



Center for Surface Engineering  
and Enhancement

**EXPERTS IN SURFACE ENGINEERING**

**PURDUE**  
UNIVERSITY

**Materials Engineering**  
COLLEGE OF ENGINEERING

# INITIAL PHASE

(2015-2019)

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Profesoor Dave Bahr



Electronics Inc.  
Shot Peening Control



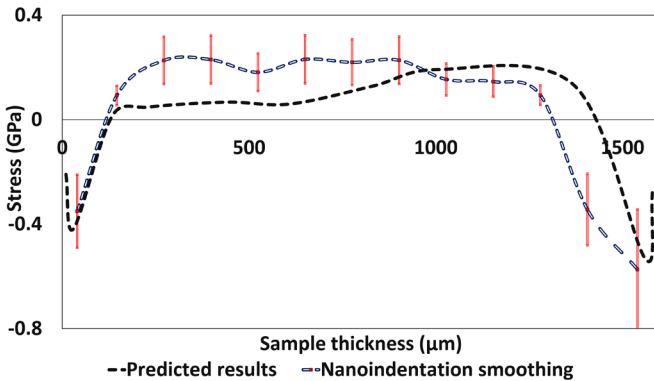
## Objective:

To develop computer simulation(s) that enable industry users to model shot peening effects.

## Experimental Approach:

Make residual stress measurements of shot peened samples.

### Nano-indentation Stress & FEM Modeling



Residual stress measured by nanoindentation and predicted by FEM modeling.

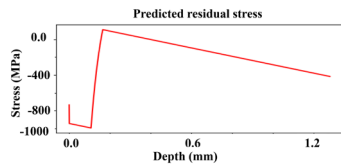
### "Stand-Alone" Modeling

#### Almen-Test

Please enter appropriate values, default values are assigned for Almen

Ball size diameter mm	0.85
Impact angle degree	0
Ball poisson ratio	0.28
Ball modulus MPa	300000
Substrate poisson ratio	0.29
Substrate modulus MPa	205000
Ball density tonne/mm <sup>3</sup>	3.8E-9
Substrate density tonne/mm <sup>3</sup>	7.8E-9
Substrate yield stress MPa	1408
Substrate kinematic hardening MPa	1705
Substrate strip length mm	76
Substrate strip width mm	19
Substrate strip height mm	1.29

Submit Cancel



## Results:

- Shot peening simulation models have been developed
- Good correlation with physical measurements of:
  - Residual Stress
  - Surface Topography



# CURRENT PHASE

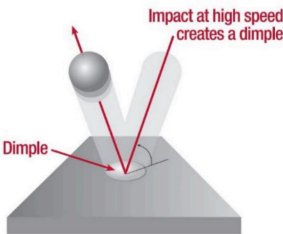


Image Analysis  
Characterization  
for Shot Peening



Surface Enhancement  
for Infrastructure  
Applications



Surface Engineering  
of Titanium  
Medical Components



Additive Manufacturing  
of Advanced  
Ni Superalloys



Characterization of  
Surface Modified Steels  
for Fuel Applications





## FUTURE PHASE

- Residual Stress Measurements
- Surface Topography/Characterization
- Mechanical Properties
- Particle Size Analysis
- Industry Partners
- Purdue Engineering Faculty and Students
- Much More!

Company Expertise

Materials Engineering

Surface Engineering

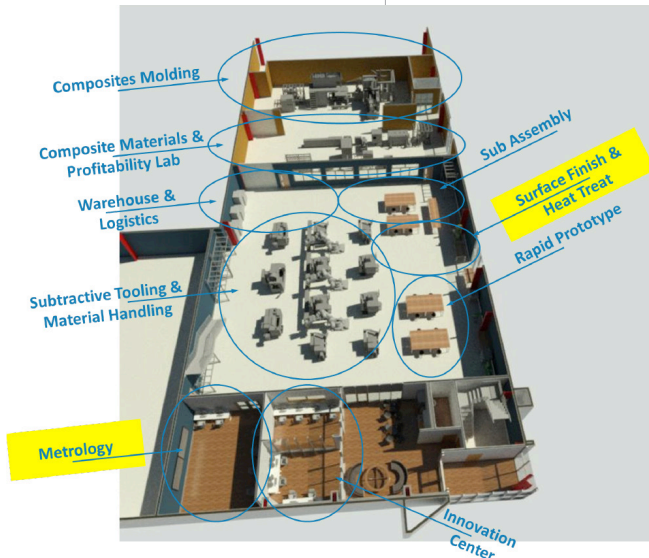
**PURDUE**  
UNIVERSITY

**N-MaC**

Staggered Projects

Several Members

Multiple Faculty



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