

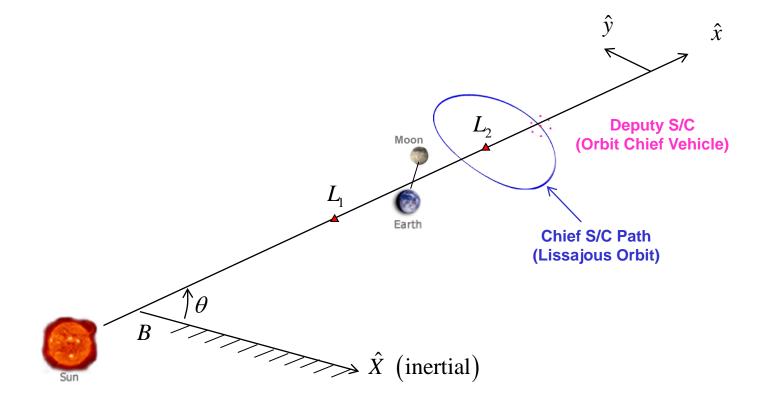
#### Discrete Nonlinear Optimal Control of S/C Formations Near the L<sub>1</sub> and L<sub>2</sub> Points of the Sun-Earth/Moon System

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# Formations Near the Libration Points



EPHEM = Sun + Earth + Moon Motion From Ephemeris w/ SRP CR3BP = Sun + Earth/Moon barycenter Motion Assumed Circular w/o SRP



# Formation Keeping via Nonlinear Optimal Control

- Incorporate nonlinearities into control design process
- Allows for the addition of control and path constraints
  - Upper and lower bounds on thrust output
  - Specifications on relative path error
  - Allow for thruster on-off times while min. the impact on the path
- Min. # of assumptions  $\rightarrow$  better assessment of feasibility



# **Optimal Control Solution**

- Method #1: Partial Discretization
  - Divide Trajectory into Segments and Nodes
  - Numerically integrate node states
  - Impulsive Control at Nodes (or Constant Thrust Between Nodes)
  - Numerically integrated gradients
  - Solve Using Subspace Trust Region Method
- Method #2: Transcription and Nonlinear Programming
  - Divide Trajectory Into Segments and Nodes
  - Solve using Sparse Optimal Control Software (SOCS)
    - Use Hermite-Simpson discretization (others available)
    - Jacobian and Hessian computed via Sparse Finite Differencing.
    - Estimate cost index to second order
    - Use SQP algorithm

# 

# Identification of Startup Solution

- Possible Startup Solution Options
  - Non-Natural Arcs → IFL/OFL Nonlinear Control
    - Specify some nominal motion
    - Apply IFL/OFL control to achieve desired nominal
    - Use results as initial guess to optimal control process with  $\overline{u}(t) \neq 0$
  - − Natural Arcs → Floquet Analysis of Chief S/C Linearized Equations
    - Deputy dynamics modeled as a perturbation relative to chief path
    - Floquet controller applied to establish natural relative formation
    - Transition into NL system via 2-level corrector
    - Use results as initial guess to optimal control process with  $\overline{u}(t) = 0$

# Method #1: Optimal Control by Partial Discretization

$$\min J = \phi(\overline{x}_N) + \sum_{j=0}^{N-1} L(t_j, \overline{x}_j, \overline{u}_j) = \phi(\overline{x}_N) + \sum_{j=0}^{N-1} \int_{t_j}^{t_{j+1}} \tilde{L}(t, \overline{x}, \overline{u}) dt$$

Subject to:

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$$\overline{x}_{j+1} = \overline{F}(t_j, \overline{x}_j, \overline{u}_j);$$
 Subject to  $\overline{x}(0) = \overline{x}_0 = \overline{x}_i$ 

Equivalent Representation as Augmented Nonlinear System:

$$\min \tilde{J} = \phi(\overline{x}_N) + x_{n+1}(t_N) = \tilde{\phi}(\tilde{x}_N)$$
$$\tilde{x}_{j+1} = \begin{bmatrix} \overline{x}_{j+1} \\ x_{n+1}(t_{j+1}) \end{bmatrix} = \begin{bmatrix} \overline{F}(t_j, \overline{x}_j, \overline{u}_j) \\ x_{n+1}(t_j) + L(t_j, \overline{x}_j, \overline{u}_j) \end{bmatrix} = \tilde{F}(t_j, \tilde{x}_j, \overline{u}_j);$$
Subject to  $\tilde{x}_0 = \begin{bmatrix} \overline{x}_0 \\ 0 \end{bmatrix}$ 



# Euler-Lagrange Optimality Conditions (Based on Calculus of Variations)

$$\boldsymbol{H}_{j} = \tilde{\boldsymbol{\lambda}}_{j+1}^{T} \tilde{\boldsymbol{F}}\left(\boldsymbol{t}_{j}, \overline{\boldsymbol{x}}_{j}, \overline{\boldsymbol{u}}_{j}\right)$$

Condition #1: 
$$\tilde{\lambda}_{j}^{T} = \frac{\partial H_{j}}{\partial \tilde{x}_{j}} = \tilde{\lambda}_{j+1}^{T} \frac{\partial \tilde{F}_{j}}{\partial \tilde{x}_{j}} \rightarrow \tilde{\lambda}_{N}^{T} = \left[\frac{\partial \phi(\bar{x}_{N})}{\partial \bar{x}_{N}} - 1\right]$$
  
Condition #2:  $\overline{0} = \frac{\partial H_{j}}{\partial \overline{u}_{j}} = \tilde{\lambda}_{j+1}^{T} \frac{\partial \tilde{F}_{j}}{\partial \overline{u}_{j}}; \quad j = 0, \dots, N-1$ 

Identify 
$$\frac{\partial \tilde{F}_j}{\partial \tilde{x}_j}$$
 and  $\frac{\partial \tilde{F}_j}{\partial \overline{u}_j}$  from augmented linear system.



## Identification of Gradients From the Augmented Linearized Model

Nonlinear System:

$$\begin{bmatrix} \dot{\overline{x}} \\ \dot{x}_{n+1} \end{bmatrix} = \begin{bmatrix} \overline{f}(t, \overline{x}, \overline{u}) \\ \widetilde{L}(t, \overline{x}, \overline{u}) \end{bmatrix}; \begin{bmatrix} \overline{x}(0) \\ x_{n+1}(0) \end{bmatrix} = \begin{bmatrix} \overline{x}_0 \\ 0 \end{bmatrix}$$

Linear System:



# Solution to Linearized Equations

$$\delta \tilde{x}(t) = \tilde{\Phi}(t, t_0) \delta \tilde{x}_0 + \int_{t_0}^t \Phi(t, \tau) \tilde{B}(\tau) \delta \overline{u}(\tau) d\tau$$
$$\dot{\tilde{\Phi}}(t, t_0) = \tilde{A}(t) \tilde{\Phi}(t, t_0); \quad \tilde{\Phi}(t_0, t_0) = I_7$$

Relation to Gradients in E-L Optimality Conditions:

$$\delta \tilde{x}_{j+1} = \underbrace{\tilde{\Phi}\left(t_{j+1}, t_{j}\right)}_{\underbrace{\partial \tilde{F}}_{\partial \tilde{x}_{j}}} \delta \tilde{x}_{j} + \int_{t_{j}}^{t_{j+1}} \Phi\left(t_{j+1}, \tau\right) \tilde{B}\left(\tau\right) \delta \overline{u}\left(\tau\right) d\tau$$

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# **Control Gradient for Impulsive Control**

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#### **Control Gradient for Constant Thrust Arcs**

$$\delta \tilde{x}_{j+1} = \tilde{\Phi}(t_{j+1}, t_j) \delta \tilde{x}_j + \left[ \underbrace{\int_{t_j}^{t_{j+1}} \Phi(t_{j+1}, \tau) \tilde{B}(\tau) d\tau}_{\frac{\partial \tilde{F}}{\partial \overline{u}_j}} \right] \delta \overline{u}_j$$

Only  $\Phi(\tau, t_j)$  available from numerical integration

Use STM properties to rewrite 
$$\frac{\partial \tilde{F}}{\partial \overline{u}}$$
 in terms of  $\Phi(\tau, t_j)$ .  

$$\frac{\partial \tilde{F}}{\partial \overline{u}_j} = \Phi(t_{j+1}, t_j) \begin{bmatrix} t_{j+1} \\ \int \\ t_j \end{bmatrix} \Phi(\tau, t_j)^{-1} \tilde{B}(\tau) d\tau$$

$$\int \begin{bmatrix} \dot{x} \\ \dot{x}_{n+1} \\ \dot{\Phi}(t, t_j) \\ \dot{\Phi}^*(t, t_j) \end{bmatrix} = \begin{bmatrix} \overline{f}(t, \overline{x}, \overline{u}) \\ L(t, \overline{x}, \overline{u}) \\ \tilde{A}(t) \tilde{\Phi}(t, t_j) \\ \tilde{\Phi}(t, t_j) \end{bmatrix}$$



#### **Numerical Solution Process**

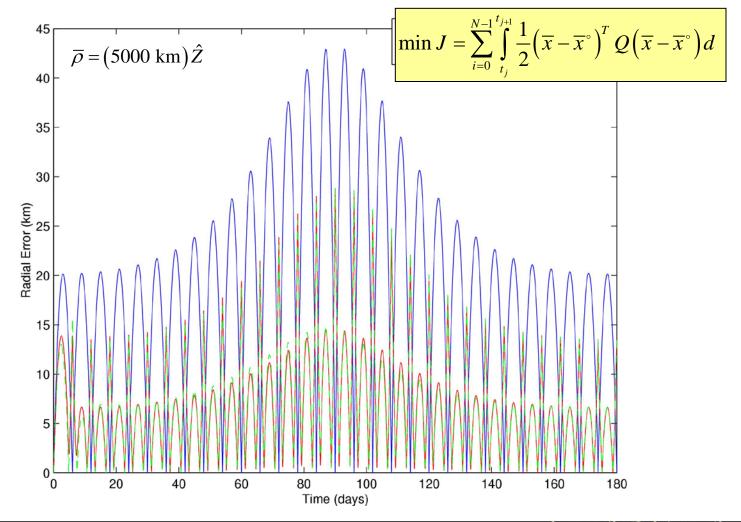
- (1) Input  $\tilde{x}_0, t_N$ , and initial guess for  $\overline{u}_i$ ; (i = 0, 1, ..., N 1)
- (2) 1-Scalar Equation to Optimize in 3(N-1) Control Variables

Use optimizer to identify optimal  $\overline{u}_i$  given  $\frac{\partial H_i}{\partial \overline{u}_i}$ .

During each iteration of the optimizer, the following steps are followed: (*a*) Sequence (by numerical integration)  $\overline{x}_i$  forward and store; i = 1, ..., N - 1(*b*) Evaluate cost functional,  $J = \tilde{\phi}(\tilde{x}_N)$ (*c*) Evaluate  $\tilde{\lambda}_N^T = \frac{\partial \tilde{\phi}(\tilde{x}_N)}{\partial \tilde{x}_N} = \left[\frac{\partial \phi_N}{\partial \overline{x}_N} - 1\right]$ (*d*) Sequence  $\tilde{\lambda}_i$  backward and compute the search direction  $\frac{\partial H_i}{\partial \overline{u}_i}$ ; i = N - 1, ..., 1

(e) J and  $\frac{\partial H_i}{\partial \overline{u_i}}$  used in next update of control input. (Subspace Trust Region Method)

State Corrector vs. Nonlinear Optimal Control: Magnitude of Radial Error



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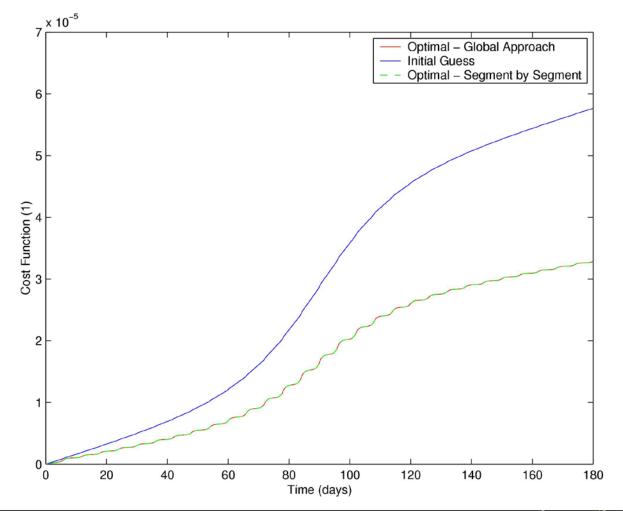
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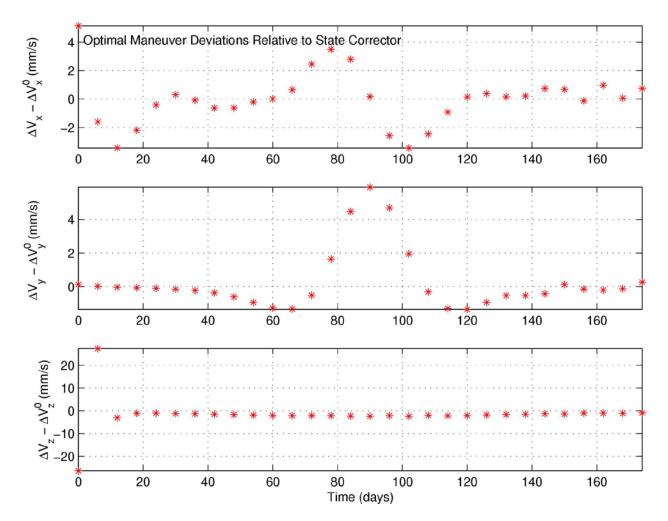
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#### State Corrector vs. Nonlinear Optimal Control: Cost Function



Aeronautics & Astronautics

#### State Corrector vs. Nonlinear Optimal Control: Impulsive Maneuver Differences



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#### Method #2: Nonlinear Programming

General Nonlinear Programming (NLP) Problem

 $J = \min\left(F\left(\overline{x}\right)\right); \ \overline{c}_{L} \leq \overline{c}\left(\overline{x}\right) \leq \overline{c}_{U} \text{ and } \overline{x}_{L} \leq \overline{x} \leq \overline{x}_{U}$ 

- Sequential Programming Solution  $\rightarrow$  Algebraic System
  - Approximate Lagrangian to 2<sup>nd</sup> Order

 $\mathbf{r}$  (-)  $\mathbf{r}$  (-)  $\overline{\mathbf{r}}$  (-)

- Approximate constraints as linear
- Iterative solution via globalized Newton methods

Dynamic Optimization via Nonlinear Programming

- Divide trajectory into phases (segments)
- Define objective function
- For each phase, define
  - Dynamic variables
  - State equation

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- Nonlinear constraints
- State Vector Limits
- Control Vector Limits
- Phase boundary conditions

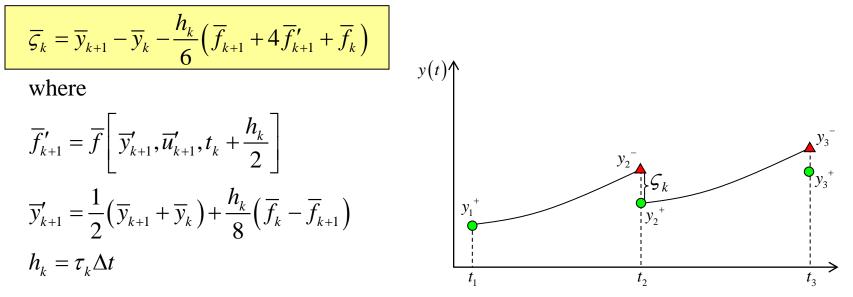
$$\begin{split} \overline{z}^{(k)} &= [\overline{y}^{(k)}, \overline{u}^{(k)}] \\ \dot{\overline{y}}^{(k)} &= \overline{f}^{(k)} [\overline{y}^{(k)} (t), \overline{u}^{(k)} (t), \overline{p}^{(k)}, t] \\ \overline{g}_{l}^{(k)} &\leq \overline{g}^{(k)} [\overline{y}^{(k)} (t), \overline{u}^{(k)} (t), \overline{p}^{(k)}, t] \leq \overline{g}_{u}^{(k)} \\ \overline{y}_{l}^{(k)} &\leq \overline{y}^{(k)} (t) \leq \overline{y}_{u}^{(k)} \\ \overline{u}_{l}^{(k)} &\leq \overline{u}^{(k)} (t) \leq \overline{u}_{u}^{(k)} \\ \overline{\Psi}_{l} \leq \overline{\Psi} \leq \overline{\Psi}_{u} \end{split}$$

- Approximate State Equations by Direct Transcription
- Use SOCS SQP algorithm to solve

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#### **Direct Transcription** Example: Hermite-Simpson Discretization

Given an initial guess for  $\overline{y}^{(k)}$ ,  $\overline{u}^{(k)}$  at each node, the defect  $(\overline{\zeta}_k)$  at  $k^{th}$  node:



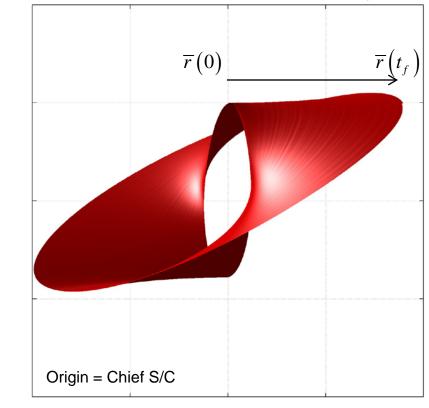
- Treat the defects as a constraint,  $\varsigma_k = 0$ , imposed on the cost function!
- The partials of the defect equations lead to large sparse matrices.
- Use SOCS (Sparse Optimal Control Software) to ID solution.

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# Sample Startup Solution: Slowly Drifting Vertical Orbit

100 Revolutions = 18,000 days





## Example 2: Continuous Optimal Control Goal → Periodicity

$$J = \sum_{k=1}^{N} \int_{t_{i}^{(k)}}^{t_{f}^{(k)}} \overline{u}^{T}(t) \overline{u}(t) dt$$

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**Constraints:** 

$$t_i^{(k)} = \text{fixed, for } k = 1, \dots, 4$$
  

$$t_f^{(k)} = \text{fixed, for } k = 1, \dots, 4$$
  

$$0 = \overline{r} \left( t_i^{(1)} \right) - \overline{r_i}$$
  

$$0 = \overline{u} \left( t_i^{(1)} \right)$$
  

$$0 = \overline{z} \left( t_f^{(k)} \right) - \overline{z} \left( t_i^{(k+1)} \right), \quad k = 1, \dots, 4$$
  

$$0 = \overline{y} \left( t_i^{(1)} \right) - \overline{y} \left( t_f^{(4)} \right)$$

Search Space:  

$$\begin{bmatrix} -10,000 \text{ km} \\ -10,000 \text{ km} \\ -10,000 \text{ km} \\ -4 \text{ m/sec} \\ -4 \text{ m/sec} \\ -4 \text{ m/sec} \end{bmatrix} \le \overline{y}(t) \le \begin{bmatrix} 10,000 \text{ km} \\ 10,000 \text{ km} \\ 10,000 \text{ km} \\ 4 \text{ m/sec} \\ 4 \text{ m/sec} \\ 4 \text{ m/sec} \\ 4 \text{ m/sec} \end{bmatrix}$$

$$\begin{bmatrix} -4 \text{ m/s}^2 \\ -4 \text{ m/s}^2 \\ -4 \text{ m/s}^2 \\ -4 \text{ m/s}^2 \end{bmatrix} \le \overline{u}(t) \le \begin{bmatrix} 4 \text{ m/s}^2 \\ 4 \text{ m/s}^2 \\ 4 \text{ m/s}^2 \\ 4 \text{ m/s}^2 \end{bmatrix}$$

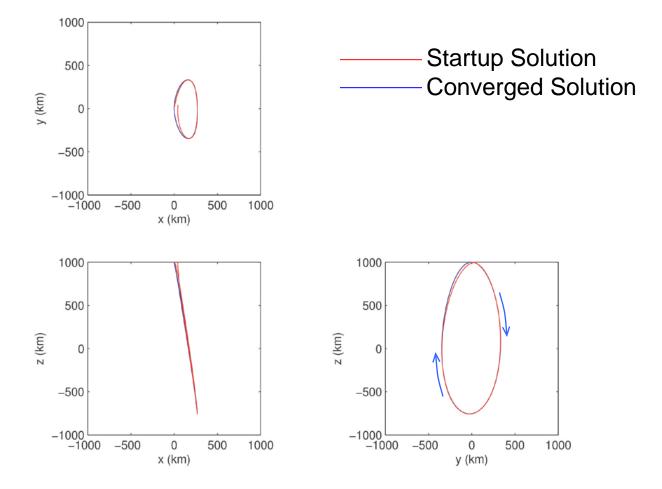


# Numerical Issues

- Relative Scaling Problems
  - Non-convergence
  - All constraints met except for control acceleration continuity
- Source
  - Small control accelerations trick the software into convergence
- Solution
  - Chief S/C path pre-determined and stored using B-splines
  - Internal rescaling of variables
  - Use dimensional form of relative equations of motion



## EX2: Periodicity Via Continuous Control





# Conclusions

- Direct Transcription Method
  - With proper variable scaling, responds well to dynamical sensitivity of n-body problem.
  - Accuracy issues overcome through mesh refinement.
  - Availability of higher order representations may be useful in reducing mesh refinement iterations. These methods not currently present in SOCS.
- Partial Discretization Method
  - Similar optimization scheme in some respects
  - No constraints presently included in the formulation
  - Solution speed hindered by sequencing
  - Accuracy controlled by integrator selection

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# Backups



# **Distributed S/C Systems**

- Generic formulation  $\rightarrow$  Application Independent
  - Formation Flight
    - Vehicles share and exchange information to accomplish mission
      - Central vehicle → Chief S/C
      - Other vehicles  $\rightarrow$  Deputies
      - Examples
        - » Interferometry
        - » Surface Imaging
        - » Radar
        - » Geolocation
  - Vehicle Rendezvous & Docking
    - Resources and information may be transferred (application dependent)
      - Central "chief" vehicle  $\rightarrow$  not <u>necessarily</u> aware of the presence or activities of other spacecraft or "deputies".
      - Deputy vehicles  $\rightarrow$  perform operations on or in the vicinity of the chief
      - Examples:
        - » Resource transfer (fuel, equipment, etc.) between vehicles
        - » Unmanned on-orbit servicing of satellites
        - » Space based threat assessment and handling



# **Relative Dynamics**

(Frame Independent Formulation)

Define the mathematical model that preserves generality for all apps/systems.

Absolute Dynamical Model

**Nonlinear System** 

 $\begin{aligned} \dot{\overline{y}}_{c} &= \overline{f}\left(\overline{y}_{c}\right) \\ \dot{\overline{y}}_{d} &= \overline{f}\left(\overline{y}_{d}\right) + B\overline{u}\left(t\right) \end{aligned}$ 

Linear System

 $\delta \overline{\dot{y}}_{c}(t) = A_{c}(t) \delta \overline{y}_{c}(t)$  $\delta \overline{\dot{y}}_{d}(t) = A_{d}(t) \delta \overline{y}_{d}(t) + B \delta \overline{u}(t)$  **Relative Dynamical Model** 

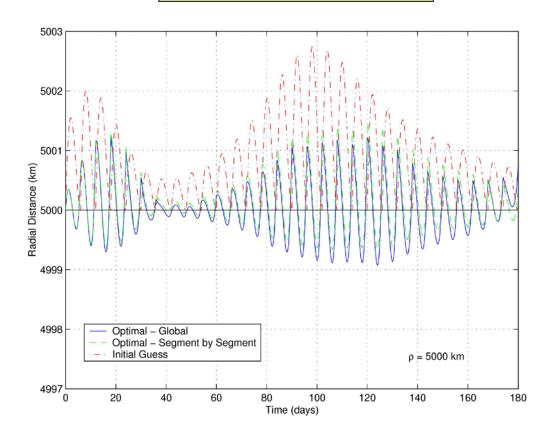
Nonlinear System  $\dot{\overline{x}} = \overline{f}(\overline{y}_d) - \overline{f}(\overline{y}_c) + \overline{u}(t)$   $\dot{\overline{x}} = \overline{f}(\overline{y}_c + \overline{x}) - \overline{f}(\overline{y}_c) + \overline{u}(t)$   $\dot{\overline{x}} = \overline{F}(\overline{x}, \overline{u}, \overline{y}_c)$ Linear System

$$\delta \dot{\overline{x}}(t) = \frac{\partial F}{\partial \overline{x}} \delta \overline{x}(t) + \frac{\partial F}{\partial \overline{u}} \delta \overline{u}(t)$$
$$= A_d(t) \delta \overline{x}(t) + B \delta \overline{u}(t)$$

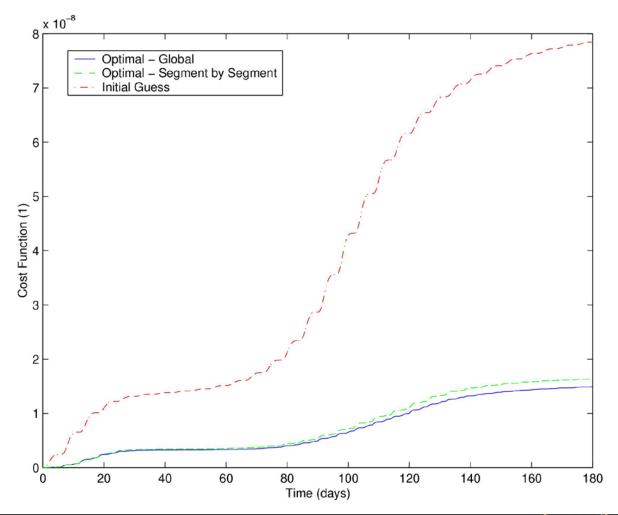
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# **Impulsive Radial Optimal Control**

$$\min J = \sum_{j=0}^{N-1} \int_{t_j}^{t_{j+1}} \frac{1}{2} q \left( r - r^{\circ} \right)^2 dt$$

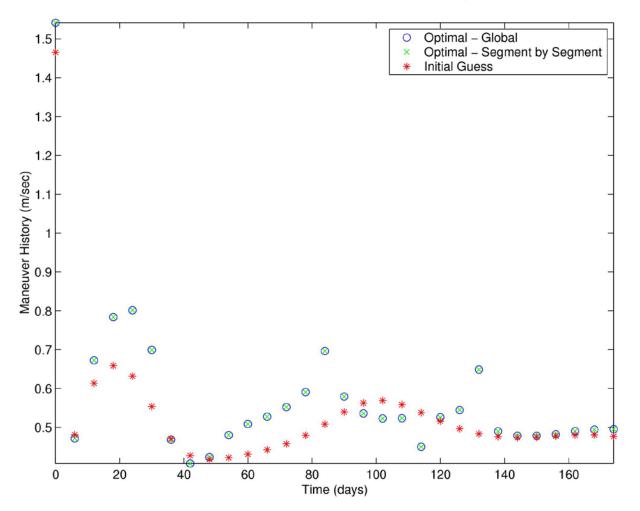


### Radial Optimal Control: Cost Functional



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# Radial Optimal Control: Maneuver History



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# **Dynamic Optimization Approach**

#### Direct

Find a sequence of points  $z_1, z_2, ..., z^*$  such that  $F(z_1) > F(z_2) > ... > F(z^*)$ .

This only requires a comparison of the objective function at each point.

#### Indirect

Identify the root of the necessary condition F'(z) = 0. This requires that the user compute the derivative of the cost index and determine if it meets the specified tolerance.

From an optimal control perspective:

Indirect Optimization  $\rightarrow$  Identify the roots of the KKT Conditions (Euler-Lagrange) Direct Optimization  $\rightarrow$  Does NOT require the explicit derivation and construction of the necessary conditions (i.e. the adjoint equations, the control equations, or the transversality conditions) that are required by the Euler-Lagrange equations.



# Direct vs. Indirect

- If the optimality conditions are already determined by the ELequations, why not use an indirect method? For the formation keeping problem, this approach has been investigated but is not recommended.
  - The partial derivative matrices, in this case, involve a matrix quadrature of a function of the STM. This is computationally intensive of course.
  - Requires a good estimate of the constrained trajectory arc to start the optimization process.
  - In general, the numerical process is extremely sensitive (ill-conditioned) to the initial guess for the Lagrange multipliers. This problem is even more difficult to deal with in the n-body problem.
- Since, in the n-body problem, an exact solution is not available for the KKT equations, a direct method is better suited for nonlinear optimization in this case.



# **Direct Methods: Nonlinear Programming**

- Parameter Optimization
  - Finite dimensional
  - Solution  $\rightarrow$  Globalized Newton Methods
- Functional Optimization  $\rightarrow$  Optimal Control
  - Infinite dimensional
  - Solution  $\rightarrow$  Transcribe into finite dimensional problem
    - Represent dynamical system in terms of finite set of variables
    - Solve the finite dimensional problem using NLP
      - Reduces problem to solving an algebraic system of eqns.
    - Assess accuracy of finite dimensional approximation
    - If needed, refine grid and repeat first two steps



# **Optimal Control Preliminaries**

- Observations
  - The cost index depends on point functions and quadrature functions
  - Nonlinear point functions can include variables from all phases
  - Quadrature functions are evaluated along the length of the phase by augmenting the state vector:

$$F\left[\overline{y}^{(k)}(t),\overline{u}^{(k)}(t),\overline{p}^{(k)},t\right] = \begin{bmatrix} \overline{f}\left[\overline{y}^{(k)}(t),\overline{u}^{(k)}(t),\overline{p}^{(k)},t\right] \\ w\left[\overline{y}^{(k)}(t),\overline{u}^{(k)}(t),\overline{p}^{(k)},t\right] \end{bmatrix}$$

- The boundary conditions also depend on variables from all phases
- Each phase is divided into *N* mesh points for the discretization
- Each interior grid point is assigned a control variable,  $\overline{u}^{(k)}(t_j) = \overline{u}_j^{(k)}$



# **Define Optimal Control Problem**

For each phase, k, define a vector of dynamic variables,  $\overline{z}^{(k)}(t) = \left[\overline{y}^{(k)}(t), \overline{u}^{(k)}(t)\right]$ that includes both the state vector,  $\overline{y}^{(k)}(t)$ , and the control input vector,  $\overline{u}^{(k)}(t)$ .

$$\min(J) = \Phi\left[\overline{z_{i}^{(1)}}, t_{i}^{(1)}, \overline{z_{f}^{(1)}}, t_{f}^{(1)}, \overline{p}^{(1)}, \dots, \overline{z_{i}^{(N)}}, t_{i}^{(N)}, \overline{z_{f}^{(N)}}, t_{f}^{(N)}, \overline{p}^{(N)}\right] \\ + \sum_{j=1}^{N} \int_{t_{I}^{(j)}}^{t_{F}^{(j)}} w^{(j)} \left[\overline{z}^{(j)}(t), t^{(j)}, \overline{p}^{(j)}\right] dt$$

Each phase is subject to:

$$\begin{split} \dot{\overline{y}}^{(k)}(t) &= \overline{f}\left(\overline{z}^{(k)}(t), \overline{p}^{(k)}, t\right); \quad t_i^{(k)} \leq t \leq t_f^{(k)} \\ \overline{g}_i^{(k)} &\leq \overline{g}^{(k)}\left(\overline{z}^{(k)}(t), \overline{p}^{(k)}, t\right) \leq \overline{g}_u^{(k)} \\ \overline{z}_i^{(k)} &\leq \overline{z}^{(k)}(t) \leq \overline{z}_u^{(k)} \end{split}$$

The phases are linked by boundary conditions of the form:

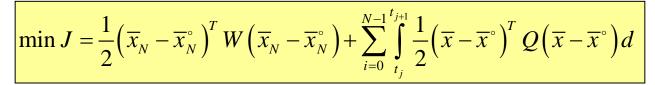
$$\overline{\Psi}_{l} \leq \overline{\Psi} \left[ \overline{z_{i}^{(1)}}, t_{i}^{(1)}, \overline{z_{f}^{(1)}}, t_{f}^{(1)}, \overline{p}^{(1)}, \dots, \overline{z_{i}^{(N)}}, t_{i}^{(N)}, \overline{z_{f}^{(N)}}, t_{f}^{(N)}, \overline{p}^{(N)} \right] \leq \Psi_{u}$$



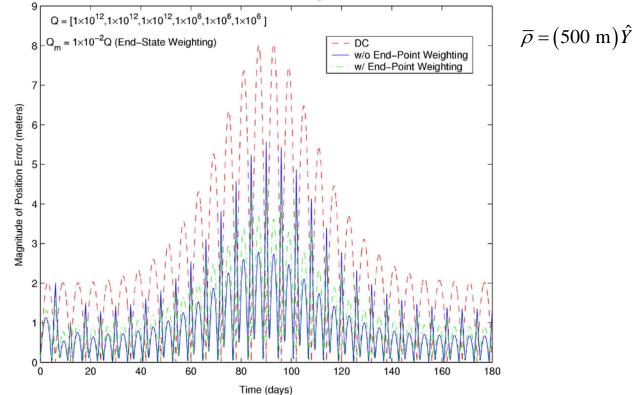
# Optimizer Test

- Identification of a good startup solution for the optimizer is necessary to ensure convergence.
  - Determine <u>non-periodic but bounded</u> relative orbits in the linearized system using the Floquet Controller.
  - Employ a 2-level differential corrections process to converge the solution in the nonlinear system.
  - Transfer this solution as an initial guess to the nonlinear optimal control process.
  - Choose mathematical model that is consistent with ephemeris formulation for later transition into the Generator FORMATION tool.
  - Impose closed-path constraint as a test case.

# Minimize State Error with End-State Weighting

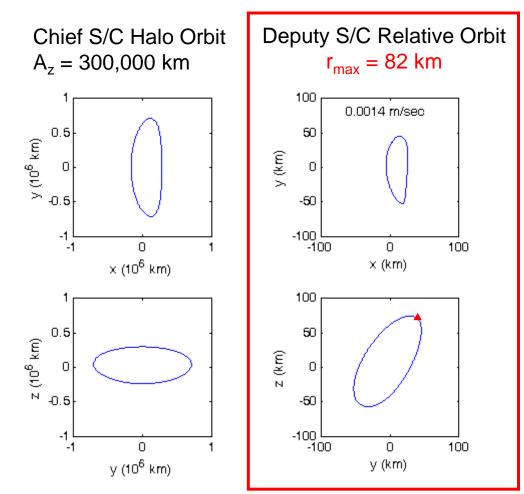


Nominal Position Vector = 500-m Along Inertial Y-Axis



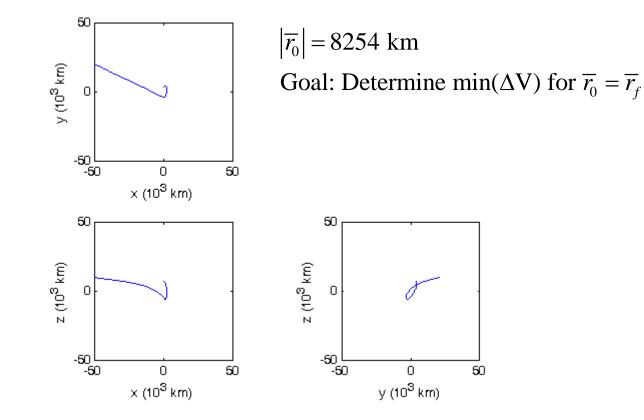
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## EX1: Impulsive Optimal Control: Closed Relative Path (Small)



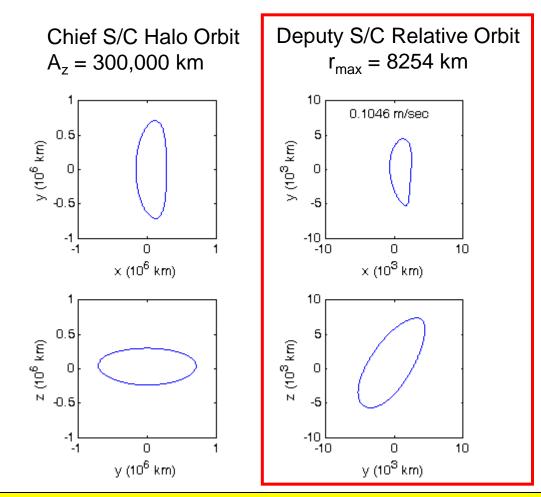
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# EX3: Sensitivity of Solution to Initial Guess



Given a bad initial guess for the optimizer ...

# Converged Periodic Solution (Max. Amplitude 8254 km)



... the numerical process is still able to identify the desired solution

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# Example #1: Impulsive Optimal Control to Achieve Closed Path

Cost Index:  $\min J = \Delta \overline{V_0}^T \Delta \overline{V_0}$ 

Dynamical Constraint:

$$\dot{\overline{y}} = \overline{f}\left(\overline{y}, \overline{y}_{c}\right) = \begin{bmatrix} \dot{\overline{r}} \\ \dot{\overline{V}} \end{bmatrix}; \quad \overline{x}\left(0\right) = \begin{bmatrix} \overline{r}_{0} \\ \overline{V}_{0}^{-} \end{bmatrix}$$

Terminal Path Constraint:

$$\overline{r_0} - \overline{r_f} = \overline{0}$$

Initial Velocity Constraint:

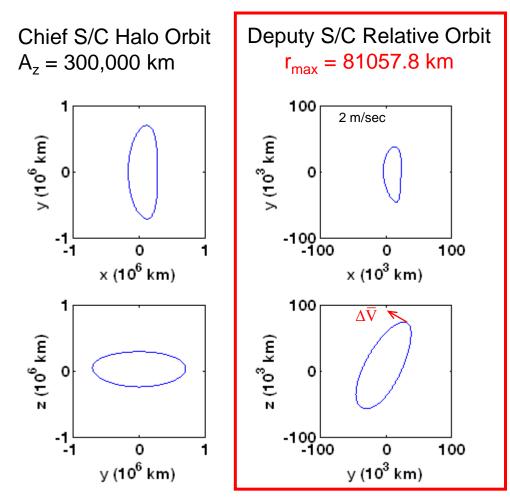
$$\overline{V_0}^- + \Delta \overline{V_0} - \Delta \overline{V_0}^+ = \overline{0}$$

**Continuity Constraints:** 

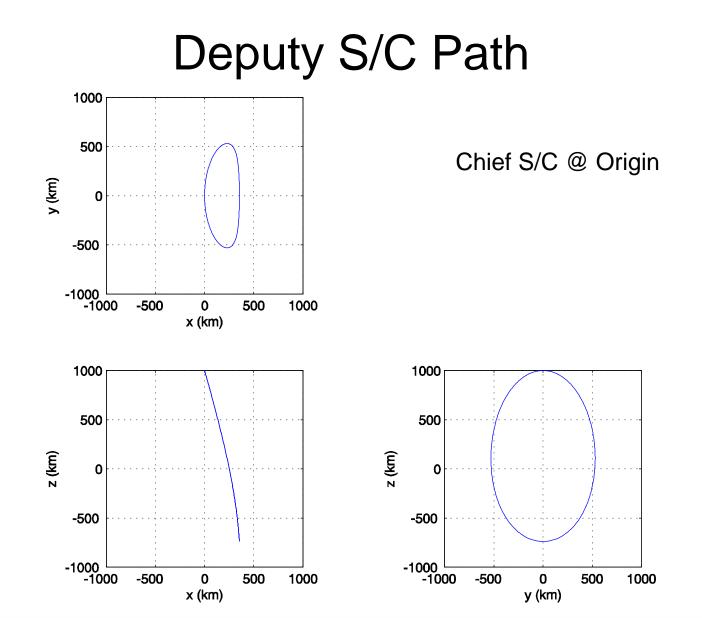
$$\overline{y}\left(t_{f}^{(k)}\right) - \overline{y}\left(t_{i}^{(k+1)}\right) = \overline{0}$$

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# EX1: Impulsive Optimal Control: Closed Relative Path (Large)

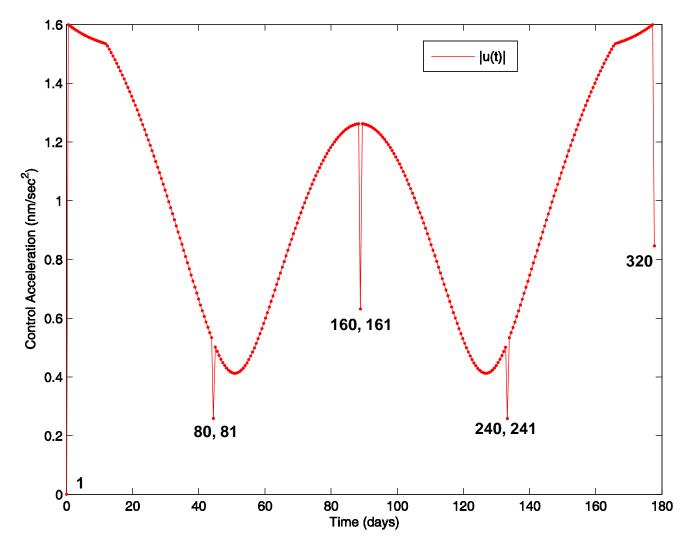


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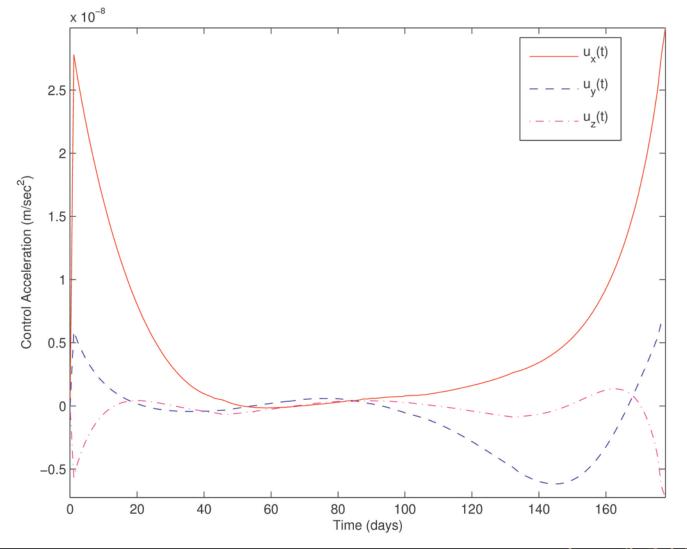


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# **Discontinuities in Control Acceleration**



# **EX2: Control Acceleration Profile**



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