In pneumatic conveying, solid particles such as flour or coal are carried through a duct by a moving air stream. Solids density at any duct location can be measured by passing a laser beam of known intensity,  $I_0$ , through the duct and measuring the light intensity transmitted to the other side, I. A transmission factor is found using:

$$T = \frac{I}{I_0} = \exp(-KEW) \quad \text{where } 0 \le T \le 1$$

Here *W* is the width of the duct, *K* is the solids density, and *E* is a factor taken as  $2.0\pm0.4$  kg/m<sup>2</sup> for spheroidal particles. Determine how the relative uncertainty in *K* is related to the relative uncertainties of the other variables. If the transmission factor and duct width can be measured to within ±1%, can the solids density be measured to within 5%? 10%? Discuss your answer remembering that *T* varies from 0 to 1.

## SOLUTION:

Solve for the solids density using the definition of the transmission factor.

 $T = \exp(-KEW)$ 

$$K = \frac{-1}{EW} \ln T \tag{1}$$

The relative uncertainty in the solids density is given by:

$$u_{K} = \left[u_{K,E}^{2} + u_{K,W}^{2} + u_{K,T}^{2}\right]^{\frac{1}{2}}$$
(2)

where

$$u_{K,E} = \frac{1}{K} \frac{\partial K}{\partial E} \delta E = \left(\frac{-EW}{\ln T}\right) \left(\frac{\ln T}{E^2 W}\right) \delta E = -\frac{\delta E}{E} = -u_E$$
(3)

$$u_{K,W} = \frac{1}{K} \frac{\partial K}{\partial W} \delta W = \left(-\frac{EW}{\ln T}\right) \left(\frac{\ln T}{EW^2}\right) \delta W = -\frac{\delta W}{W} = -u_W \tag{4}$$

$$u_{K,T} = \frac{1}{K} \frac{\partial K}{\partial T} \delta T = \left(-\frac{EW}{\ln T}\right) \left(\frac{-1}{EWT}\right) \delta T = \frac{\delta T}{T \ln T} = \frac{u_T}{\ln T}$$
(5)

Substitute into Eqn. (2).

$$u_{K} = \left[ u_{E}^{2} + u_{W}^{2} + \left( \frac{u_{T}}{\ln T} \right)^{2} \right]^{\frac{1}{2}}$$
(6)

where the relative uncertainties are:

$$u_E = \frac{\delta E}{2} = \frac{0.4}{2.2} = 20\%$$
(7)

$$E = 2.0$$
(8)

$$u_W = 1\%$$
 (8)  
 $u_T = 1\%$  (9)

Recall that 
$$0 \le T \le 1$$
 so that:

$$T = 0: \quad \lim_{T \to 0} \left( \ln T \right) = -\infty \qquad \Rightarrow \quad \lim_{T \to 0} \left( \frac{u_T}{\ln T} \right) = 0 \qquad \Rightarrow \quad \lim_{T \to 0} \left( u_K \right) = 20\% \tag{10}$$

$$T = 1: \quad \ln T|_{T=1} = 0 \qquad \qquad \Rightarrow \quad \lim_{T \to 1} \left( \frac{u_T}{\ln T} \right) = \infty \qquad \Rightarrow \quad \lim_{T \to 1} \left( u_K \right) = \infty \tag{11}$$

$$\Rightarrow 20\% \le u_K \le \infty \tag{12}$$

Hence, it is not possible to measure K to within either 5% or 10%. In fact, it is not possible to measure K to better than 20% relative uncertainty.