

EQUATION SHEETS

Transformation to discrete systems:

$$\text{Forward difference } s = \frac{z-1}{T}$$

$$\text{Backward difference } s = \frac{z-1}{Tz}$$

$$\text{Bilinear transformation } s = \frac{2}{T} \frac{z-1}{z+1}$$

$$\text{Final Value } y_{ss} = \lim_{z \rightarrow 1} \left[(1-z^{-1})Y(z) \right]$$

$$\begin{aligned} z &= e^{sT} \\ &= e^{-\zeta\omega_n \pm j\omega_n \sqrt{1-\zeta^2} T} \\ &= e^{-\zeta\omega_n T} (\cos \omega_n T \sqrt{1-\zeta^2} \pm j \sin \omega_n T \sqrt{1-\zeta^2}). \end{aligned}$$

Control Algorithm for Desired Input-Output Relationship

$$T(z) = \frac{Y(z)}{R(z)} = \frac{D(z)G(z)}{1 + D(z)G(z)}$$

$$D(z) = \frac{1}{G(z)} \frac{T_d(z)}{1 - T_d(z)}$$

Controller Design Based on Error-Input Relationship

$$\frac{e_n}{r_n} = \frac{1}{1 + D(z)G(z)} = T_{de}(z)$$

$$D(z) = \frac{m_n}{e_n} = \frac{1}{G(z)} \frac{1 - T_{de}(z)}{T_{de}(z)}$$

Command generation:

$$R_i = A_i \cdot B_i \quad \text{or} \quad R^*_i = A^*_i \cdot B^*_i$$

$$R_i = [r(t_{i-1}) \quad \dot{r}(t_{i-1}) \quad r(t_i) \quad \dot{r}(t_i)] \quad \text{and} \quad B_i = [b(t_{i-1}) \quad \dot{b}(t_{i-1}) \quad b(t_i) \quad \dot{b}(t_i)]$$

$$t = t_{i-1} + (t_i - t_{i-1})u_i$$

Position $\mathbf{r}(t) = \mathbf{A}_i \cdot \mathbf{b}(t)$

Velocity $\dot{\mathbf{r}}(t) = \mathbf{A}_i \cdot \dot{\mathbf{b}}(t)$

Three splines with constant acceleration

$$\Delta t_1 = t_1 - t_i = \frac{V_{\max}}{A_{\max}}$$

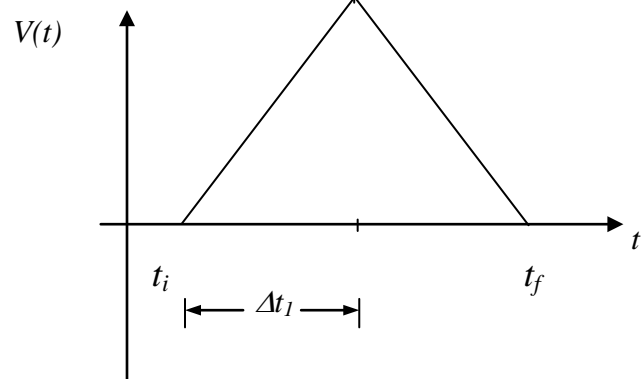
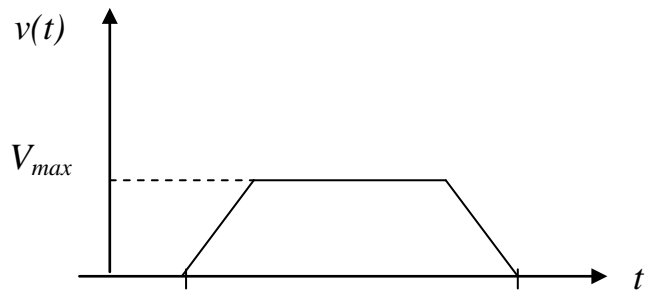
$$\begin{aligned} \Delta t_2 &= \frac{\Delta x_2}{V_{\max}} = \frac{\Delta x - 2\Delta x_1}{V_{\max}} \\ &= \frac{\Delta x}{V_{\max}} - \Delta t_1 \end{aligned}$$

$$\Delta t_3 = \Delta t_1$$

For $\Delta x < \left(2\Delta x_1 = \frac{V_{\max}^2}{A_{\max}} \right)$

$$\frac{\Delta x}{2} = \frac{1}{2} (\Delta t_1)^2 A_{\max}$$

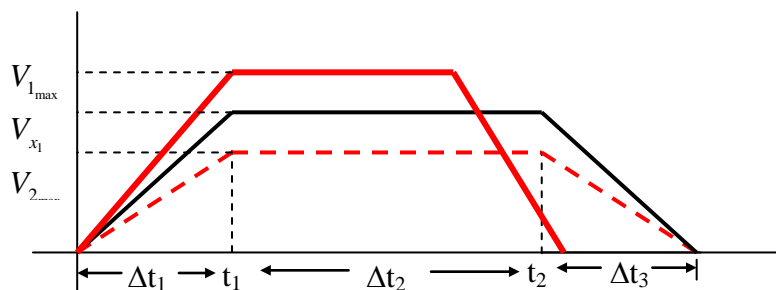
$$\therefore \Delta t_1 = \left(\frac{\Delta x}{A_{\max}} \right)^{1/2}$$



Multiple Axes

i). Case I.

$$V_{1\max} > V_{2\max} \quad A_{1\max} > A_{2\max}$$



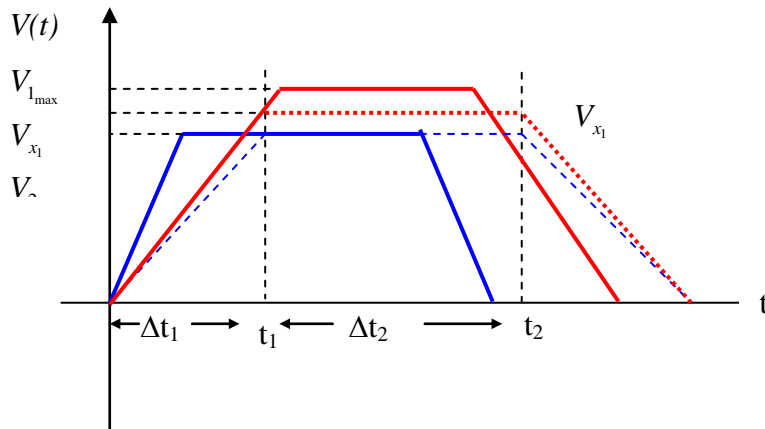
$$\Delta t_1 = \frac{V_{2\max}}{A_{2\max}}$$

$$\frac{\Delta x_{11}}{\Delta x_{21}} = \frac{V_{x1}}{V_{2\max}}$$

$$V_{x_1} = V_{2_{\max}} \left(\frac{\Delta x_{11}}{\Delta x_{21}} \right) \quad A_{x_1} = \frac{V_{x_1}}{\Delta t_1} = A_{2_{\max}} \left(\frac{\Delta x_{11}}{\Delta x_{21}} \right)$$

ii). Case II.

$$V_{1_{\max}} > V_{2_{\max}} \quad A_{2_{\max}} > A_{1_{\max}}$$



$$V_{x_1} = \Delta t_1 \cdot A_{1_{\max}}$$

$$V_{2_{\max}} = \Delta t_1 \cdot A_{x_2}$$

$$\frac{\Delta x_{11}}{\Delta x_{21}} = \frac{V_{x_1}}{V_{2_{\max}}} = \frac{A_{1_{\max}}}{A_{x_2}}$$

$$\Delta t_1 = \frac{V_{x_1}}{A_{1_{\max}}} = \frac{\Delta x_{11}}{\Delta x_{21}} \cdot \frac{V_{2_{\max}}}{A_{1_{\max}}}$$

DC Motor:

$$V_A = R_A \cdot I_A + V_i + L_A \frac{dI_A}{dt}$$

$$V_i = K_i \phi \cdot n$$

$$T_m = J \frac{dn(t)}{dt} + T_L + bn(t)$$

$$P = V_A \cdot I_A$$

AC Motor:

$$T_m = \frac{pnV^2sR_r}{\omega_p(R_r^2 + s^2\omega_p^2L_r^2)}$$

TABLE 8.1

Laplace Transforms and z-transforms of Simple Discrete Time Functions

$F(s)$ is the Laplace transform of $f(t)$, and $F(z)$ is the z-transform of $f(kT)$. Note: $f(t) = 0$ for $t = 0$.

Number	$\mathcal{F}(s)$	$f(kT)$	$F(z)$
1		$1, k = 0; 0, k \neq 0$	1
2		$1, k = k_0; 0, k \neq k_0$	z^{-k_0}
3	$\frac{1}{s}$	$1(kT)$	$\frac{z}{z-1}$
4	$\frac{1}{s^2}$	kT	$\frac{Tz}{(z-1)^2}$
5	$\frac{1}{s^3}$	$\frac{1}{2!}(kT)^2$	$\frac{T^2}{2} \left[\frac{z(z+1)}{(z-1)^3} \right]$
6	$\frac{1}{s^4}$	$\frac{1}{3!}(kT)^3$	$\frac{T^3}{6} \left[\frac{z(z^2+4z+1)}{(z-1)^4} \right]$
7	$\frac{1}{s^m}$	$\lim_{a \rightarrow 0} \frac{(-1)^{m-1}}{(m-1)!} \left(\frac{\partial^{m-1}}{\partial a^{m-1}} e^{-akT} \right)$	$\lim_{a \rightarrow 0} \frac{(-1)^{m-1}}{(m-1)!} \left(\frac{\partial^{m-1}}{\partial a^{m-1}} \frac{z}{z-e^{-aT}} \right)$
8	$\frac{1}{s+a}$	e^{-akT}	$\frac{z}{z-e^{-aT}}$
9	$\frac{1}{(s+a)^2}$	kTe^{-akT}	$\frac{Tze^{-aT}}{(z-e^{-aT})^2}$
10	$\frac{1}{(s+a)^3}$	$\frac{1}{2}(kT)^2 e^{-akT}$	$\frac{T^2}{2} e^{-aT} z \frac{(z+e^{-aT})}{(z-e^{-aT})^3}$
11	$\frac{1}{(s+a)^m}$	$\frac{(-1)^{m-1}}{(m-1)!} \left(\frac{\partial^{m-1}}{\partial a^{m-1}} e^{-akT} \right)$	$\frac{(-1)^{m-1}}{(m-1)!} \left(\frac{\partial^{m-1}}{\partial a^{m-1}} \frac{z}{z-e^{-aT}} \right)$
12	$\frac{a}{s(s+a)}$	$1 - e^{-akT}$	$\frac{z(1-e^{-aT})}{(z-1)(z-e^{-aT})}$
13	$\frac{a}{s^2(s+a)}$	$\frac{1}{a}(akT - 1 + e^{-akT})$	$\frac{z[(aT-1+e^{-aT})z + (1-e^{-aT}-aTe^{-aT})]}{a(z-1)^2(z-e^{-aT})}$
14	$\frac{b-a}{(s+a)(s+b)}$	$e^{-akT} - e^{-bkT}$	$\frac{(e^{-aT} - e^{-bT})z}{(z-e^{-aT})(z-e^{-bT})}$
15	$\frac{s}{(s+a)^2}$	$(1-akT)e^{-akT}$	$\frac{z[z - e^{-aT}(1+aT)]}{(z-e^{-aT})^2}$
16	$\frac{a^2}{s(s+a)^2}$	$1 - e^{-akT}(1+akT)$	$\frac{z[z(1-e^{-aT}-aTe^{-aT}) + e^{-2aT} - e^{-aT} + aTe^{-aT}]}{(z-1)(z-e^{-aT})^2}$
17	$\frac{(b-a)s}{(s+a)(s+b)}$	$be^{-bkT} - ae^{-akT}$	$\frac{z[z(b-a) - (be^{-aT} - ae^{-bT})]}{(z-e^{-aT})(z-e^{-bT})}$
18	$\frac{a}{s^2+a^2}$	$\sin akT$	$\frac{z \sin aT}{z^2 - (2 \cos aT)z + 1}$
19	$\frac{s}{s^2+a^2}$	$\cos akT$	$\frac{z(z - \cos aT)}{z^2 - (2 \cos aT)z + 1}$
20	$\frac{s+a}{(s+a)^2+b^2}$	$e^{-akT} \cos bkT$	$\frac{z(z - e^{-aT} \cos bT)}{z^2 - 2e^{-aT}(\cos bT)z + e^{-2aT}}$
21	$\frac{b}{(s+a)^2+b^2}$	$e^{-akT} \sin bkT$	$\frac{ze^{-aT} \sin bT}{z^2 - 2e^{-aT}(\cos bT)z + e^{-2aT}}$
22	$\frac{a^2+b^2}{s[(s+a)^2+b^2]}$	$1 - e^{-akT} \left(\cos bkT + \frac{a}{b} \sin bkT \right)$	$\frac{z(Az+B)}{(z-1)[z^2 - 2e^{-aT}(\cos bT)z + e^{-2aT}]}$ $A = 1 - e^{-aT} \cos bT - \frac{a}{b} e^{-aT} \sin bT$ $B = e^{-2aT} + \frac{a}{b} e^{-aT} \sin bT - e^{-aT} \cos bT$