MATERIAL SAFETY DATA SHEET

Prepared to U.S. OSHA, CMA, ANSI and Canadian WHMIS Standards

PART I What is the material and what do I need to know in an emergency?

1. PRODUCT IDENTIFICATION

TRADE NAME (AS LABELED):

4000-C

CHEMICAL NAME/CLASS: PRODUCT CODE NUMBER: PRODUCT USE:

<u>SUPPLIER/MANUFACTURER'S NAME</u>: <u>ADDRESS</u>: EDTA Solution 4096 Printed Wiring Board Chemistry

ELECTROCHEMICALS, Inc.

5630 Pioneer Creek Drive Maple Plain MN 55359 1-800-424-9300 (**CHEMTREC**) 763-479-2008 December 4, 2006

EMERGENCY PHONE: BUSINESS PHONE: DATE OF REVISION:

2. COMPOSITION and INFORMATION ON INGREDIENTS

CHEMICAL NAME	CAS #	% w/w	EXPOSURE LIMITS IN AIR					
			ACGIH		OSHA			
			TLV mg/m ³	STEL mg/m ³	PEL mg/m ³	STEL mg/m ³	IDLH mg/m ³	OTHER mg/m ³
EDTA		10-15	NE	NE	NE	NE	NE	NE
Water and other low hazard constituents. The other low hazard constituents are each present in less than 1 percent concentration.		Balance	NE	NE	NE	NE	NE	NE

NE = Not Established. C = Ceiling Limit See Section 16 for Definitions of Terms Used.

NOTE: All WHMIS required information is included. It is located in appropriate sections based on the ANSI Z400.1-1993 format.

3. HAZARD IDENTIFICATION

EMERGENCY OVERVIEW: This clear colorless solution is odorless. This product can irritate contaminated tissue. In the event of fire or spill, adequate precautions must be taken. If involved in a fire, this product may decompose to produce sodium oxides. This product may react with water to give off a small amount of heat. Emergency responders must wear personal protective equipment suitable for the situation to which they are responding.

<u>SYMPTOMS OF OVER-EXPOSURE BY ROUTE OF EXPOSURE</u>: The most significant routes of occupational over-exposure are inhalation and contact with skin and eyes. The symptoms of overexposure to this product are as follows:

<u>INHALATION</u>: If vapors, mists or sprays of this product are inhaled, they may irritate the nose, throat, and lungs. Symptoms can include coughing, tightness of the chest, and difficulty breathing. Inhalation over-exposure can cause pulmonary edema (a potentially life threatening condition), and symptoms may be delayed by hours or days. Repeated inhalation over-exposure may cause obstructive lung disease. Severe inhalation over-exposure may be harmful.

<u>CONTACT WITH SKIN or EYES</u>: Depending on the duration and concentration of over-exposure, eye contact will cause irritation and burns. Repeated skin over-exposures can result in dermatitis (drying, cracking, and inflammation of the skin).

<u>SKIN ABSORPTION</u>: The components of this product are not known to be absorbed into the skin.

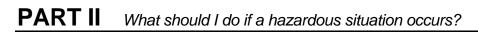
<u>INGESTION</u>: Ingestion is not anticipated to be a likely route of occupational exposure. If this product is swallowed, it will irritate the mouth, throat, esophagus, and other tissues of the digestive system. Symptoms may include pain, vomiting, diarrhea, and collapse. Severe ingestion over-exposure may be harmful.

<u>INJECTION</u>: Accidental injection of this product, via laceration or puncture by a contaminated object, may cause pain and irritation in addition to the wound.

<u>HEALTH EFFECTS OR RISKS FROM EXPOSURE: An Explanation in Lay</u> <u>Terms</u>. In the event of over-exposure, the following symptoms may be observed:

ACUTE: This product can irritate the eyes, skin, mucous membranes, and any other exposed tissue. If inhaled, irritation of the respiratory system may occur with coughing and difficulty breathing. Severe inhalation and ingestion over-exposure may be harmful.

CHRONIC: Persistent irritation and dermatitis (drying, cracking, and inflammation of the skin) may result from repeated overexposures to this product.



4. FIRST-AID MEASURES

<u>SKIN EXPOSURE</u>: If the product contaminates the skin, <u>immediately</u> begin decontamination with running water. <u>Minimum</u> flushing is for 15 minutes. Do not interrupt flushing. Remove exposed or contaminated clothing, taking care not to contaminate eyes. Victim must seek immediate medical attention.

<u>EYE EXPOSURE</u>: If this product's liquid or vapors enter the eyes, open victim's eyes while under gently running water. Use sufficient force to open eyelids. Have victim "roll" eyes. <u>Minimum</u> flushing is for 15 minutes. Do not interrupt flushing.

<u>INHALATION</u>: If vapors, mists, or sprays of this product are inhaled, remove victim to fresh air. If necessary, use artificial respiration to support vital functions. Remove or cover gross contamination to avoid exposure to rescuers.

HAZARDOUS MATERIAL INFORMATION SYSTEM									
HEAL	ΓH	(BL	(BLUE)						
REACTIVITY (YELLOW)									
PROTECTIVE EQUIPMENT									
EYES	RESPIRATORY	HANDS	BODY						
F	SEE SECTION 8			ł					
For routine industrial applications									

4. FIRST-AID MEASURES (Continued)

<u>INGESTION</u>: If this product is swallowed, CALL PHYSICIAN OR POISON CONTROL CENTER FOR MOST CURRENT INFORMATION. If professional advice is not available, do not induce vomiting. Rinse mouth with water immediately. Victim should drink large quantities of water. If milk is available, victim should drink it <u>after</u> drinking water. Never induce vomiting or give diluents (milk or water) to someone who is <u>unconscious</u>, having convulsions, or unable to swallow.

Victims of chemical exposure must be taken for medical attention. Rescuers should be taken for medical attention, if necessary. Take a copy of label and MSDS to physician or health professional with victim.

5. FIRE-FIGHTING MEASURES

<u>FLASH POINT, °C (method)</u>: Not flammable. <u>AUTOIGNITION TEMPERATURE, °C</u>: Not flammable. <u>FLAMMABLE LIMITS (in air by volume, %)</u>: <u>Lower (LEL)</u>: Not applicable. Upper (UEL): Not applicable.

HEALTH 2 0 0 REACTIVITY

<u>UNUSUAL FIRE AND EXPLOSION HAZARDS</u>: When involved in a fire, this material may decompose and produce irritating vapors and oxides of sodium and carbon..

Carbon Dioxide: YES

Other: Any "ABC" Class.

Dry Chemical: YES

Explosion Sensitivity to Mechanical Impact: Not sensitive. Explosion Sensitivity to Static Discharge: Not sensitive.

FIRE EXTINGUISHING MATERIALS:

Water Spray: YES

Foam: YES

Halon: YES

<u>SPECIAL FIRE-FIGHTING PROCEDURES</u>: Move containers from fire area if it can be done without risk to firefighters. Incipient fire responders should wear eye protection. Structural firefighters must wear Self-Contained Breathing Apparatus and full protective equipment. Chemical resistant clothing may be necessary. If this product is involved in a fire, fire run-off water should be contained to prevent possible environmental damage.

6. ACCIDENTAL RELEASE MEASURES

<u>SPILL AND LEAK RESPONSE</u>: Uncontrolled releases should be responded to by trained personnel using pre-planned procedures. Proper protective equipment should be used. In case of a large spill, clear the affected area, protect people, and respond with trained personnel.

In the event of a non-incidental release, minimum Personal Protective Equipment should be Level B: triple-gloves (rubber gloves and nitrile gloves over latex gloves), chemical resistant suit and boots, hard-hat, and Self Contained Breathing Apparatus). Absorb spilled liquid with polypads or other suitable absorbent materials. Decontaminate the area thoroughly. Place all spill residue in a suitable container and seal. Dispose of in accordance with Federal, State, and local hazardous waste disposal regulations (see Section 13, Disposal Considerations).

PART III How can I prevent hazardous situations from occurring?

7. HANDLING and STORAGE

<u>WORK PRACTICES AND HYGIENE PRACTICES</u>: As with all chemicals, avoid getting this product ON YOU or IN YOU. Wash hands after handling this product. Do not eat or drink while handling this product. All work practices should minimize the generation of splashes and aerosols. Remove contaminated clothing immediately.

7. HANDLING and STORAGE (Continued)

<u>STORAGE AND HANDLING PRACTICES</u>: All employees who handle this material should be trained to handle it safely. Avoid breathing vapors or mists generated by this product. Use in a well-ventilated location. Open containers slowly on a stable surface. Containers of this product must be properly labeled. Empty containers may contain residual liquid or vapors; therefore, empty containers should be handled with care.

Store containers in a cool, dry location, away from direct sunlight, sources of intense heat, or where freezing is possible. Store away from incompatible materials (see Section 10, Stability and Reactivity). Material should be stored in secondary containers or in a diked area, as appropriate. Keep container tightly closed when not in use. Storage areas should be made of fire and corrosion resistant materials. If appropriate, post warning signs in storage and use areas. Inspect all incoming containers before storage to ensure containers are properly labeled and not damaged.

PROTECTIVE PRACTICES DURING MAINTENANCE OF CONTAMINATED EQUIPMENT: Follow practices indicated in Section 6 (Accidental Release Measures). Make certain that application equipment is locked and tagged-out safely. Always use this product in areas where adequate ventilation is provided. Decontaminate equipment using caustic neutralizing agent, followed by a triple-rinse with water, before maintenance begins. Collect all rinsates and dispose of according to applicable Federal, State, or local procedures.

8. EXPOSURE CONTROLS - PERSONAL PROTECTION

<u>VENTILATION AND ENGINEERING CONTROLS</u>: Use with adequate ventilation to ensure exposures are below limits in Section 2 (Composition and Information on Ingredients). If necessary, vent material to outside, taking appropriate precautions to prevent environmental contamination. Ensure eyewash/safety shower stations are available near where this product is used.

<u>RESPIRATORY PROTECTION</u>: Maintain airborne contaminant concentrations below exposure limits listed in Section 2 (Composition and Information on Ingredients), if applicable. If respiratory protection is needed, use only protection authorized in 29 CFR 1910.134 or applicable State regulations. Use supplied air respiration protection if oxygen levels are below 19.5% or are unknown.

EYE PROTECTION: Splash goggles or safety glasses. Wear a face shield when using more than 1 gallon of this product.

HAND PROTECTION: Wear neoprene or butyl rubber gloves for routine industrial use. Use triple gloves for spill response, as stated in Section 6 (Accidental Release Measures) of this MSDS.

<u>BODY PROTECTION</u>: Use body protection appropriate for task. An apron or other impermeable body protection is suggested. Fullbody chemical protective clothing is recommended for emergency response procedures.

9. PHYSICAL and CHEMICAL PROPERTIES

<u>RELATIVE VAPOR DENSITY (air = 1)</u>: Similar to water. <u>SPECIFIC GRAVITY (water = 1)</u>: 1.07 <u>SOLUBILITY IN WATER:</u> Completely soluble. <u>VAPOR PRESSURE, mm Hg @ 20°C</u>: 18 <u>ODOR THRESHOLD</u>: Not available. <u>LOG WATER/OIL DISTRIBUTION COEFFICIENT</u>: Not available. <u>EVAPORATION RATE (n-BuAc = 1)</u>: Similar to water. <u>FREEZING/MELTING POINT</u>: $< 0^{\circ}C$ <u>BOILING POINT</u>: $> 100^{\circ}C$ <u>pH</u>: 8.50

<u>APPEARANCE AND COLOR</u>: This product is a colorless solution witch is odorless. <u>HOW TO DETECT THIS SUBSTANCE (warning properties)</u>: Litmus paper will turn blue-purple upon contact with this product.

10. STABILITY and REACTIVITY

STABILITY: Stable.

DECOMPOSITION PRODUCTS: Sodium and carbon oxides.

MATERIALS WITH WHICH SUBSTANCE IS INCOMPATIBLE: Strong acids.

HAZARDOUS POLYMERIZATION: Will not occur.

CONDITIONS TO AVOID: Contact with incompatible materials.

11. TOXICOLOGICAL INFORMATION

<u>TOXICITY DATA</u>: The specific toxicology data for components greater than 1 percent in concentration are provided below. EDTA:

Currently, there are no data available.

<u>SUSPECTED CANCER AGENT</u>: EDTA a component of this product contains a very small amount of Trisodium Nitrilotriacetate which is listed by NTP and IARC as a suspected cancer causing agent .

IRRITANCY OF PRODUCT: This product is irritating to contaminated tissue, especially after prolonged contact.

<u>SENSITIZATION TO THE PRODUCT</u>: The components of this product are not known to be sensitizers with prolonged or repeated use.

<u>REPRODUCTIVE TOXICITY INFORMATION</u>: Listed below is information concerning the effects of this product and its components on the human reproductive system.

<u>Mutagenicity</u>: This product is not reported to produce mutagenic effects in humans.

Embryotoxicity: This product is not reported to produce embryotoxic effects in humans.

Teratogenicity: This product is not reported to cause teratogenic effects in humans.

<u>Reproductive Toxicity</u>: This product is not reported to cause reproductive toxicity effects in humans.

A <u>mutagen</u> is a chemical which causes permanent changes to genetic material (DNA) such that the changes will propagate through generational lines. An <u>embryotoxin</u> is a chemical which causes damage to a developing embryo (i.e. within the first eight weeks of pregnancy in humans), but the damage does not propagate across generational lines. A <u>teratogen</u> is a chemical which causes damage to a developing fetus, but the damage does not propagate across generational lines. A <u>teratogen</u> is a chemical which causes damage to a developing fetus, but the damage does not propagate across generational lines. A <u>teratogen</u> is any substance which interferes in any way with the reproductive process.

<u>MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE</u>: Pre-existing dermatitis, other skin conditions, and respiratory problems may be aggravated by over-exposure to this product.

<u>RECOMMENDATIONS TO PHYSICIANS</u>: Treat symptoms and eliminate over-exposure. Be alert for delayed symptoms of pulmonary edema.

BIOLOGICAL EXPOSURE INDICES: Currently, there are no Biological Exposure Indices (BEIs) associated with the components of this product.

12. ECOLOGICAL INFORMATION

ALL WORK PRACTICES MUST BE AIMED AT ELIMINATING ENVIRONMENTAL CONTAMINATION.

ENVIRONMENTAL STABILITY: Degradation is expected in the environment.

<u>EFFECT OF MATERIAL ON PLANTS or ANIMALS</u>: EDTA solution can be harmful to plant and animal life if this product is released into the environment. See Section 11 (Toxicological Information) for further information regarding the effects of this product's components on test animals.

13. DISPOSAL CONSIDERATIONS

<u>PREPARING WASTES FOR DISPOSAL</u>: Waste disposal must be in accordance with appropriate Federal, State, and local regulations. This product, if unaltered by use, may be disposed of by treatment at a permitted facility or as advised by your local regulatory authority.

EPA WASTE NUMBER: Not applicable to wastes consisting only of this product.

14. TRANSPORTATION INFORMATION

THIS MATERIAL IS HAZARDOUS AS DEFINED BY 49 CFR 172.101 BY THE U.S. DEPARTMENT OF TRANSPORTATION.

PROPER SHIPPING NAME: HAZARD CLASS NUMBER and DESCRIPTION: UN IDENTIFICATION NUMBER: PACKING GROUP: DOT LABEL(S) REQUIRED: Not applicable Not applicable Not applicable Not applicable Not applicable

EMERGENCY RESPONSE GUIDEBOOK NUMBER (2004): Not applicable <u>MARINE POLLUTANT</u>: This product does not contain any components which are designated by the Department of Transportation to be Marine Pollutants (49 CFR 172.101, Appendix B).

TRANSPORT CANADA TRANSPORTATION OF DANGEROUS GOODS REGULATIONS: THIS MATERIAL IS NOT CONSIDERED AS DANGEROUS GOODS. Refer to information above for Canadian Shipments.

15. REGULATORY INFORMATION

SARA REPORTING REQUIREMENTS: This product is subject to the reporting requirements of Sections 302, 304, and 313 of Title III of the Superfund Amendments and Reauthorization Act., as follows: None

SARA THRESHOLD PLANNING QUANTITY: Not applicable.

TSCA INVENTORY STATUS: The components of this product are listed on the TSCA Inventory.

CERCLA REPORTABLE QUANTITY (RQ): Not applicable.

OTHER FEDERAL REGULATIONS: Not applicable.

<u>STATE REGULATORY INFORMATION</u>: Components of this product listed in Section 2 (Composition and Information on Ingredients) are covered under specific State regulations, as denoted below:

- Alaska Designated Toxic and Hazardous Substances: None.
 California - Permissible Exposure Limits for Chemical Contaminants: None.
 Florida - Substance List: None.
 Illinois - Toxic Substance List: None.
 Kansas - Section 302/313 List: None.
- Massachusetts Substance List: None. Minnesota - List of Hazardous Substances: None. Missouri - Employer Information/Toxic Substance List: None. New Jersey - Right to Know Hazardous Substance List: None. North Dakota - List of Hazardous Chemicals, Reportable Quantities: None
- Pennsylvania Hazardous Substance List: None. Rhode Island - Hazardous Substance List: None. Texas - Hazardous Substance List: None. West Virginia - Hazardous Substance List: None. Wisconsin - Toxic and Hazardous Substances: None.

CALIFORNIA PROPOSITION 65: The components of this product are not on the California Proposition 65 lists.

LABELING (Precautionary Statements): **WARNING!** IRRITANT. IRRITATING TO EYES AND SKIN. MAY BE HARMFUL IF INHALED OR SWALLOWED. Do not get into eyes, on skin, or on clothing. Avoid breathing sprays or mists. Do not take internally. Use with adequate ventilation. When handling, wear gloves, splash goggles, face shield, and appropriate body protection. Wash thoroughly after handling. Keep container closed when not in use. FIRST-AID: In case of contact, immediately flush skin or eyes for at least 15 minutes. If inhaled, move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If ingested, get medical attention. IN CASE OF FIRE: Use water spray, dry chemical, CO₂, or alcohol foam. IN CASE OF SPILL: Take up with absorbent. Place in a suitable container for disposal. Refer to MSDS for additional information.

TARGET ORGANS: Respiratory system, skin, eyes.

WHMIS SYMBOLS

PREPARED BY:

16. OTHER INFORMATION

ELECTROCHEMICALS, INC. 5630 PIONEER CREEK DRIVE, MAPLE PLAIN, MN 55359 763-479-2008 December 4, 2006

DATE OF PRINTING:

All statements, technical information and recommendations herein are based on tests we believe to be reliable, but the accuracy or completeness thereof is not guaranteed. THE FOLLOWING IS MADE IN LIEU OF ALL WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PURPOSE. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective. Before using, user shall determine the suitability of the product for its intended use, and user assumes all risks and liability whatsoever in connection therewith.

NEITHER SELLER NOR MANUFACTURER SHALL BE LIABLE EITHER IN TORT OR IN CONTRACT FOR ANY LOSS OR DAMAGE, DIRECT, INCIDENTAL OR CONSEQUENTIAL, ARISING OUT OF THE USE OR THE INABILITY TO USE THE PRODUCT.

DEFINITIONS OF TERMS

A large number of abbreviations and acronyms appear on a MSDS. Some of these which are commonly used include the following:

CAS #: This is the Chemical Abstract Service Number which uniquely identifies each constituent. It is used for computer-related searching.

EXPOSURE LIMITS IN AIR:

ACGIH - American Conference of Governmental Industrial Hygienists, a professional association which establishes exposure limits.

TLV - Threshold Limit Value - an airborne concentration of a substance which represents conditions under which it is generally believed that nearly all workers may be repeatedly exposed without adverse effect. The duration must be considered, including the 8-hour Time Weighted Average (TWA), the 15-minute Short Term Exposure Limit, and the instantaneous Ceiling Level. Skin absorption effects must also be considered.

OSHA - U.S. Occupational Safety and Health Administration.

PEL - Permissible Exposure Limit - This exposure value means exactly the same as a TLV, except that it is enforceable by OSHA. The OSHA Permissible Exposure Limits are based in the 1989 PELs and the June, 1993 Air Contaminants Rule (Federal Register: 58: 35338-35351 and 58: 40191). Both the current PELs and the vacated PELs are indicated. The phrase, "Vacated 1989 PEL," is placed next to the PEL which was vacated by Court Order.

IDLH - Immediately Dangerous to Life and Health - This level represents a concentration from which one can escape within 30-minutes without suffering escape-preventing or permanent injury. **The DFG - MAK** is the Republic of Germany's Maximum Exposure Level, similar to the U.S. PEL. **NIOSH** is the National Institute of Occupational Safety and Health, which is the research arm of the U.S. **Occupational Safety** and **Health Administration (OSHA)**. NIOSH issues exposure guidelines called **Recommended Exposure Levels (RELs)**. When no exposure guidelines are established, an entry of **NE** is made for reference.

FLAMMABILITY LIMITS IN AIR:

Much of the information related to fire and explosion is derived from the National Fire Protection Association (NFPA). <u>LEL</u> - the lowest percent of vapor in air, by volume, that will explode or ignite in the presence of an ignition source. <u>UEL</u> - the highest percent of vapor in air, by volume, that will explode or ignite in the presence of an ignition source.

TOXICOLOGICAL INFORMATION:

Possible health hazards as derived from human data, animal studies, or from the results of studies with similar compounds are presented. Definitions of some terms used in this section are: LD₅₀ - Lethal Dose (solids & liquids) which kills 50% of the exposed animals; LC50 - Lethal Concentration (gases) which kills 50% of the exposed animals; ppm concentration expressed in parts of material per million parts of air or water; mg/m³ concentration expressed in weight of substance per volume of air; mg/kg quantity of material, by weight, administered to a test subject, based on their body weight in kg. Data from several sources are used to evaluate the cancer-causing potential of the material. The sources are: IARC - the International Agency for Research on Cancer; NTP - the National Toxicology Program, RTECS - the Registry of Toxic Effects of Chemical Substances, OSHA and CAL/OSHA. IARC and NTP rate chemicals on a scale of decreasing potential to cause human cancer with rankings from 1 to 4. Subrankings (2A, 2B, etc.) are also used. Other measures of toxicity include TDLo, the lowest dose to cause a symptom and TCLo the lowest concentration to cause a symptom; TDo, LDLo, and LDo, or TC, TCo, LCLo, and LCo, the lowest dose (or concentration) to cause death. BEI - Biological Exposure Indices, represent the levels of determinants which are most likely to be observed in specimens collected from a healthy worker who has been exposed to chemicals to the same extent as a worker with inhalation exposure to the TLV.

REGULATORY INFORMATION:

This section explains the impact of various laws and regulations on the material. EPA is the U.S. Environmental Protection Agency. WHMIS is the Canadian Workplace Hazardous Materials Information System. DOT and TC are the U.S. Department of Transportation and the Transport Canada, respectively. Other acronyms used are: <u>Superfund Amendments and Reauthorization Act (SARA)</u>; the <u>Toxic Substance Control Act (TSCA)</u>; Marine Pollutant status according to the DOT; California's Safe Dirnking Water Act (Proposition 65); the <u>Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA or Superfund)</u>; and various state regulations. This section also includes information on the precautionary warnings which appear on the material's package label.