

Lecture 8: A Design Example - An Electromagnet

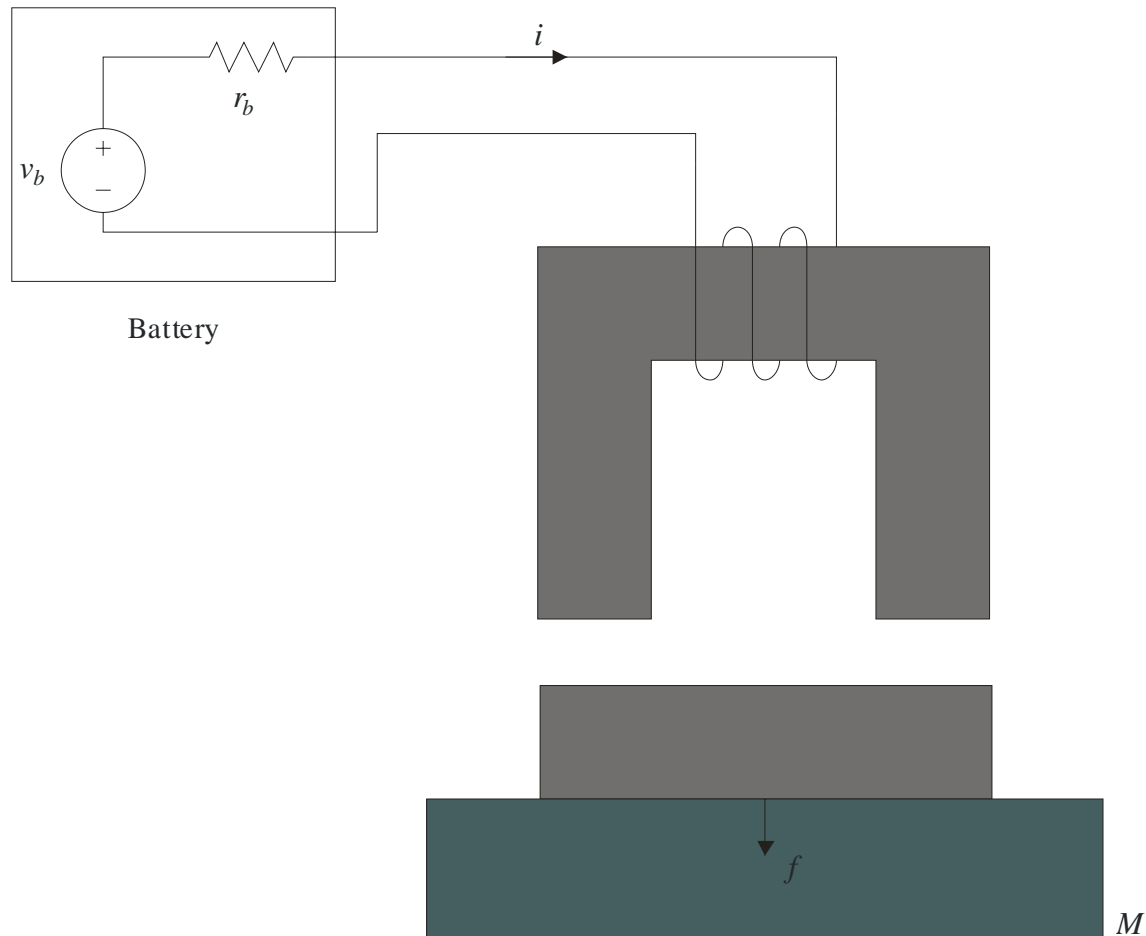


Objective

- Use a genetic algorithm to solve an engineering design example

The Problem

- Design an electromagnet to lift a mass.





Specifications

■ Mass

- 10 kG
- 10 cm by 10 cm area
- Magnetic material should not overlap mass
- Must lift from distance of 5 mm
- Gravity is on surface of Earth ($G=9.8 \text{ m/s}^2$)

■ Battery

- $v_b = 12 \text{ V}$
- $r_b = 0.5 \Omega$
- Current should not exceed 6 A

Specifications (Continued)

■ Winding

- Should not exceed packing factor of 0.7
- May use Aluminum (Al) or Copper (Cu)
- Aluminum
 - Density (ρ_w) = 2701 Kg/m³
 - Conductivity (σ_w) = 35.4 1/($\mu\text{m}\Omega$)
 - Current Density (j_{max}) = 6.14 MA/m²
- Copper
 - Density (ρ_w) = 8900 Kg/m³
 - Conductivity (σ_w) = 58.0 1/($\mu\text{m}\Omega$)
 - Current Density (j_{max}) = 7.62 MA/m²



Specifications (Continued)

■ Magnetic Material

□ Microsil

- $B_{sat} = 1.4 \text{ T}, \mu = 15000 \mu_0, \rho_m = 7064 \text{ Kg/m}^3$

□ Superperm 80

- $B_{sat} = 0.7 \text{ T}, \mu = 6000 \mu_0, \rho_m = 8069 \text{ Kg/m}^3$

□ Superperm 49

- $B_{sat} = 1.2 \text{ T}, \mu = 3500 \mu_0, \rho_m = 7892 \text{ Kg/m}^3$

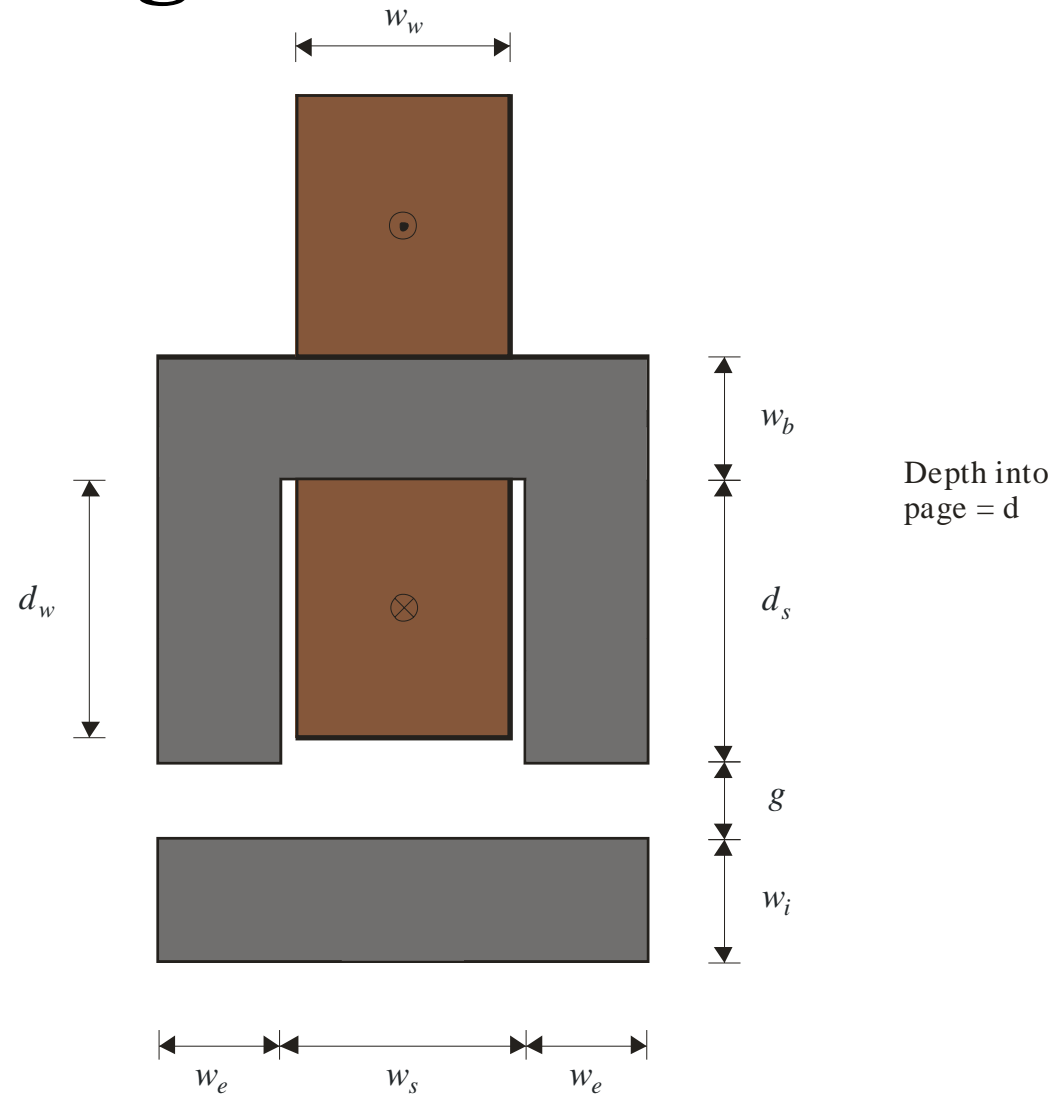


Specifications (Continued Again)

- Size (Mass)

- Total mass of electromagnet should be as small as possible

Electromagnet Dimensions





Design Variables

■ Wire

- Material Type m_w

- 1=Cu, 2=A)

- Conductor Cross Section a_c

- Number of Turns N

■ Magnetic Material

- Material Type m_m

- 1=Microsil, 2=Superperm 80, 3=Superperm 49)



Design Variables (Continued)

■ Core

- Slot width w_s
- Wire window width w_w
- Slot depth d_s
- Wire window depth d_w
- End width w_e
- I-core width w_i
- Back width w_b
- Depth d

Parameter Vector

$$\theta = \begin{bmatrix} m_w \\ a_w \\ N \\ m_m \\ w_s \\ r_{ww} \\ d_s \\ r_{dw} \\ w_e \\ r_{wi} \\ r_{wb} \\ d \end{bmatrix}$$

$$w_w = r_{ww} w_s$$

$$d_w = r_{dw} d_s$$

$$w_i = r_{wi} w_e$$

$$w_b = r_{wb} w_e$$



Data Vector

$$\Psi = \begin{bmatrix} M \\ G \\ g \\ \rho_w \\ \rho_m \\ \sigma_w \\ B_{sat} \\ i_{max} \\ J_{max} \\ l_{max} \\ P_{f,max} \end{bmatrix}$$



Electrical Analysis

- Goal

$$\begin{bmatrix} p_f \\ j \\ i \end{bmatrix} = F_{elec}(\boldsymbol{\theta}, \boldsymbol{\Psi})$$

- Matlab m-file: Electrical_Analysis.m



Electrical Analysis

- Packing factor

$$p_f = \frac{a_c N}{w_w d_w}$$

- Winding volume (conductor)

$$v_w = p_f \left(w_w d_w (2d + 2w_b) + \pi d_w^2 w_w \right)$$

- Winding length

$$l_w = \frac{v_w}{a_c}$$



Electrical Analysis (Cont.)

- Winding resistance

$$r_w = \frac{l_w}{a_c \sigma_w}$$

- Current

$$i = \frac{v_b}{r_b + r_w}$$

- Current Density

$$j = \frac{i}{a_c}$$



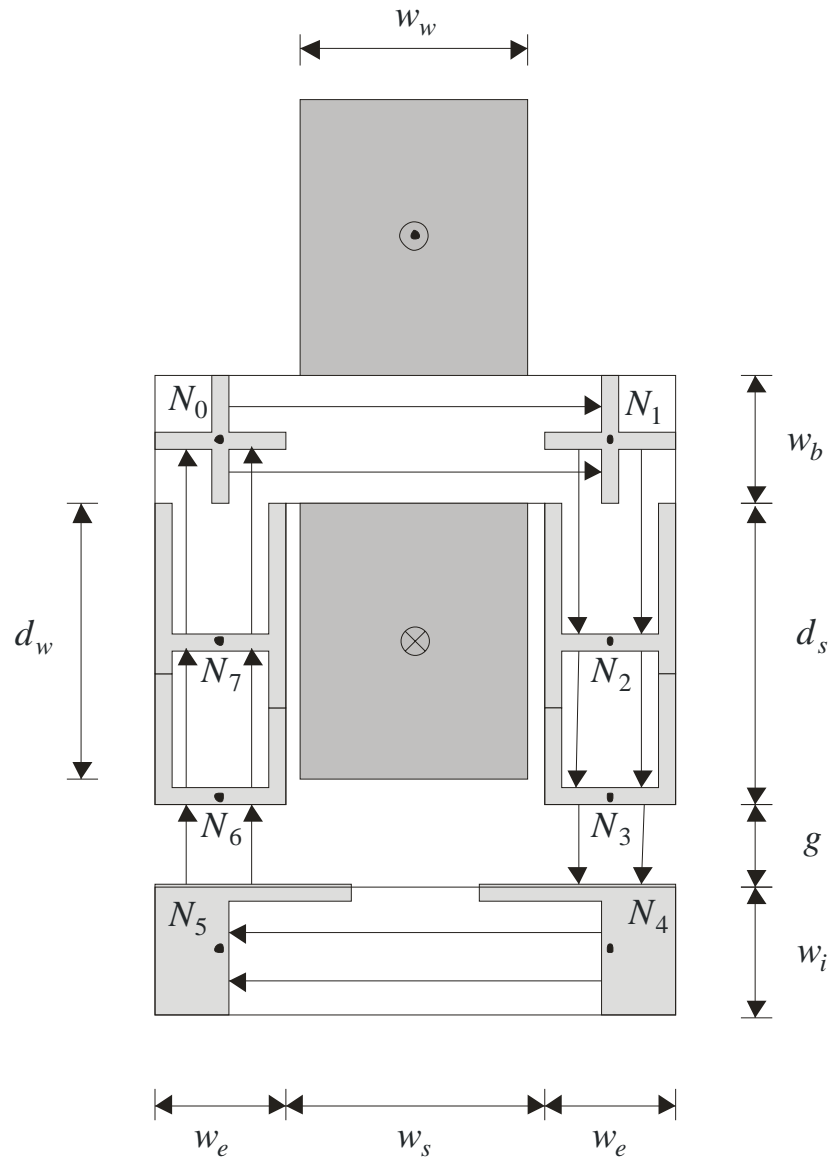
Magnetic Analysis

- Goal

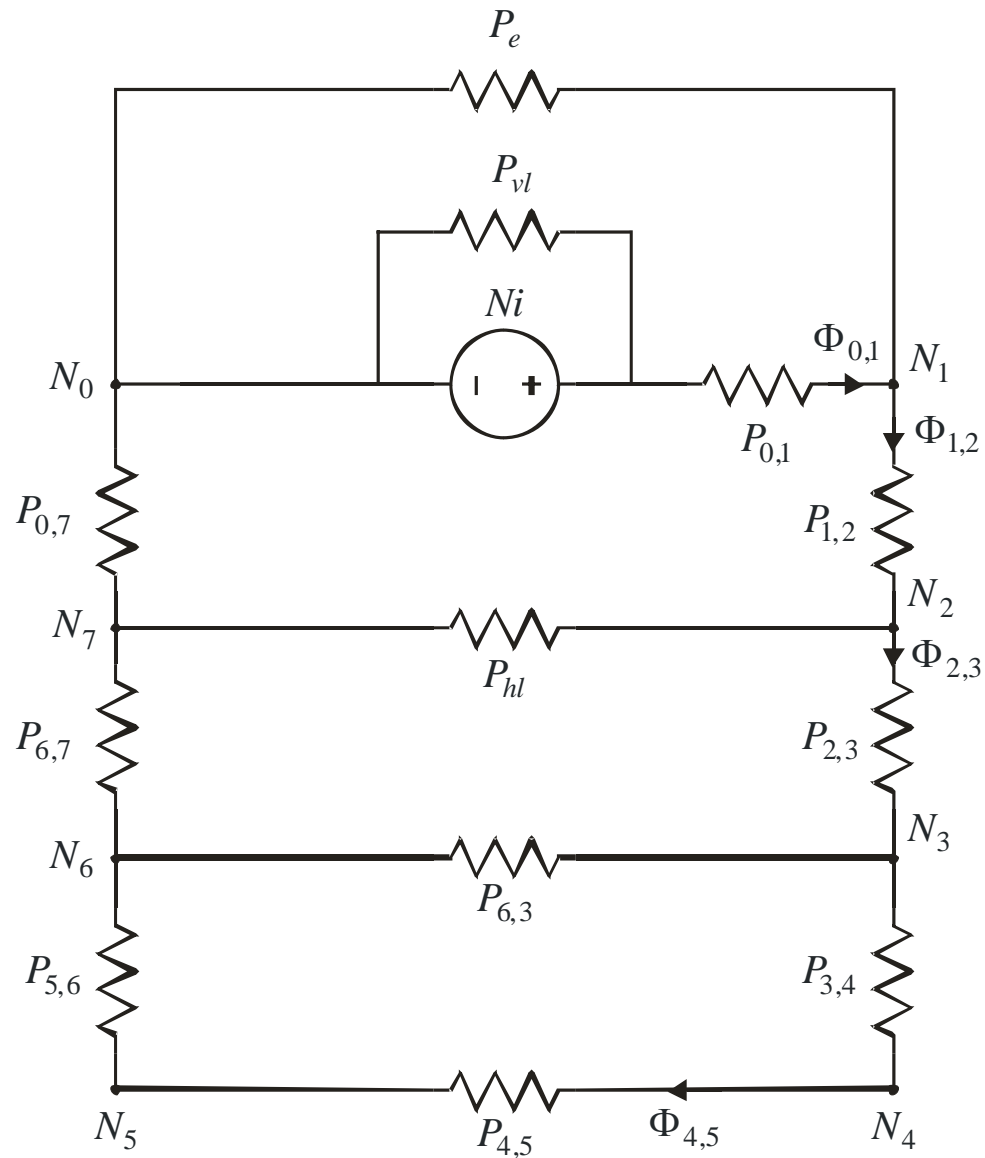
$$\begin{bmatrix} B_{0,1} \\ B_{1,2} \\ B_{2,3} \\ B_{4,5} \\ f_e \end{bmatrix} = F_{mag}(\boldsymbol{\theta}, i, \boldsymbol{\Psi})$$

- Matlab m-file: Magnetic_Analysis.m

Magnetic Equivalent Circuit



Magnetic Equivalent Circuit (Cont)





Review: Magnetic Equivalent Circuits

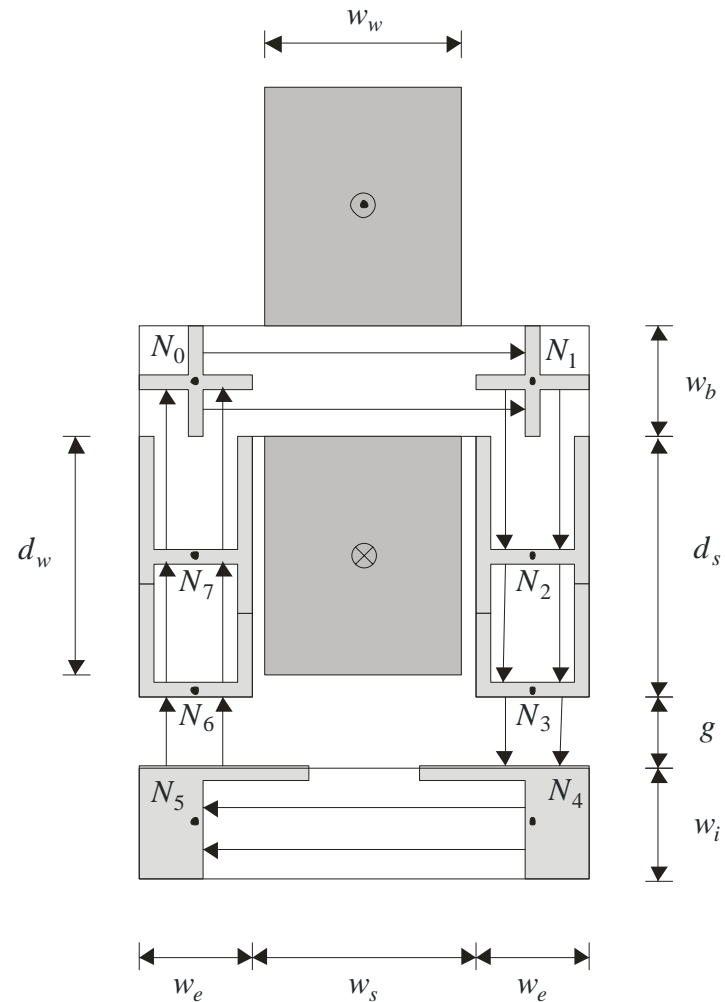
Magnetic Material Permeances

$$P_{0,1} = \frac{w_b d\mu}{w_s + w_e}$$

$$P_{1,2} = P_{0,7} = \frac{2w_e d\mu}{w_b + d_w}$$

$$P_{2,3} = P_{6,7} = \frac{w_e d\mu}{d_s - d_w / 2}$$

$$P_{4,5} = \frac{w_i d\mu}{w_s + w_e}$$

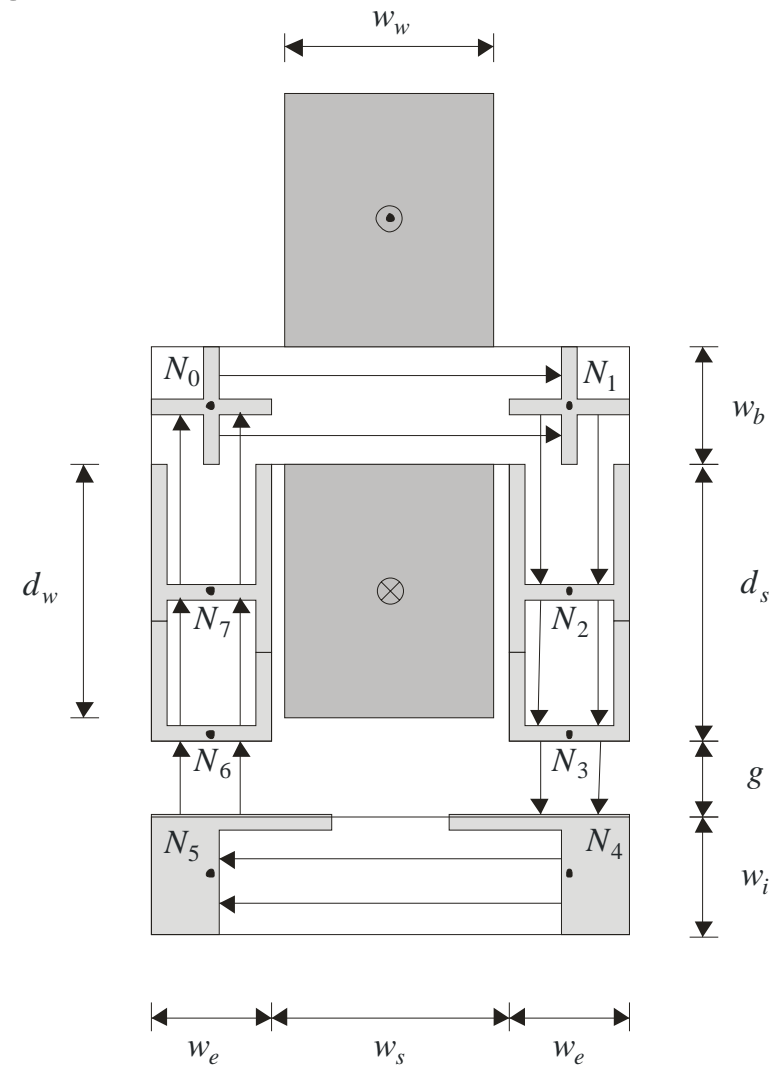


Air Gap Permeances

$$P_{6,3} = \frac{(d_s - d_w)d\mu_0}{w_s} + \frac{2\mu_0(d_s - d_w)}{\pi} \ln\left(1 + \frac{\pi w_e}{w_s}\right)$$

$$P_{3,4} = P_{5,6} = \underbrace{\frac{w_e d\mu_0}{g}}_{\text{main face}} + \underbrace{\frac{\mu_0 d}{\pi} \ln\left(1 + \frac{\pi w_i}{g}\right)}_{\text{outer face}} +$$

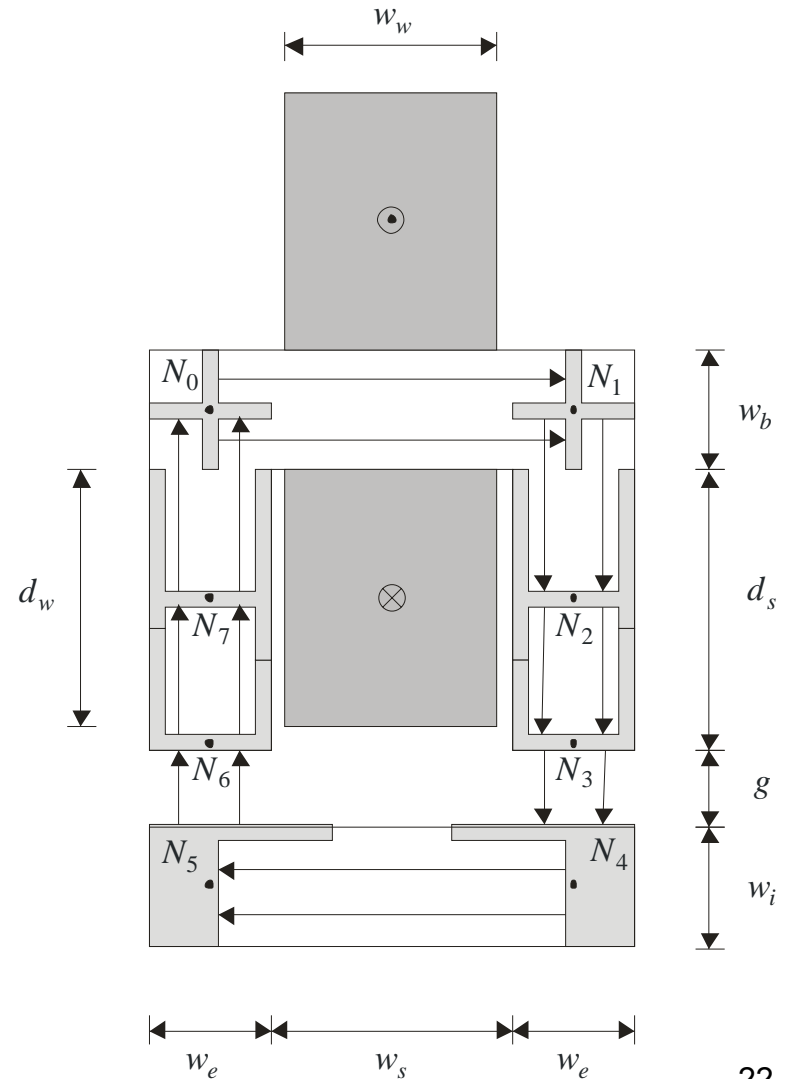
$$\underbrace{\frac{2\mu_0 d}{\pi} \ln\left(1 + \frac{\pi \min(w_s, d_s)}{4g}\right)}_{\text{inner face}} + \underbrace{\frac{2\mu_0 w_e}{\pi} \ln\left(1 + \frac{\pi w_i}{g}\right)}_{\text{front/back faces}}$$



Hor. And Vert. Leakage Permeances

$$P_{hl} = \frac{1}{3} \frac{\mu_0 d_w d}{w_s} + \frac{2\mu_0 d_w}{3\pi} \ln \left(1 + \frac{\pi w_e}{w_s} \right)$$

$$P_{vl} = \frac{1}{6} \frac{\mu_0 d w_w}{d_s + g}$$



End Leakage Permeance

$$w_t = d_s - d_w$$

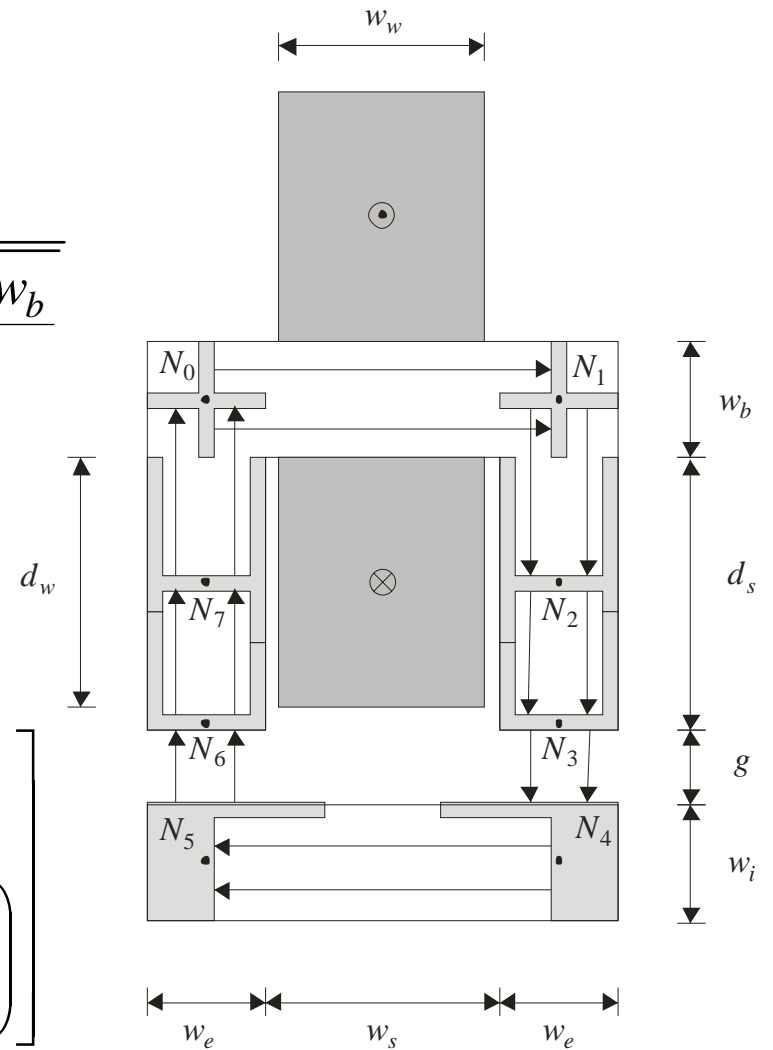
$$P_{e1} = \frac{\mu_0 w_t w_b (d + 2w_e)}{w_t + w_b} \frac{1}{w_w + \sqrt{\frac{(2d_w + w_t + w_b)w_t w_b}{w_t + w_b}}}$$

$$k_1 = |d_w - 2w_w|$$

$$k_2 = \begin{cases} \sqrt{2}w_w & d_w > 2w_w \\ \frac{d_w}{\sqrt{2}} & d_w \leq 2w_w \end{cases}$$

$$P_{e2} = \frac{\mu_0 (d + 2w_e)}{8w_w^2 d_w^2} \left[\begin{aligned} & k_2^4 + \sqrt{2}k_1 k_2^3 + \frac{1}{4}k_1^2 k_2^2 \\ & - \frac{\sqrt{2}}{8}k_1^3 k_2 + \frac{k_1^4}{16} \ln \left(1 + \frac{2\sqrt{2}k_2}{k_1} \right) \end{aligned} \right]$$

$$P_e = P_{e1} + P_{e2}$$



Nodal Equations

$$(F_1 - Ni)P_{0,1} + F_1P_e + (F_1 - F_2)P_{1,2} = 0$$

$$(F_2 - F_1)P_{1,2} + (F_2 - F_7)P_{hl} + (F_2 - F_3)P_{2,3} = 0$$

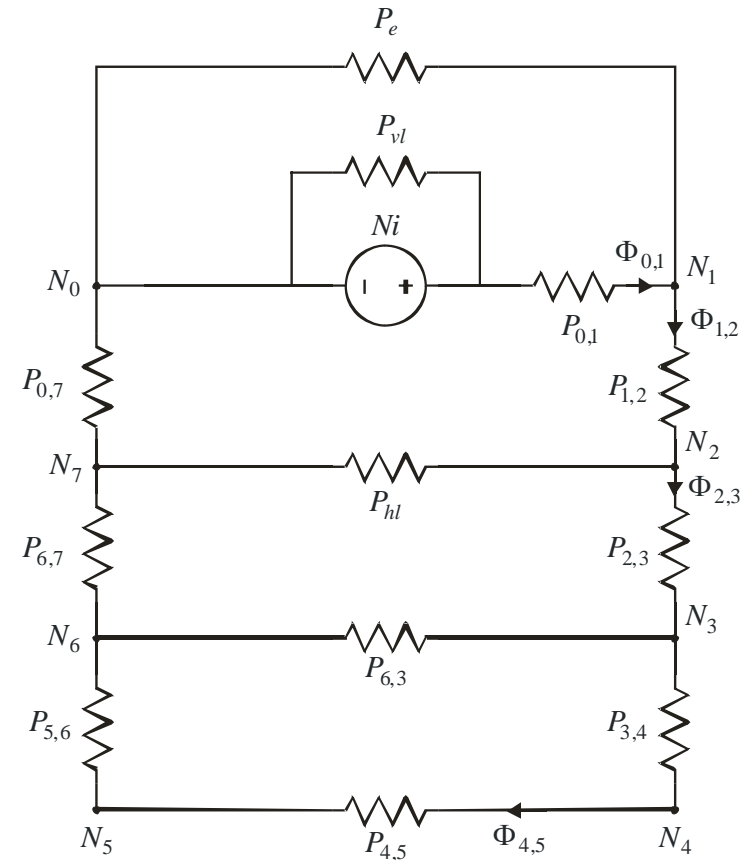
$$(F_3 - F_6)P_{6,3} + (F_3 - F_4)P_{3,4} + (F_3 - F_2)P_{2,3} = 0$$

$$(F_4 - F_3)P_{3,4} + (F_4 - F_5)P_{4,5} = 0$$

$$(F_5 - F_4)P_{4,5} + (F_5 - F_6)P_{5,6} = 0$$

$$(F_6 - F_7)P_{6,7} + (F_6 - F_5)P_{5,6} + (F_6 - F_3)P_{6,3} = 0$$

$$F_7P_{0,7} + (F_7 - F_2)P_{hl} + (F_7 - F_6)P_{6,7} = 0$$



Nodal Equations (Cont)

$$P = \begin{bmatrix} P_{0,1} + P_e + P_{1,2} & -P_{1,2} & 0 & 0 & 0 & 0 & 0 \\ -P_{1,2} & P_{1,2} + P_{hl} + P_{2,3} & -P_{2,3} & 0 & 0 & 0 & -P_{hl} \\ 0 & -P_{2,3} & P_{6,3} + P_{3,4} + P_{2,3} & -P_{3,4} & 0 & -P_{6,3} & 0 \\ 0 & 0 & -P_{3,4} & P_{3,4} + P_{4,5} & -P_{4,5} & 0 & 0 \\ 0 & 0 & 0 & -P_{4,5} & P_{4,5} + P_{5,6} & -P_{5,6} & 0 \\ 0 & 0 & -P_{6,3} & 0 & -P_{5,6} & P_{6,7} + P_{5,6} + P_{6,3} & -P_{6,7} \\ 0 & -P_{hl} & 0 & 0 & 0 & -P_{6,7} & P_{0,7} + P_{hl} + P_{6,7} \end{bmatrix}$$

$$F = NiP_{0,1} P^{-1} \Big|_{1st \text{ column}}$$

$$\begin{bmatrix} F_1 & F_2 & F_3 & F_4 & F_5 & F_6 & F_7 \end{bmatrix} = F^T$$

Fluxes

$$\Phi_{0,1} = (Ni - F_1)P_{0,1}$$

$$\Phi_{1,2} = (F_1 - F_2)P_{1,2}$$

$$\Phi_{2,3} = (F_2 - F_3)P_{2,3}$$

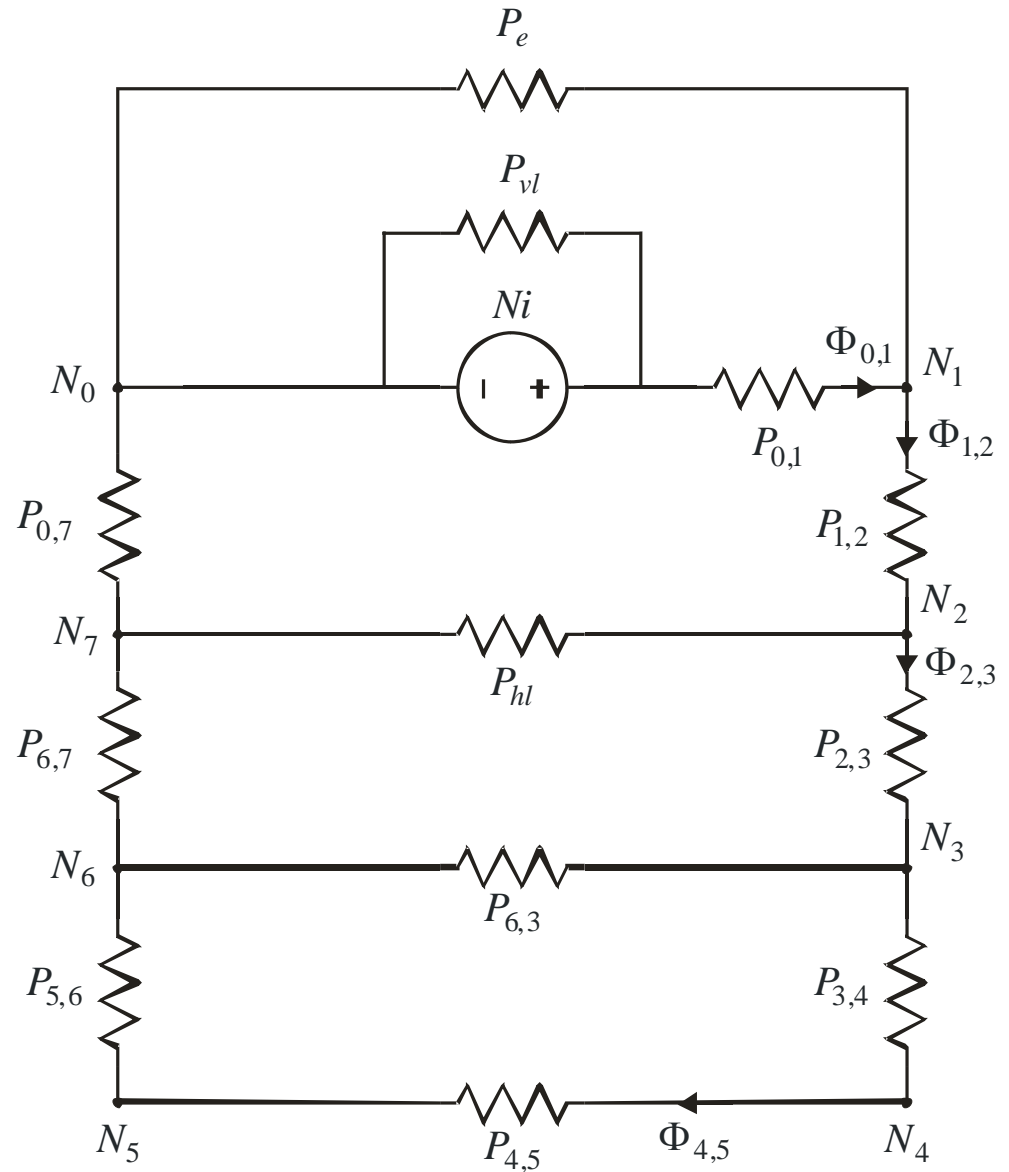
$$\Phi_{3,4} = (F_3 - F_4)P_{3,4}$$

$$\Phi_{4,5} = (F_4 - F_5)P_{4,5}$$

$$\Phi_{5,6} = (F_5 - F_6)P_{5,6}$$

$$\Phi_{6,7} = (F_6 - F_7)P_{6,7}$$

$$\Phi_{0,7} = F_7 P_{0,7}$$



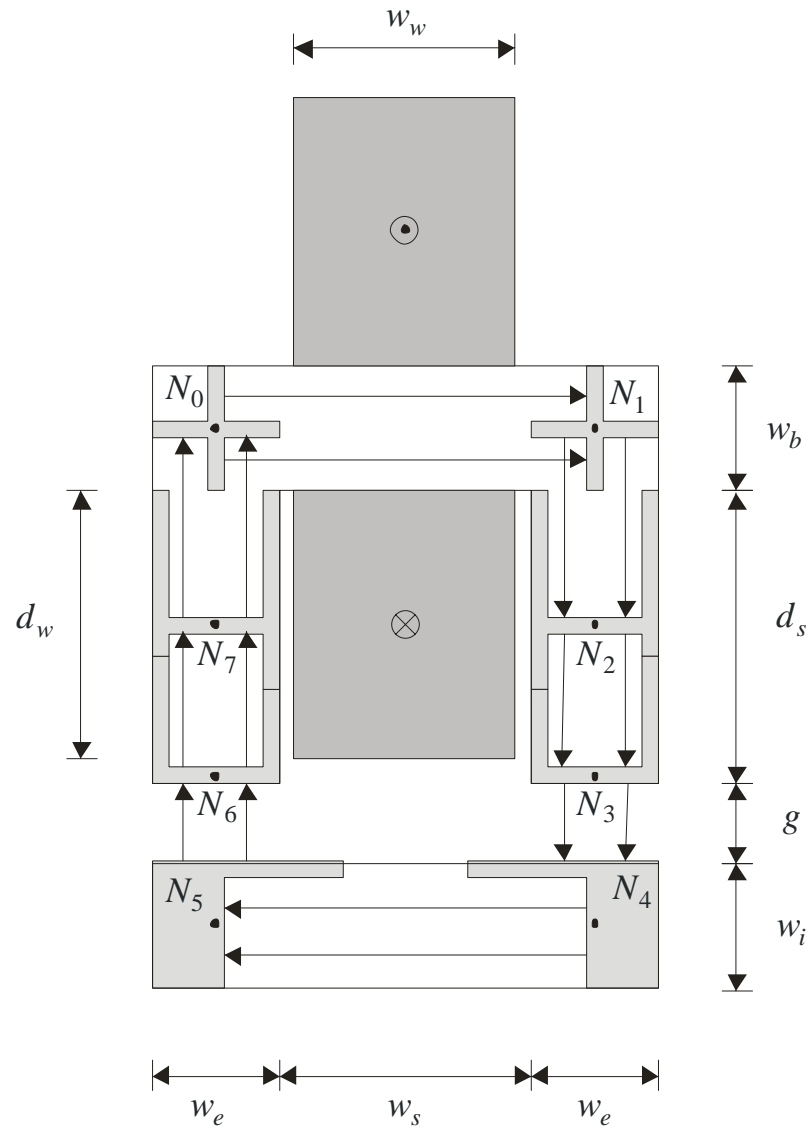
Flux Densities

$$B_{0,1} = \frac{\Phi_{0,1}}{w_b d}$$

$$B_{1,2} = \frac{\Phi_{1,2}}{w_e d}$$

$$B_{2,3} = \frac{\Phi_{2,3}}{w_e d}$$

$$B_{4,5} = \frac{\Phi_{4,5}}{w_i d}$$



Force

- Using co-energy techniques and assuming magnetic linearity it can be shown

$$\frac{\partial P_{3,4}}{\partial g} = \frac{\partial P_{5,6}}{\partial g} = -\frac{w_e d \mu_0}{g^2} - \frac{\mu_0 dw_i}{g(g + \pi w_i)} - \frac{2\mu_0 d \min(w_s, d_s)}{4g(4g + \pi \min(w_s, d_s))} - \frac{2\mu_0 dw_e w_i}{g(g + \pi w_i)}$$

$$\frac{\partial P_{vl}}{\partial g} = -\frac{1}{6} \frac{\mu_0 dw_w}{(d_s + g)^2}$$

Force (Cont.)

$$\frac{\partial P}{\partial g} = \begin{bmatrix} 0 & 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & \frac{\partial P_{3,4}}{\partial g} & -\frac{\partial P_{3,4}}{\partial g} & 0 & 0 & 0 \\ 0 & 0 & -\frac{\partial P_{3,4}}{\partial g} & \frac{\partial P_{3,4}}{\partial g} & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & \frac{\partial P_{5,6}}{\partial g} & -\frac{\partial P_{5,6}}{\partial g} & 0 \\ 0 & 0 & 0 & 0 & -\frac{\partial P_{5,6}}{\partial g} & \frac{\partial P_{5,6}}{\partial g} & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 \end{bmatrix}$$

Force (Continued)

$$\frac{\partial L}{\partial g} = N^2 P_{01}^2 \left[P^{-1} \right]_{1\text{st row}} \frac{\partial P}{\partial g} \left[P^{-1} \right]_{1\text{st column}} + N^2 \frac{\partial P_{vl}}{\partial g}$$

$$f_e = -\frac{1}{2} \frac{\partial L}{\partial g} i^2$$



Setting Up Constraints

- Less than function

$$ltne(x, x_{max}, \Delta x) = \begin{cases} 1 & x \leq x_{max} \\ \frac{1}{1 + \left| \frac{x_{max} - x}{\Delta x} \right|} & x > x_{max} \end{cases}$$



Setting Up Constraints

- Greater than function

$$gtne(x, x_{min}, \Delta x) = \begin{cases} 1 & x \geq x_{min} \\ \frac{1}{1 + \left| \frac{x_{min} - x}{\Delta x} \right|} & x < x_{min} \end{cases}$$



Geometrical Constraints

- Recall, magnetic material should not overlap mass

$$c_1 = \text{ltne}(w_s + 2w_e, l_{max}, 0.1l_{max})$$

$$c_2 = \text{ltne}(d, l_{max}, 0.1l_{max})$$



Electrical Constraints

■ Packing Factor $c_3 = \text{ltne}(p_f, p_{f,max}, 0.1p_{f,max})$

■ Current Density $c_4 = \text{ltne}(j, j_{max}, 0.1J_{max})$

■ Current $c_5 = \text{ltne}(i, i_{max}, 0.1i_{max})$



Flux Density Constraints

- Back of U-Core $c_6 = \text{ltne}(B_{0,1}, B_{sat}, 0.01B_{sat})$
- Back of Legs $c_7 = \text{ltne}(B_{1,2}, B_{sat}, 0.01B_{sat})$
- Front of Legs $c_8 = \text{ltne}(B_{2,3}, B_{sat}, 0.01B_{sat})$
- I-Core $c_9 = \text{ltne}(B_{4,5}, B_{sat}, 0.01B_{sat})$



Force Constraints

- We must lift mass (and I-core)

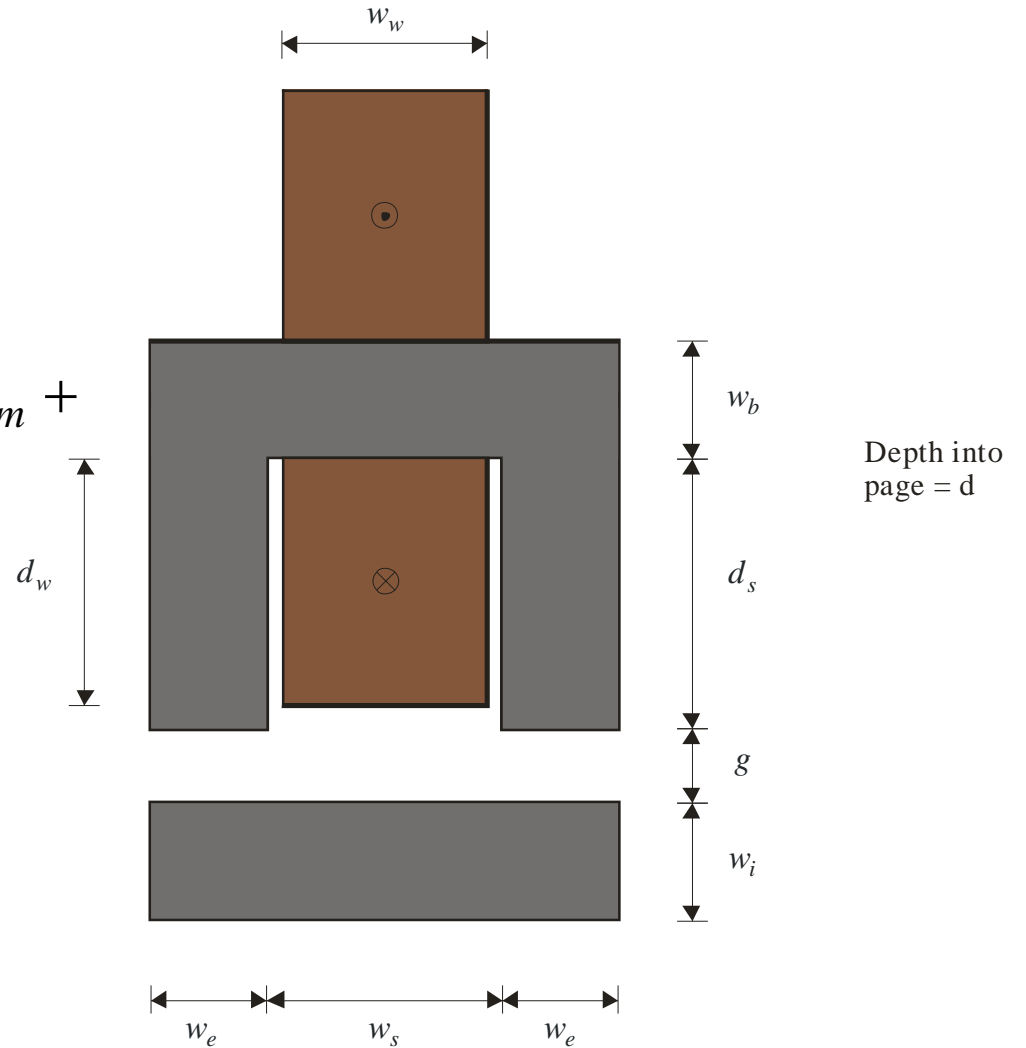
$$f_{req} = (M + w_i d(w_s + 2w_e) \rho_m) G$$

$$c_{10} = gtn_e(f_e, f_{req}, 0.01 f_{req})$$

Performance Metrics

- Total mass

$$m_1 = (2d_s w_e d + (w_s + 2w_e)(w_b + w_i)d)\rho_m + p_f (w_w d_w (2d + 2w_b) + \pi d_w^2 w_w)\rho_w$$





Fitness Function

- Combined constraint

$$c = \min(c_1, c_2, \dots, c_{10})$$

- Fitness Function

$$\mathbf{f} = \begin{cases} \frac{1}{m_1 + \varepsilon} & c = 1 \\ \sum_{c=1}^{10} c_i - 10 & c < 1 \end{cases}$$



Code Organization

- Design Codes

- Electromagnet_Design.m

- GOSET

- Electromagnet_Fitness.m

- Electrical_Analysis.m

- Magnetic_Analysis.m



Code Organization (Cont)

- Supporting Routines

- Electromagnet_Drawing1
- Electromagnet_Drawing2
- Electromagnet_Design_Review
- Electromagnet_Design_Multirun
- Electromagnet_Design_Multrun_Review



Electromagnet_Design.m (1/3)

```
% Electromagnet Design
%
% Written by:
% Ricky Chan for S.D. Sudhoff
% School of Electrical and Computer Engineering
% 1285 Electrical Engineering Building
% West Lafayette, IN 47907-1285
% E-mail: sudhoff@ecn.purdue.edu

% Set Up Population
GAP          = gapdefault;
GAP.fp_ngen  = 2500;
GAP.fp_ipop  = 500;
GAP.fp_npop  = 500;
GAP.mc_alg   = 4.0;
GAP.dt_alg   = 3;

% Set Up Migrations
GAP.mg_nreg=5;      % number of regions
GAP.mg_tmig=100;    % mean time between migrations
GAP.mg_pmig=0.05;   % probability of a individual migrating

% Units
mm=1.0e-3;
cm=1.0e-2;
```

Electromagnet_Design.m (2/3)

```
% Problem Requirement Data
Psi.M      = 10;
Psi.G      = 9.8;
Psi.g      = 0.5*cm;
Psi.rhow   = [ 8900;      2701];
Psi.sigmaw = [ 58.0;     35.4]*1e6;
Psi.jmaxw  = [ 7.62;     6.14]*1e6;
Psi.descw  = ['Copper  '; 'Aluminum'];
Psi.bmaxm  = [ 1.4;      0.7;      1.2];
Psi.rhom   = [7064.1;    8069.4;    7892.1];
Psi.myum   = [ 15000;    6000;     3500];
Psi.descm  = ['Microsil  '; ...
              'Superperm 80'; ...
              'Superperm 49'];
Psi.imax   = 6;
Psi.lmax   = 10e-2;
Psi.pfmax  = 0.7;
Psi.vb     = 12;
Psi.rb     = 0.5;

% Mass of object (Kg)
% Gravity (m/s2)
% Gap Width (m)
% Wire - Kg/m3
% Wire - A/Ohm
% Wire - A/m2
% Wire - Description
% Steel - Bsat, T
% Steel - Density Kg/m3
% Steel - Perm., (relative)
% Steel - Description
% Maximum current, A
% Maximum length
% Maximum packing factor
% Battery Voltage
% Battery Resistance
```

Electromagnet_Design.m (3/3)

```
% Genetic Mapping
%
%           mw      ac      N      mm      ws      rww      ds      rdw      we      rwi      rwb      d
GAP.gd_min = [ 1  1e-8  10    1    1*cm  0.1    1*mm  0.1    1*mm  0.2  0.2  1*mm];
GAP.gd_max = [ 2  1e-4  1e3   3   10*cm 1.0    20*cm 1.0    5*cm  2.0  2.0 10*cm];
GAP.gd_type = [ 1    3    3    1    3    3    3    3    3    3    3    3 ];
GAP.gd_cid  = [ 1    1    1    1    1    1    1    1    1    1    1    1 ];

% Solve Problem
[fP,GAS]= gaoptimize(@Electromagnet_Fitness,GAP,Psi,[],[],[]);

% Get Final Answer and Plot
final_parameters = GAS.bestgenes(:,end);
f = Electromagnet_Fitness(final_parameters,Psi,23);

% Save run
s=input('Type 1 to Save Run ');
if (s==1)
    save samplerun
end
```



Electromagnet_Fitness.m (1/7)

```
function fitness = Electromagnet_Fitness(param,Psi,figNum)

% ELECTROMAGNET_FITNESS
%
% fitness = Electromagnet_Fitness(param,Psi,x)
%
% Inputs:
% param      = design parameters
% Psi        = data vectors
% x          = optional input to print out extra information
%
% Outputs:
% fitness    = fitness value
%
% Written by:
% Ricky Chan for S.D. Sudhoff
% School of Electrical and Computer Engineering
% 1285 Electrical Engineering Building
% West Lafayette, IN 47907-1285
% E-mail: sudhoff@ecn.purdue.edu
```



Electromagnet_Fitness.m (2/7)

```
% Map to nicer variable names
mw    = param(1);
ac    = param(2);
N     = round(param(3));
mm    = param(4);
ws    = param(5);
rww   = param(6);
ds    = param(7);
rdw   = param(8);
we    = param(9);
rwi   = param(10);
rwb   = param(11);
d     = param(12);
```



Electromagnet_Fitness.m (3/7)

```
% Computing the width of winding (ww), depth of winding (dw), width of the
% I core (wi), and the width of the back of the U core (wb)
ww = rww*ws;
dw = rdw*ds;
wi = rwi*we;
wb = rwb*we;

% Electrical Circuit Analysis
[pf, j, i] = Electrical_Analysis(param,Psi);

% Magnetic Analysis
[B01, B12, B23, B45, fe] = Magnetic_Analysis(param,Psi,i);

% Constraints
lmax = Psi.lmax;
pfmax = Psi.pfmax;
jmaxw = Psi.jmaxw(mw);
imax = Psi.imax;
bmax = Psi.bmaxm(mm);
rhom = Psi.rhom(mm);
rhow = Psi.rhow(mw);
```

Electromagnet_Fitness.m (4/7)

```
c1 = ltne(ws+2*we,lmax,0.1*lmax);
c2 = ltne(d,lmax,0.1*lmax);
c3 = ltne(pf,pfmax,0.1*pfmax);
c4 = ltne(j,jmaxw,0.1*jmaxw);
c5 = ltne(i,imax,0.1*imax);
c6 = ltne(B01,bmax,0.01*bmax);
c7 = ltne(B12,bmax,0.01*bmax);
c8 = ltne(B23,bmax,0.01*bmax);
c9 = ltne(B45,bmax,0.01*bmax);
f_req = (Psi.M + wi*d*(ws+2*we)*rhom)*Psi.G;
c10 = gtne(fe,f_req,0.01*f_req);

% find the aggregate constraint
c = [c1 c2 c3 c4 c5 c6 c7 c8 c9 c10];
cmin = min(c);

% design objective
m1 = (2*ds*we*d + (ws+2*we)*(wb+wi)*d)*rhom + ...
      pf*(ww*dw*(2*d+2*wb)+pi*dw^2*ww)*rhow;

% compute the fitness
if (cmin == 1)
    fitness = 1/(m1+1e-6);
else
    fitness = sum(c)-length(c);
end
```



Electromagnet_Fitness.m (5/7)

```
% if more than 3 arguments, plot the result
% and write a report
if nargin >= 3

    format short g

    disp('Parameters');
    disp(['Parameter 1: Wire type ',Psi.descw(mw,:)]);
    disp(['Parameter 2: Wire cross section is ', num2str(ac), ' m^2']);
    disp(['Parameter 3: Number of turns is ', num2str(N)]);
    disp(['Parameter 4: Magnetic material is ', Psi.descm(mm,:)]);
    disp(['Parameter 5: Slot width is ',num2str(ws*100),' cm']);
    disp(['Parameter 6: Winding width is ',num2str(rww*100),'% slot width']);
    disp(['Parameter 7: Slot depth is ',num2str(ds*100),' cm']);
    disp(['Parameter 8: Winding depth is ',num2str(rdw*100),'% slot depth']);
    disp(['Parameter 9: End width is ',num2str(we*100),' cm']);
    disp(['Parameter 10: I width is ',num2str(rwi*100),'% end width']);
    disp(['Parameter 11: Base width is ',num2str(rwb*100),'% end width']);
    disp(['Parameter 12: Depth is ',num2str(d*100),' cm']);
    disp(' ');
```


Electromagnet_Fitness.m (6/7)

```
disp('Constraints');
disp(['Overall width is ',num2str(100*(ws+2*we)/lmax),'% allowed']);
disp(['Overall depth is ',num2str(100*d/lmax),'% allowed']);
disp(['Packing factors is ',num2str(100*pf/pfmax),'% allowed']);
disp(['Current density is ',num2str(100*j/jmaxw),'% allowed']);
disp(['Current is ',num2str(100*i/imax),'% allowed']);
disp(['Back core flux density is ',num2str(100*B01/bmax),'% allowed']);
disp(['Back end core flux density is ',num2str(100*B12/bmax),'% allowed']);
disp(['Front end core flux density is ',num2str(100*B23/bmax),'% allowed']);
disp(['I core flux density is ',num2str(100*B45/bmax),'% allowed']);
disp(['Force required is ',num2str(f_req),' N']);
disp(['Force produced is ',num2str(100*fe/f_req), '% required']);
disp(' ');
disp('Metrics');
disp(['Mass is ',num2str(m1),' Kg']);

figure(figNum);
clf;
Electromagnet_Drawing1(param,Psi);
figure(figNum+1)
Electromagnet_Drawing2(param,Psi);
```

end



Electromagnet_Fitness.m (7/7)

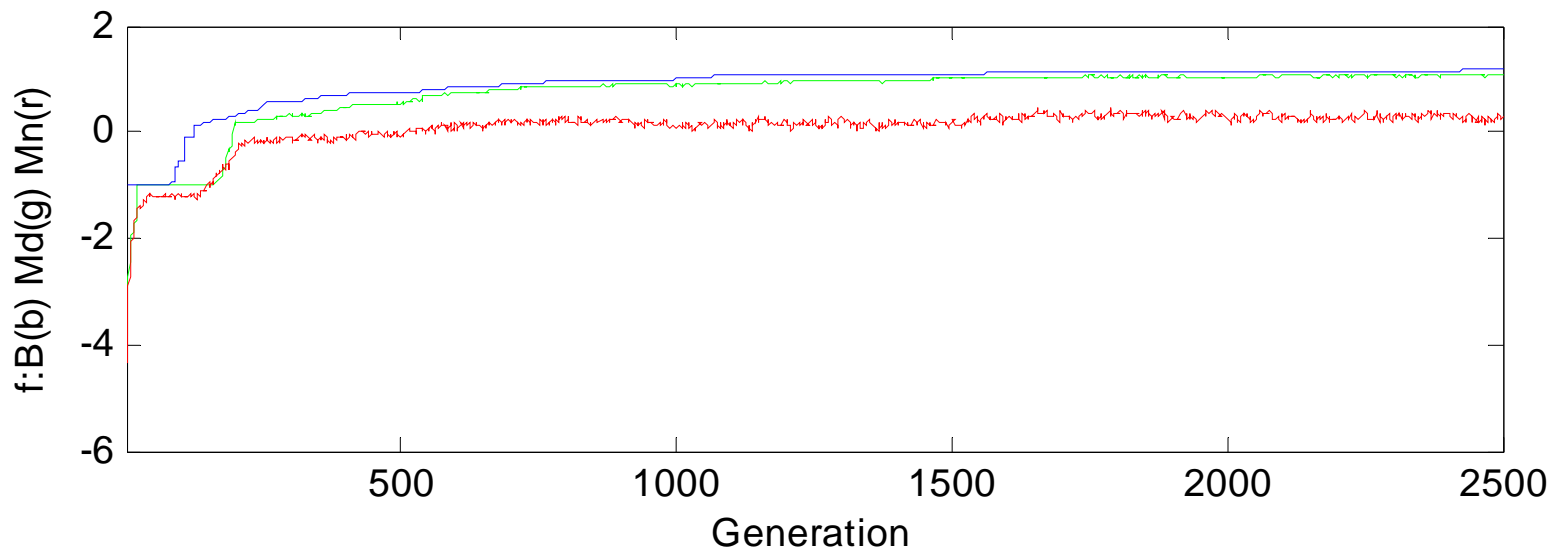
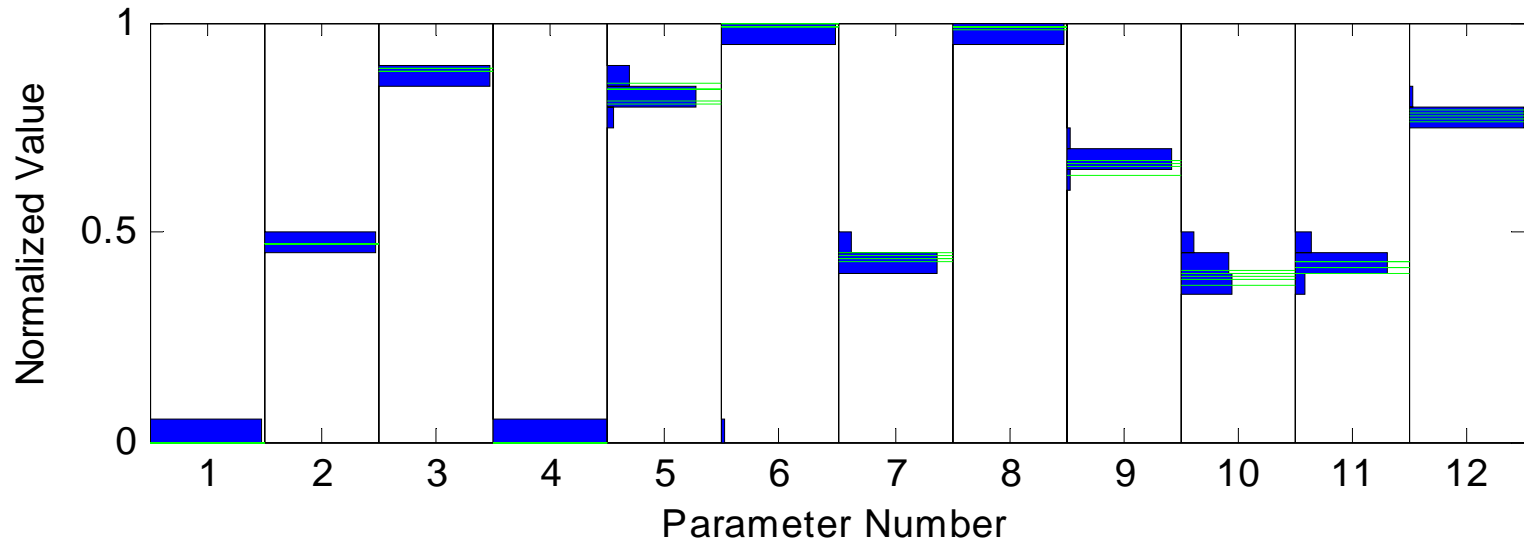
```
function p = ltne(x,xmax,delta)

if x <= xmax
    p = 1;
else
    p = 1./(1+abs((xmax-x)./delta));
end
```

```
function p = gtne(x,xmin,delta)

if x >= xmin
    p = 1;
else
    p = 1./(1+abs((xmin-x)./delta));
end
```

Sample Evolution





Evolution – Best Fit Individual

- (Matlab Demo)



Parameters

- Parameter 1: Wire type Copper
- Parameter 2: Wire cross section is $7.8519e-007 \text{ m}^2$
- Parameter 3: Number of turns is 585
- Parameter 4: Magnetic material is Microsil
- Parameter 5: Slot width is 7.1906 cm
- Parameter 6: Winding width is 97.7656% slot width
- Parameter 7: Slot depth is 0.96031 cm
- Parameter 8: Winding depth is 97.8117% slot depth
- Parameter 9: End width is 1.2104 cm
- Parameter 10: I width is 49.2545% end width
- Parameter 11: Base width is 52.2008% end width
- Parameter 12: Depth is 3.7947 cm



Constraints

- Overall width is 96.1141% allowed
- Overall depth is 37.9474% allowed
- Packing factors is 99.3753% allowed
- Current density is 99.4713% allowed
- Current is 99.1917% allowed
- Back core flux density is 99.442% allowed
- Back end core flux density is 50.9116% allowed
- Front end core flux density is 49.215% allowed
- I core flux density is 99.6887% allowed
- Force required is 99.5053 N
- Force produced is 100.3524% required

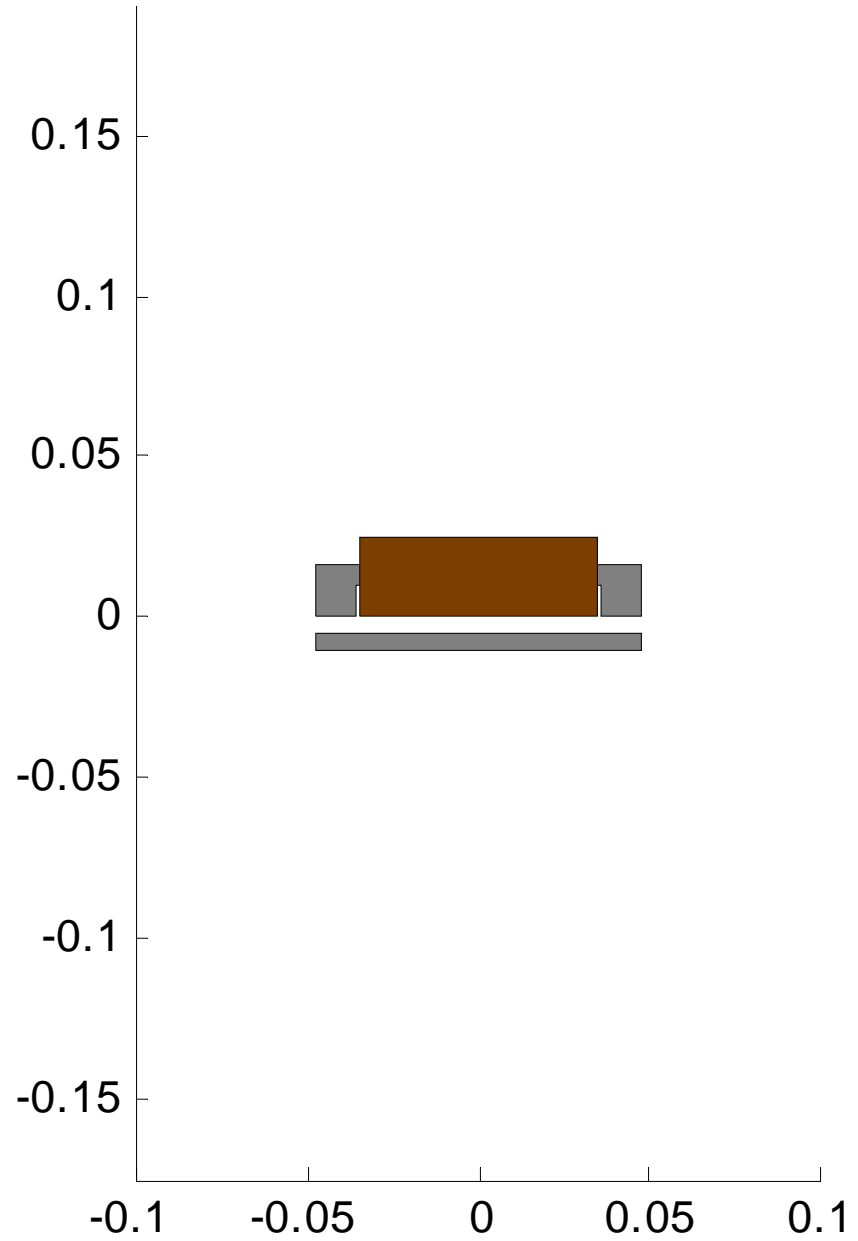
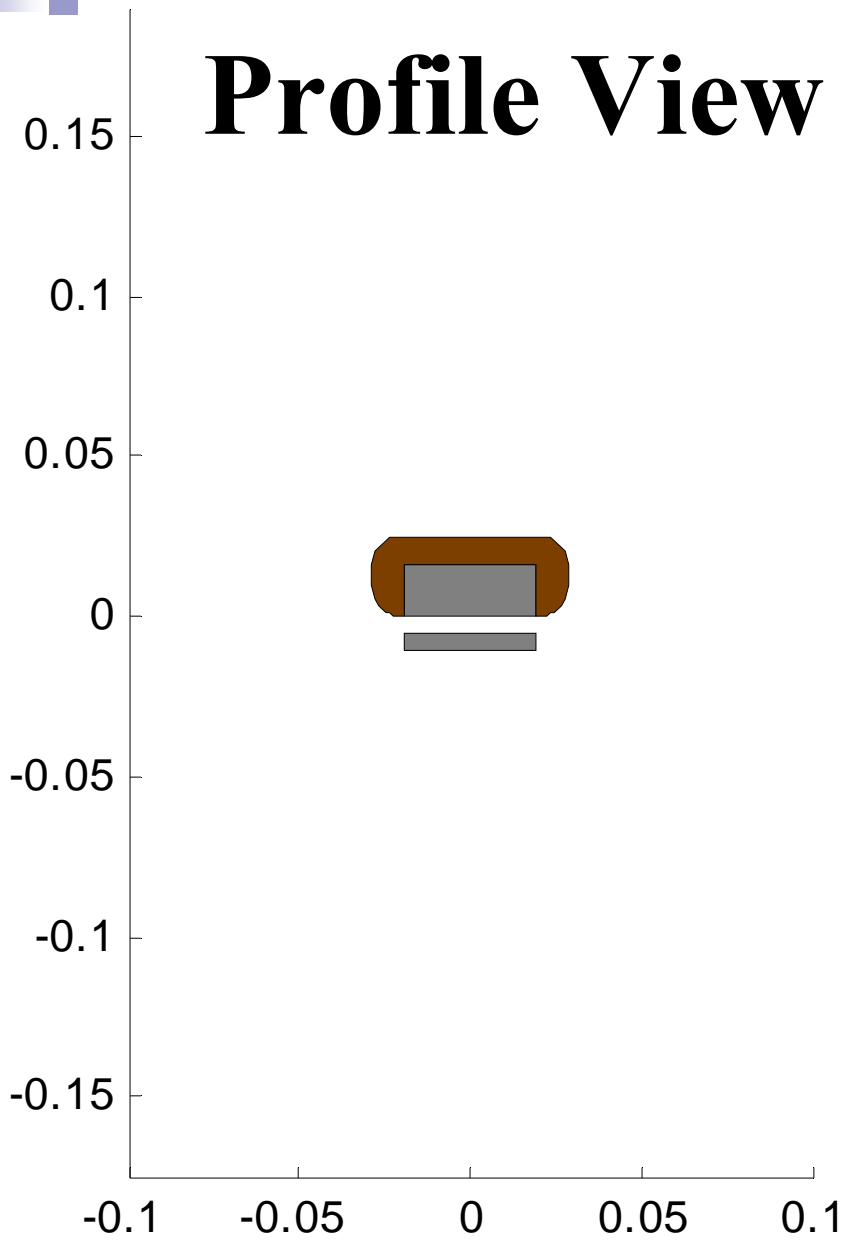


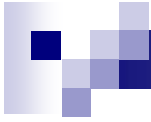
Metrics

- Mass is 0.86127 Kg

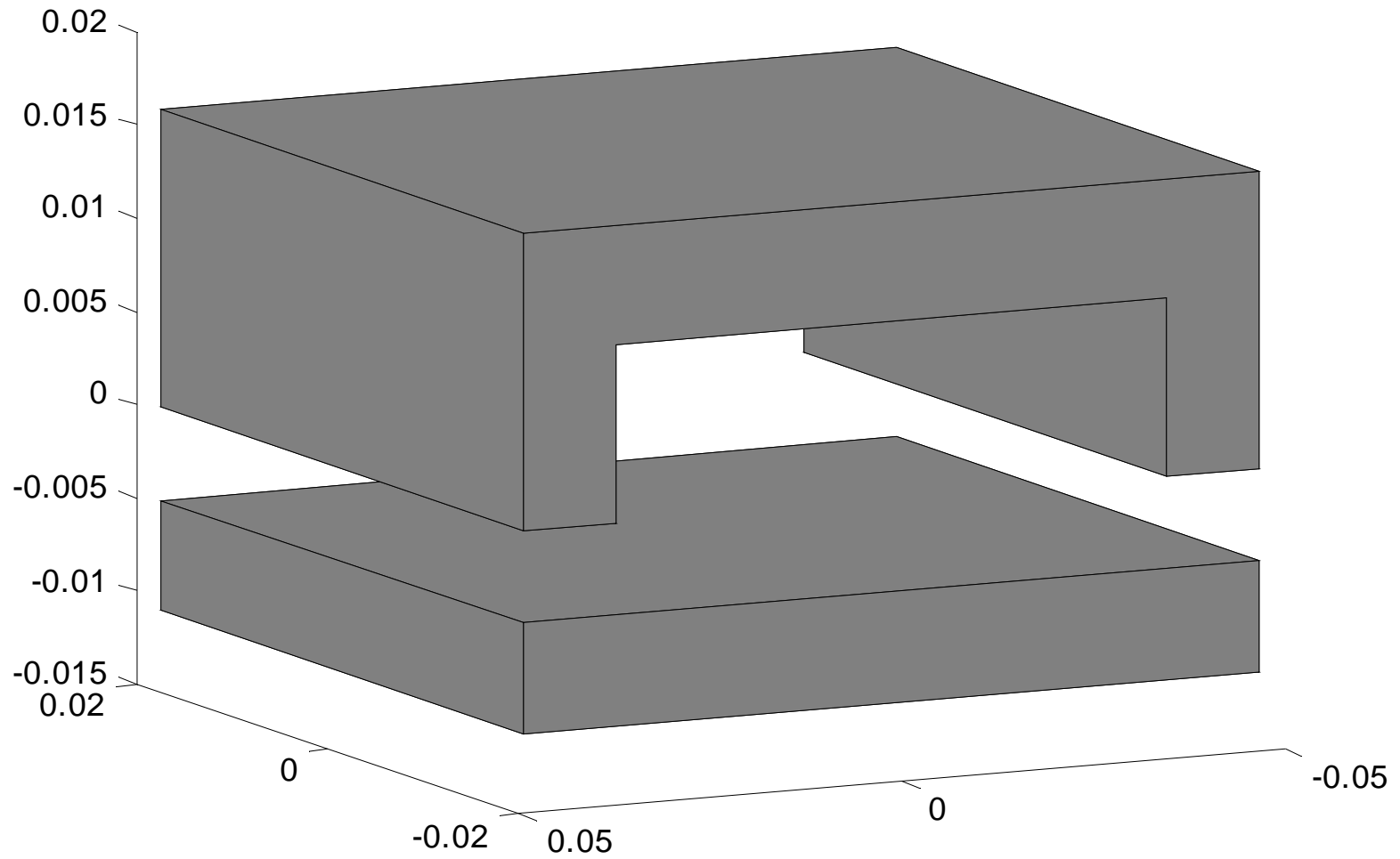


Profile View





3-D View





Design Repeatability

- Repeat design 25 times:

Parameter	Min/Mn	Max/Mn	Std/Mn
m_w	100.00	100.00	0
a_w	95.26	102.05	1.46
N	93.95	106.16	3.48
m_n	100.00	100.00	0



Design Repeatability

Parameter	Min/Mn	Max/Mn	Std/Mn
w_s	88.44	110.01	5.06
r_{ww}	97.93	100.72	0.57
d_s	92.18	105.86	4.07
r_{dw}	96.46	101.94	1.46



Design Repeatability

Parameter	Min/Mn	Max/Mn	Std/Mn
w_e	88.55	109.82	5.93
r_{wi}	90.00	109.26	5.06
r_{wb}	89.55	108.78	5.17
d	83.18	118.91	9.02
Fitness	97.55	102.00	1.09