
- HMA pavements are environmentally preferred
  - Low energy to construct, low carbon footprint, fast speed of construction
- Warm Mix lowers energy consumption & emissions
- RAP can offset the entire annual HMA GHG emissions

*greening the blacktop*



# ASPHALT

*The Sustainable Pavement*



**ENERGY & RECYCLING**



**PERFORMANCE**



**WATER QUALITY**



**CLEAN AIR & COOL CITIES**



Asphalt is the sustainable material for constructing pavements.

From the production of the paving material, to the placement of the pavement on the road, to rehabilitation, through recycling, asphalt pavements minimize impact on the environment. Low consumption of energy for production and construction,

[www.pavegreen.com](http://www.pavegreen.com)

