

Blade Guard

Blade

**Vertical Band Saw**

Blade Guard Adjustment Wheel

Controls

**Safety:** Safety glasses

 No loose clothing, hair, or jewelry

**Purpose:** Rough cut stock to smaller size

**Materials:** Standard steels, aluminums, plastics, and woods

 NO composites or hardened steel

**Operational Procedures**

1. Ensure proper PPE and clothing.
2. Double check work area for free space, warning signs, etc.
3. Adjust blade guard.
4. Ask a TA to supervise you.
5. Turn on machine and check speeds.
6. Adjust speed if necessary. (If changing gears the machine MUST be turned OFF!)
7. CAREFULLY cut part!
8. Turn off machine with E-stop button.
9. Clean area thoroughly. Should look better than you found it.