

Lecture #25

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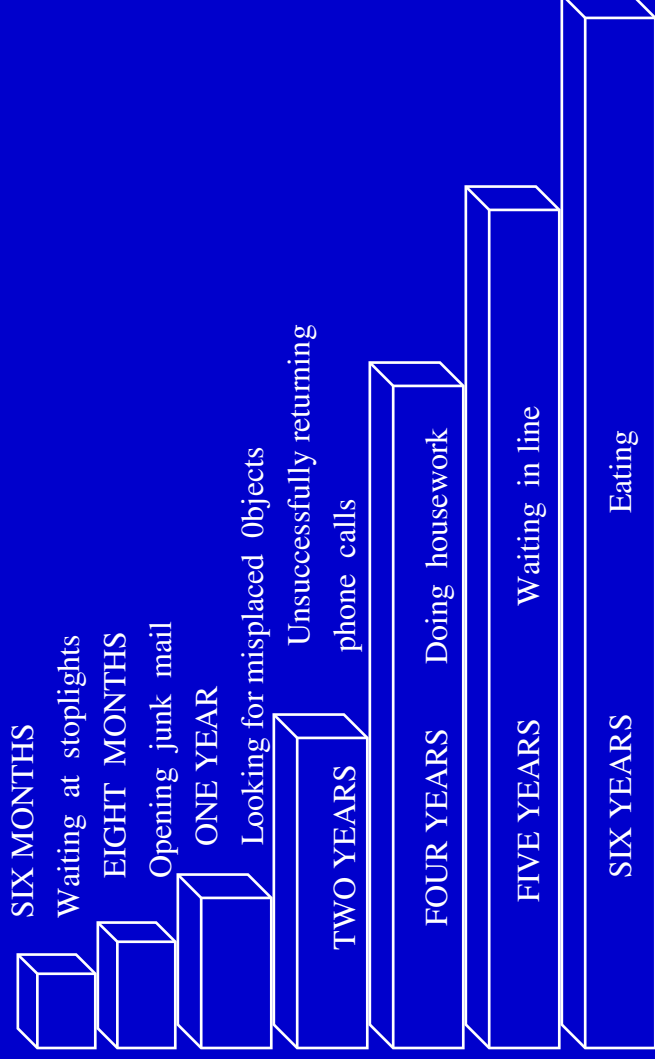
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Service Processes & Systems
Dept. of Mechanical Engineering - Engineering Mechanics
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Where the Time Goes

In a life time, the average American will spend--



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Waiting Realities

- ❖ Inevitability of Waiting: Waiting results from variations in arrival rates and service rates
- ❖ Economics of Waiting: High utilization purchased at the price of customer waiting. Make waiting productive (salad bar) or profitable (drinking bar).

Laws of Service

- ❖ **Maister's First Law:**
 - ❑ Customers compare expectations with perceptions.
- ❖ **Maister's Second Law:**
 - ❑ Hard to play catch-up ball.
- ❖ **Skinner's Law:**
 - ❑ The other line always moves faster.
- ❖ **Jenkin's Corollary:**
 - ❑ When you switch to another line, the line you left moves faster.

Remember Me

- ❖ I am the person who goes into a restaurant, sits down, and patiently waits while the wait-staff does everything but take my order.
 - ❖ I am the person that waits in line for the clerk to finish chatting with his buddy.
 - ❖ I am the one who never comes back and it amuses me to see money spent to get me back.
 - ❖ I was there in the first place, all you had to do was show me some courtesy and service.
- The Customer**

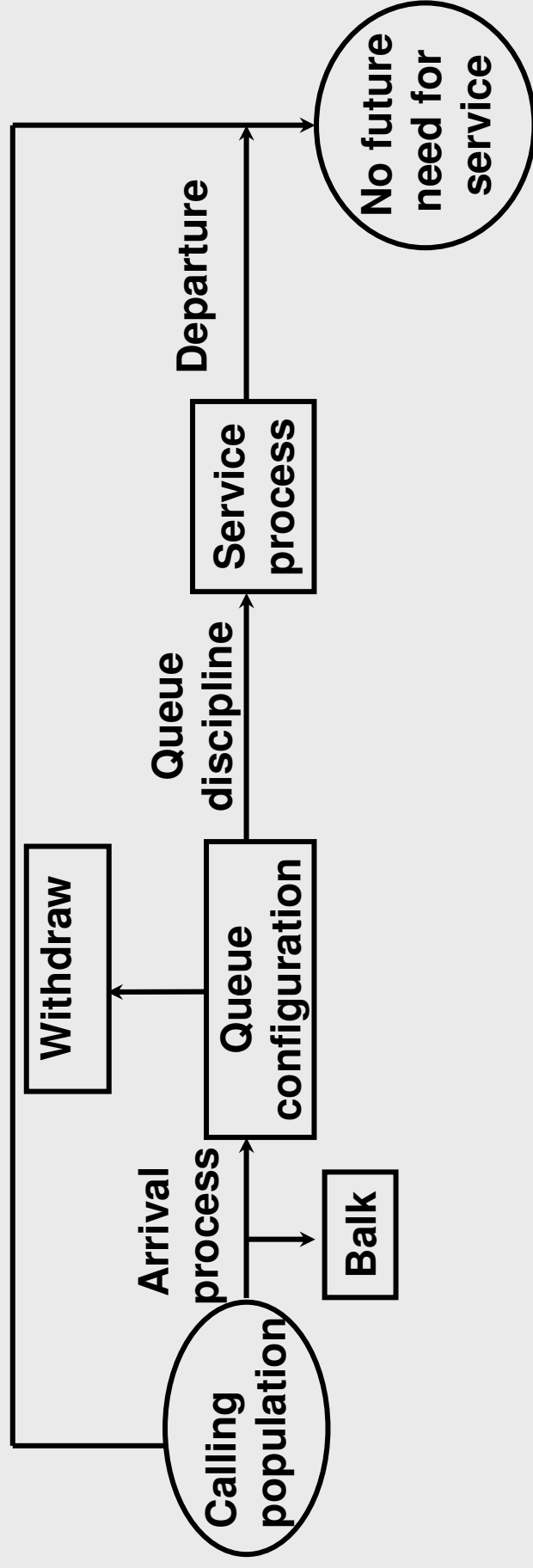
Psychology of Waiting

- ❖ That Old Empty Feeling: Unoccupied time goes slowly
- ❖ A Foot in the Door: Pre-service waits seem longer than in-service waits
- ❖ The Light at the End of the Tunnel: Reduce anxiety with attention
- ❖ Excuse Me, But I Was First: Social justice with FCFS queue discipline
- ❖ They Also Serve, Who Sit and Wait: Avoids idle service capacity

Controlling Customer Waiting

- ❖ **Animate: Disneyland distractions, elevator mirror, recorded music**
- ❖ **Discriminate: Avis frequent renter treatment (out of sight)**
- ❖ **Automate: Use computer scripts to address 75% of questions**
- ❖ **Obfuscate: Disneyland staged waits (e.g., Haunted Mansion)**

Features of Queuing Systems

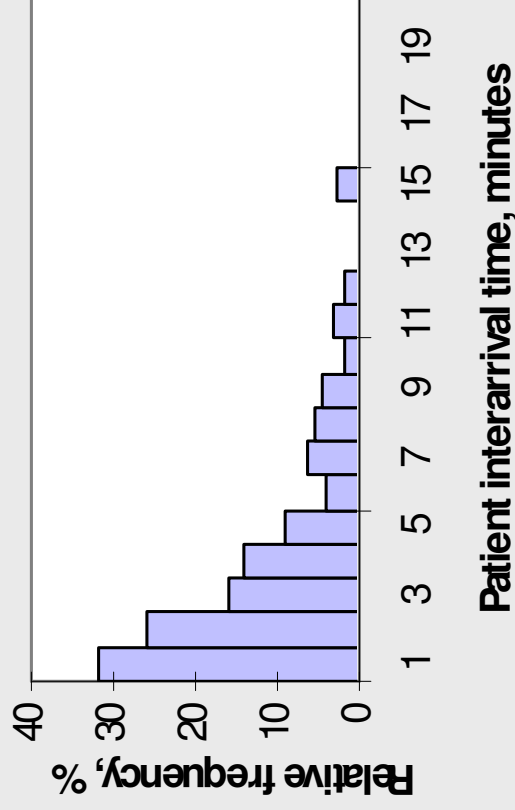


Arrival Process

- ❖ Any analysis of a service system must begin with a complete understanding of the temporal and spatial distribution of the demand for that service.
- ❖ Typically, data are collected by recording the actual times of arrivals.
- ❖ These data then are used to calculate interarrival times.

Arrival Process

❖ Many empirical studies indicate that the distribution of interarrival times will be exponential



Distribution of
Patient Interarrival
Times for a
University Health
Clinic.

Exponential Distribution

- ❖ It has a continuous probability density function of the form
 - $f(t) = \lambda e^{-\lambda t}$ $t \geq 0$
 - where λ = average arrival rate within a given interval of time
 - t = time between arrivals
- ❖ The cumulative distribution function is
 - $F(t) = 1 - e^{-\lambda t}$ $t \geq 0$
 - This equation gives the probability that the time between arrivals will be t or less.

Poisson Distribution

- ❖ It has a unique relationship to the exponential distribution.
- ❖ It is a discrete probability function of the form

$$\square f(n) = \frac{(\lambda t)^n e^{-\lambda t}}{n!} \quad n = 0, 1, 2, 3, \dots$$

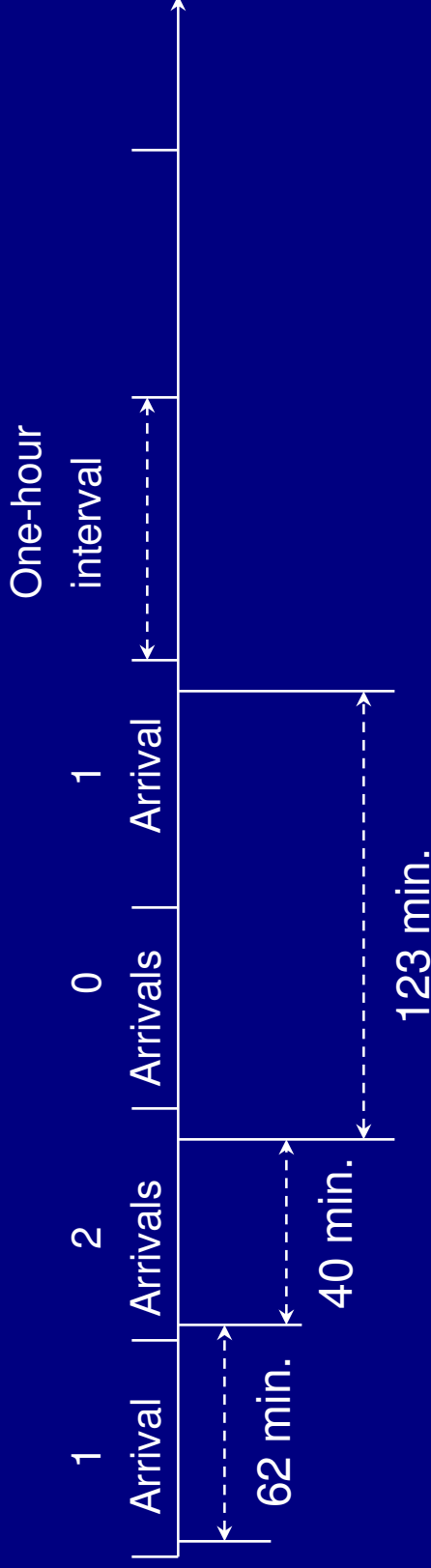
Where λ = average arrival rate within a given interval of time

t = number of time periods of interest

n = number of arrivals (0, 1, 2, ...)

Poisson – Exponential Relation

Poisson distribution for number of arrivals per hour (top view)



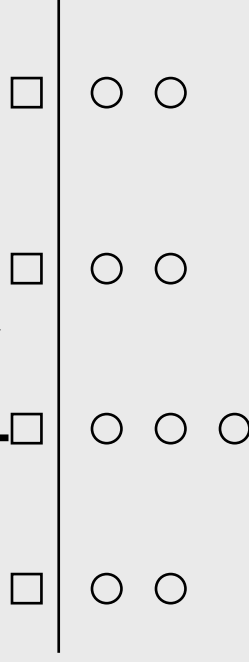
Exponential distribution of time between arrivals in minutes (bottom view)

Queue Configuration

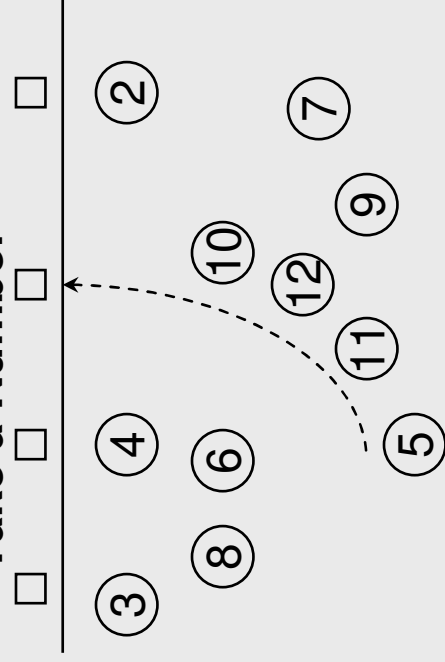
❖ It refers to the number of queues, their locations, their spatial requirements, and their effects on customer behavior.

Queue Configuration

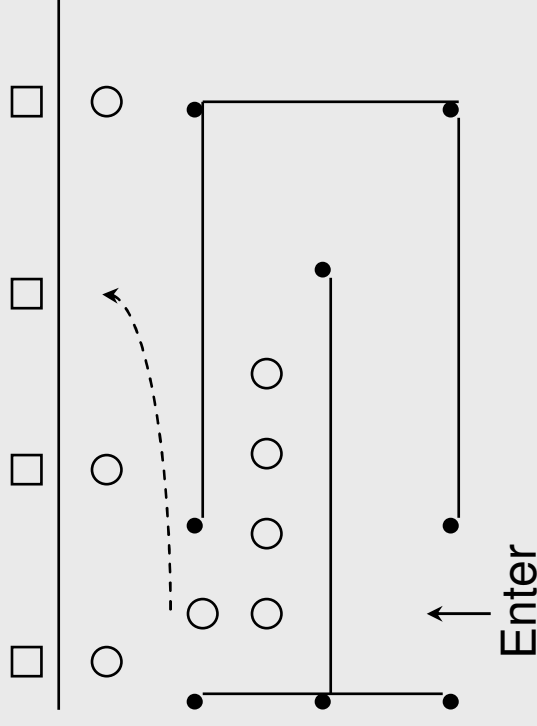
Multiple Queue



Take a Number

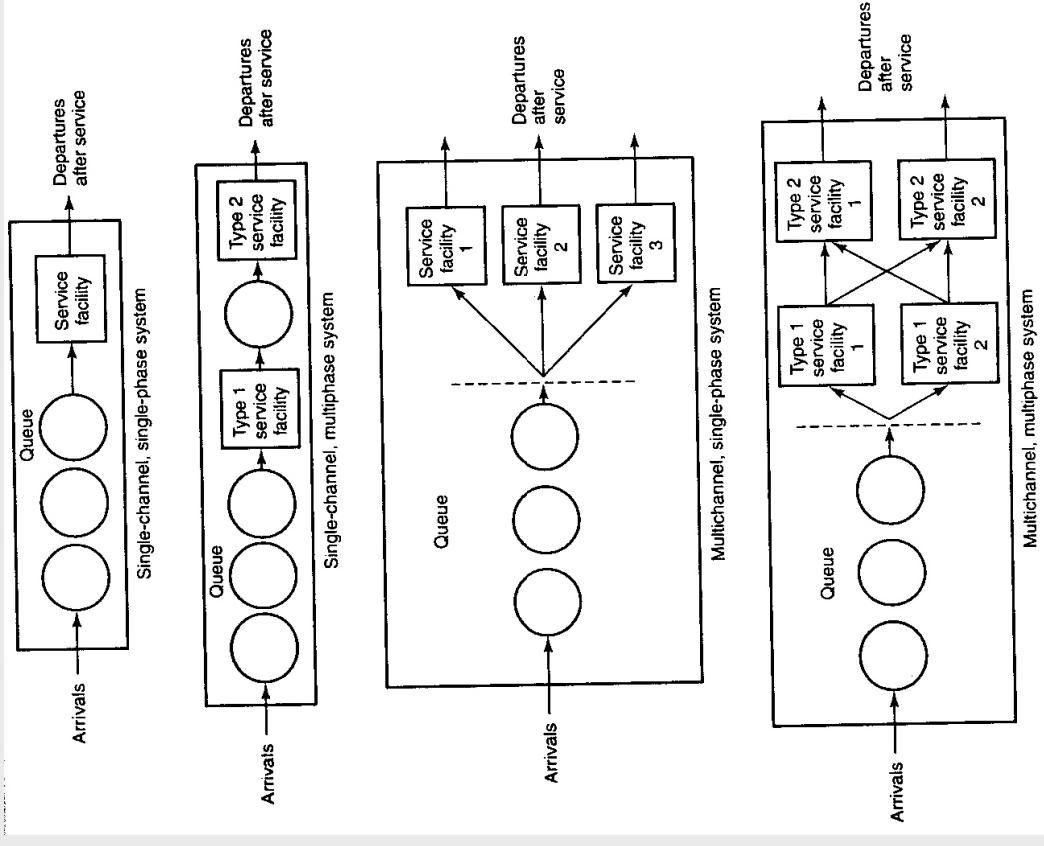


Single queue



Fitzsimmons, 2006

Other Queuing Representations



Haksever, 2000

Queue Discipline

- ❖ It is a policy established by management to select the next customer from the queue for service.
- ❖ The most popular service discipline is the first-come, first-served (FCFS/FIFO) rule.
 - LIFO rule
- ❖ This represents "fairest" approach to serving waiting customers, because all customer are treated alike
- ❖ This rule is considered to be static because no information other than position in line is used to identify the next customer for service

Queue Discipline

- ❖ **Dynamic queue disciplines are based on some attribute of the customer or status of the waiting line.**
 - ❑ **For example, computer installations typically give first priority to waiting jobs with very short processing times.**
 - ❑ **This shortest-processing-time (SPT) rule has the important feature of minimizing the average time that a customer spends in the system.**

Queue Discipline

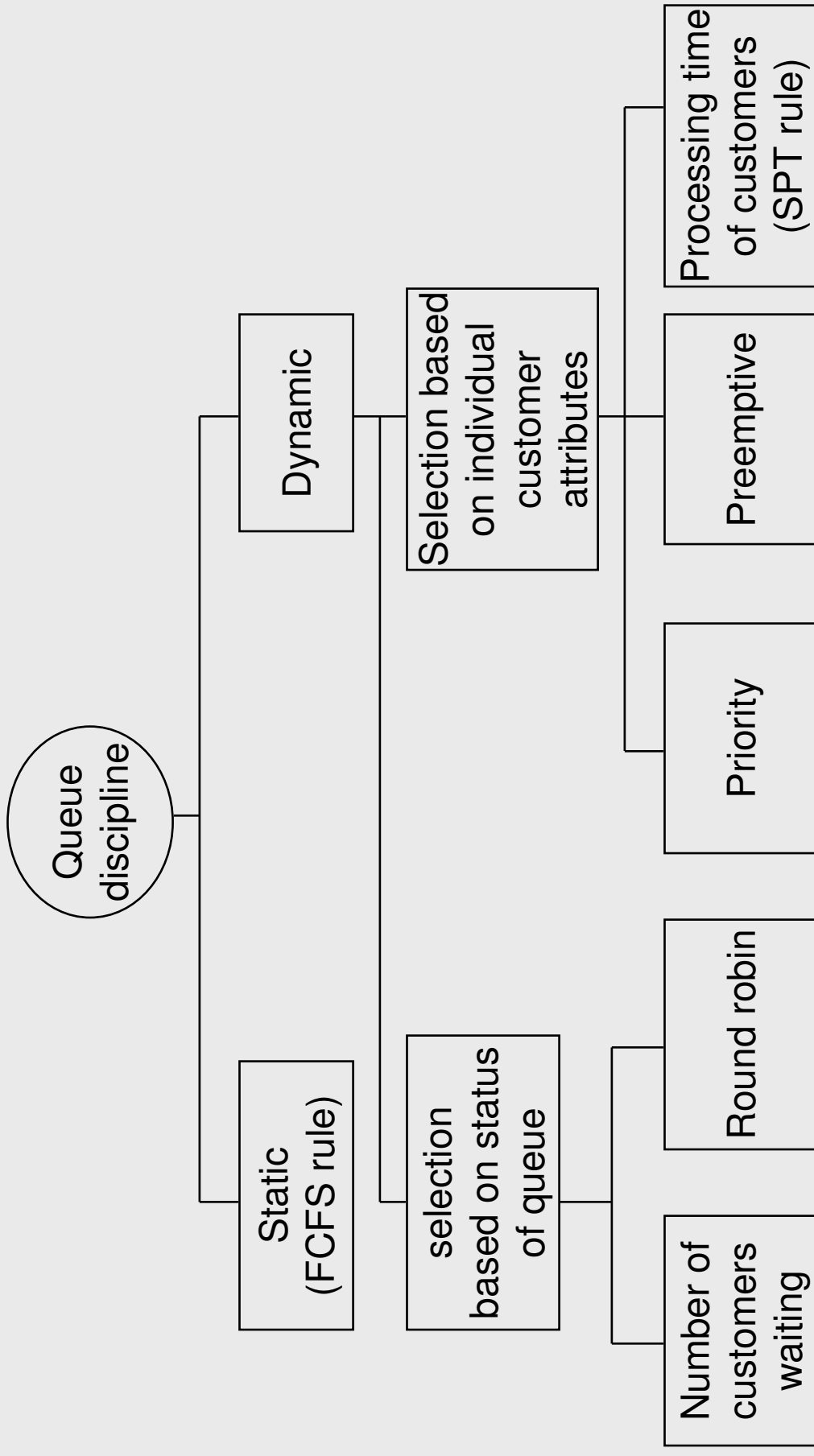
- ❖ Typically, arrivals are placed in priority classes on the basis of some attribute, and the FCFS rule is used within each class.
- ❑ An example is the express check-out counter at supermarkets, where orders of 10 or fewer items are processed.
- ❑ In a medical setting, the procedure known as triage is used to give priority to those who would benefit most from immediate treatment.

Queue Discipline

❖ The most responsive queue discipline is the preemptive priority rule.

□ Under this rule, the service currently in process for a person is interrupted to serve a newly arrived customer with higher priority. This rule usually is reserved for emergency services – e.g., fire or ambulance service.

Queue Discipline



Service Facility Arrangements

Service facility	Server arrangement
Parking lot	Self-serve
Cafeteria	Servers in series
Toll booths	Servers in parallel
Supermarket	Self-serve, first stage; parallel servers, second stage
Hospital	Many service centers in parallel and series, not all used by each patient

Waiting-Line Performance Measures

- ❖ Average queue time, W_q
- ❖ Average queue length, L_q
- ❖ Average time in system, W_s
- ❖ Average number in system, L_s
- ❖ Probability of idle service facility, P_0
- ❖ System utilization, ρ
- ❖ Probability of k units in system, $P_n > k$

Assumptions of the Basic Simple Queuing Model

- ❖ Arrivals are served on a first come, first served basis
- ❖ Arrivals are independent of preceding arrivals
- ❖ Arrival rates are described by the Poisson probability distribution, and customers come from a very large population
- ❖ Service times vary from one customer to another, and are independent of one and other; the average service time is known
- ❖ Service times are described by the negative exponential probability distribution
- ❖ The service rate is greater than the arrival rate

Types of Queuing Models

- ❖ **Simple (M/M/1)**
 - **Example: Information booth at mall**
- ❖ **Multi-channel (M/M/S)**
 - **Example: Airline ticket counter**
- ❖ **Constant Service (M/D/1)**
 - **Example: Automated car wash**
- ❖ **Limited Population**
 - **Example: Department with only 7 drills**

Simple (M/M/1) Model

Characteristics

- ❖ Type: Single-channel, single-phase system
- ❖ Input source: Infinite; no balks, no reneging
- ❖ Arrival distribution: Poisson
- ❖ Queue: Unlimited; single line
- ❖ Queue discipline: FIFO (FCFS)
- ❖ Service distribution: Negative exponential
- ❖ Relationship: Independent service & arrival
- ❖ Service rate $>$ arrival rate

Simple (M/M/1) Model Equations

Average number of units in queue

$$L_s = \frac{\lambda}{\mu - \lambda}$$

Average time in system

$$W_s = \frac{1}{\mu - \lambda}$$

Average number of units in queue

$$L_q = \frac{\lambda^2}{\mu(\mu - \lambda)}$$

Average time in queue

$$W_q = \frac{\lambda}{\mu(\mu - \lambda)}$$

System utilization

$$\rho = \frac{\lambda}{\mu}$$

Simple (M/M/1) Probability Equations

Probability of 0 units in system, i.e., system idle:

$$P_0 = 1 - \rho = 1 - \frac{\lambda}{\mu}$$

Probability of more than **k** units in system:

$$P_{n>k} = \left(\frac{\lambda}{\mu} \right)^{k+1}$$

Where **n** is the number of units in the system

Remember: λ & μ Are Rates

❖ λ = Mean number of arrivals per time period

□ e.g., 3 units/hour

❖ μ = Mean number of people or items served per time period

□ e.g., 4 units/hour

• $1/\mu = 15$ minutes/unit