Our Vision

Product Functions

- Retains moisture and temperature
- Improves plant and soil health during biodegradation
- 100% biodegradable
- 99.5% soybean by weight
- Reduce manual labor for removal of film
- Reduce the cost of fertilization

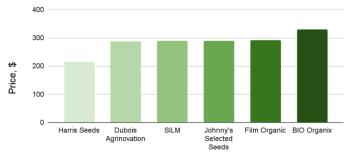
Costs

- Manufacturing Cost: \$174/roll
- Selling Price: \$289/roll

Market

- Market share of \$57.0M (1%)
- 76,734 tons soybean sales/year
- Targeted for Indiana farmers
- Can be customized to meet different crop requirements

Price Comparison





Young Choi Senior ABE - MSE TEAM LEAD



Loan Cao **Senior ABE - ENRE** LEAD DEVELOPER



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LEAD RESEARCHER

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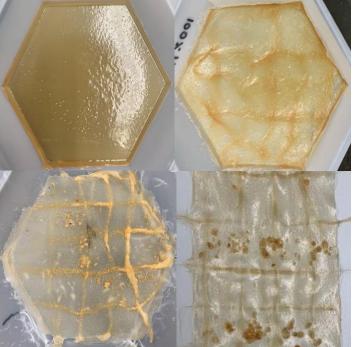
Agricultural Film

"SILM provides farmers a long term solution for environmental and economic

sustainability"



Biodegradable Film



Conventional Film Functions

- □ Made with polyethylene (PE) plastics
- Require removal after each use
- **External fertilizer application**
- Contaminates soil while degrading

SILM Functions

- Optimal combination of soy-based fiber, protein, and glycerin
- NaOH, succinic acid used for pH control for crosslinking pH 7 - pH II - pH 4.5
- Minimal impact on soil health
- Promote plant growth
- Maintain temperature and moisture of soil
- Biodegrade within 6 months

Potential Problems

- Long term exposure
- □ Require proper usage
 - Placement
 - Storage
- A reason for farmers to switch from conventional films

Technical Specifications

Structural Integrity

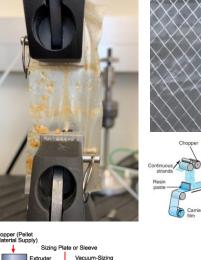
- 38.015 N, 0.01 Gpa
- Determined by fiber and protein composition

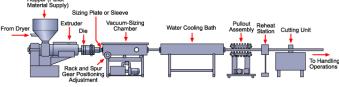
Environmental Impact

- Protein: provides organic nitrogen
- □ Fiber: provides structural stability
- Glycerin: aids metabolism of nitrogenfixing bacteria
- Soybean meal: NPK 7-1-5 fertilizer
- □ NaOH: increases soil structural stability
- Succinic Acid: promotes Krebs cycle and is used in food and pharmaceuticals

Manufacturing Process

- □ Reinforced plastic extrusion line
- □ Requires less heat, pressure, and power







Product Summary

- 99.5 % soy materials by weight
- Beneficial for plant growth
- Innovative design with wide application
- Operational Temperature: 0°C
 ~ 30°C
- Market share of 57.0M (1.00%)
- 76,734 tons soybean sales/year

Potential Improvements

- □ Refinement of NPK ratio
- □ Reduce cost of manufacturing
- □ Alternative colors for different
 - crops and usage requirements
 - □ Red for vegetation
 - Black for weed suppression