

# High-Performance, Low-Cost Thermoelectric Cooling Materials

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## OBJECTIVE

Develop high-performance low-cost thermoelectric materials based on ultra-small  $\text{Bi}_2\text{Te}_3$  nanocrystals.

## APPROACH

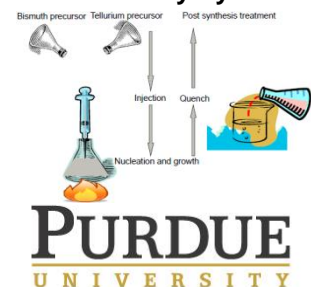
### Bottom-up

Wet-chemistry synthesis using the pyrolysis of organometallic compound

### Top-down

Ball milling of bulk materials

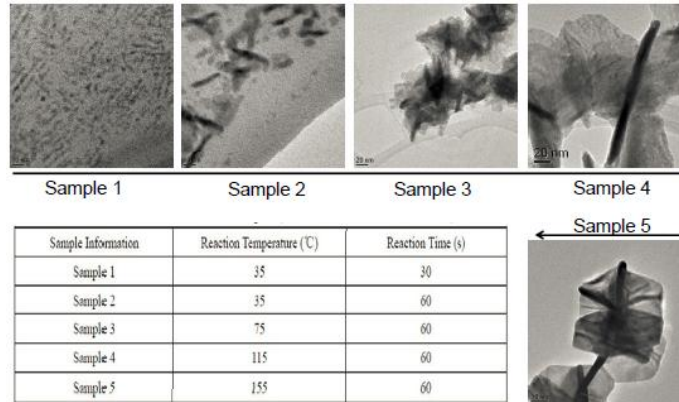
#### Wet-Chemistry Synthesis



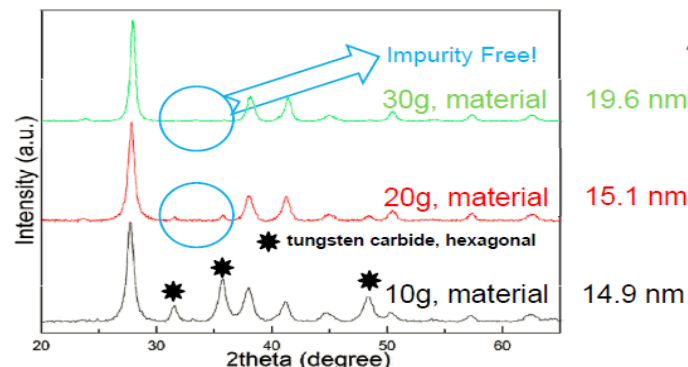
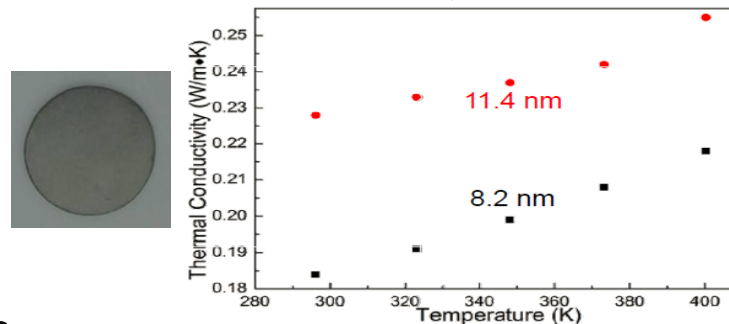
#### Ball Milling



source: Wikipedia



### Thermal conductivity of pellets



## IMPACT

- Synthesis of impurity-free  $\text{Bi}_2\text{Te}_3$  nanocrystals with sizes down to 4nm and various morphologies.
- Significantly reduced thermal conductivity in nanostructured bulk samples hot pressed from  $\text{Bi}_2\text{Te}_3$  nanocrystals.

## SELECTED PUBLICATIONS

- L.L. Chen, Q. Zhao, and X.L. Ruan, *Materials Letters* **82**, 112-115 (2012).
- B. Qiu, L. Sun and X.L. Ruan, *Physical Review B* **83**, 035312 (2011).