

Design and fabricate a round baler pick-up assembly that allows the guards to be removed without the use of tools for easy access to the tines.

Deliverables

Develop a no-tool guard prototype Design upper and lower combs Test Removal Times

Why No-tools?:

- It takes too long to remove the guards to access the tines. CNH wants to ease guard removal and make it faster to change the tines.
- The production design uses four bolts on each guard to secure it to the pick-up assembly.
- It currently takes a little less than 2 minutes to remove or install ONE guard. With 23 guards, its takes approximately 45 minutes to remove all the guards.
- The new guard assembly takes ~40 seconds to access all tines.



PURDUE
UNIVERSITYNo-tool Baler Guard. Fox, Draper, Michel, Cool. ASM
April 23, 2009

Use of AutoCAD:

Design Upper Comb Unit

•Design Lower Comb Unit

AutoCAD drawings were sent to Purdue's Sheet
Metal Shop

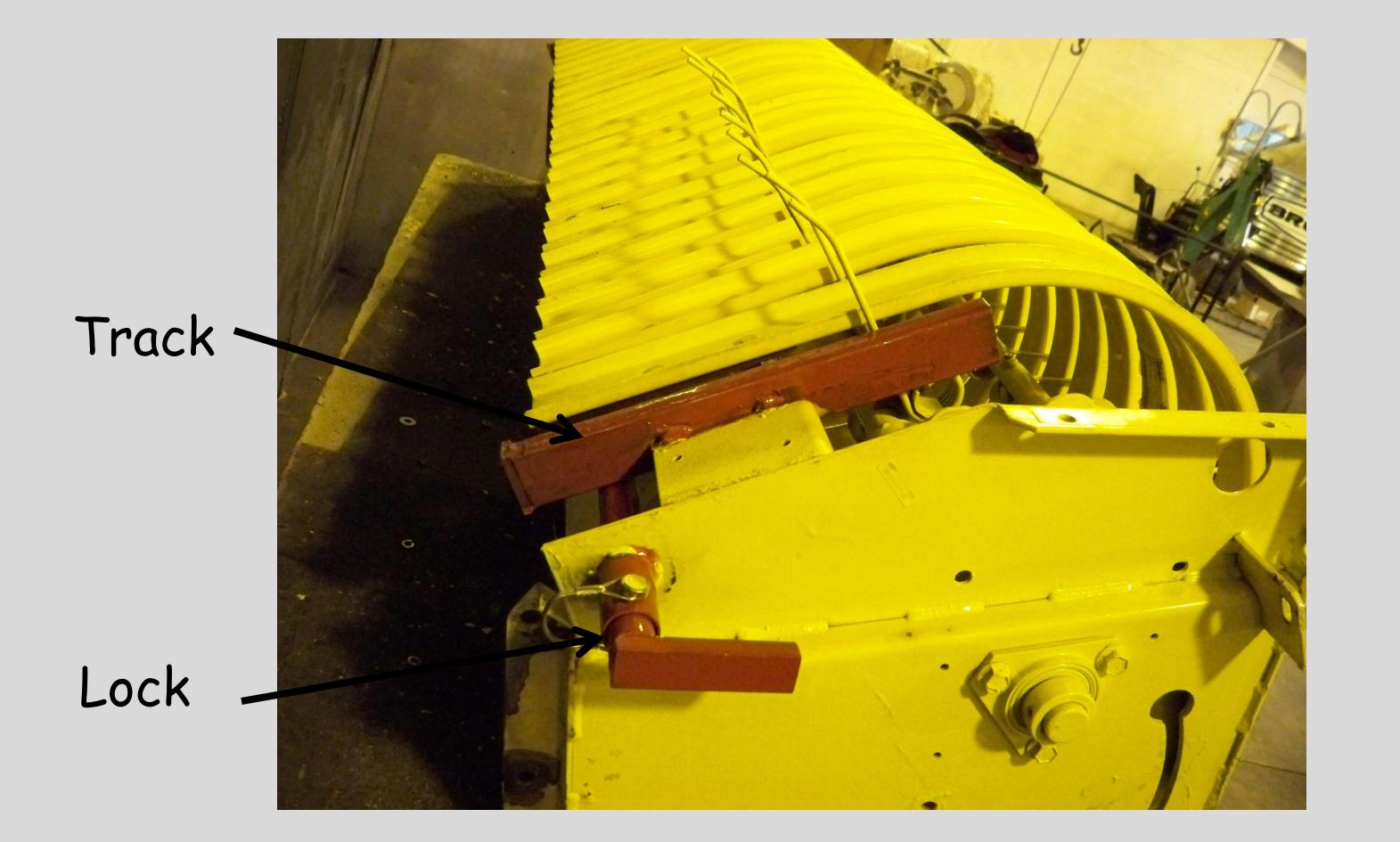
•Each unit was cut as one piece for strength,

AutoCAD Drawing - Top Comb

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durability, and accuracy.

•Once sent off, approximately two days were required to receive the part back.



Why Track Design?

•All guards are removed as one piece

Allows one person to quickly access tines

Allows for easy alignment

•No tools are required to get to the tines

•Easier to secure to baler

Bottom Comb:

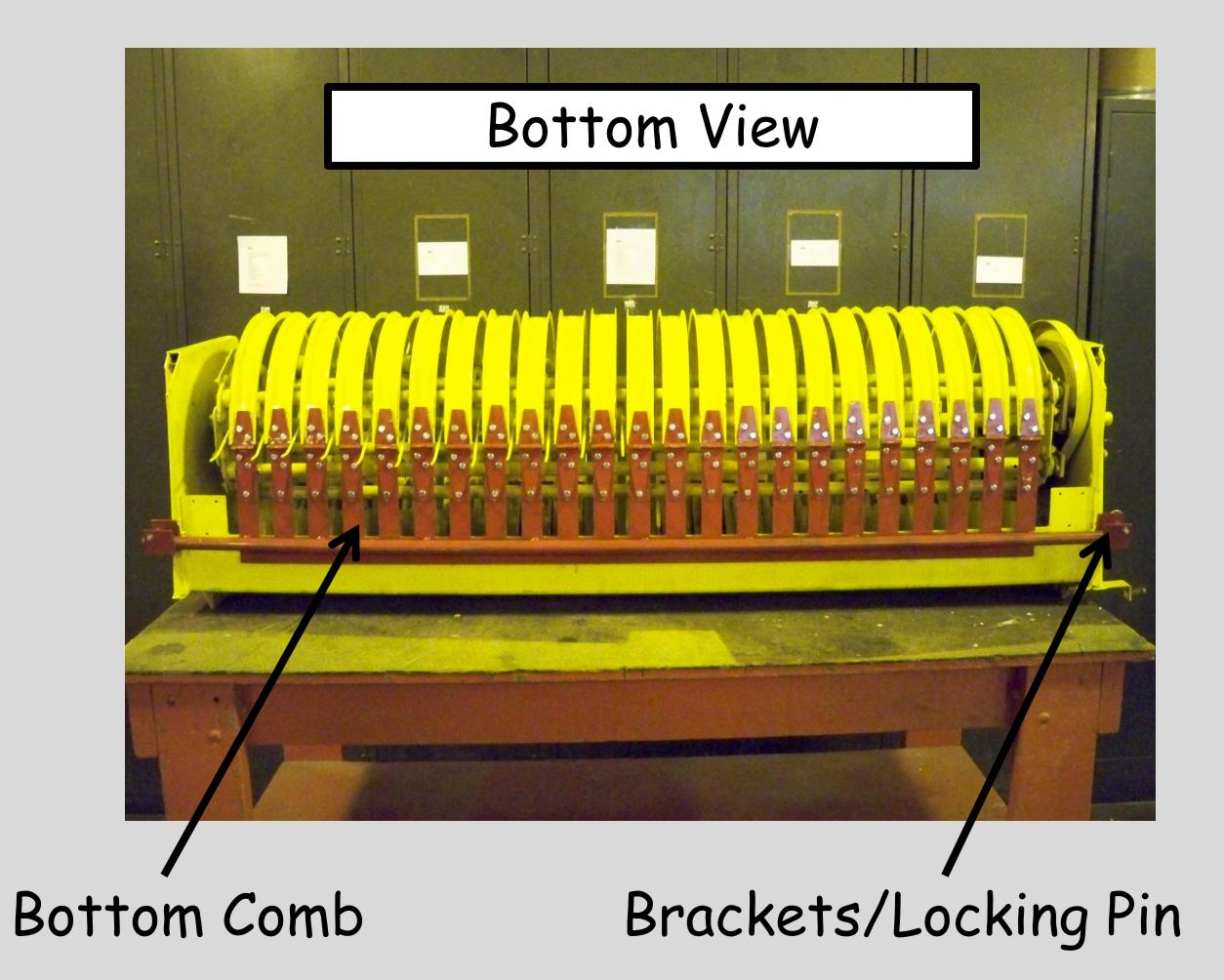
•Hinges for easier tine clearance

•Comb secures guards to lower part of weld assembly

Brackets keep alignment easy

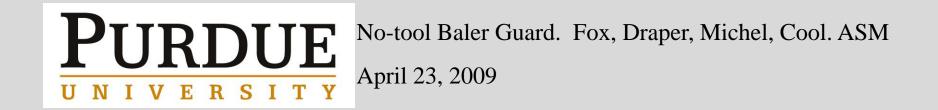
Smoother Removal

Pivots up for easy access

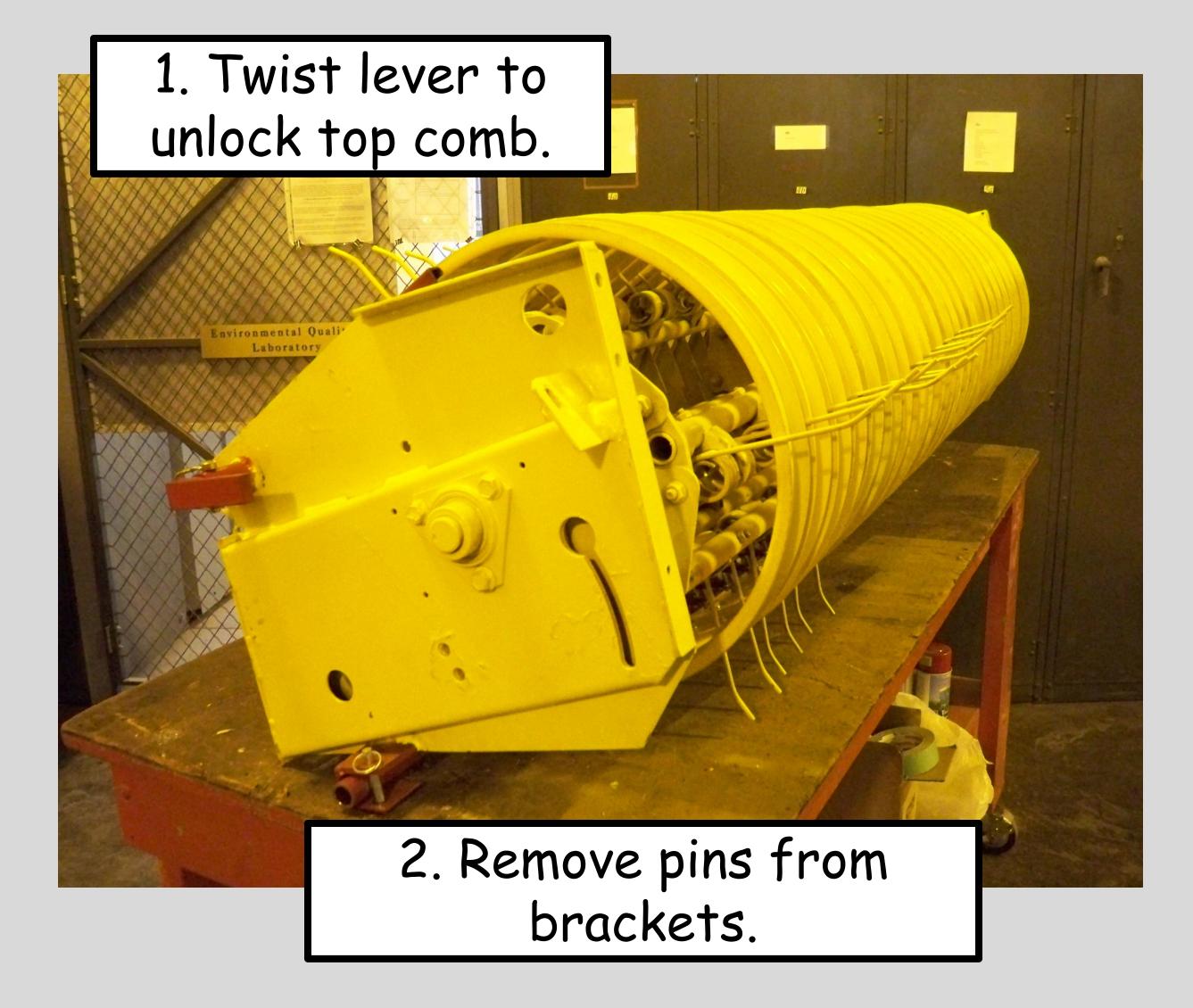


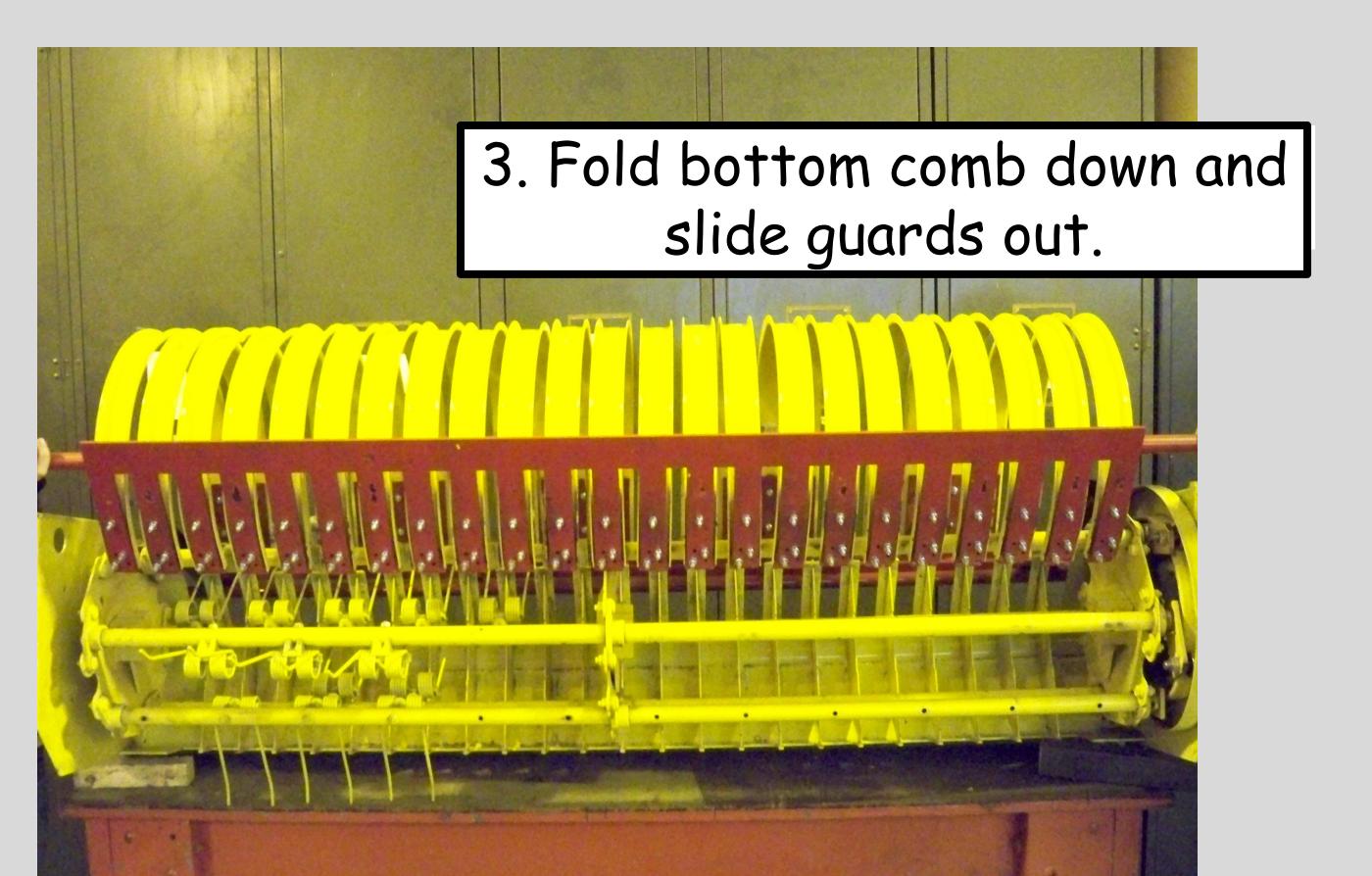
•Pins secure it in place

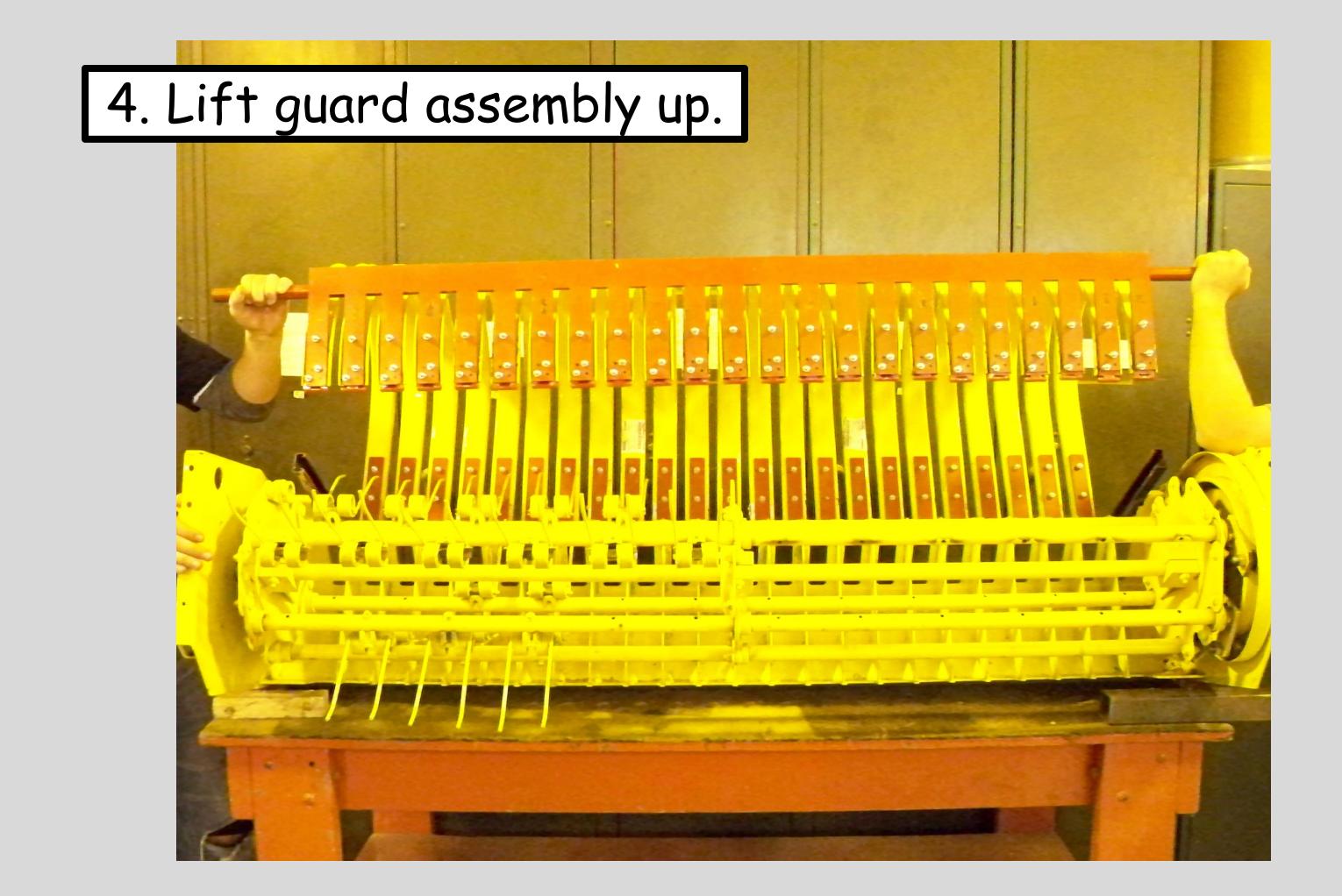
Easy removal from assembly

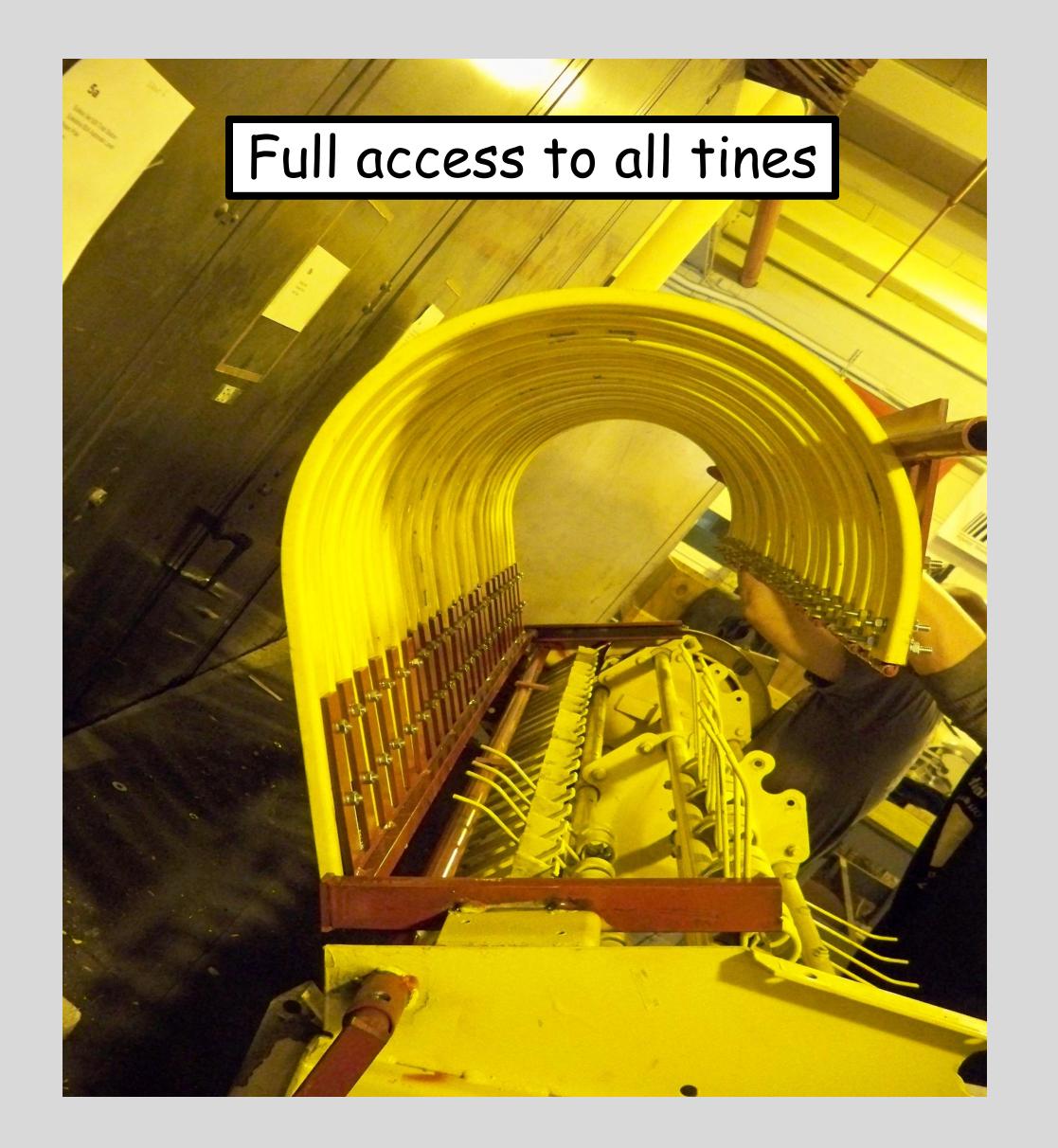


Steps to use:









Special Thanks

Our Sponsor CNH and Kevin Smith

ABE Department

